

ENGINEERING  
TOMORROW



Technical Information

# PVG 32

## Proportional Valve Group



**Revision history**

*Table of revisions*

<b>Date</b>	<b>Changed</b>	<b>Rev</b>
December 2018	Major revision of document.	1101
September 2018	Safety topic, new PVBS spools added.	1001
July 2018	Major update.	0901
November 2017	Dimenions section changes.	0803
August 2017	Added informational note to Technical Data section.	0802
March 2016	Pressure-compensated PVB, open center PVP; Characteristics for float position main spools.	0801
February 2006 - March 2016	Various changes	BA - 0710
January 2005	New Edition	AA

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## General Information

### General Description

PVG is a hydraulic, load-sensing proportional valve, designed for optimal machine performance and maximum design flexibility. The PVG valve design is based on a modular concept that enables machine designers to specify a valve solution suitable for multiple market segments across multiple applications.

The PVG 32 is a member of the PVG product platform and interfaces to other valve families enabling all machine functions being controlled from one single valve stack.

PVG 32 controls work port flow up to 125 l/min [33 US gal/min] l/min and up to 420 bar [6090 psi] bar work port pressure.

The load independent proportional control valve and high performance actuator technology combined with a low pressure drop design improves the machine performance and efficiency – increasing productivity and reducing energy consumption.

### PVG 32 Features

PVG load-sensing proportional valves features and benefits summarized in bullets below:

- Load-independent flow control:
  - Oil flow to an individual function is independent of the load pressure of this function
  - Oil flow to one function is independent of the load pressure of other functions
- Possible combination with the rest of the PVG family, when using an interface module
- Up to 12 basic modules per PVG 32 valve group
- Reliable regulation characteristics across the entire flow range
- Load sense relief valves for A and B port enables reduced energy loss at target pressure
- Several options for connection threads and flange mount
- Compact design, easy installation and serviceability
- Energy-saving
- Low weight

#### Other technical features

Inlets, work section housing, and actuation methods features are listed below:

##### ***Inlets include:***

- Built-in pressure relief valve
- Pressure gauge connection
- Versions for different pump types
  - Open center systems with fixed displacement pumps
  - Closed center systems with variable displacement pumps
- Integrated pilot oil supply

##### ***Work section housing include:***

- Interchangeable spools
- Pressure gauge connection
- Versions for different application needs:
  - Built-in compensator for load independent flow
  - Built-in load holding check valve in P-channel
  - Integrated shock/suction valve
  - Integrated local pressure relief valve

## General Information

### **Actuation methods include:**

- Manual control
  - with lever
  - with friction detent
- Hydraulic control
- Electro-hydraulic
  - ON/OFF control
  - Ratiometric proportional control
  - CAN bus proportional control
  - PWM proportional control

## Safety in Systems

All types and brands of control valves, including proportional valves, can fail. Therefore, the necessary protection against the serious consequences of a functional failure should always be built into the system.

### **General safety considerations**

For each application an assessment should be made for the consequences of the system in case of pressure failure and uncontrolled or blocked movements.

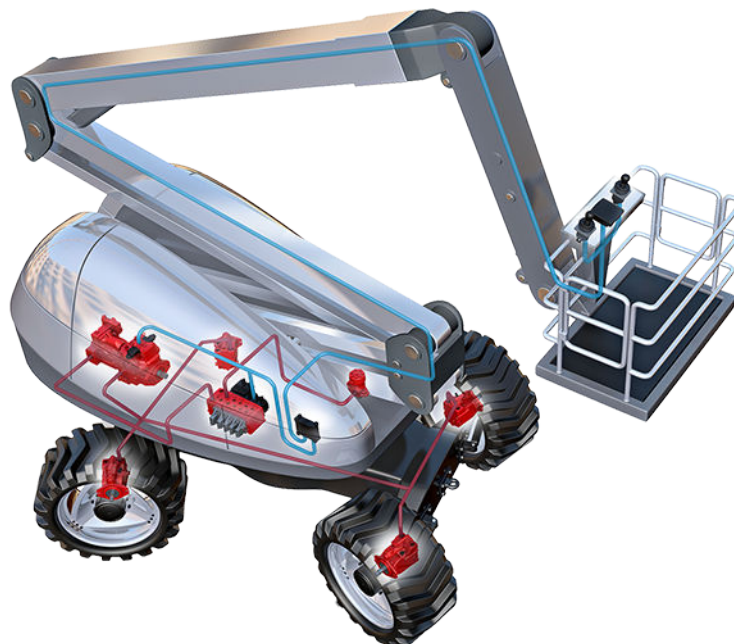
### **⚠ Warning**

Because the proportional valve is used in many different applications and under different operating conditions, it is the sole responsibility of the manufacturer to ensure that all performance, safety and warning requirements of the application is met in his selection of products and complies with relevant machine specific and generic standards.

### **Control system example**

An example of a control system using an aerial lift is shown below:

*Aerial lift*



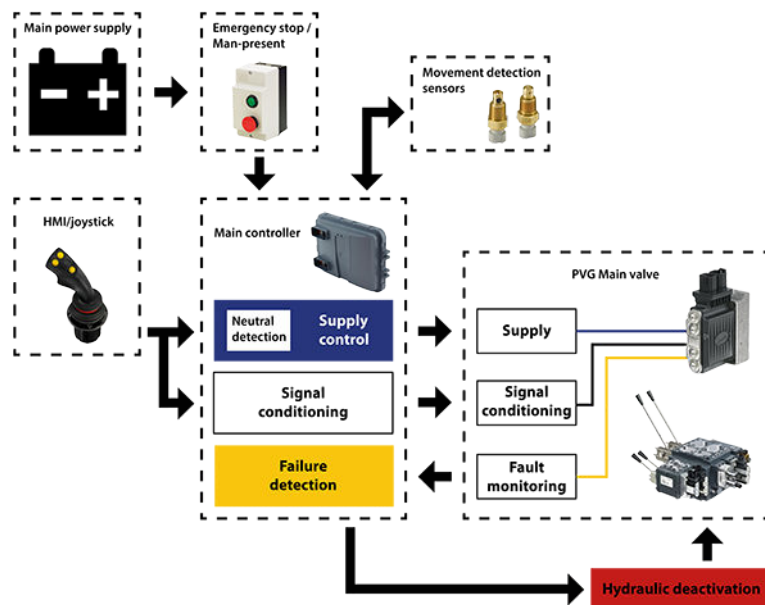


## General Information

This example breaks down the control system into smaller bits explaining the architecture in depth. Even though many Danfoss components are used in the PVG control system.

The function of the control system is to use the output from the PVE together other external sensors to ensure the PLUS+1 main controllers correct function of the aerial lift.

*Electrical block diagram*



### **Warning**

It is the responsibility of the equipment manufacturer that the control system incorporated in the machine is declared as being in conformity with the relevant machine directives.

### **Caution**

A mix of electrical actuation and hydraulic actuation on the same valve stack is not safe. PVE and PVH are designed for different pilot pressure.

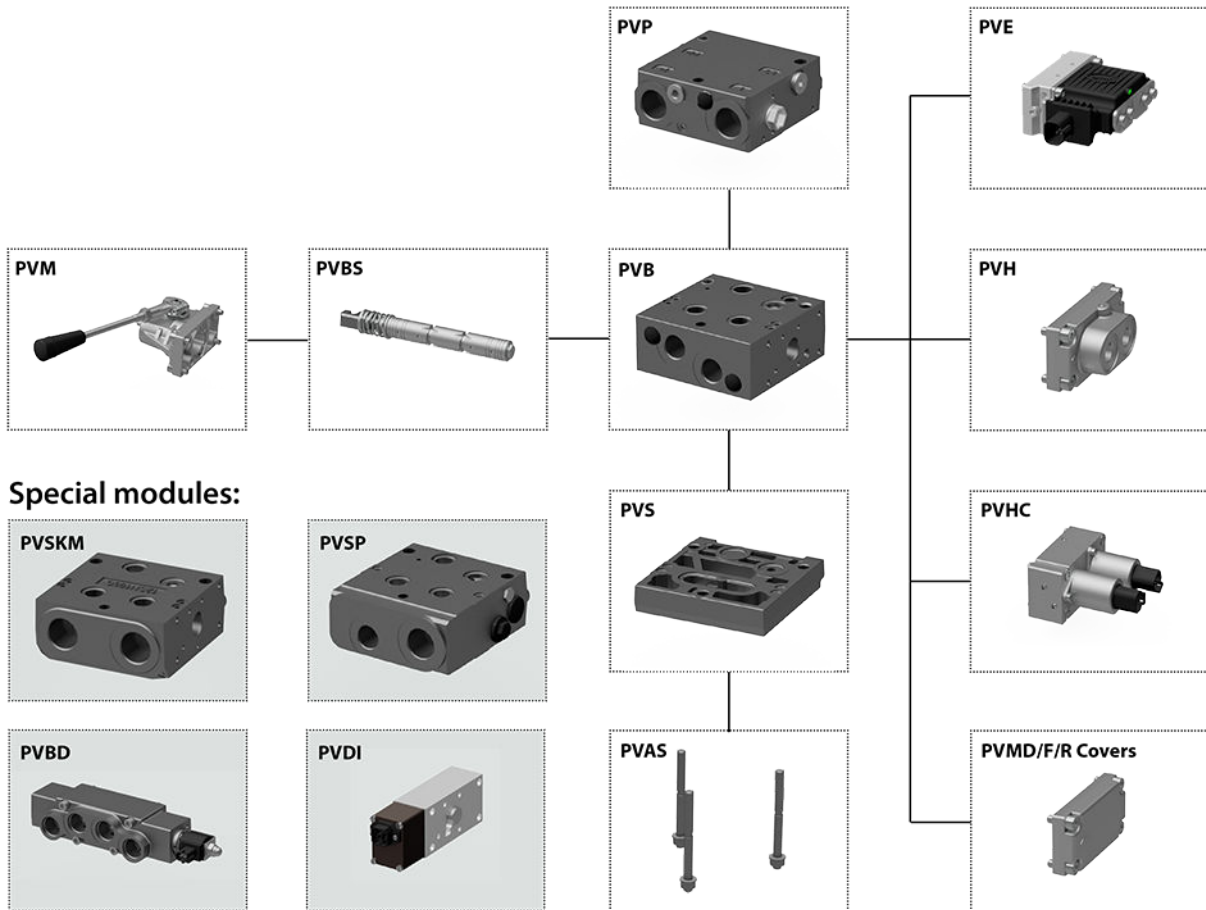
Cost-free repairs, as mentioned in Danfoss General Conditions of Sale, are carried out only at Danfoss or at service shops authorized by Danfoss.

**General Information**

**PVG 32 Modules Overview**

PVG proportional valve group shown in the exploded view illustration for a quick modules navigation.

*PVG 32 Modules Assembly Overview*



**PVG Modules Navigation:**

[PVP Inlet Modules](#) on page 11 and [PVP Inlet Module Accessories](#) on page 35

[PVB Basic Modules](#) on page 40

[PVSP and PVSPM Priority Modules](#) on page 79

[PVBD Diverter Module](#) on page 84

[PVBS Main Spools](#) on page 86

[PVM Manual Actuation](#) on page 131

[PVE Electro-hydraulic Actuation](#) on page 138

[PVH Hydraulic Actuation](#) on page 135

[PVHC Electro-Hydraulic Actuation](#) on page 136

[PVDI Directional Indicator](#) on page 129

[PVSKM Full Flow Cut Off Modules](#) on page 202

[PVS End Plates](#) on page 187

[PVAS Stay Bolts](#) on page 207

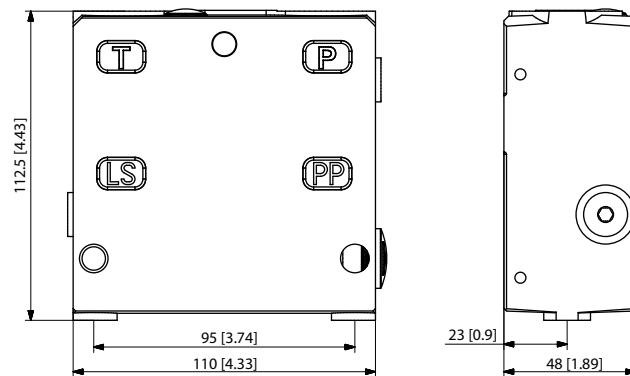
## PVP Inlet Modules

The PVG 32 PVP inlet modules, also referred to as pump side modules, act as an interface between the PVG 32 proportional valve group and the hydraulic pump and tank reservoir.

*PVP Inlet Module*

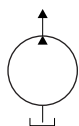


*PVP inlet module dimensions*

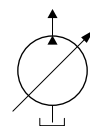


Weight: 3.1 kg [6.9 lb]

*Fixed displacement pump symbol*



*Variable displacement pump symbol*



The PVP inlet module variants are based on a generic platform with a selection of additional features, enabling you to tailor the PVP to suit the demands of any hydraulic system:

- [Open Center PVP](#) on page 12 (for fixed displacement pumps)
- [Open Center PVP with PPRV](#) on page 15 (for fixed displacement pumps)
- [Open center PVP with HPCO and PVE PPRV](#) on page 19 (for fixed displacement pumps)
- [Closed Center PVP](#) on page 22 (for variable displacement pumps)
- [Closed Center PVP with PPRV](#) on page 24 (for variable displacement pumps)
- [Closed center PVPV with PPRV](#) on page 27 (for variable displacement pumps)
- [Closed center PVPVM with PPRV](#) on page 29 (for variable displacement pumps)
- [Open/Closed center PVP with PPRV](#) on page 31
- [Open/Closed center PVPVM](#) on page 34

**PVP Inlet Modules**

**Open Center PVP**

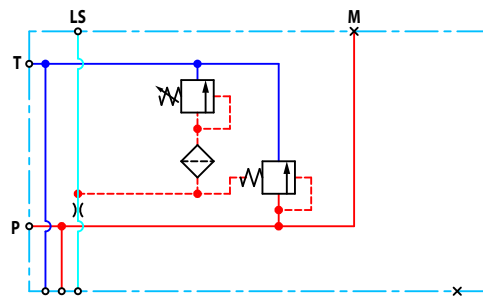
The basic Open Center PVP inlet module is intended for use with fixed displacement pumps in applications, where a valve group with mechanically controlled work sections is desired, or where the pilot pressure to the valve group is supplied externally.

**The Open Center PVP features:**

- Integrated LS pressure relief valve
- Threaded ports for P/T/LS and M measuring gauge
- Optional LS unloading valve, PVPX
- Optional T0 facility and external T0 port

All modules can be manually activated with the PVM actuation.

*Open center PVP schematic*



*Technical specification for PVP*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/ dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

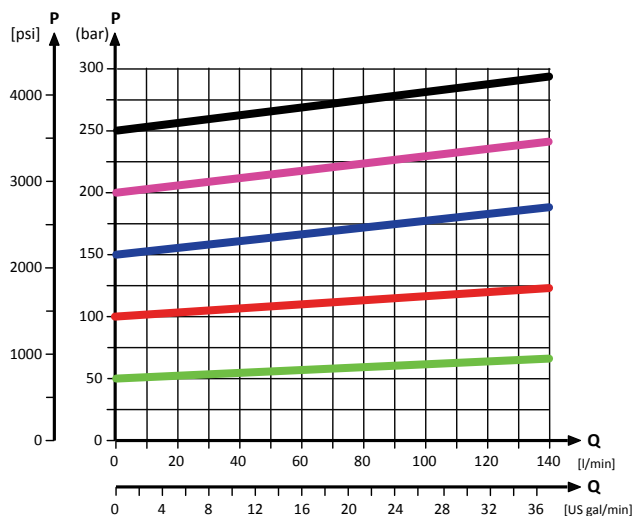
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

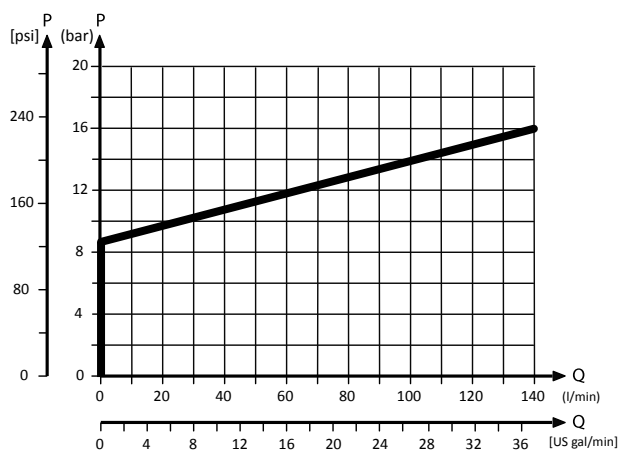
**PVP Inlet Modules**

**Theoretical Performance Graphs**

*Integrated LS pressure relief valve characteristics*



*Neutral by-pass pressure drop characteristics*



*Part numbers for Open Center PVP*

Part number	P-port	T-port	LS-, M-port (LS1 <sup>**</sup> )	T0-port	Mounting	PVPX <sup>*</sup>
<b>157B5000</b>	G1/2"	G3/4"	G1/4"	-	M8	-
<b>157B5100</b>	G3/4"			-		-
<b>157B5102</b>	G3/4"			-		Yes
<b>157B5200</b>	7/8-14 UNF	1 1/16-12 UNF	1/2-20 UNF	-	5/16-18 UNC	-
<b>157B5300</b>	1-1/16 UN			-		-
<b>11008852</b>	G1/2	G3/4	G1/4 (G1/8)	-	M8	-
<b>11030545</b>	G3/4	G3/4	G1/4 (G1/4)	G1/4	M8	-
<b>11053947</b>	G3/4	G3/4	G1/4 (G1/4)	G1/4	M8	-
<b>11151852</b>	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	M8	-
<b>157B5908</b>	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	-	M8	-
<b>157B5921</b>	JIS 1/2	JIS 3/4	JIS 1/4	-	M8	-

## PVP Inlet Modules

*Part numbers for Open Center PVP (continued)*

<b>Part number</b>	<b>P-port</b>	<b>T-port</b>	<b>LS-, M-port (LS1<sup>**</sup>)</b>	<b>T0-port</b>	<b>Mounting</b>	<b>PVPX<sup>*</sup></b>
<b>157B5925</b>	JIS 1/2	JIS 3/4	JIS 1/4	-	M8	-
<b>157B5945</b>	G1/2	G3/4	G1/4	-	M8	-
<b>157B5990</b>	1 1/16-12 UNF	1 1/16-12 UNF	-	-	M8	-

<sup>\*\*</sup> LS1 is an extra LS-port.

<sup>\*</sup> For more information see [PVPX Electrical LS Pressure Unloading Valve](#) on page 35.

## PVP Inlet Modules

### Open Center PVP with PPRV

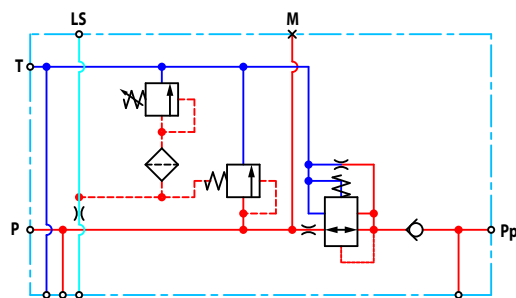
The Open Center PVP inlet with integrated pilot pressure reduction valve (PPRV) is intended for use with fixed displacement pumps in applications, where a valve group with electro-hydraulically or hydraulically controlled work sections is desired (PVE or PVH/PVHC).

#### The Open Center PVP with PPRV features:

- Integrated LS pressure relief valve
- Threaded ports for P/T/LS and M measuring gauge
- Integrated pilot pressure reducing valve (PPRV) for PVE or PVH/PVHC
- Optional T0 facility and external T0 port
- Optional external pilot pressure port (Pp)
- Optional LS unloading valve, PVPX

All modules can be manually activated with the PVM actuation.

*Open center PVP with PPRV schematic*



*Technical specification for PVP*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

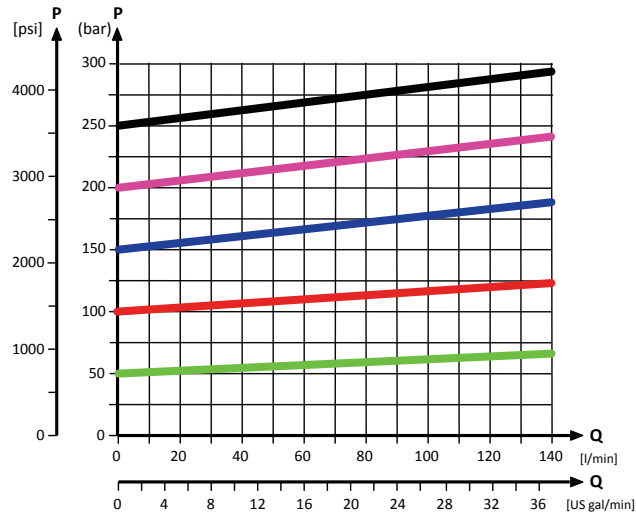
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

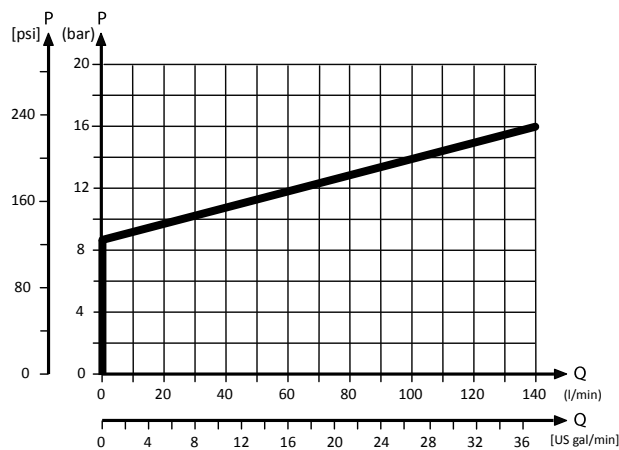
**PVP Inlet Modules**

**Theoretical Performance Graphs**

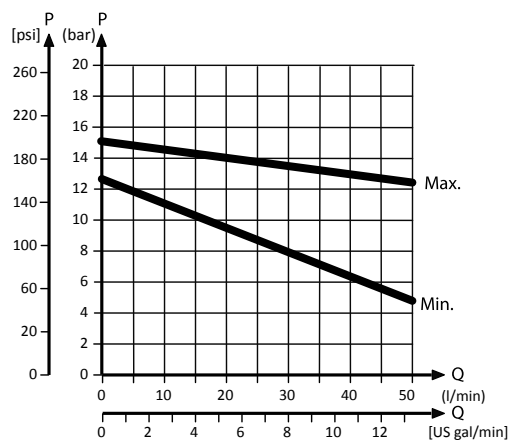
*Integrated LS pressure relief valve characteristics*



*Neutral by-pass pressure drop characteristics*



*Pilot pressure reduction valve characteristics*





**PVP Inlet Modules**

Part numbers for Open Center PVP with PPRV

Part number	Actuation	P-port	T-port	LS-port	M-port	Pp-port	T0-port	Mounting	PVPX*
11008849	PVE	G3/4"	G3/4"	G1/4"	G1/4"	-	-	M8	-
11008851	PVH/PVHC	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	-
11066027	PVH/PVHC	G3/4"	G3/4"	G1/4"	G1/4"	-	-	M8	Yes
11072195	PVE	M27x2	M27x2	M14x1.5	M14x1.5	-	M14x1.5	M8	-
157B5010	PVE	G1/2"	G3/4"	G1/4"	G1/4"	-	-	M8	-
157B5012	PVE	G1/2"	G3/4"	G1/4"	G1/4"	-	-	M8	Yes
157B5110	PVE	G3/4"	G3/4"	G1/4"	G1/4"	-	-	M8	-
157B5112	PVE	G3/4"	G3/4"	G1/4"	G1/4"	-	-	M8	Yes
157B5130	PVE	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	G1/4"	M8	-
157B5132	PVE	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	Yes
157B5180	PVE	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	-
157B5190	PVH/PVHC	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	-
157B5210	PVE	7/8-14 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	-
157B5212	PVE	7/8-14 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	Yes
157B5310	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	-
157B5312	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	Yes
157B5330	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	-	5/16-18 UNC	-
157B5332	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	Yes
157B5380	PVE	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	9/16-18 UNF	-	5/16-18 UNC	-
157B5390	PVH/PVHC	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	9/16-18 UNF	-	5/16-18 UNC	-
11101194	PVE	M22x1.5 M16x1.5 (P2)	M22x1.5	M12x1.5	M10x1	-	M16x1.5	M8	-
11008850	PVE	G3/4	G3/4	G1/4	G1/4	-	-	M8	Yes
11013317 <sup>1</sup>	PVE	G3/4	G3/4	G1/4	G1/4	G1/4	G1/4	M8	-
11020964	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	M8	-
11087590 <sup>1</sup>	PVH/PVHC	G3/4	G3/4	G1/4	G1/4	G1/4	-	M8	-
11090453	PVE	JIS 3/4	JIS 3/4	JIS 1/4	JIS 1/4	JIS 1/4	JIS 1/4	M8	-
11119429 <sup>2</sup>	PVE	G3/4	G3/4	G1/4	G1/4	G1/4	-	M8	-
11124965	PVH/PVHC	G3/4	G3/4	G1/4	G1/4	G1/4	-	M8	Yes
11124966	PVH/PVHC	G3/4	G3/4	G1/4	G1/4	G1/4	-	M8	-
11130941 <sup>2</sup>	PVE	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	9/16-18 UNF	-	5/16-18 UNC	-
11167773	PVH/PVHC	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	Yes
11187356	PVE	G1/2	G3/4	G1/4	G1/4	-	-	M8	Yes
11190123	PVH/PVHC	G1/2	G3/4	G1/4	G1/4	-	-	M8	Yes
11196947	PVE	G3/4	G3/4	G1/4	G1/4	-	G1/4	M8	-
11225941	PVE	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	9/16-18 UNF	9/16-18 UNF	5/16-18 UNC	-
157B5135 <sup>3</sup>	PVE	G3/4	G3/4	G1/4	G1/4	G1/4	G1/4	M8	-
157B5904 <sup>2</sup>	PVE	G3/4	G3/4	G1/4	G1/4	G1/4	-	M8	-
157B5923	PVE	JIS 1/2	JIS 3/4	JIS 1/4	JIS 1/4	-	-	M8	-

**PVP Inlet Modules**

*Part numbers for Open Center PVP with PPRV (continued)*

Part number	Actuation	P-port	T-port	LS-port	M-port	Pp-port	T0-port	Mounting	PVPX*
<b>157B5926</b>	PVE	JIS 3/4	JIS 3/4	JIS 1/4	JIS 1/4	-	-	M8	-
<b>157B5934</b>	PVE	G3/4	G3/4	G1/4	G1/4	-	-	M8	-
<b>157B5943<sup>2</sup></b>	PVH/PVHC	G3/4	G3/4	G1/4	G1/4	G1/4	-	M8	-
<b>157B5953<sup>2</sup></b>	PVE	G3/4	G3/4	G1/4	G1/4	-	-	M8	Yes
<b>157B5954</b>	PVE	G3/4	G3/4	G1/4	G1/4	G1/4	-	M8	-
<b>157B5960</b>	PVE	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	-	9/16-18 UNF	5/16-18 UNF	-
<b>157B5966</b>	PVE	G3/4	G3/4	G1/4	G1/4	-	-	M8	Yes
<b>157B5976</b>	PVE	G3/4	G3/4	G1/4	G1/4	-	-	M8	Yes
<b>157B5977<sup>1,4</sup></b>	PVE	G3/4	G3/4	G1/4	G1/4	-	-	M8	-
<b>11101194</b>	PVE	M22 x 1.5	M22 x 1.5	M12 x 1.5	M10 x 1	-	M16 x 1.5	M8	-

\* For more information please see the topic *PVPX Electrical LS Pressure Unloading Valve*.

<sup>1</sup> Dampened LS response

<sup>2</sup> Pressure adjustment spool with check valve

<sup>3</sup> Internal T0 connection

<sup>4</sup> Low flow pressure adjustment spool

## PVP Inlet Modules

### Open center PVP with HPCO and PVE PPRV

The Open Center PVP inlet with integrated High Pressure Carry Over (HPCO) functionality is intended for use with fixed displacement pumps in applications where one pump supply for multiple hydraulic subsystems is desired.

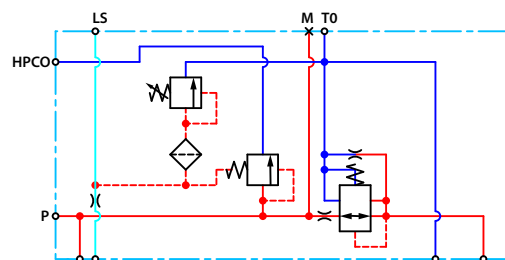
The integrated HPCO functionality guides the excess flow of the PVG 32 valve group to the external hydraulic subsystem(s), giving priority to the PVG 32 work functions.

#### The Open Center PVP with HPCO and PVE PPRV features:

- Integrated LS pressure relief valve
- Threaded ports for P/T/LS/HPCO and M measuring gauge
- Integrated pilot pressure reducing valve (PPRV) for PVE
- Optional T0 facility and external T0 port
- Optional external pilot pressure port (Pp)
- Optional LS unloading valve, PVPX

Only applicable with PVST end plates with separate T-port due to blocked T-lines for HPCO functionality.

*Open Center PVP with HPCO, PVE PPRV schematic*



*Technical specification for PVP*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/ dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

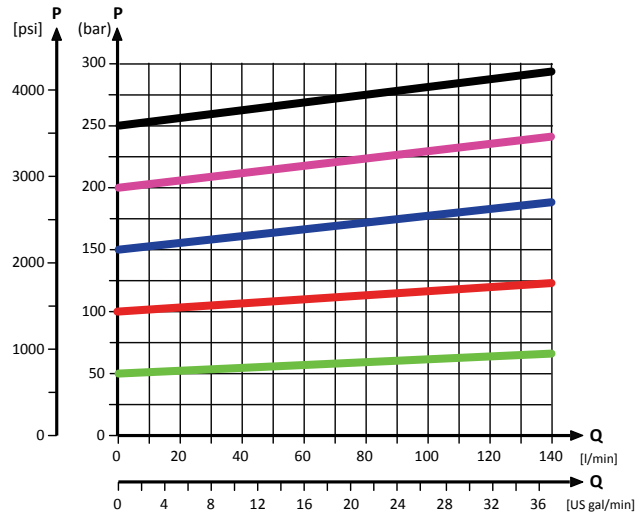
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

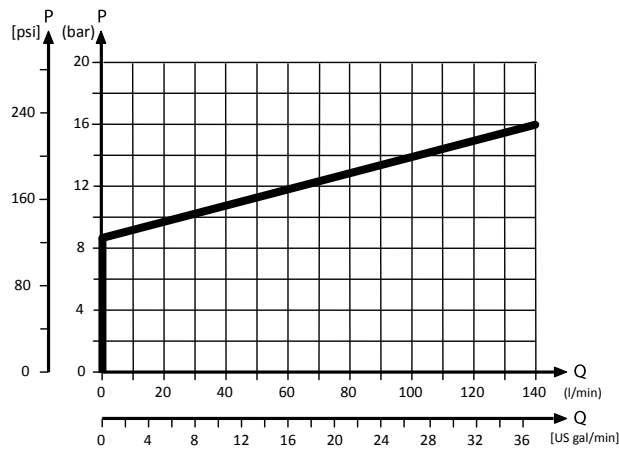
**PVP Inlet Modules**

**Theoretical Performance Graphs**

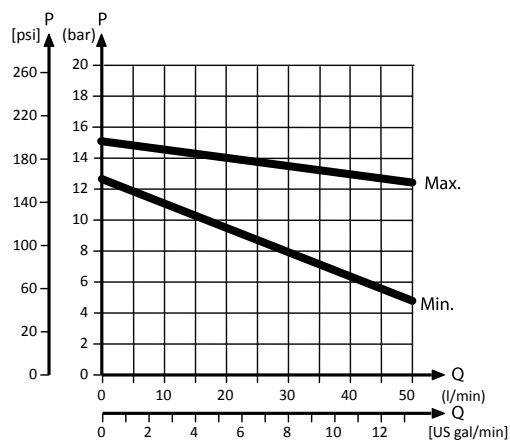
*Integrated LS pressure relief valve characteristics*



*Neutral by-pass pressure drop characteristics*



*Pilot pressure reduction valve characteristics*



### PVP Inlet Modules

Part numbers for OC PVP (HPCO and PPRV)

Part number	P-port	HPCO-port	LS-port	M-port	Pp-port	T0-port	Mounting	PVPX*
157B5140	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	G1/4"	M8	-
157B5142	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	Yes
157B5340	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	5/16-18 UNC	-
157B5342	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	-	5/16-18 UNC	Yes
157B5961	M27x2	M27x2	M14x1.5	M14x1.5	-	M14x1.5	M8	-
11101195	M22x1.5 M16x1.5 (P2)	M22x1.5	M12x1.5	M10x1	-	M16x1.5	M8	-

\* For more information please see the topic *PVPX Electrical LS Pressure Unloading Valve*.

**PVP Inlet Modules**

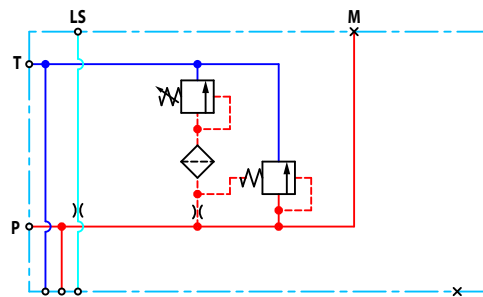
**Closed Center PVP**

The basic Closed Center PVP inlet is intended for use with variable displacement pumps in applications where a valve group with mechanically controlled work sections is desired, or where the pilot pressure to the valve group is supplied externally.

**The Closed Center PVP features:**

- Integrated LS pressure relief valve
- Threaded ports for P/T/LS and M measuring gauge
- Optional LS unloading valve, PVPX
- Optional T0 facility and external T0 port

*Closed center PVP schematic*



*Technical specification for PVP*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/ dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

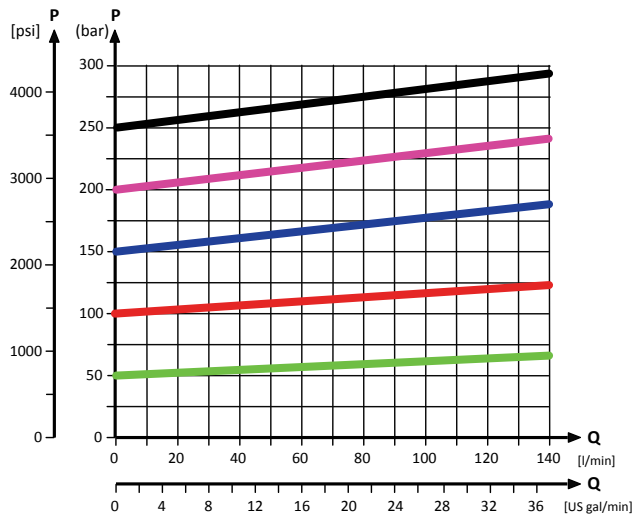
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

**PVP Inlet Modules**

**Theoretical Performance Graphs**

*Integrated LS pressure relief valve characteristics*



*Part numbers for Closed Center PVP*

Part number	P-port	T-port	LS-port (LS1 <sup>**</sup> )	M-port	T0-port	Mounting	PVPX <sup>*</sup>
11030683	G3/4	G3/4	G1/4 (G1/4)	G1/4	G1/4	M8	-
157B5001	G1/2	G3/4	G1/4	G1/4	-	M8	-
157B5101	G3/4	G3/4	G1/4	G1/4	-	M8	-
157B5103	G3/4	G3/4	G1/4	G1/4	-	M8	Yes
157B5201	7/8-14 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	--	5/16-18 UNC	-
157B5301	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	5/16-18 UNC	-
15B5907	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	M8	-
157B5922	JIS 1/2	JIS 3/4	JIS 1/4	JIS 1/4	-	M8	-
157B5927	JIS 3/4	JIS 3/4	JIS 1/4	JIS 1/4	-	M8	-
157B5946	G1/2	G3/4	G1/4 (G1/8)	G1/4	-	M8	-

<sup>\*\*</sup> LS1 is an extra LS-port

<sup>\*</sup> For more information see [PVPX Electrical LS Pressure Unloading Valve](#) on page 35

**PVP Inlet Modules**

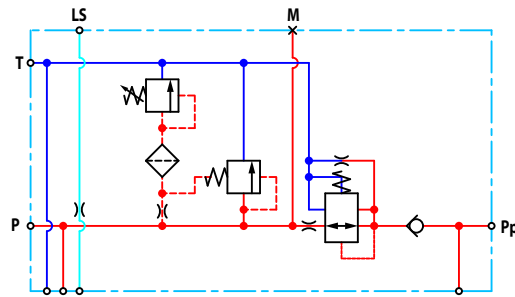
**Closed Center PVP with PPRV**

The Closed Center PVP inlet with integrated pilot pressure reduction valve (PPRV) is intended for use with variable displacement pumps in applications where a valve group with electro-hydraulic or hydraulically controlled work sections is desired.

**The Closed Center PVP with PPRV features:**

- Integrated LS pressure relief valve
- Threaded ports for P/T/LS and M measuring gauge
- Integrated pilot pressure reducing valve (PPRV) for PVE or PVH/PVHC
- Optional T0 facility and external T0 port
- Optional LS unloading valve, PVPX

*Closed center PVP with PPRV schematic*



*Technical specification for PVP*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/ dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

*Technical specification*

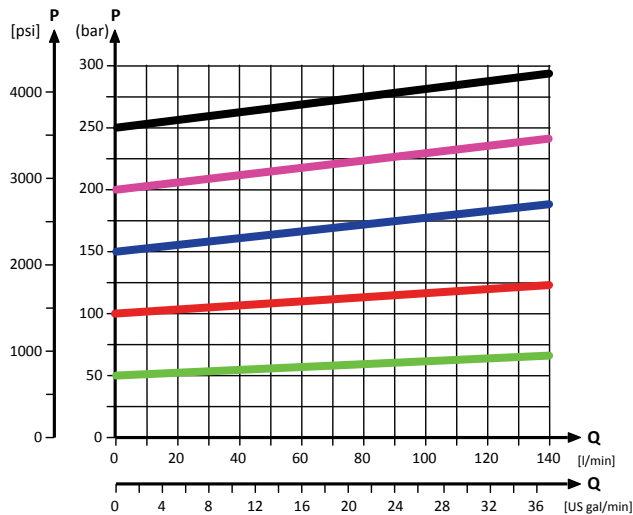
Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		



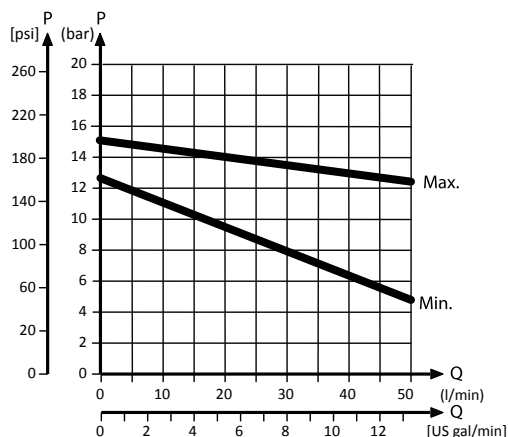
**PVP Inlet Modules**

**Theoretical Performance Graphs**

*Integrated LS pressure relief valve characteristics*



*Pilot pressure reduction valve characteristics*



*Part numbers for Closed Center PVP with PPRV*

Part number	Actuation	P-port	T-port	LS-port (LS1**)	M-port	Pp-port	T0-port	Mounting	PVPX*
11051802	PVH/PVHC	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	5/16-18 UNC	-
157B5011	PVE	G1/2"	G3/4"	G1/4"	G1/4"	-	-	M8	-
157B5013	PVE	G1/2"	G3/4"	G1/4"	G1/4"	-	-	M8	Yes
157B5111	PVE	G3/4"	G3/4"	G1/4"	G1/4"	-	-	M8	-
157B5113	PVE	G3/4"	G3/4"	G1/4"	G1/4"	-	-	M8	Yes
157B5131	PVE	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	G1/4"	M8	-
157B5133	PVE	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	Yes
157B5181	PVE	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	-
157B5191	PVH/PVHC	G3/4"	G3/4"	G1/4"	G1/4"	G1/4"	-	M8	-
157B5211	PVE	7/8-14 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	-

**PVP Inlet Modules**

*Part numbers for Closed Center PVP with PPRV (continued)*

Part number	Actuation	P-port	T-port	LS-port (LS1)**	M-port	Pp-port	T0-port	Mounting	PVPX*
<b>157B5213</b>	PVE	7/8-14 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	Yes
<b>157B5311</b>	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	-
<b>157B5313</b>	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	-	5/16-18 UNC	Yes
<b>157B5331</b>	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	5/16-18 UNC	-
<b>157B5333</b>	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	1/2-20 UNF	5/16-18 UNC	Yes
<b>157B5381</b>	PVE	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	9/16-18 UNF	-	5/16-18 UNC	-
<b>157B5391</b>	PVH/PVHC	1 1/16-12 UNF	1 1/16-12 UNF	9/16-18 UNF	9/16-18 UNF	9/16-18 UNF	-	5/16-18 UNC	

\*\* LS1 is an extra LS-port

\* For more information please see [PVPX Electrical LS Pressure Unloading Valve](#) on page 35

All modules can be manually activated with the PVM actuation.

## PVP Inlet Modules

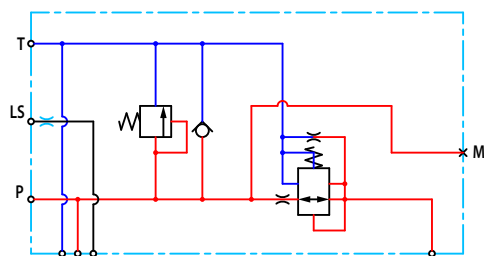
### Closed center PVPV with PPRV

The Closed Center PVPV inlet with integrated pilot pressure reduction valve (PPRV) is intended for use with variable displacement pumps in applications where a valve group with electro-hydraulic or hydraulically controlled work sections is desired.

#### The Closed Center PVPV with PPRV features:

- Optional shock/anti-cavitation valve facility (PVLVP)
- Threaded ports for P/T/LS and M measuring gauge
- Integrated pilot pressure reducing valve (PPRV) for PVE or PVH/PVHC

#### Hydraulic schematic



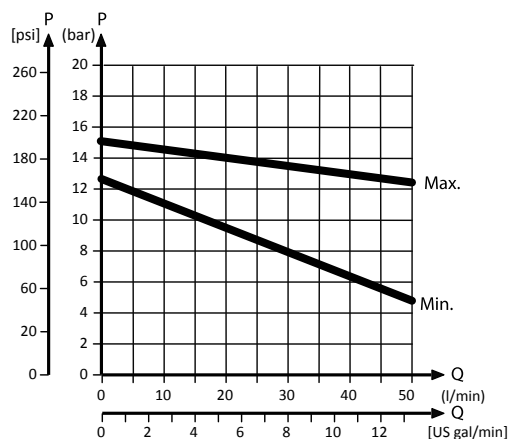
#### Technical specification for PVP

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

#### Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

#### Pilot pressure reduction valve characteristics



**PVP Inlet Modules**

*Part numbers for Closed Center PVPV with PPRV*

Part number	Actuation	P-, T-port	LS-, M-port	Mounting	TO-port	PVPX*
11008856	PVH/PVHC	G1"	G1/4"	M8	–	Yes
11051803		1 5/16-12 UN	9/16-18 UNF	5/16-18 UNC	–	Yes
11003806	PVE	M27x2 M14x1.5 (P2)	M14x1.5	M8	M14x1.5	–
157B5911		1 5/16-12 UN	9/16-18 UNF	5/16-18 UNC	–	–
157B5913					–	Yes
157B5938		G1"	G1/4"	M8	–	–
157B5941					–	Yes
157B5969					M33x2 M14x1.5 (T2)	M14x1.5

\* For more information please see the topic *PVPX Electrical LS Pressure Unloading Valve*.

All modules can be manually activated with the PVM actuation.

## PVP Inlet Modules

### Closed center PVPVM with PPRV

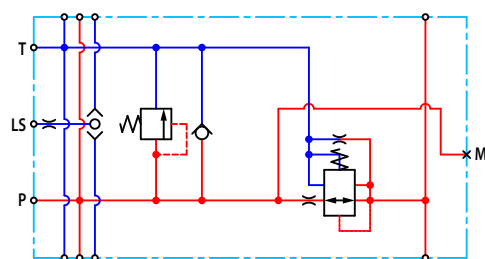
The Closed Center PVPVM mid-inlet module with integrated pilot pressure reduction valve (PPRV) is intended for use with variable displacement pumps in applications where a valve group with electro-hydraulic or hydraulically controlled work sections is desired.

Using a PVPVM module in a valve group requires a 180° degree rotation of the PVG 32 work sections on one side.

#### The Closed Center PVPVM with PPRV features:

- Optional shock/anti-cavitation valve facility (PVLV)
- Threaded ports for P/T/LS and M measuring gauge
- Integrated pilot pressure reducing valve (PPRV) for PVE or PVH/PVHC

#### Hydraulic schematic



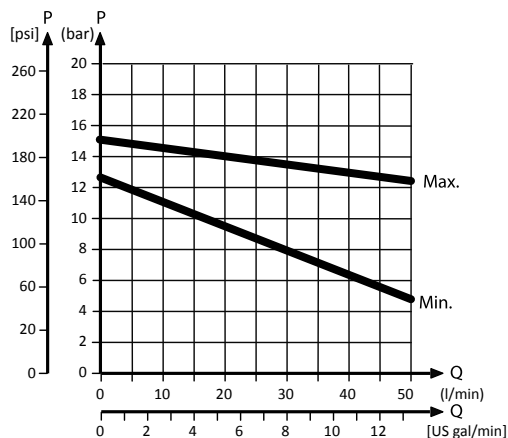
#### Technical specification for PVP

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/ dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

#### Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

#### Pilot pressure reduction valve characteristics



**PVP Inlet Modules**

*Part numbers for Closed Center PVPVM with PPRV*

Part number	Actuation	P-, T-port	LS-, M-port	Mounting	PVLP
11083156	PVH/PVHC	1 5/16-12 UN	9/16-18 UNF	5/16-18 UNC	Yes
157B5912	PVE				-
157B5914					Yes
157B5937		-			
157B5940		Yes			
			G1"	G1/4"	M8

All modules can be manually activated with the PVM actuation.

## PVP Inlet Modules

### Open/Closed center PVP with PPRV

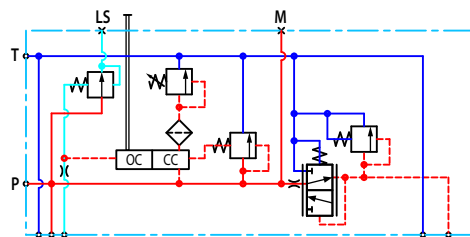
The Open Center/Closed Center PVP with integrated pilot pressure reduction valve (PPRV) is intended for use with fixed or variable displacement pumps in applications where the application manufacturer does not determine the pump type.

The modules allow an easy switch between Open Center and Closed Center configuration by means of an external hexagon selector key. Variants also feature an LS boost functionality, increasing the LS pressure to the pump LS regulator with a constant 6 bar, compensating for potential LS bleed-off and leakage.

#### The Open/closed center PVPV with PPRV features:

- Integrated OC/CC selector
- Integrated LS pressure relief valve
- Threaded ports for P/T/LS and M measuring gauge
- Integrated pilot pressure reducing valve (PPRV) for PVE or PVH/PVHC
- Optional LS boost functionality

#### Hydraulic schematic



#### Technical specification for PVP

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

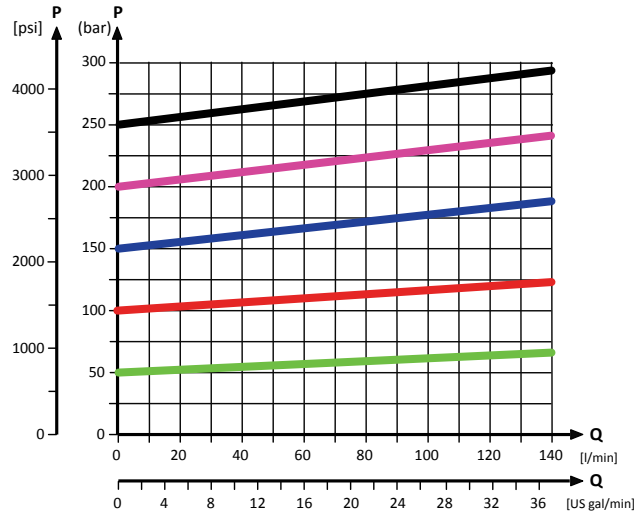
#### Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

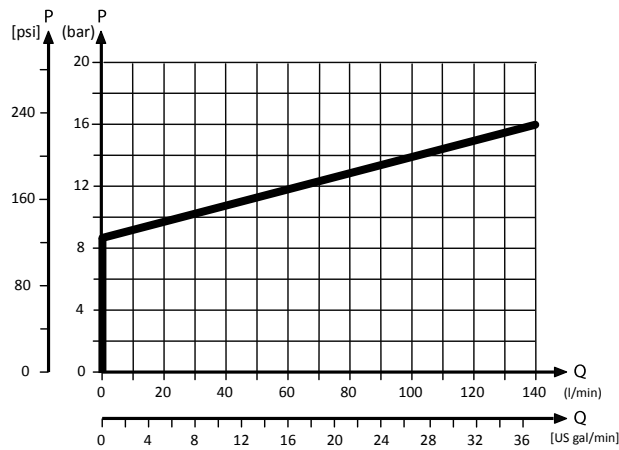
**PVP Inlet Modules**

**Theoretical Performance Graphs**

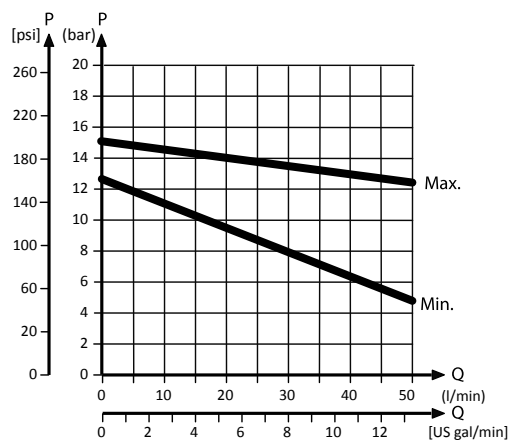
*Integrated LS pressure relief valve characteristics*



*Neutral by-pass pressure drop characteristics*



*Pilot pressure reduction valve characteristics*





## PVP Inlet Modules

*Part numbers for Open/Closed Center PVP with PPRV*

Part number	Actuation	P-port	T-port	LS-port (LS1 <sup>**</sup> )	M-port	T0-port	Mounting	LS Boost
11093273	PVE	G3/4	G3/4	-	G1/4	-	M8	Yes
11119094	PVE	G3/4	G3/4	-	G1/4	-	M8	-
11119095	PVE	1 1/16-12 UNF	1 1/16-12 UNF	1/2-20 UNF	1/2-20 UNF	-	M8	-
11131344	PVH/PVHC	G3/4	G3/4	-	G1/4	-	M8	Yes
11168608 <sup>1</sup>	PVE	G3/4	G3/4	-	G1/4	-	M8	Yes

<sup>\*\*</sup> LS1 is an extra LS-port

<sup>1</sup> Dampened LS response

All modules can be manually activated with the PVM actuation.

**PVP Inlet Modules**

**Open/Closed center PVPM**

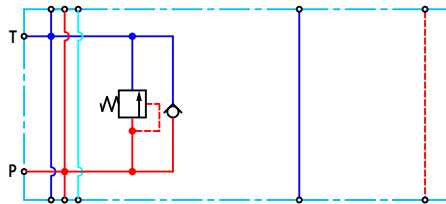
The Open Center/Closed Center PVPM mid-inlet acts as a simple manifold and is intended for use with fixed or variable displacement pumps. The PVPM features no logic other than a PVLP shock/anti-cavitation valve facility for pressure peak protection and anti-cavitation prevention.

The PVPM module must be configured together with an Open Center PVP module for **fixed displacement pumps** and for **variable displacement pumps** can be configured together with a PVSI start plate or a Closed Center PVP/PVPM module.

**The Open center/closed center PVPM features:**

- Integrated shock/anti-cavitation valve facility (PVLP)
- Threaded ports for P/T
- Pilot pressure and T0 lines through module

*Hydraulic schematic*



*Technical specification for PVP*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/ dynamic	Max. rated flow
350 [5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]	140 l/min [37 US gal/min]

*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

*Part numbers for Open Center/Closed Center PVPM*

Part number	P-, T-port	Mounting	PVLP
11093682	1 5/16-12 UN	5/16-18 UNC	Yes
11093684	G1"	M8	Yes

## PVP Inlet Module Accessories

The generic PVP inlet module accessory platform includes the PVPX Electrical LS pressure unloading valve, External pilot pressure adapters PVPC with or without check valve for all Open Center PVP with PPRV.

- [PVPX Electrical LS Pressure Unloading Valve](#) on page 35
- [PVPC without Check Valve](#) on page 38
- [PVPC with Check Valve](#) on page 39

### PVPX Electrical LS Pressure Unloading Valve

The electrical LS pressure unloading valve is an accessory available for PVP inlet modules with PVPX facility. The PVPX consist of a solenoid valve and a magnetic coil package, allowing the operator to relieve the LS pressure to tank electrically.

Configuration variants also feature a Manual Override functionality to activate the PVPX manually:

- Normally Open (NO),
- Normally Open with Manual Override (NOMO)

There are two types of NOMO-configurations - PUSH, and PUSH & TURN. With the TURN function you can keep the override function until you unlock it again.

- Normally Closed (NC)

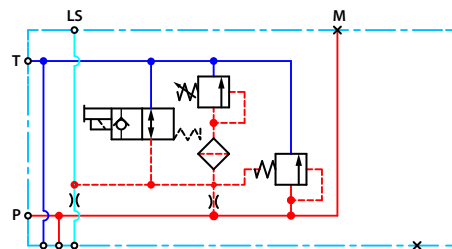
#### Configuration variants

Normally Open (NO)	Normally Open with MOR (NOMO)	Normally Closed (NC)

Relieving the LS pressure to tank results in a reduced system pressure level, which is determined by:

- the sum of the tank and neutral by-pass pressure drop in a **Open Center** PVP configuration
- the sum of the tank and standby-pressure in a **Closed Center** PVP configuration

#### PVPX with NOMO schematic



#### PVPX technical data

<b>Voltage supply</b>	12/24 V <sub>DC</sub> ± 10%
<b>Resistance @ 12 V<sub>DC</sub></b>	7.2 Ω ± 7%
<b>Resistance @ 24 V<sub>DC</sub></b>	28.2 Ω ± 7%
<b>Power consumption</b>	20 W
<b>Maximum LS response time</b>	300 ms
<b>Max. pressure drop @ 0.1 l/min [2.6 US gal/min]</b>	2 bar [30 psi]

**PVP Inlet Module Accessories**

*PVPX technical data (continued)*

<b>Max. coil surface temperature</b>	155°C [311°F]
<b>Thread size</b>	3/4-16 UNF

*Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

**Part numbers for PVPX**

*Part numbers for PVPX, NO and NC configuration*

Part number	Configuration	Voltage Supply	Connector	IP Rating
<b>157B4236</b>	NO	12 V <sub>DC</sub>	1x2 DIN	IP 65
<b>157B4238</b>	NO	24 V <sub>DC</sub>		
<b>157B4246</b>	NC	12 V <sub>DC</sub>		
<b>157B4248</b>	NC	24 V <sub>DC</sub>		
<b>157B4976</b>	NC	26 V <sub>DC</sub>		
<b>157B4981</b>	NO	12 V <sub>DC</sub>	1x2 AMP	IP 66
<b>157B4982</b>	NO	24 V <sub>DC</sub>		
<b>157B4983</b>	NC	12 V <sub>DC</sub>		
<b>157B4984</b>	NC	24 V <sub>DC</sub>		
<b>11180766</b>	NO	12 V <sub>DC</sub>	1x2 DEUTSCH	IP 67
<b>11180767</b>	NO	24 V <sub>DC</sub>		
<b>11180768</b>	NC	12 V <sub>DC</sub>		
<b>11180769</b>	NC	24 V <sub>DC</sub>		
<b>11225108</b>	NO	26 V <sub>DC</sub>		
<b>11225109</b>	NC	26 V <sub>DC</sub>		

*Part numbers for PVPX, NOMO configuration*

Part number	Manual Override	Voltage Supply	Connector	IP Rating
<b>157B4256</b>	PUSH	12 V <sub>DC</sub>	1x2 DIN	IP 65
<b>157B4257</b>	PUSH & TURN	12 V <sub>DC</sub>		
<b>157B4258</b>	PUSH	24 V <sub>DC</sub>		
<b>157B4259</b>	PUSH & TURN	24 V <sub>DC</sub>		
<b>157B4260</b>	PUSH	26 V <sub>DC</sub>		
<b>157B4985</b>	PUSH	12 V <sub>DC</sub>	1x2 AMP	IP 66
<b>157B4986</b>	PUSH	24 V <sub>DC</sub>		

**PVP Inlet Module Accessories**

*Part numbers for PVPX, NOMO configuration (continued)*

<b>Part number</b>	<b>Manual Override</b>	<b>Voltage Supply</b>	<b>Connector</b>	<b>IP Rating</b>
<b>11193839</b>	PUSH	12 V <sub>DC</sub>	1x2 DEUTSCH	IP 67
<b>11193836</b>	PUSH	24 V <sub>DC</sub>		
<b>11225111</b>	PUSH	26 V <sub>DC</sub>		
<b>11225110</b>	PUSH & TURN			

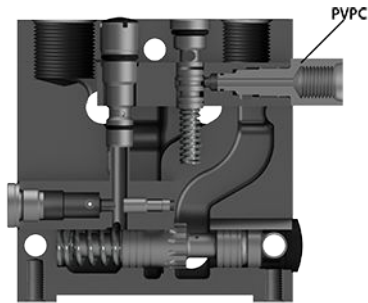
**PVP Inlet Module Accessories**

**PVPC without Check Valve**

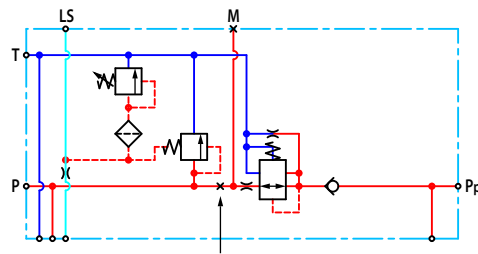
The PVPC external pilot pressure adapter without check valve is an accessory in the M-port available for PVP inlet modules with integrated pilot pressure reduction valve (PPRV).

The PVPC without check valve cuts off the integrated PPRV to the PVE or PVH/PVHC in the valve group and enables an external pilot pressure supply through the PVPC adapter.

*PVPC without Check Valve*



*PVP with PVPC without check valve schematic*



One application example for the PVPC without check valve is where it is a wanted feature to supply the valve group with oil from a manually operated emergency pump without directing oil flow to the PPRV.

When the main pump is running in its normal operation mode, the oil is directed through the PVPC adapter via the PPRV to the PVE electrical actuators.

When the main pump flow fails, the external shuttle valve ensures that the oil flow from the manually operated emergency pump is used to pilot open the over-center valve and lower the load. The load is only possible to lower when using the mechanical operating lever of the PVG 32 valve group.

*Part numbers for Open Center/Closed Center PVPM*

Part number	157B5400	158X1000
Thread	G1/2"	1/2-20 UNF

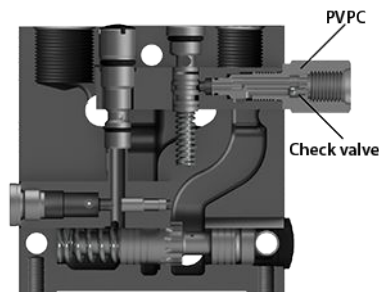
## PVP Inlet Module Accessories

### PVPC with Check Valve

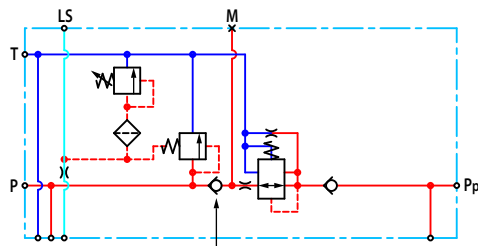
The PVPC external pilot pressure adapter with check valve is an accessory in the M-port available for PVP inlet modules with integrated pilot pressure reduction valve (PPRV).

The PVPC with check valve enables an external pilot pressure supply through the PVPC adapter and the PPRV, while also allowing the main pump to supply the PPRV through the P-gallery as a standard Open Center PVP with PPRV.

#### *PVPC with Check Valve*



#### *PVP with PVPC with check valve schematic*



One application example for the PVPC with check valve is where it is a wanted feature to operate the valve group by means of the PVE electrical actuators without pump flow.

When the external solenoid valve is opened, oil from the pressure side of the cylinder is fed via the PVPC through the PPRV to act as the pilot supply for the PVE electrical actuators. This means that it is possible to lower a load by means of the PVE electrical actuators without starting the pump.

The built-in check valve prevents the oil from flowing via the pressure adjustment spool to tank. With the pump functioning normally the external solenoid valve is closed to ensure that the load is not lowered due to the pilot supply oil flow requirement of approximately 1 l/min [0.25 US gal/min].

With a Closed Center PVP the external pilot oil supply can be connected to the pressure gauge connection without the use of a PVPC plug.

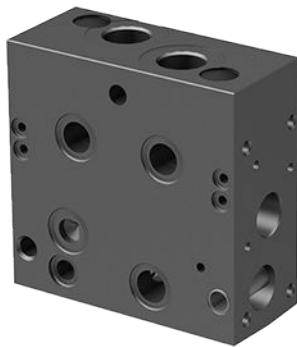
#### *Part numbers for Open Center/Closed Center PVPM*

Part number	157B5600	157B5700
Thread	G1/2"	1/2-20 UNF

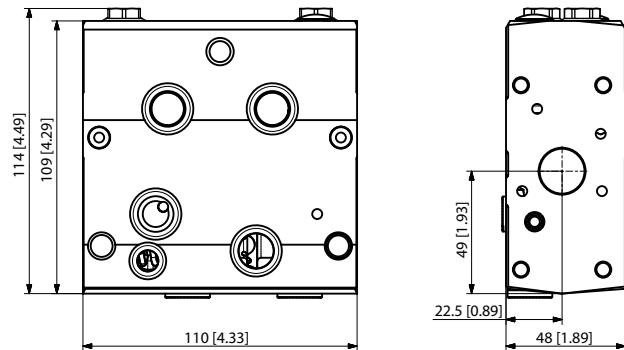
**PVB Basic Modules**

The PVG 32 PVB basic modules, also referred to as work sections, are the interface between the PVG 32 proportional valve group and the work function such as a cylinder or a motor.

*PVB Basic Module*

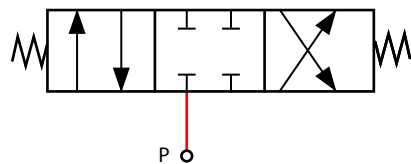


*PVG 32 dimensions*

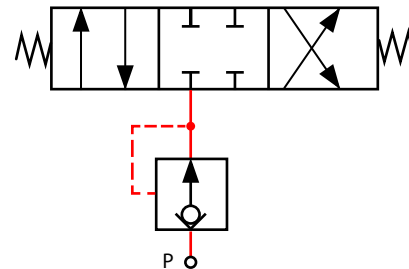


Weight: 3.05 kg [6.73 lb]

*Uncompensated PVB schematic symbol*



*Compensated PVB schematic symbol*



The PVB basic module variants are based on a generic platform with a selection of additional features, enabling you to tailor the PVB to suit the demands of any hydraulic system. The generic PVB basic module platform includes the following main variants:

- [Uncompensated PVB](#) on page 41
- [Uncompensated PVB with load drop check valve](#) on page 44
- [Uncompensated PVBZ with POC](#) on page 47
- [Compensated PVB](#) on page 48
- [Dampened Compensated PVB](#) on page 51
- [Dampened compensated PVB with LS A/B](#) on page 54
- [Compensated PVB with LS A/B](#) on page 57
- [Compensated high flow PVB](#) on page 61
- [Compensated high flow PVB with LS A/B](#) on page 64
- [Compensated PVBZ with POC](#) on page 68
- [Compensated high flow PVBZ with POC](#) on page 70
- [Compensated high flow PVBZ with POC and manifold interface](#) on page 73



**PVB Basic Modules**

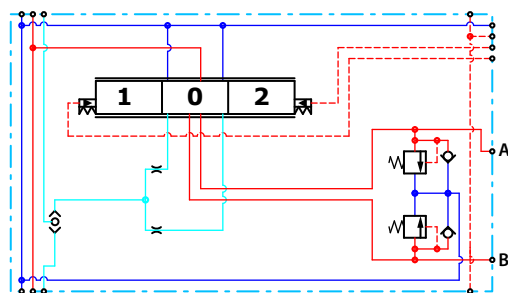
**Uncompensated PVB**

The uncompensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously.

**The Uncompensated PVB features:**

- Integrated LS shuttle network
- Optional shock/anti-cavitation valve facility (PVLP)
- Optional LS<sub>A/B</sub> shuttle valve facility for float spool use
- Optional T0 facility

*Schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]*	420 bar [6090 psi]**	125 l/min [33 US gal/min]

\* With PVS<sub>I</sub> end plate. With PVS end plate max. 300 [4351 psi]

\*\* Intermittent pressure at max. 250,000 cycles of full PVG life time cycles, with PVS<sub>I</sub> end plate. The maximum intermittent pressure at max. 250,000 cycles stresses the need to confirm application duty cycle before proceeding with specification. For further information contact Danfoss Product Application Engineering.

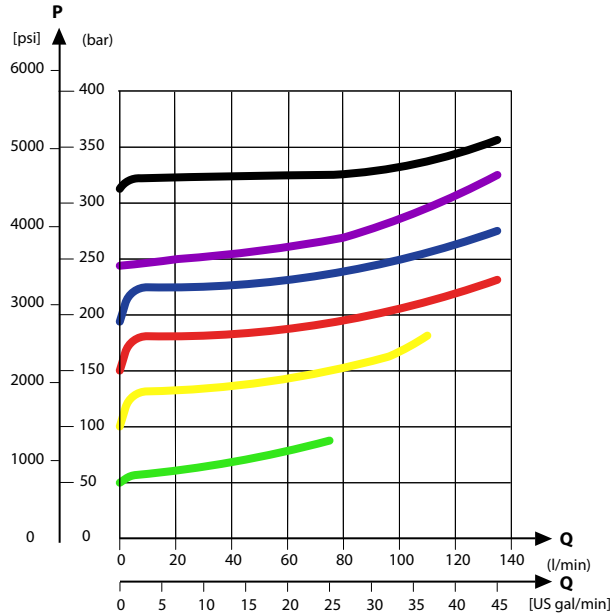
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

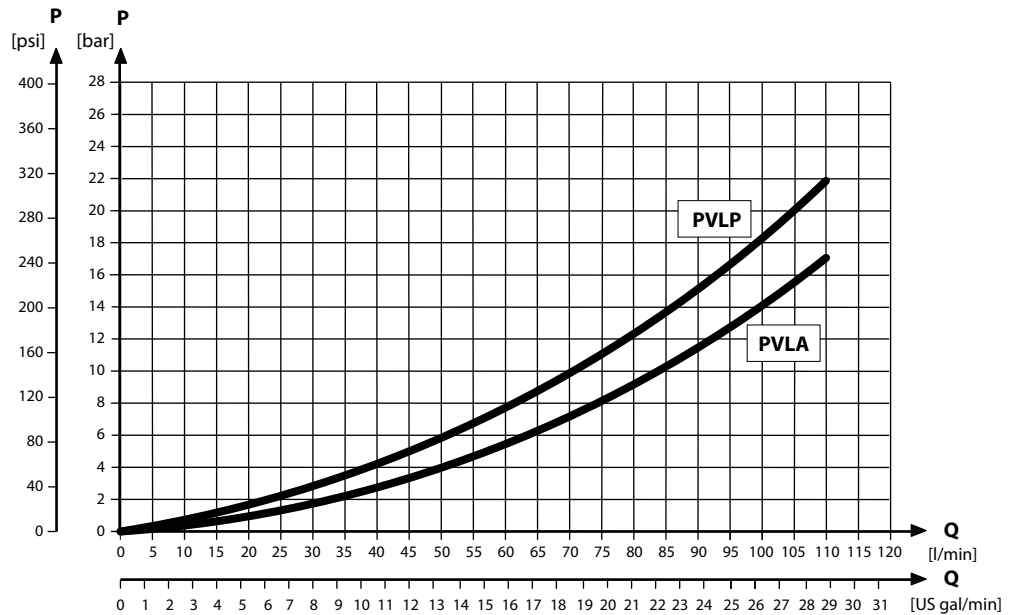
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*



*PVLP/PVLA suction valve characteristics*



*Part numbers for uncompensated PVB*

Part number	A/B-port	PVLP/PVLA	LS A/B shuttle	T0 facility
<b>157B6000</b>	G1/2"	—	—	—
<b>157B6010</b>		—	—	Yes
<b>157B6030</b>		Yes	—	—
<b>11071832</b>		Yes	Yes	—

### PVB Basic Modules

*Part numbers for uncompensated PVB (continued)*

<b>Part number</b>	<b>A/B-port</b>	<b>PVLP/PVLA</b>	<b>LS A/B shuttle</b>	<b>T0 facility</b>
<b>157B6400</b>	7/8-14 UNF	—	—	—
<b>157B6410</b>		—	—	Yes
<b>157B6430</b>		Yes	—	—

**PVB Basic Modules**

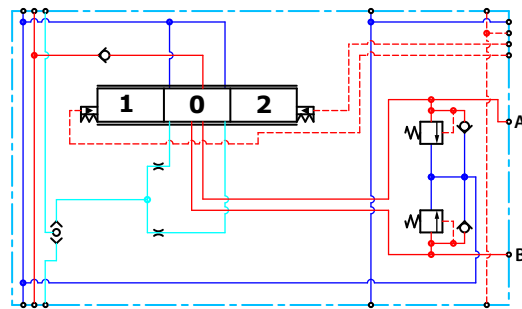
**Uncompensated PVB with load drop check valve**

The uncompensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures allows dependency on the load pressure of other functions used simultaneously. The integrated load drop check valve prevents flow back from work ports influencing other functions.

**The Uncompensated PVB with load drop check valve features:**

- Integrated LS shuttle network
- Load drop check valve
- Optional shock/anti-cavitation valve facility (PVL P)
- Optional LS<sub>A/B</sub> shuttle valve facility for float spool use
- Optional T0 facility

*Schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

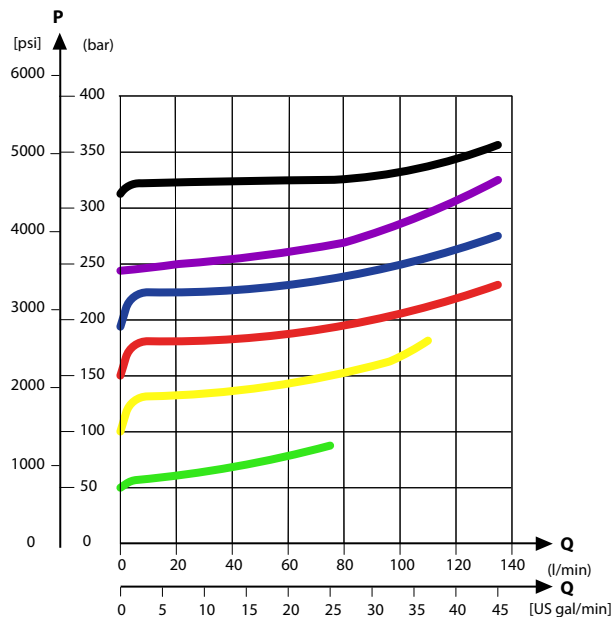
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

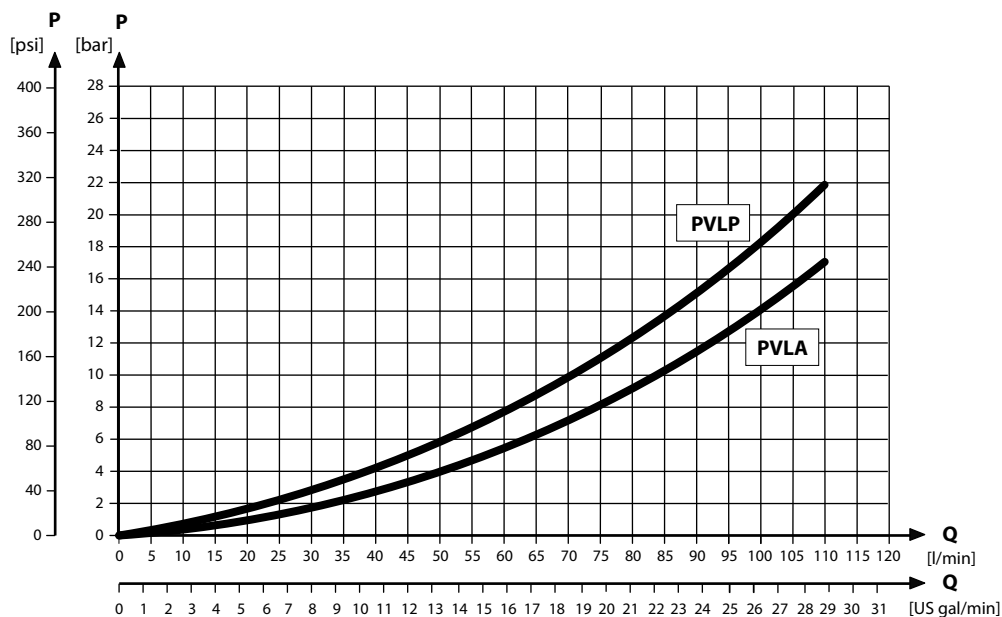
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*



*PVLP/PVLA suction valve characteristics*



*Part numbers for Uncomp. PVB with load drop check valve*

Part number	A/B-port	PVLP/PVLA	LS A/B shuttle	T0 facility
<b>157B6100</b>	G1/2"	—	—	—
<b>157B6500</b>	7/8-14 UNF	—	—	—
<b>157B6110</b>	G1/2"	—	—	Yes
<b>157B6909</b>	7/8-14 UNF	—	—	Yes

**PVB Basic Modules**

*Part numbers for Uncomp. PVB with load drop check valve (continued)*

<b>Part number</b>	<b>A/B-port</b>	<b>PVLP/PVLA</b>	<b>LS A/B shuttle</b>	<b>T0 facility</b>
<b>157B6130</b>	G1/2"	Yes	—	—
<b>157B6530</b>	7/8–14 UNF	Yes	—	—
<b>157B6140</b>	G1/2"	Yes	—	Yes
<b>157B6904</b>	7/8–14 UNF	Yes	—	Yes
<b>157B6136</b>	G1/2"	Yes	Yes	—
<b>157B6536</b>	7/8–14 UNF	Yes	Yes	—

## PVB Basic Modules

### Uncompensated PVBZ with POC

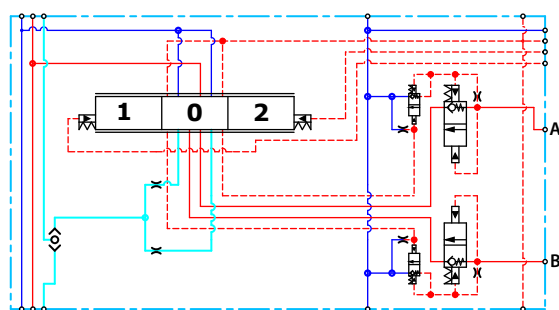
The uncompensated PVBZ is intended for controlling a work function where the function behavior in terms of flow and pressures allows dependency on the load pressure of other functions used simultaneously.

The Pilot Operated Check valve giving very low leakage will prevent cylinder creep.

#### The Uncompensated PVBZ with POC features:

- Integrated LS shuttle network
- Integrated POC
- Optional T0 facility

#### Schematic



#### Technical specification for A/B-port

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

#### Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

#### Part numbers for uncompensated PVBZ with POC

Part number	A/B-port	POC
157B6051	G½"	B-port
157B6052		A/B-port
157B6451	7/8-14 UNF	B-port
157B6452		A/B-port
157B6969	None – machined top <sup>1)</sup>	A-port

<sup>1)</sup> Prepared for mounting of a PVBD diverter. For more details, see [PVBD Diverter Module](#) on page 84.

**PVB Basic Modules**

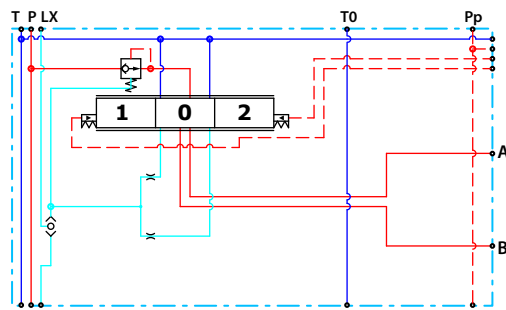
**Compensated PVB**

The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously.

**The Compensated PVB features:**

- Integrated LS shuttle network
- Integrated compensator
- Optional shock/anti-cavitation valve facility (PVL P)
- Optional T0 facility and external T0 port

*Compensated PVB schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow *
350 bar [5067 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

\* With turbo function spool @ max rated flow of 130 l/min is possible

*Technical specification*

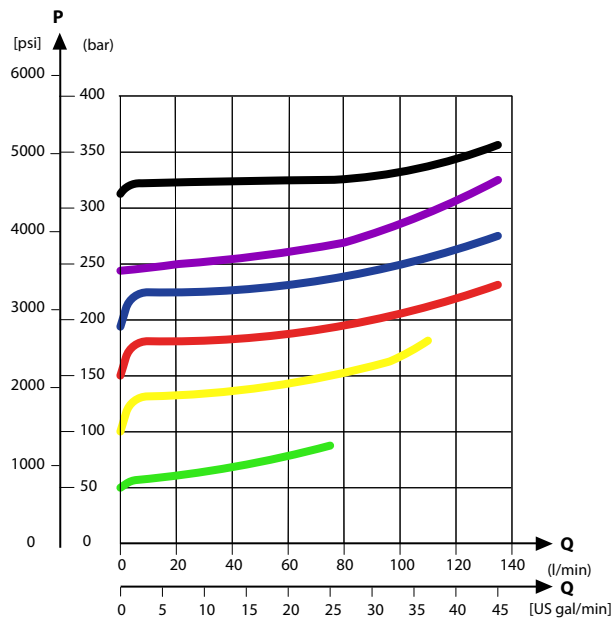
Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		



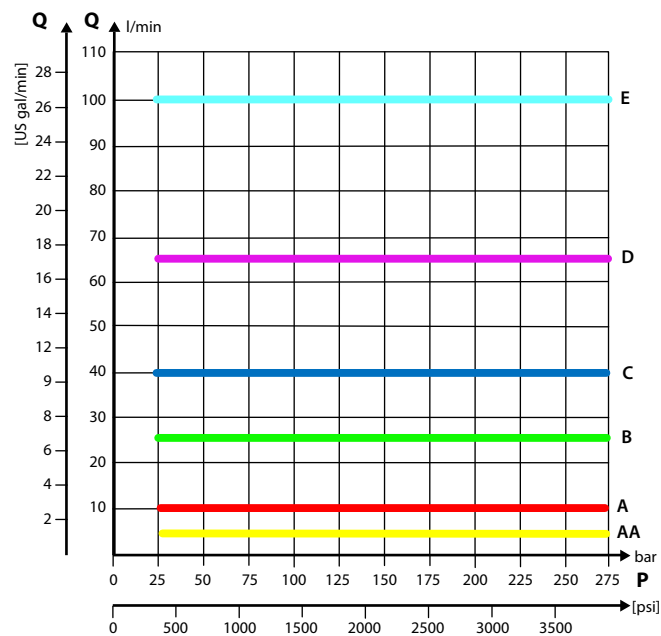
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*

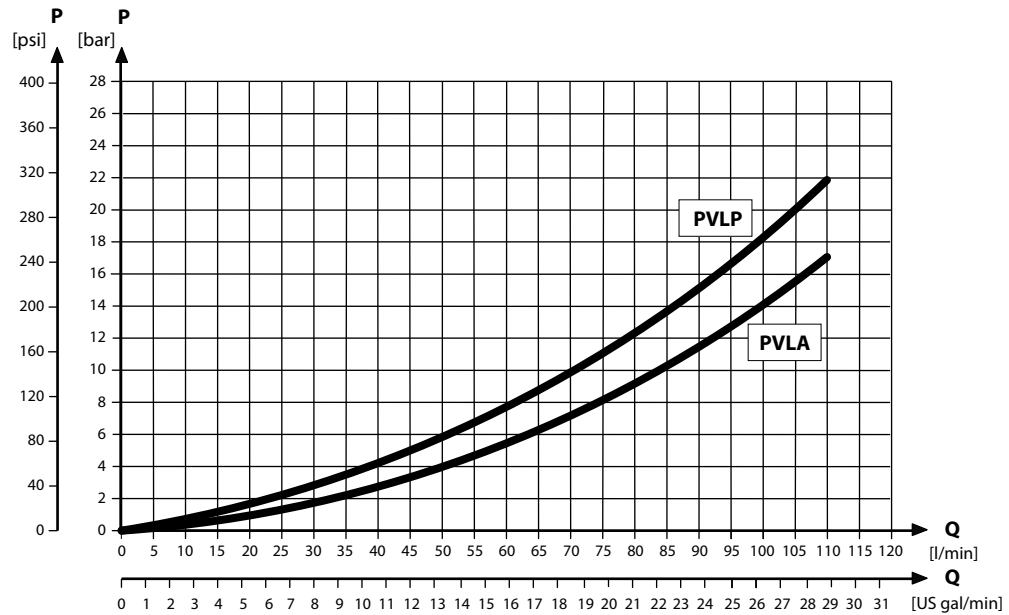


*Load Independent Fluid Flow – Pressure Compensated PVB*



**PVB Basic Modules**

*PVLP/PVLA suction valve characteristics*



*Part numbers for compensated PVB*

Part number	A/B-port	PVLP/PVLA	T0
<b>157B6200</b>	G1/2"	-	-
<b>157B6210</b>		-	Yes
<b>157B6230</b>		Yes	-
<b>157B6240</b>		Yes	Yes
<b>157B6600</b>	7/8-14 UNF	-	-
<b>157B6922</b>		-	Yes
<b>157B6630</b>		Yes	-
<b>157B6906</b>		Yes	Yes
<b>157B6850</b>	M22x1.5	Yes	Yes
<b>157B6849</b>	None*	-	-

\* Machined top, prepared for mounting of a PVBD diverter.

## PVB Basic Modules

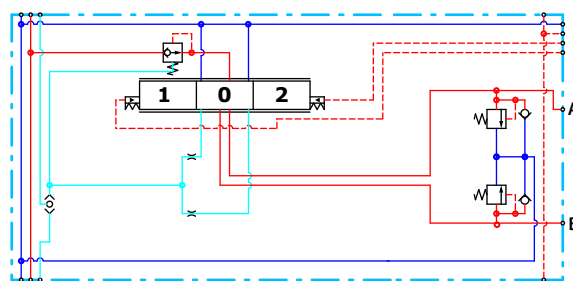
### Dampened Compensated PVB

The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously. The dampening of the compensator reaction will slow down the system thereby removing instability.

**The dampened compensated PVB features:**

- Integrated LS shuttle network
- Integrated compensator
- Optional shock/anti-cavitation valve facility (PVLVP)

*Compensated PVB schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow*
350 bar [5076 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

\* With turbo function spool @ max rated flow of 130 l/min is possible

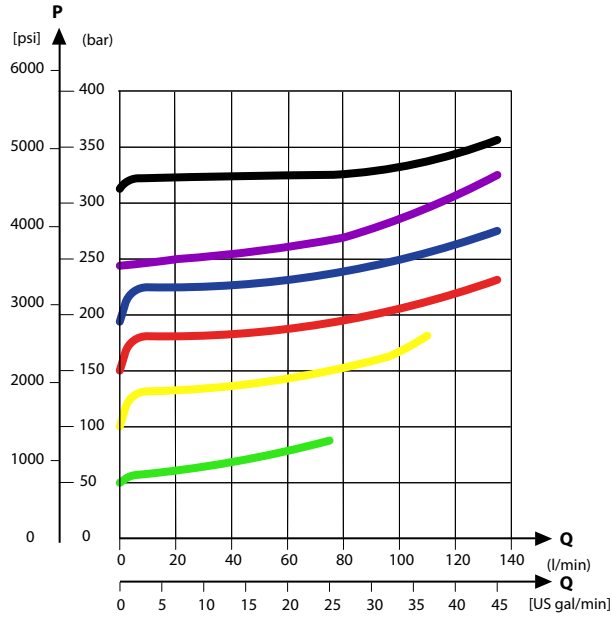
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

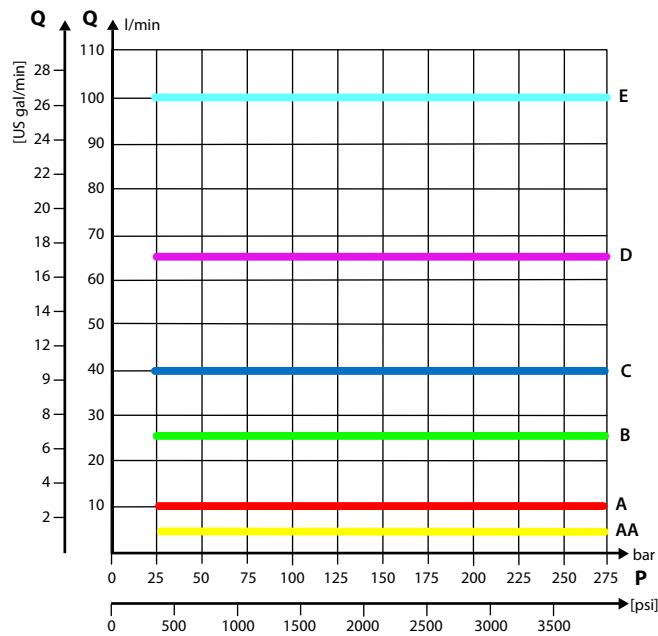
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*

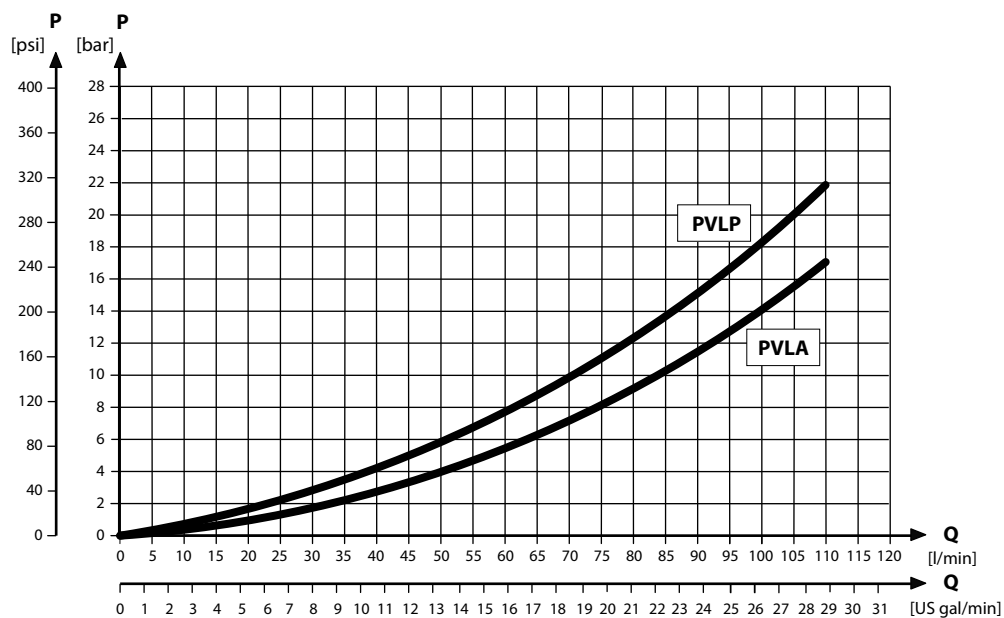


*Load Independent Fluid Flow – Pressure Compensated PVB*



**PVB Basic Modules**

*PVLP/PVLA suction valve characteristics*



*Part numbers for damp. compensated PVB*

Part number	A/B-port	PVLP/PVLA
<b>157B6206</b>	G1/2"	-
<b>157B6236</b>		Yes
<b>11036629</b>	7/8-14 UNF	-
<b>11036630</b>		Yes

**PVB Basic Modules**

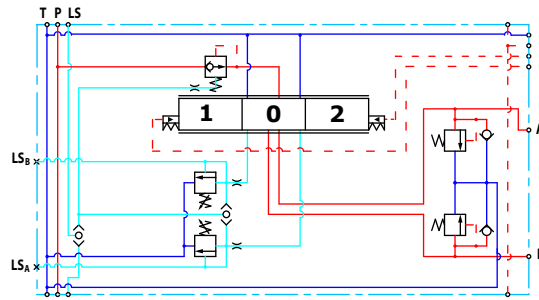
**Dampened compensated PVB with LS A/B**

The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously. The dampening of the compensator reaction will slow down the system thereby removing instability. The integrated LS<sub>A/B</sub> relief valve is used to limit the maximum work port build-up on the A/B-ports individually.

**The dampened compensated PVB with LS A/B features:**

- Integrated LS shuttle network
- Integrated compensator
- Integrated adjustable LS<sub>A/B</sub> pressure relief valves
- External LS<sub>A/B</sub> port connection
- Optional shock/anti-cavitation valve facility (PVLVP)

*Dampened compensated PVB with LS A/B schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow*
350 bar [5076 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

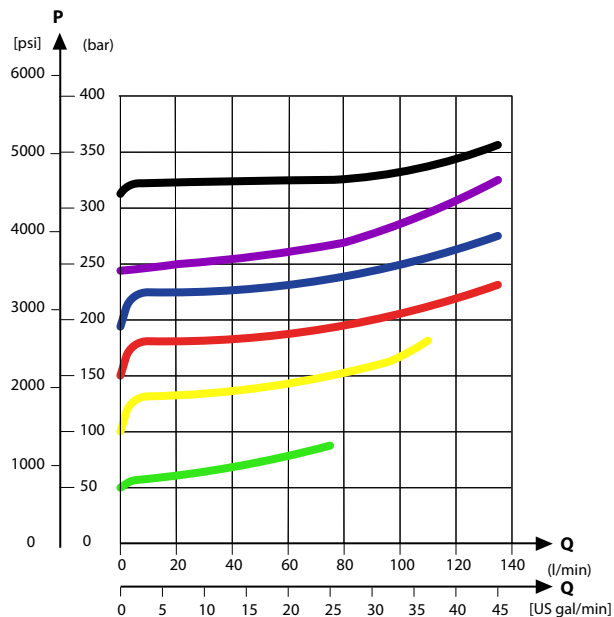
\* With turbo function spool @ max rated flow of 130 l/min is possible

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90°C [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

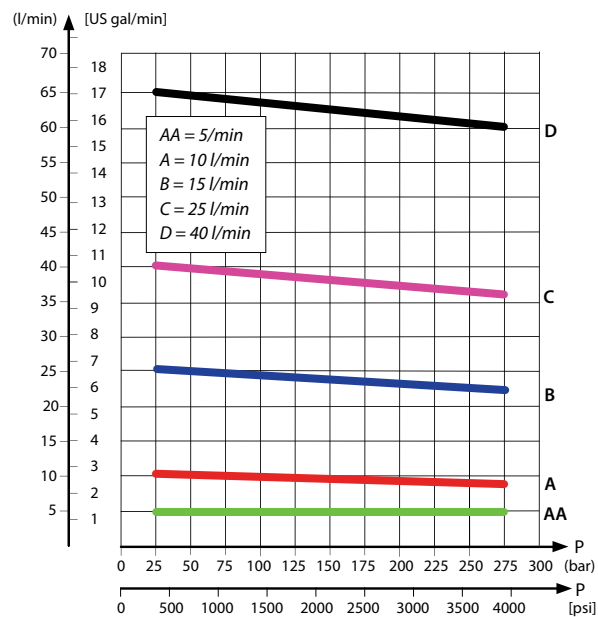
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*

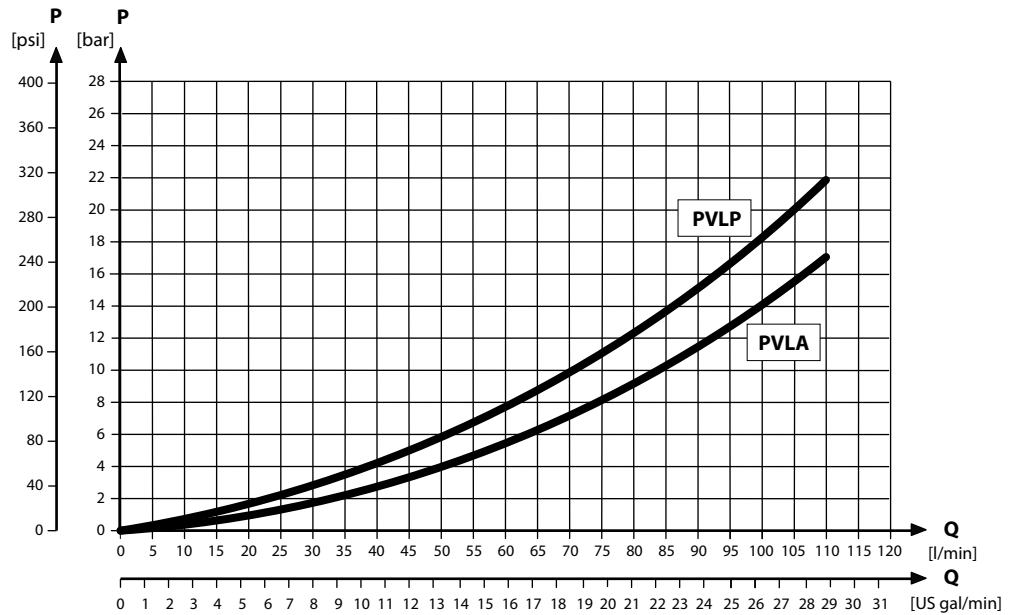


*Load Independent Fluid Flow – Pressure Compensated PVB*

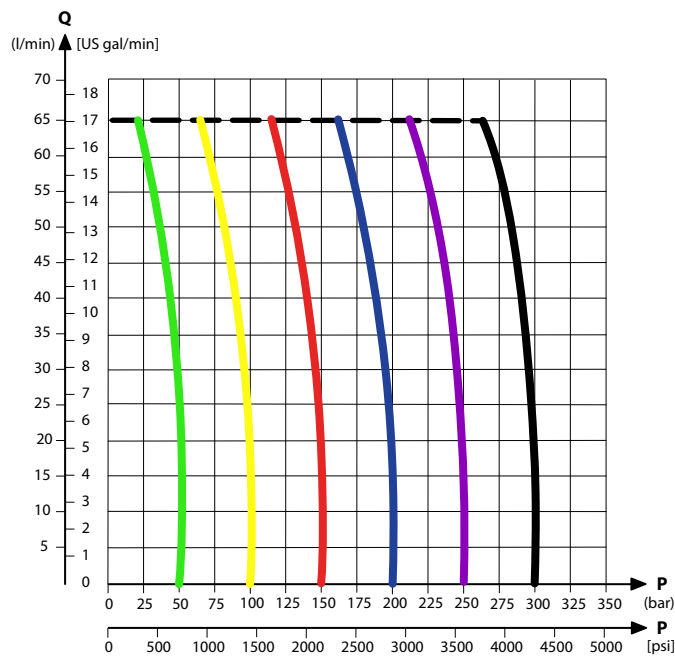


**PVB Basic Modules**

*PVLP/PVLA suction valve characteristics*



*PVB pressure compensated for LS A/B characteristics*



Part number	A/B-port	LS-port	PVLP/PVLA
157B6208	G1/2	G1/4	-
157B6238			Yes



## PVB Basic Modules

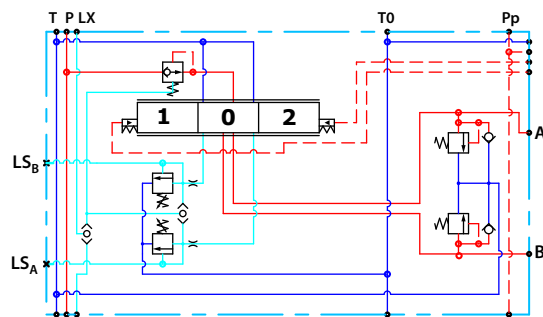
### Compensated PVB with LS A/B

The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independency on the load pressure of other functions used simultaneously. The integrated LS<sub>A/B</sub> relief valve is used to limit the maximum work port build-up on the A/B-ports individually.

**The compensated PVB with LS<sub>A/B</sub> features:**

- Integrated LS shuttle network
- Integrated compensator
- Integrated adjustable LS<sub>A/B</sub> pressure relief valves
- External LS<sub>A/B</sub> port connection
- Integrated LS<sub>A/B</sub> shuttle valve for float spool usage
- Optional shock/anti-cavitation valve facility (PVLVP)
- Optional T0 facility

*Compensated PVB with LS schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow*
350 bar [5076 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

\* With turbo function spool @ max rated flow of 130 l/min is possible

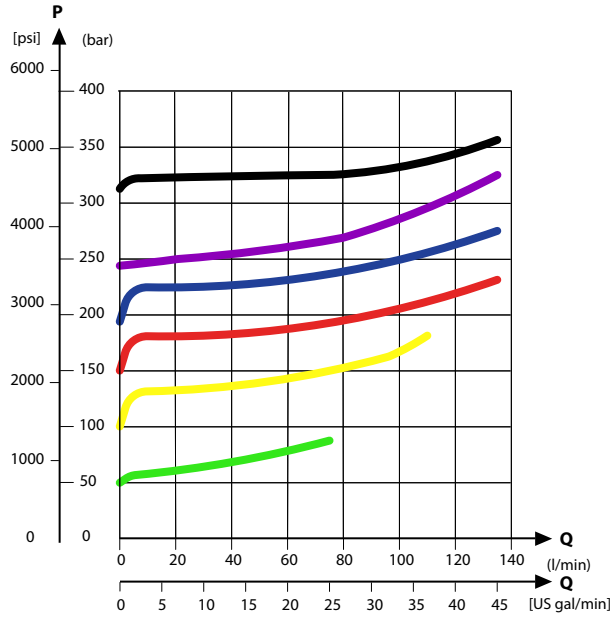
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

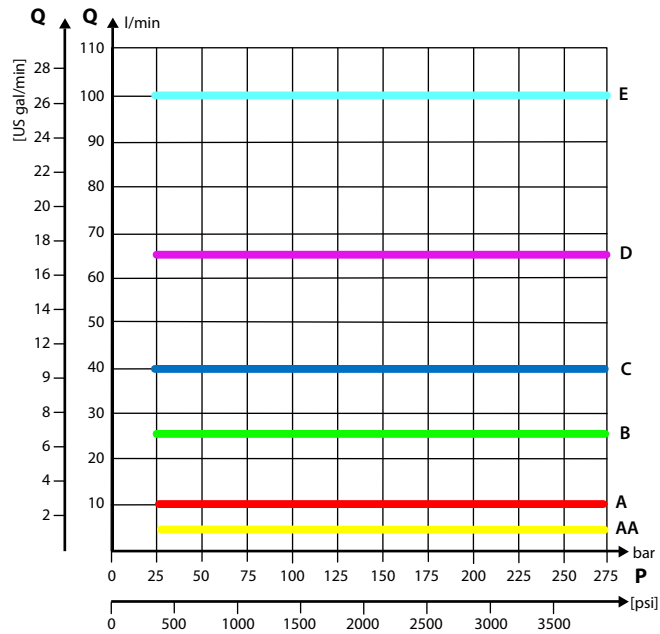
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*

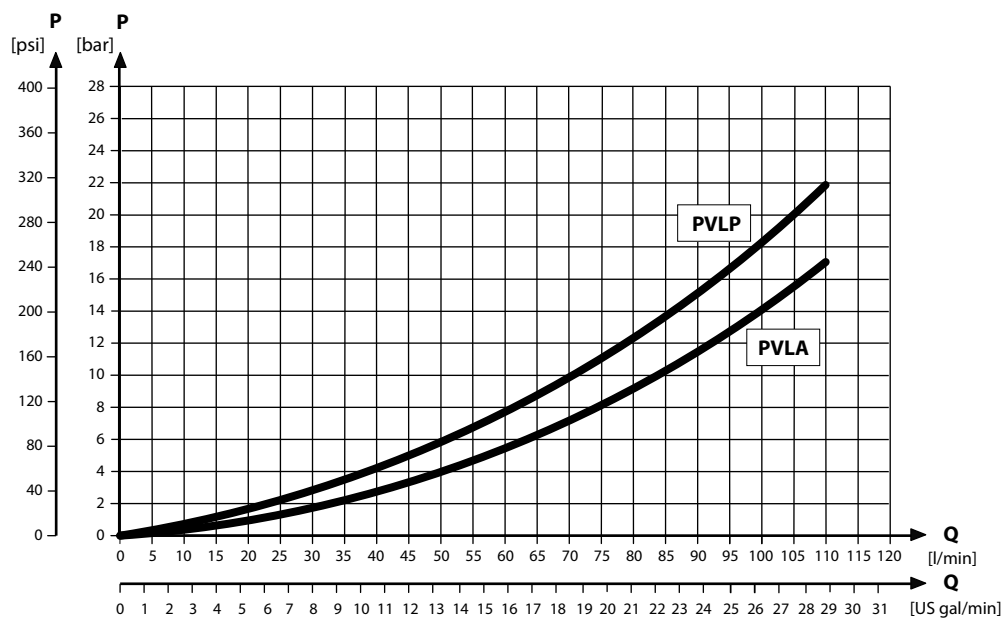


*Load Independent Fluid Flow – Pressure Compensated PVB*

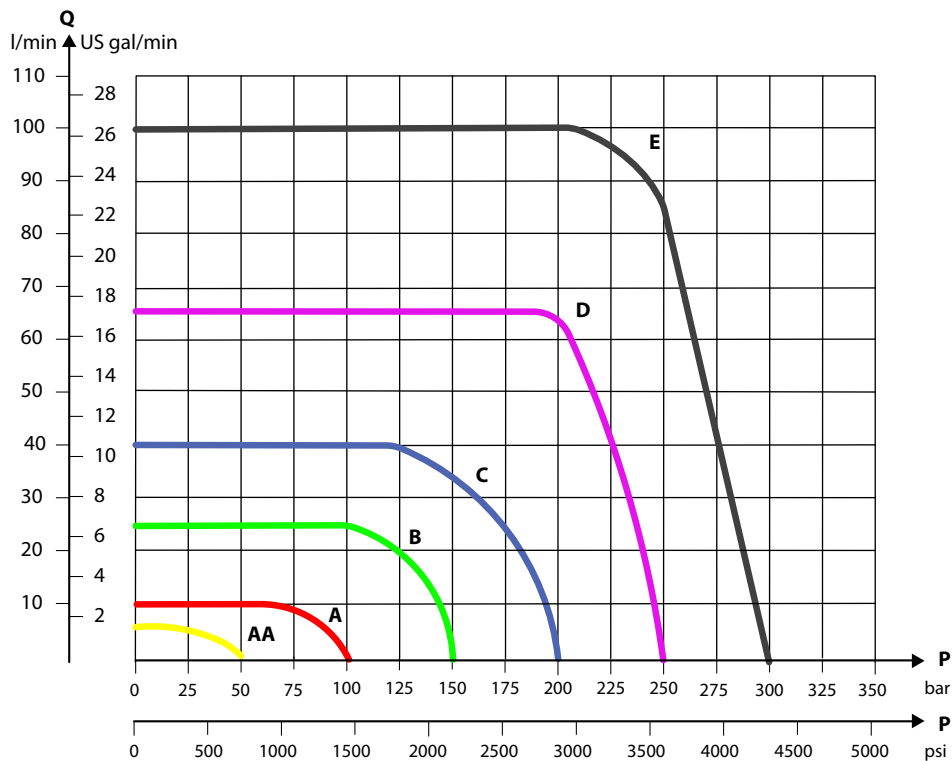


**PVB Basic Modules**

*PVLP/PVLA suction valve characteristics*



*PVB pressure compensated for LS A/B characteristics*



**PVB Basic Modules**

*Part numbers for compensated PVB with LS A/B (all with shuttle)*

Part number	A/B-port	LS-port	PVLP/PVLA	T0
<b>157B6203</b>	G1/2"	G1/4"	-	-
<b>157B6213</b>			-	Yes
<b>157B6233</b>			Yes	-
<b>157B6243</b>			Yes	Yes
<b>157B6603</b>	7/8-14 UNF	1/2-20 UNF	-	-
<b>157B6613</b>			-	Yes
<b>157B6633</b>			Yes	-
<b>157B6643</b>			Yes	Yes

## PVB Basic Modules

### Compensated high flow PVB

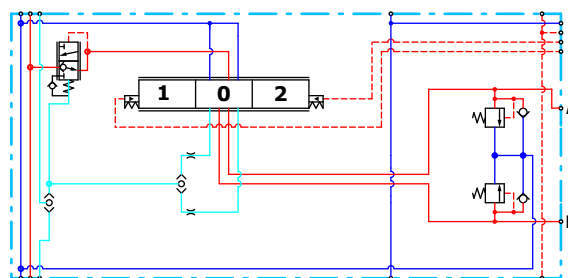
The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously.

The bleed-off will prevent pressure build-up on the work ports in neutral.

#### Features

- Integrated LS shuttle network
- Integrated high flow compensator with bleed-off
- Integrated adjustable  $LS_{A/B}$  pressure relief valves
- Optional shock/anti-cavitation valve facility (PVLVP)
- Optional T0 facility

*Compensated high flow PVB schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]	420 bar [6090 psi]	130 l/min [34 US gal/min]

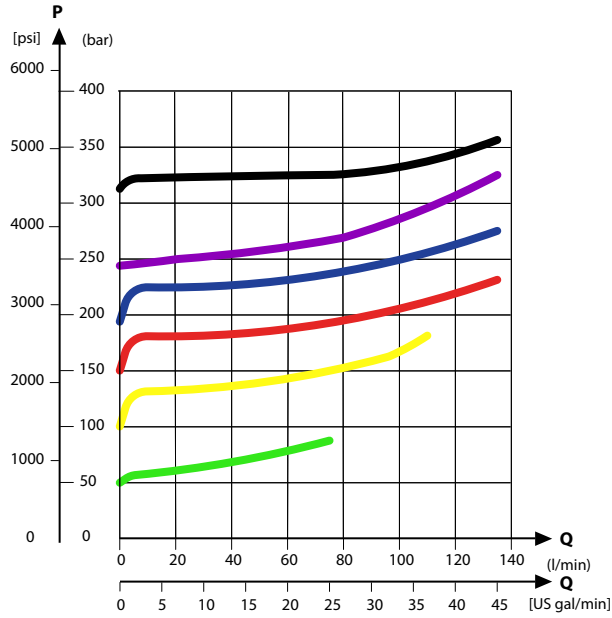
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

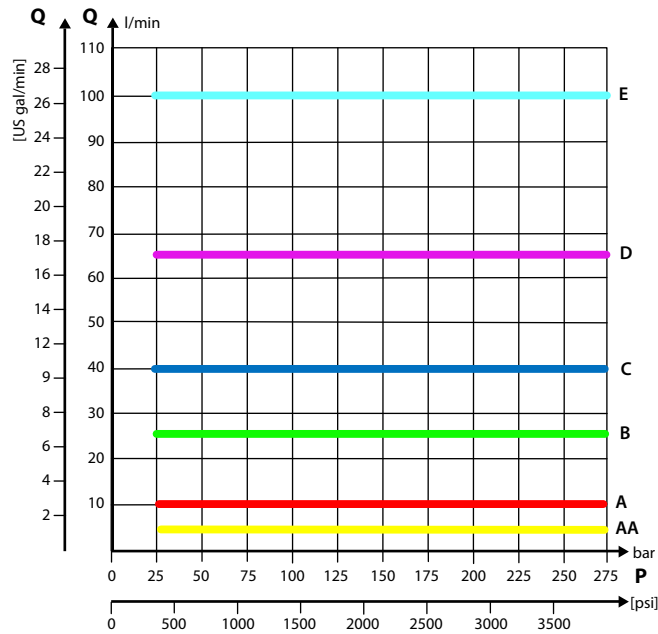
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*

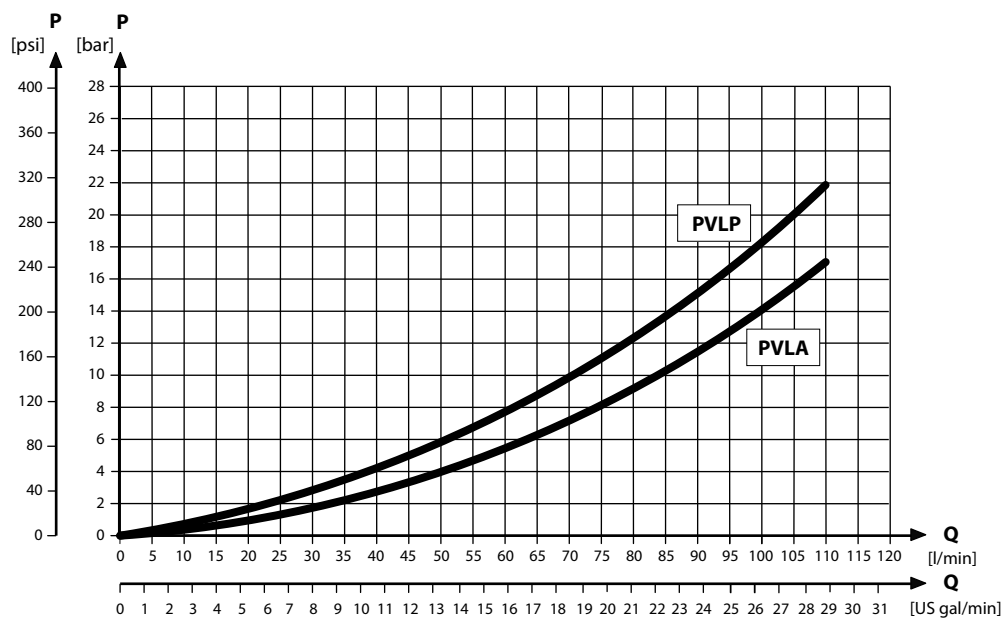


*Load Independent Fluid Flow – Pressure Compensated PVB*



**PVB Basic Modules**

*PVLP/PVLA suction valve characteristics*



*Part numbers for compensated high flow PVB*

Part number	A/B-port	PVLP/PVLA	LS A/B shuttle	T0 facility
<b>11091947</b>	7/8-14 UNF	Yes	Yes	Yes
<b>11119463</b>		—	—	Yes
<b>11126962</b>		—	—	Yes
<b>157B6938</b>		Yes	—	—
<b>157B6852</b>	G½"	Yes	—	—

**PVB Basic Modules**

**Compensated high flow PVB with LS A/B**

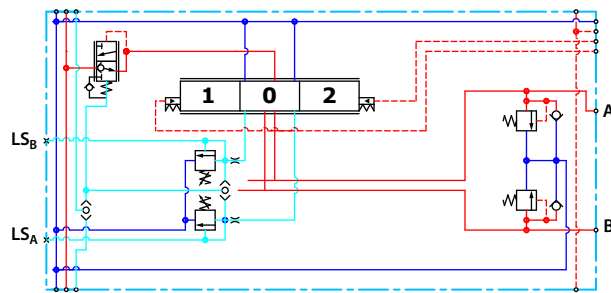
The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously. The integrated LS<sub>A/B</sub> relief valve is used to limit the maximum work port build-up on the A/B-ports individually.

The bleed-off will prevent pressure build-up on the work ports in neutral.

**Features**

- Integrated LS shuttle network
- Integrated high flow compensator with bleed-off
- Integrated adjustable LS<sub>A/B</sub> pressure relief valves
- Integrated LS<sub>A/B</sub> shuttle valve for float spool usage
- External LS<sub>A/B</sub> port connection
- Optional shock/anti-cavitation valve facility (PVLV)
- Optional T0 facility

*Compensated high flow PVB with LS A/B schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]	420 bar [6090 psi]	130 l/min [34 US gal/min]

*Technical specification*

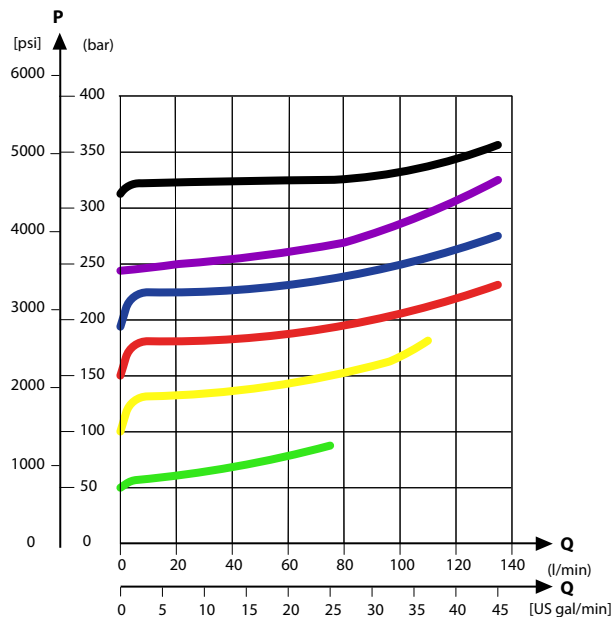
Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		



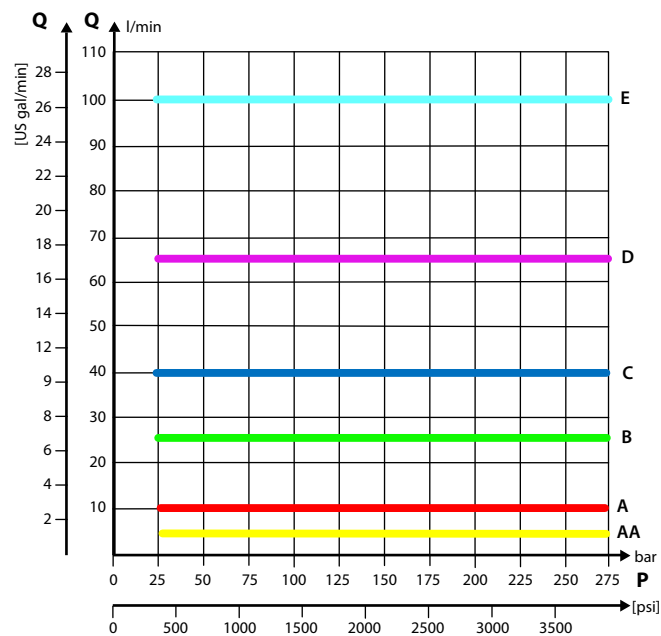
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*

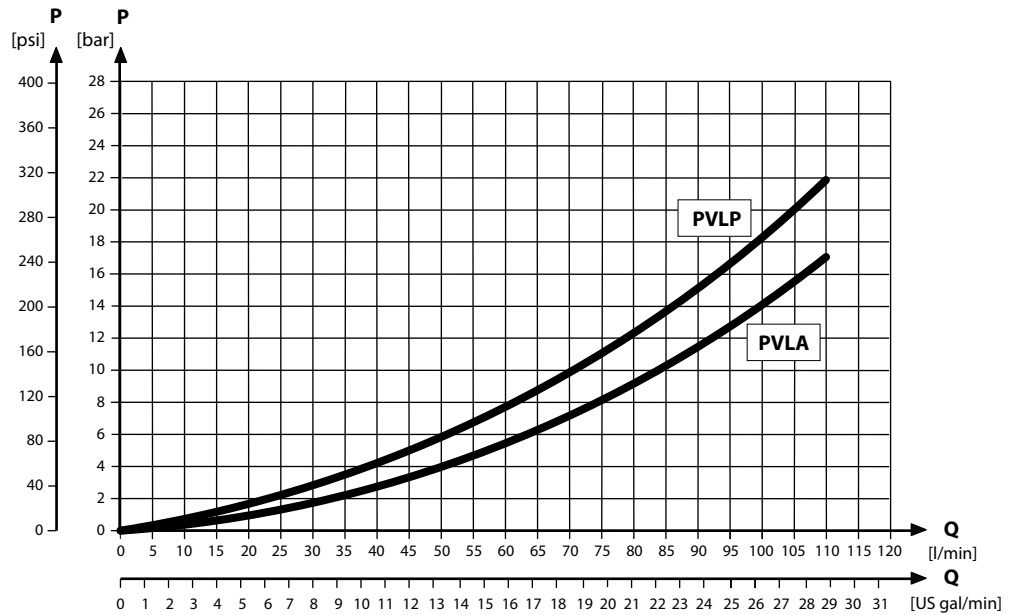


*Load Independent Fluid Flow – Pressure Compensated PVB*

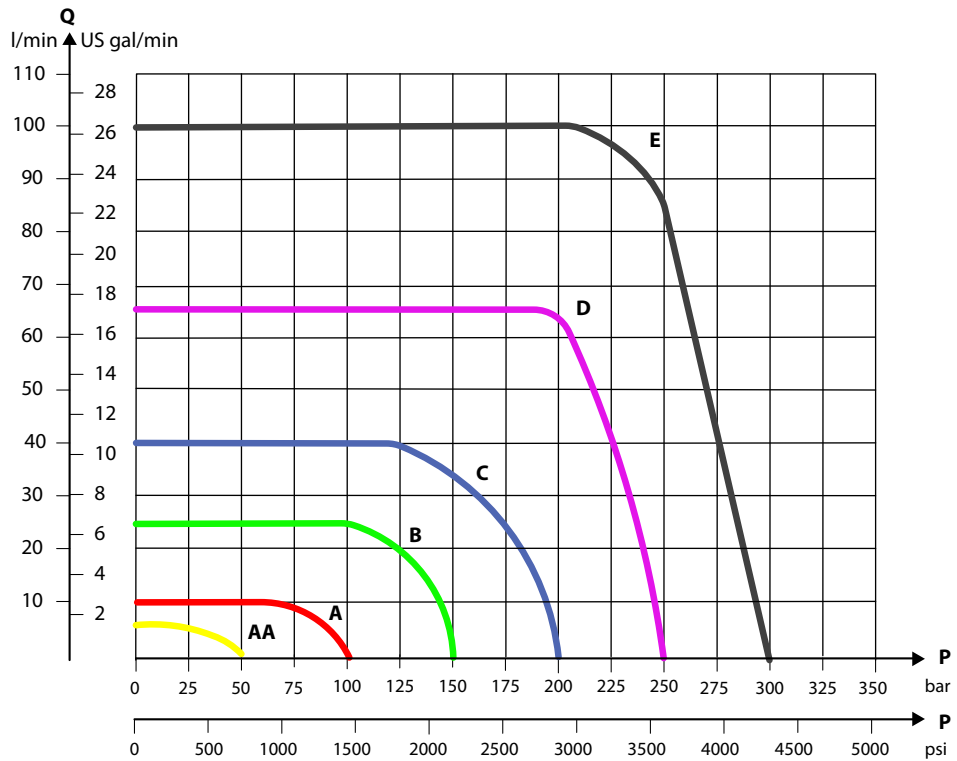


**PVB Basic Modules**

*PVLP/PVLA suction valve characteristics*



*PVB pressure compensated for LS A/B characteristics*



**PVB Basic Modules**

*Part numbers for comp. high flow PVB with LS*

Part number	A/B-port	LS <sub>A/B</sub> port	PVLP/PVLA	LS <sub>A/B</sub> shuttle	T0 facility
<b>157B6855</b>	G½"	G¼"	—	Yes	—
<b>11059838</b>			—		Yes
<b>157B6854</b>			Yes		—
<b>11126963</b>	7/8-14 UNF	½-20 UNF	—		Yes
<b>11126964</b>			Yes		Yes
<b>11127277</b>			Yes		—

**PVB Basic Modules**

**Compensated PVBZ with POC**

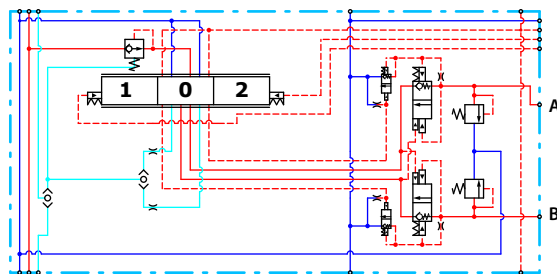
The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously.

The bleed-off will prevent pressure build-up on the work ports in neutral.

**Features**

- Integrated LS shuttle network
- Integrated compensator
- Integrated POC
- T0 facility
- Optional LS<sub>A/B</sub> shuttle valve facility for float spool use
- Optional thermo-relief valve

*Schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]	420 bar [6090 psi]	100 l/min [26 US gal/min]

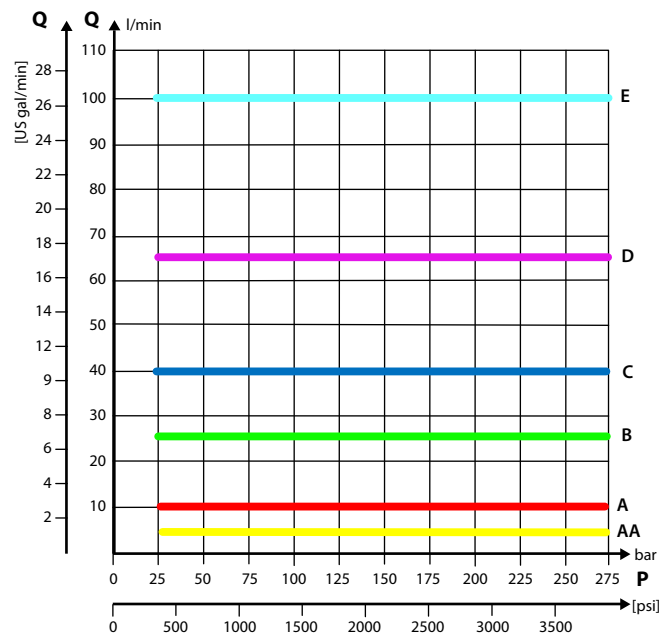
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

**PVB Basic Modules**

**Performance graphs (Theoretical)**

*Load Independent Fluid Flow – Pressure Compensated PVB*



*Part numbers for compensated PVBZ with POC*

Part number	A/B-port	POC	LS <sub>A/B</sub> shuttle	Thermo relief
<b>157B6251</b>	G1/2"	B-port	—	—
<b>157B6252</b>		A/B-port	—	—
<b>157B6261</b>		B-port	—	Yes
<b>157B6262</b>		A/B-port	—	Yes
<b>157B6266</b>		A/B-port	Yes	Yes
<b>157B6960</b>		A-port	—	—
<b>157B6651</b>	7/8–14 UNF	B-port	—	—
<b>157B6652</b>		A/B-port	—	—
<b>157B6661</b>		A/B-port	—	Yes
<b>157B6662</b>		A/B-port	—	Yes
<b>157B6666</b>		A/B-port	Yes	Yes
<b>157B6954</b>	M22x1.5 mm	A/B-port	Yes	Yes
<b>157B6952</b>	None – machined top*	A/B-port	Yes	Yes
<b>157B6958</b>	None – machined top*	A/B-port	Yes	Yes
<b>11157082</b>	None – machined top*	A-port	—	—

\* Prepared for mounting of a PVBD diverter. For more details, see [PVBD Diverter Module](#) on page 84.

**PVB Basic Modules**

**Compensated high flow PVBZ with POC**

The compensated high flow PVBZ with POC is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously.

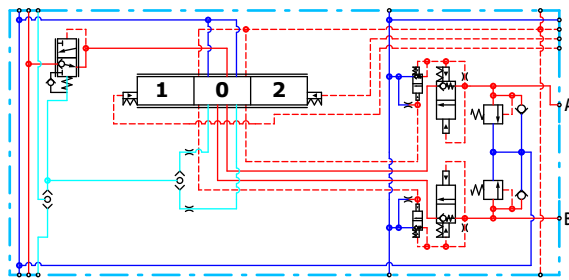
The bleed-off will prevent pressure build-up on the work ports in neutral.

The Pilot Operated Check valve giving very low leakage will prevent cylinder creep.

**Features**

- Integrated LS shuttle network
- Integrated high flow compensator with bleed-off
- Integrated POC
- T0 facility
- Optional LS<sub>A/B</sub> shuttle valve facility for float spool use
- Optional shock/anti-cavitation valve facility (PVLV)

*Schematic*



*Technical specification for A/B-port*

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

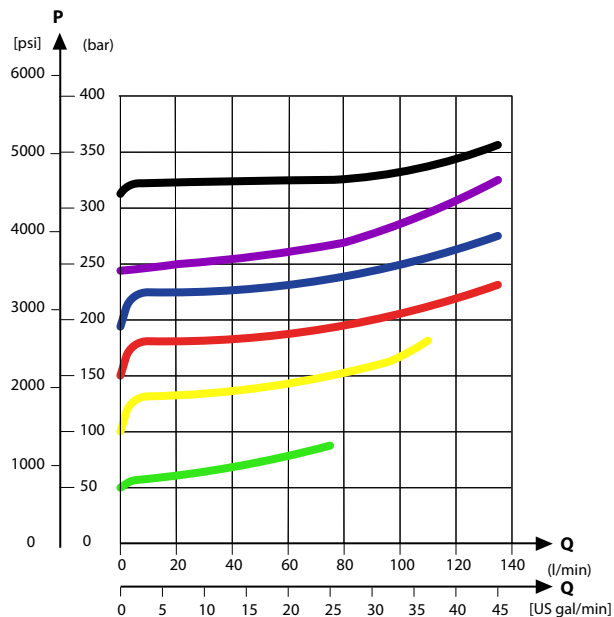
*Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

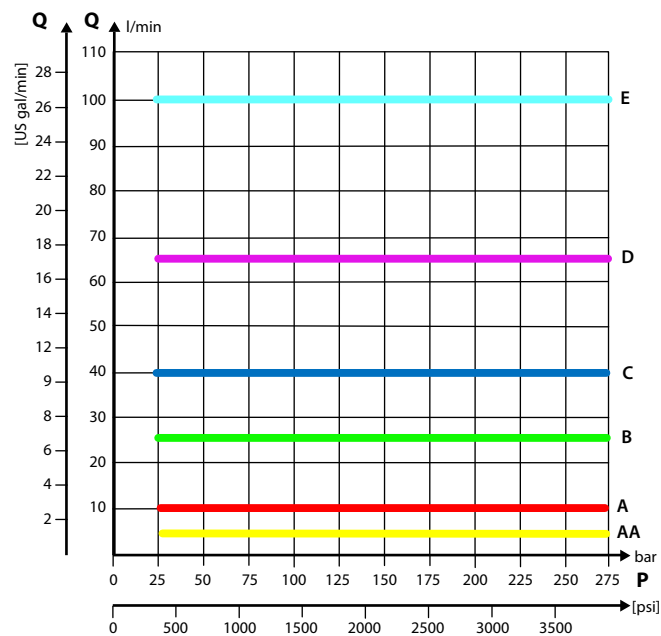
**PVB Basic Modules**

**Performance graphs (Theoretical)**

*PVLP shock valve characteristics*



*Load Independent Fluid Flow – Pressure Compensated PVB*



**PVB Basic Modules**

*Part numbers for high flow PVBZ with POC*

Part number	A/B-port	PVLP/PVLA	LS <sub>A/B</sub> shuttle	T0 facility
<b>11091947</b>	7/8-14 UNF	Yes	Yes	Yes
<b>11119463</b>		—	—	Yes
<b>11126962</b>		—	—	Yes
<b>157B6938</b>		Yes	—	—
<b>157B6852</b>	G½"	Yes	—	—



## PVB Basic Modules

### Compensated high flow PVBZ with POC and manifold interface

The compensated PVB is intended for controlling a work function where the function behavior in terms of flow and pressures requires independence on the load pressure of other functions used simultaneously.

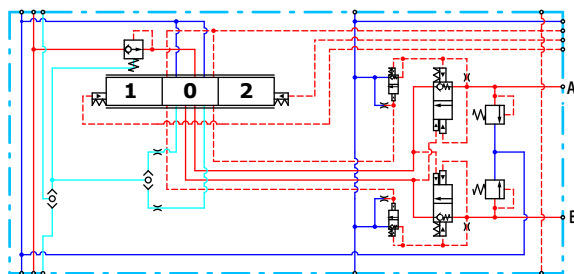
The integrated  $LS_{A/B}$  relief valve is used to limit the maximum work port build-up on the A/B-ports individually.

The bleed-off will prevent pressure build-up on the work ports in neutral.

#### Features

- Integrated LS shuttle network
- Integrated high flow compensator with bleed-off
- Integrated POC
- T0 facility
- Integrated adjustable  $LS_{A/B}$  pressure relief valves
- Optional thermo relief valve

#### Schematic



#### Technical specification for A/B-port

Max. continuous pressure	Max. intermittent pressure	Max. rated flow
350 bar [5076 psi]	420 bar [6090 psi]	125 l/min [33 US gal/min]

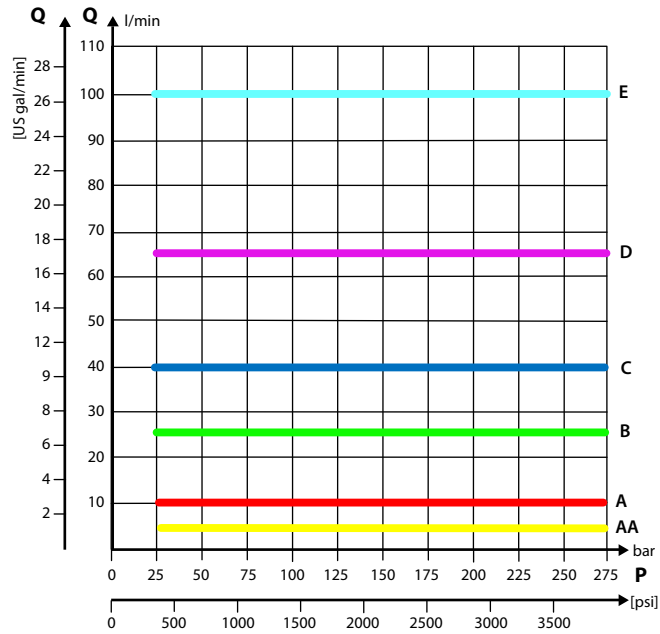
#### Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

**PVB Basic Modules**

**Performance graphs (Theoretical)**

*Load Independent Fluid Flow – Pressure Compensated PVB*



*Part numbers for PVBZ - POC, manifold interface*

Part number	POC
157B6958	A/B-port
11005475	A/B-port
11032961	A/B-port

### **PVB Basic Modules Accessories**

The generic PVB module accessory platform include the PVLP shock and anti-cavitation valve and PVLA suction valve.

- [PVLP Shock and Anti-Cavitation Valve](#) on page 76
- [PVLA Suction Valve](#) on page 78

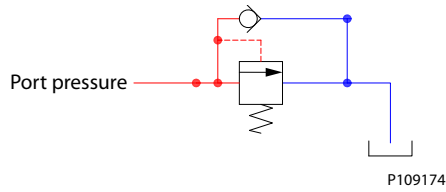
**PVB Basic Modules Accessories**

**PVLP Shock and Anti-Cavitation Valve**

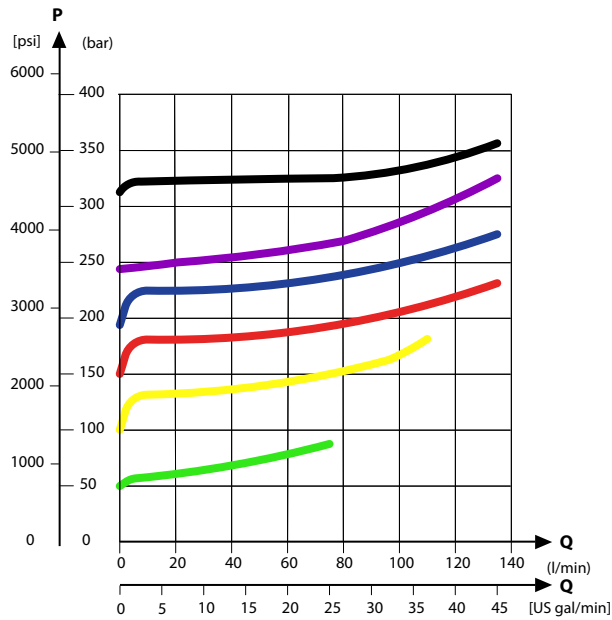
The PVLP shock and anti-cavitation valve will relieve a pressure peak to the internal tank galleries and will furthermore suck oil from the tank to the work port to prevent cavitation. Pressure settings range: 32–400 bar [460–5801 psi].

The pressure setting of the PVLP must always be 20 bar [290 psi] higher than  $LS_{A/B}$  setting in the same module.

*PVLP schematic*

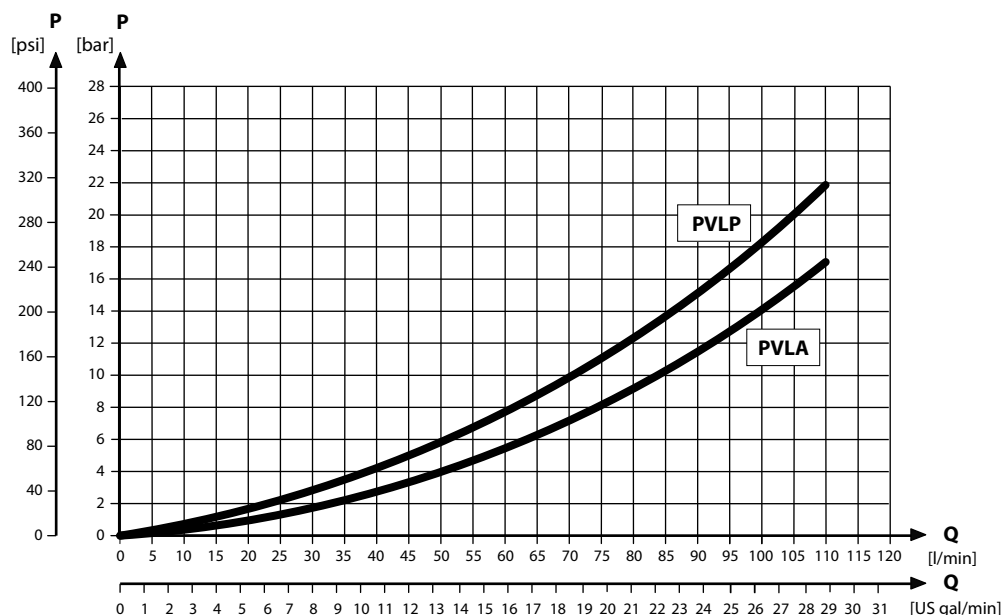


*PVLP shock valve characteristics*



**PVB Basic Modules Accessories**

*PVLP/PVLA suction valve characteristics*



*Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

*Part numbers for PVLP according to pressure settings*

Part number	Pressure in bar [psi]	Part number	Pressure in bar [psi]
<b>157B2032</b>	32 [464]	<b>157B2210</b>	210 [3045]
<b>157B2050</b>	50 [725]	<b>157B2230</b>	230 [3335]
<b>157B2063</b>	63 [913]	<b>157B2240</b>	240 [3480]
<b>157B2080</b>	80 [1160]	<b>157B2250</b>	250 [3626]
<b>157B2100</b>	100 [1450]	<b>157B2265</b>	265 [3844]
<b>157B2125</b>	125 [1813]	<b>157B2280</b>	280 [4061]
<b>157B2140</b>	140 [2031]	<b>157B2300</b>	300 [4351]
<b>157B2150</b>	150 [2176]	<b>157B2320</b>	320 [4641]
<b>157B2160</b>	160 [2321]	<b>157B2350</b>	350 [5076]
<b>157B2175</b>	175 [2538]	<b>157B2380</b>	380 [5511]
<b>157B2190</b>	190 [2756]		—

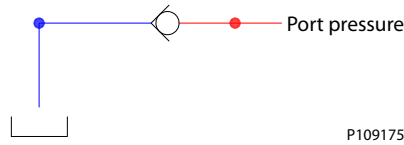
**PVB Basic Modules Accessories**

**PVLA Suction Valve**

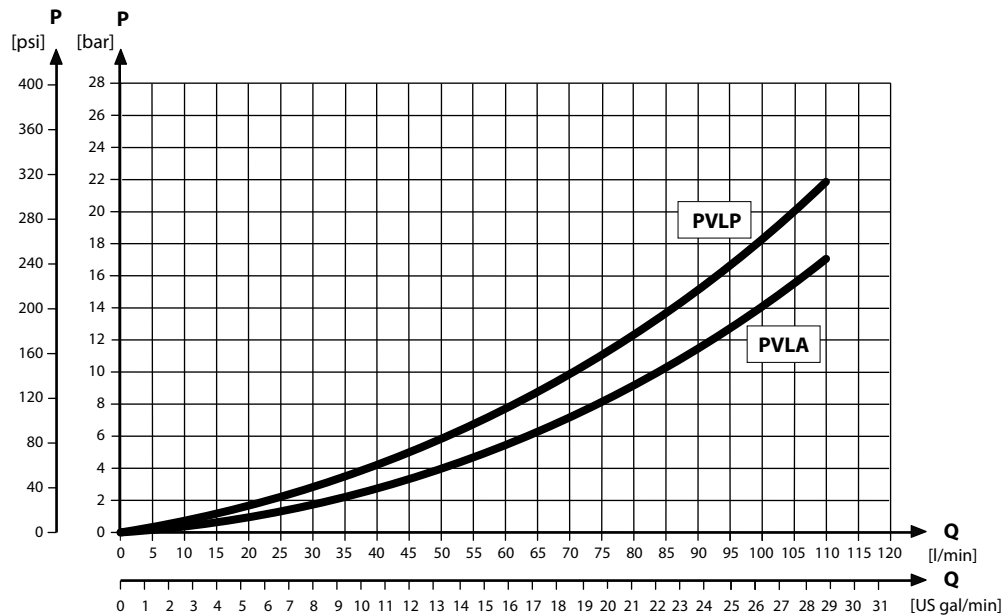
The PVLA valve is an accessory available for PVB basic modules.

The PVLA will suck fluid from the tank to the work port to prevent cavitation by the 0.5 bar spring. The plug will ensure that when using a single acting spool, all flow returning through the work port is led to tank.

*PVLA schematic*



*PVLP/PVLA suction valve characteristics*



*Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

*PVLA suction valve part number*

PVLA suction valve	Plug
157B2001	157B2002

### PVSP and PVSPM Priority Modules

The **PVSP** and **PVSPM** are work section modules with integrated priority functionality.

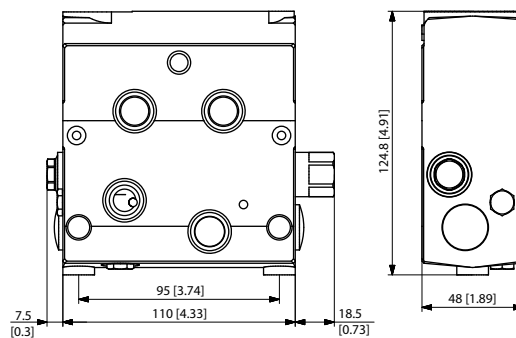
*The PVSP/PVSPM modules advantages:*

- Integrated priority function for the OSP steering unit and/or the working hydraulics PVB
- Compatibility with open center or closed center PVP inlet modules with flow up to 160 l/min

*PVSP module*



*PVSP dimensions*



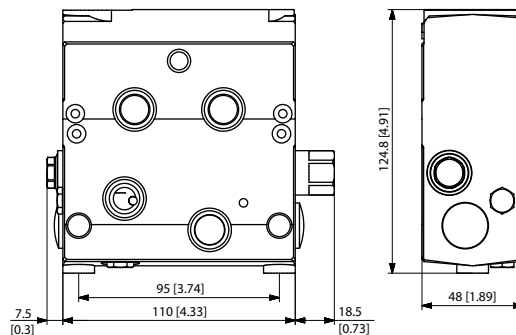
**! Caution**

The PVSP module must be installed as the **End module** of valve group instead of a PVS end plate.

*PVSPM module*



*PVSPM dimensions*

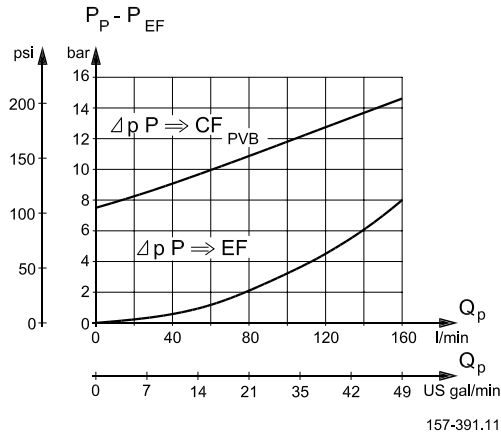


**! Caution**

The PVSPM must be installed as a **Mid-Inlet** module.

**PVSP and PVSPM Priority Modules**

*PVSP/PVSPM pressure drop characteristics*

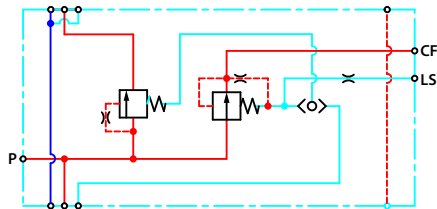


**PVSP and PVPVM Versions Overview**

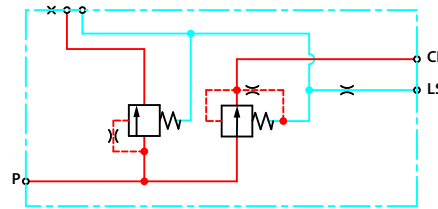
The generic PVSP/PVSPM priority module platform includes the main five versions: **Open Center: PVSP** and **PVSPM**, **Closed Center: PVSP** and **PVSPM**; and **Open/Closed Center PVSPM**.

Compensator spool and shock valve has to be specified separately, see [Compensator spool for PVSP/PVSPM](#) on page 83.

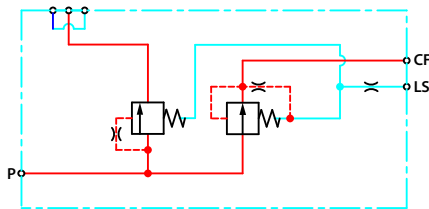
**Open Center PVSP** module giving priority to OSP



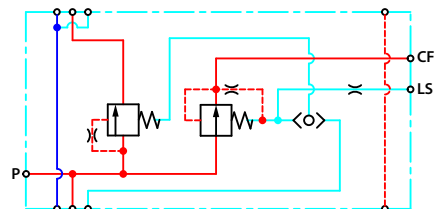
**Closed Center PVSP** module giving priority to OSP



**Open Center PVSPM** giving priority to OSP+PVB



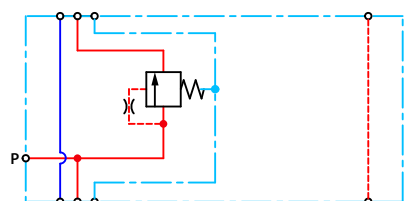
**Closed Center PVSPM** giving priority to OSP+PVB



Prepared for PVL P 63 shock valve.

Prepared for PVL P 63 shock valve.

**Open/Closed Center PVSPM** module giving priority to PVB





### PVSP and PVSPM Priority Modules

*Technical data*

<b>Maximum pump pressure</b>	350 bar [5076 psi]
<b>Maximum pump flow</b>	160 l/min [42 US gal/min]
<b>CF flow to OSP</b>	60 l/min [12 US gal/min]
<b>CF flow to PVB (PVSPM)</b>	100 l/min [26.4 US gal/min]

*PVSP/PSPVM part numbers*

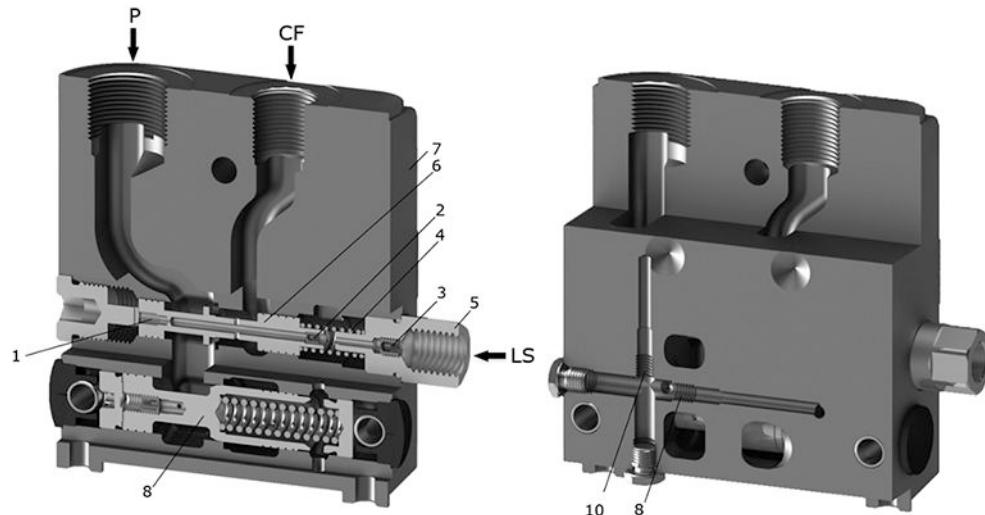
Part number	Type	CF-port	P-port	Weight
<b>157B6708</b>	Open center <b>PVSP</b>	G½"	G1"	3.8 kg [8.38 lb]
<b>157B6808</b>		7/8-14 UNF	1 5/16-12 UNF	
<b>157B6728</b>	Closed center <b>PVSP</b>	G½"	G1"	
<b>157B6828</b>		7/8-14 UNF	1 5/16-12 UNF	
<b>157B6707</b>	Open center <b>PVSPM</b>	G½"	G1"	
<b>157B6727</b>	Closed center <b>PVSPM</b>			
<b>157B6709</b>	Open/closed <b>PVSPM</b>			

## PVSP and PVSPM Priority Modules

### Sectional view of priority modules PVSP/PVSPM

The PVSP module can give priority to an OSP steering unit (or other valves) and/or to a PVB 32 module, and contains a P-connection for the pump and a CF-connection for flow control. The excessive flow is passed on through excess flow to non-prioritized PVB 32 basic modules.

*PVSP/PVSPM sectional view*



1. PP fixed orifice
2. Dynamic orifice
3. LS orifice for steering unit
4. Spring for compensator spool
5. Connection for LS-signal

6. Compensator spool for CF-connection
7. PVSP housing
8. Priority spool
9. Plug, open center
10. Plug, closed center steering unit

The standard pump connections in PVP and PVPVM must always be provided with a steel plug.

If priority is solely given to the OSP steering unit (**157B6708, 157B6728, 157B6808, 157B6828**), the PVSP module fills in the place of end plate PVS(I). When specifying valve groups of this nature, you are therefore not to give in any code number for PVS.

In valve groups that must give priority to PVB 32 (max. one PVB), PVSPM must be mounted as Mid-Inlet (**157B6707, 157B6727, 157B6709**). The PVB module that is given priority must be turned a 180° and installed on the right of PVSP, see orientation of ports in dimension drawings.

In closed center systems, the system relief valve in PVP opens at a higher pressure (max. 20 bar) on the prioritized functions. It is therefore recommended to use PVB and OSP with integrated relief valve.

If an OSP steering unit and a PVB working function are given priority at the same time (PVSPM, **157B6707, 157B6727**), it is necessary to ensure that the OSP will always have an adequate pump flow available.

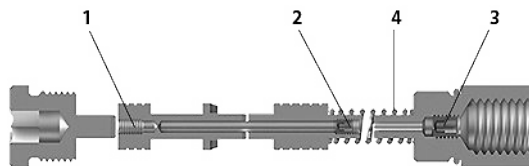
In prioritized PVB modules, always remember to dismantle the LS shuttle valve. And together with prioritized PVB modules, always use end plate **157B2018** (without O-rings).

In open center systems, prioritized PVB modules and steering units must always embody an integrated relief valve to avoid that an unintended, high pressure buildup.

**PVSP and PVSPM Priority Modules**

**Compensator spool for PVSP/PVSPM**

*Compensator spool sectional view*



- 1. PP internal fixed orifice: 0.6 mm [0.024 in]
- 2. Dynamic orifice: 0.9 or 1 mm [0.035 in]
- 3. LS orifice EU: G¼" or US: 9/16-18 UNF
- 4. Spring

*Part numbers for compensator spool with dynamic orifice*

Part number	Dynamic orifice	LS orifice	Spring
<b>157B7900</b>	0.9 mm	1.2 mm	7 bar
<b>157B7902</b>		–	
<b>157B7904</b>		1.2 mm	10 bar
<b>157B7903</b>	1.0 mm	–	7 bar
<b>157B7905</b>		–	7 bar
<b>157B7950*</b>	0.035 in	0.047 in	101.5 psi

\* US version.

*Part numbers for compensator spool with static LS*

Part number	Dynamic orifice	LS orifice	Spring
<b>157B7901</b>	Plug	1.2 mm	7 bar
<b>157B7951*</b>	Plug	0.047 in	101.5 psi

\* US version.

### PVBD Diverter Module

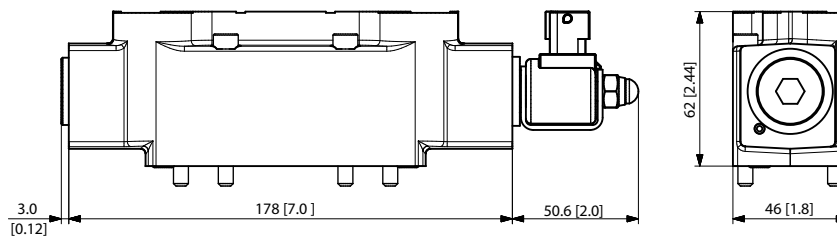
The PVBD is a diverter module to be mounted on top of PVB or PVBZ modules to enlarge the application range of the work section up to 2 functions.

- Pilot operated with PVC
- Auxiliary valve on tractors for function control on implements
- Cylinder positioning when the demand on neutral port leakage is limited

*PVBD Diverter Module*



*PVBD Dimensions*



### PVBD Diverter Principle

#### **PVC off:**

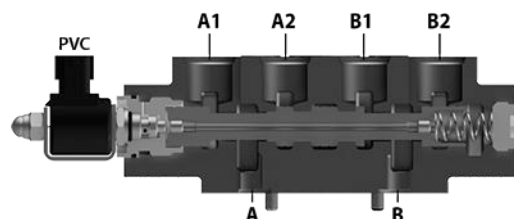
The shift spool is held in position (flow to A1/B1) by the spring in the right-hand side (opposite the PVC). The spring chamber is always connected to the T0 gallery in the PVBZ body.

#### **PVC on:**

Pilot pressure is led into the chamber next to the PVC. A limited flow is passing through the shift spool and the two orifices and into the spring chamber connected to T0. Pressure-drop across the orifices creates the shift force moving the shift spool towards the spring. As a result, port A2/B2 becomes active.

Leakage (along the spool clearance) from pressurized work ports A1/B1 or A2/B2 will always be drained to T0 either directly in the spring chamber or through the shift spool. This secures safe positioning of the shift spool as leakage never will build up pressure up in the control chambers.

*PVBD sectional view*



#### **Safety recommendation**

Shift of the diverter should only be possible when the main spool is in neutral. This has to be ensured through a proper set-up in the controller/MMI hardware.

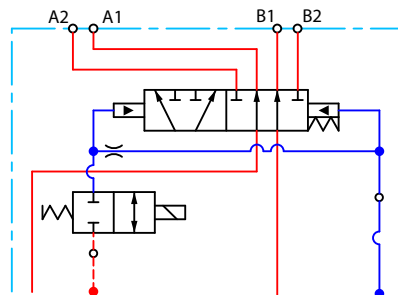
## PVBD Diverter Module

### PVBD Diverter Module Overview

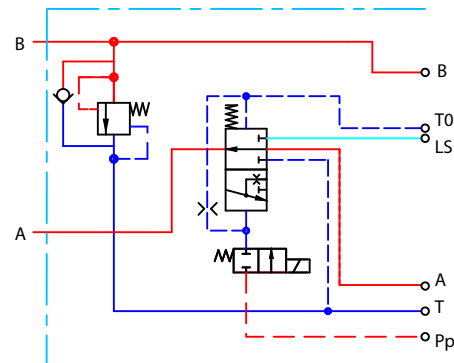
PVBD Diverter Modules are actuated with included PVC solenoid; NC and have two variants: PVBD 6/2 shift valve and Multi-valve for PVBZ **11032961**.

- PVBD 6/2 shift valve shifts between A1 & B1 / A2 & B2
- Multi-valve for PVBZ shifts A-port between PVBZ or tank gallery, for example between single and double acting actuation. B-port is prepared for PVL.P.

*PVBD schematic*



*Multi-valve schematic*



### Technical data

Description	PVBD 6/2 shift	Multi-valve for PVBZ
Oil flow max. recommended	80 l/min [21.1 US gal/min]	100 l/min [26.4 US gal/min]
Max. port pressure	280 bar [4061 psi]	
Voltage Supply	12 V <sub>DC</sub> ; 14 bar	
Connector type	AMP JPT 2-pin	

### Part numbers for PVBD diverter

Part numbers for 6/2 shift	157B1501	157B1503
Part number for Multi-valve	11027604	—
Port size	M22 x 1.5 mm	7/8-14 UNF

## PVBS Main Spools

The main spools (PVBS) determine the flow out of the work section or the pressure build up, and are based on a generic platform with a wide selection of additional features, enabling you to tailor the PVBS to suit the demands of any hydraulic system and any function.

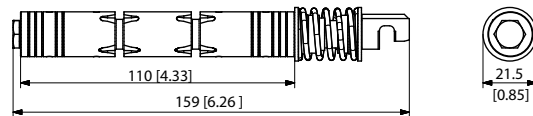
The PVBS main spool can be activated in three different ways:

- Mechanically by a PVM lever
- Electrically by a PVE/PVHC actuator
- Hydraulically by a PVH actuator

*PVBS main spool*



*PVBS main spool dimensions*



Weight: 0.25 kg [ 0.55 lb]

### *Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

**Flow Control Spools (FC)** Flow control spools are for work sections where you want to control the speed (flow) of the work port

**Pressure Control Spools (PC)** Pressure control spools are for work sections where you want to control the power (pressure) of the work port

[For more information on where to use flow control or pressure control spools see application guide AB00000079 - "Using flow or pressure control spools"](#)

**Closed neutral position** In neutral position and inside of the deadband area the connection to tank is closed

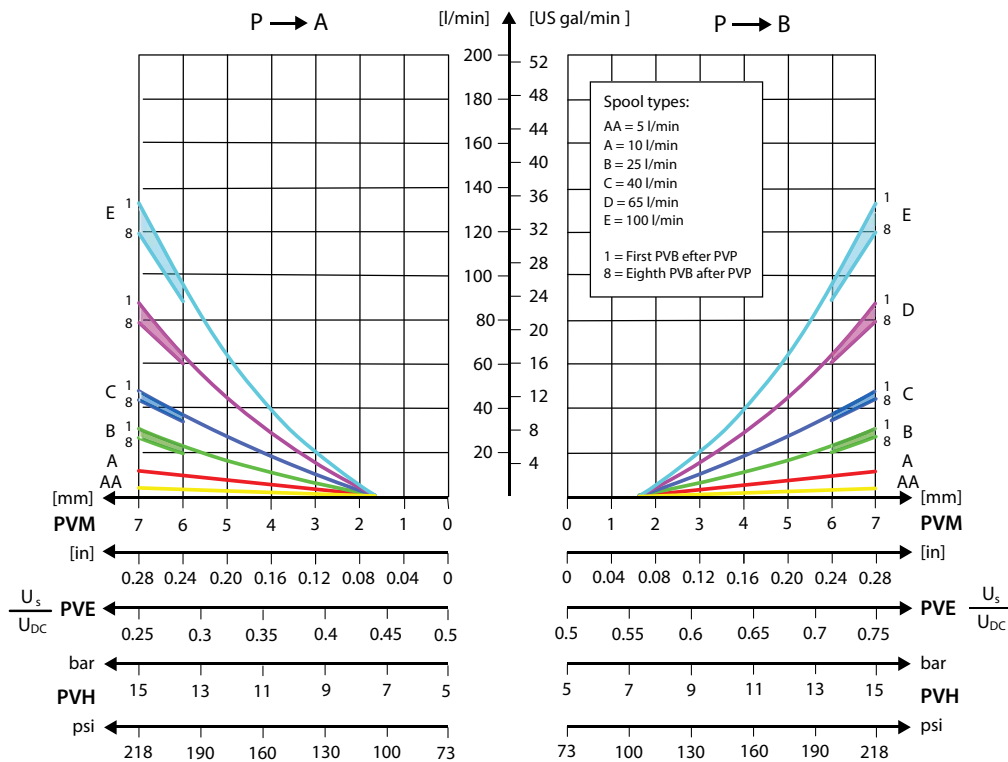
**Throttled open neutral position** In neutral position and inside of the deadband area the connection to tank is 10 % of the full flow function

**Open/closed neutral position (drain)** In total neutral position the connection to tank is less than 10 % of the full flow function. But when moving the spool out of neutral position but still within dead band area the connection will close.

**PVBS Main Spools**

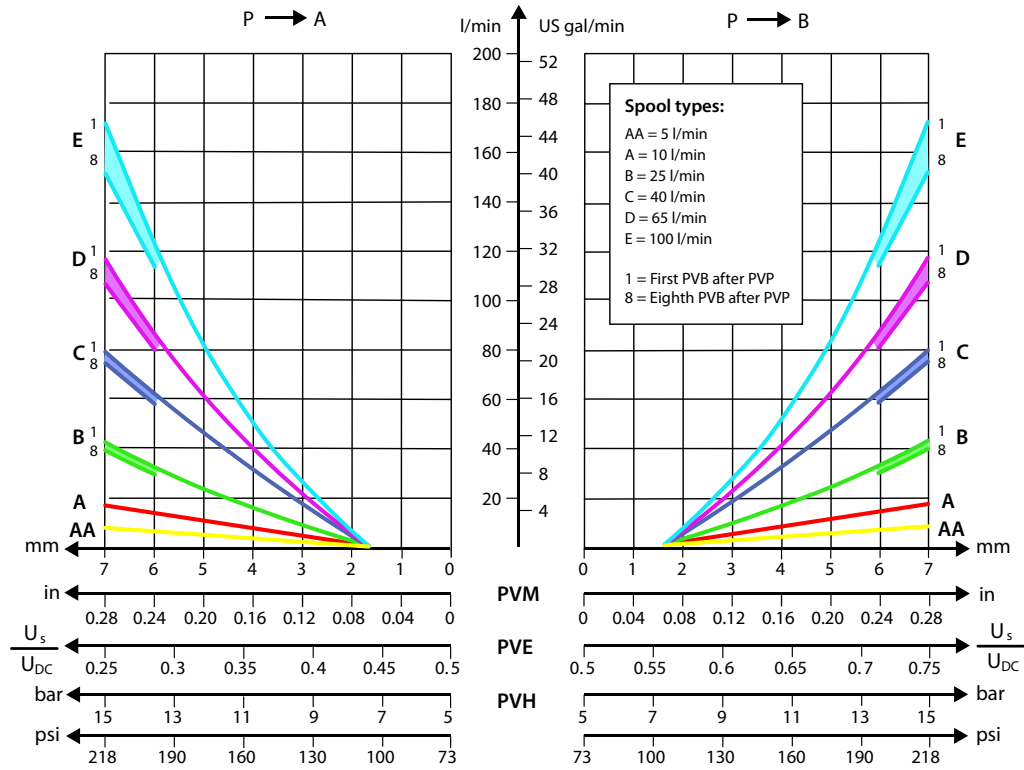
**PVBS fluid flow characteristics—Theoretical performance**

*Fluid flow at different spool travel + 10 bar margin*



**PVBS Main Spools**

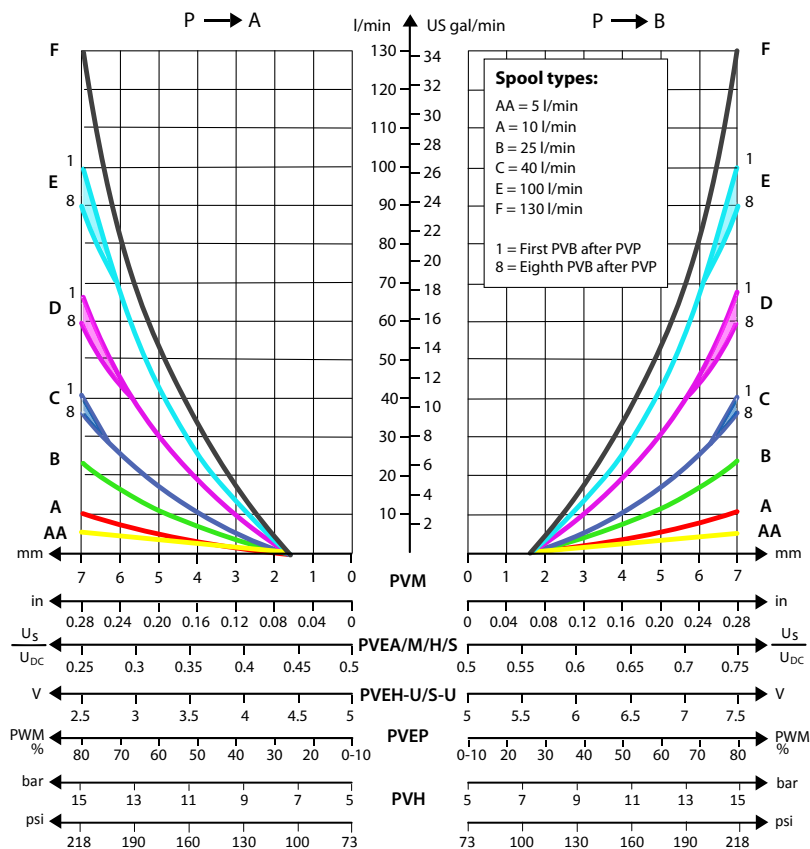
Fluid flow at different spool travel + 20 bar margin



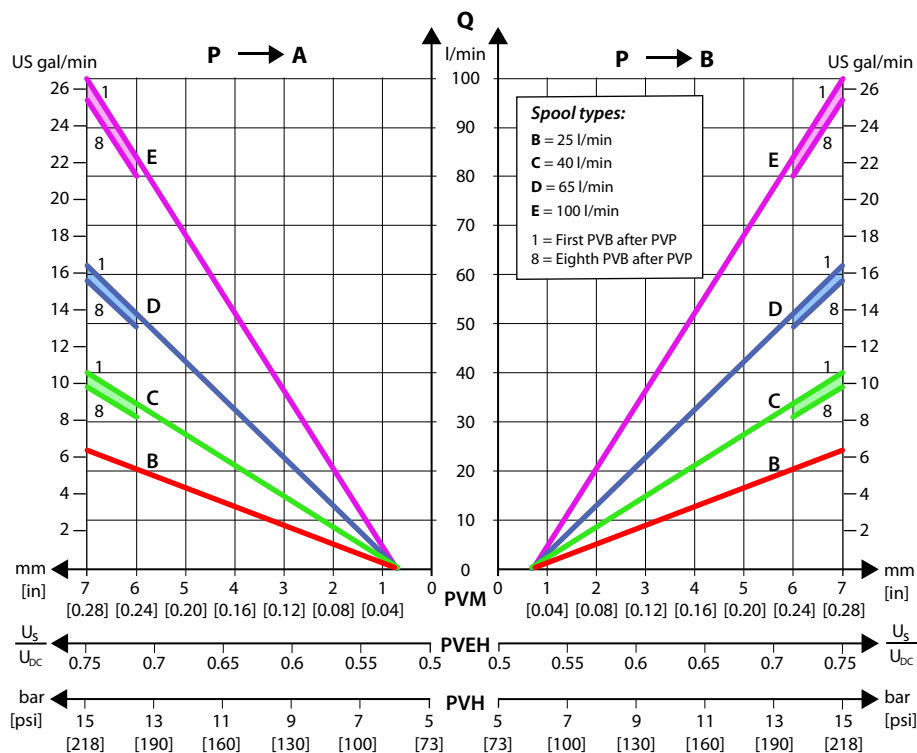


**PVBS Main Spools**

*Progressive fluid flow characteristic depending on spool type*

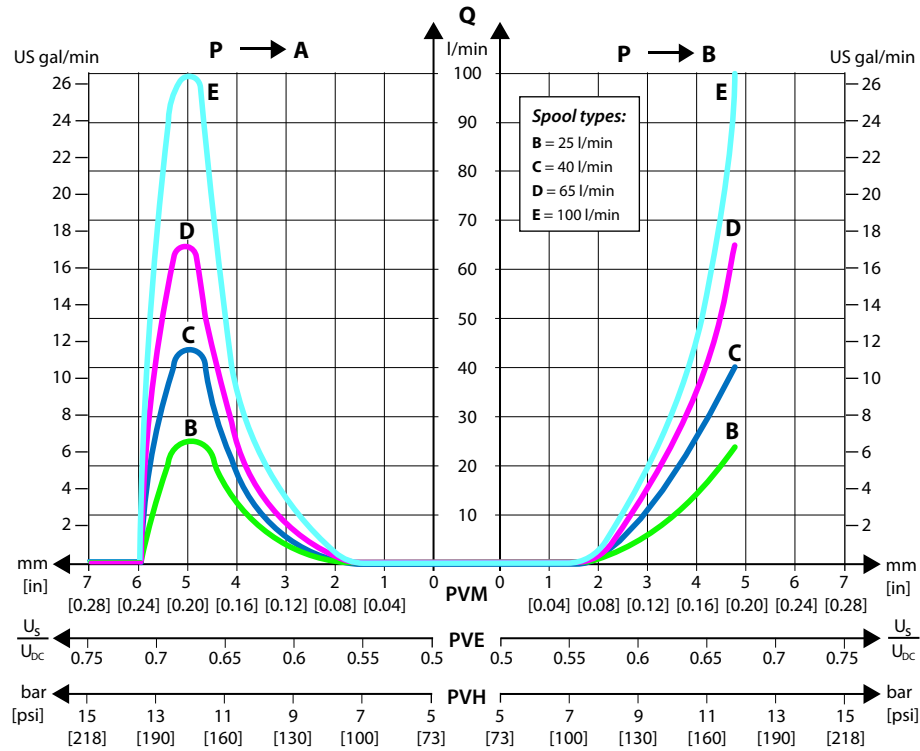


*Linear fluid flow characteristic depending on spool type*

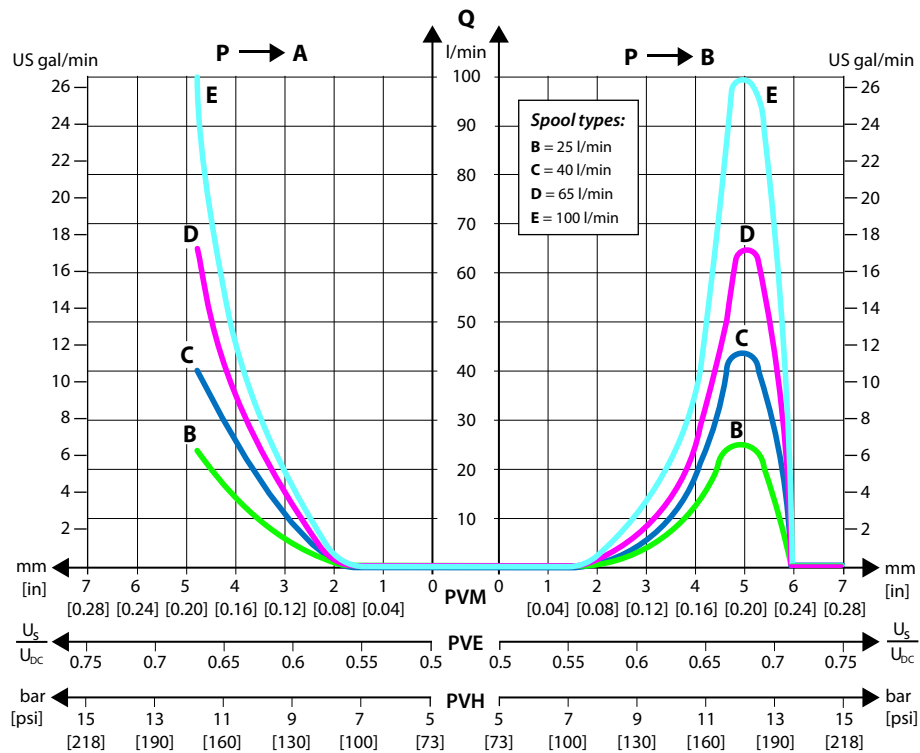


**PVBS Main Spools**

*Progressive fluid flow characteristic of spool with A-float*

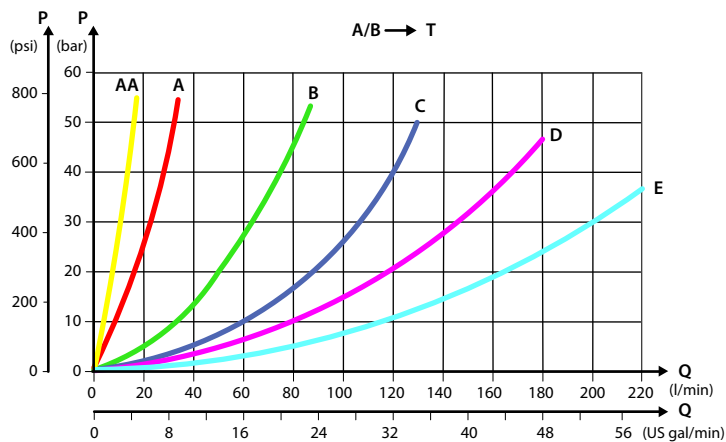


*Progressive fluid flow characteristic of spool with B-float*

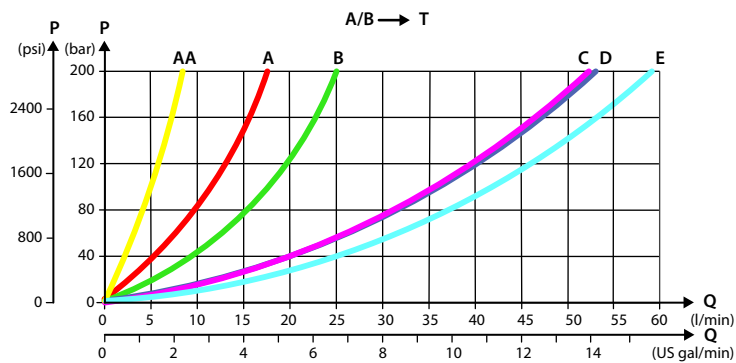


**PVBS Main Spools**

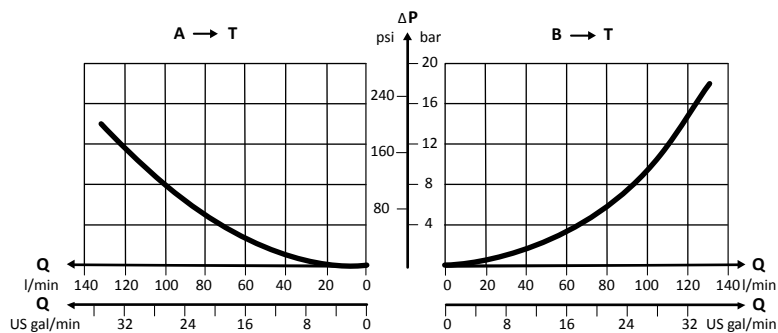
*Pressure drop at maximum spool travel position*



*Pressure drop for open spool in neutral position*



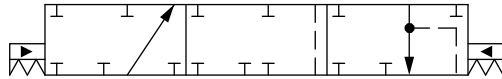
*Pressure drop A/B to T in float position*



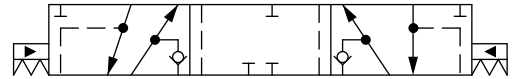
**PVBS Main Spools Part Numbers**

**Flow Control Spools—Closed Neutral Position**

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9672	PVE	-	1 [0,26]	1 [0,26]	1 [0,26]	1 [0,26]
157B7005	PVE	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9543	PVE	-	10 [2,6]	5 [1,3]	5 [1,3]	10 [2,6]
157B7000	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9509	PVE	-	15 [4,0]	15 [4,0]	15 [4,0]	15 [4,0]
157B7001	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7002	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9903	PVE	-	50 [13,2]	50 [13,2]	50 [13,2]	50 [13,2]
157B7003	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9920	PVE	-	75 [19,8]	75 [19,8]	75 [19,8]	130 [34,3]
157B7004	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9977	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	130 [34,3]
11140830	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	130 [34,3]
157B9674	PVE	-	130 [34,3]	100 [26,4]	100 [26,4]	100 [26,4]
157B9503	PVE	-	2)	100 [26,4]	100 [26,4]	100 [26,4]
157B7006 <sup>1)</sup>	PVE	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
11137391	PVE	Yes	1 [0,26]	1 [0,26]	1 [0,26]	1 [0,26]
157B7025	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B7020	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7021	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7022	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7023	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11223875	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11212900	PVE	Yes	80 [21.1]	80 [21.1]	80 [21.1]	80 [21.1]
157B7024	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B7026 <sup>1)</sup>	PVE	Yes	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
11201284	PVE	Yes	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B9005	PVH/PVHC	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9000	PVH/PVHC	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
11225674	PVH/PVHC	-	15 [4,0]	15 [4,0]	15 [4,0]	15 [4,0]
157B9001	PVH/PVHC	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9002	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9003	PVH/PVHC	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

**PVBS Main Spools Part Numbers**

*Part numbers for Symmetric Flow Control Spools (continued)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9816</b>	PVH/PVHC	-	75 [19,8]	75 [19,8]	75 [19,8]	130 [34,3]
<b>157B9004</b>	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>157B9006<sup>1)</sup></b>	PVH/PVHC	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
<b>157B9025</b>	PVH/PVHC	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
<b>157B9020</b>	PVH/PVHC	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
<b>11122055</b>	PVH/PVHC	Yes	15 [4,0]	15 [4,0]	15 [4,0]	15 [4,0]
<b>157B9021</b>	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B9022</b>	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B9023</b>	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>11196171</b>	PVH/PVHC	Yes	*	90 [23,8]	90 [23,8]	*
<b>157B9024</b>	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>157B9026<sup>1)</sup></b>	PVH/PVHC	Yes	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]

<sup>2)</sup> Fully opened, no flow restriction notch.

<sup>1)</sup> Turbo on A-port.

*Part numbers for Asymmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9524</b>	PVE	-	5 [1,3]	5 [1,3]	10 [2,6]	10 [2,6]
<b>11004213</b>	PVE	-	5 [1,3]	5 [1,3]	65 [17,2]	65 [17,2]
<b>157B9092</b>	PVE	-	10 [2,6]	10 [2,6]	5 [1,3]	5 [1,3]
<b>157B9514</b>	PVE	-	10 [2,6]	10 [2,6]	15 [4,0]	15 [4,0]
<b>157B9579</b>	PVE	-	10 [2,6]	10 [2,6]	65 [17,2]	65 [17,2]
<b>157B9579</b>	PVE	-	65 [17,2]	10 [2,6]	65 [17,2]	65 [17,2]
<b>157B9856</b>	PVE	-	15 [4,0]	15 [4,0]	10 [2,6]	10 [2,6]
<b>157B9516</b>	PVE	-	15 [4,0]	15 [4,0]	10 [2,6]	10 [2,6]
<b>11137748</b>	PVE	-	20 [5,3]	20 [5,3]	15 [4,0]	15 [4,0]
<b>157B9515</b>	PVE	-	20 [5,3]	20 [5,3]	25 [6,6]	25 [6,6]
<b>157B9950</b>	PVE	-	25 [6,6]	25 [6,6]	10 [2,6]	10 [2,6]
<b>11130056</b>	PVE	-	25 [6,6]	25 [6,6]	15 [4,0]	15 [4,0]
<b>157B9975</b>	PVE	-	100 [26,4]	25 [6,6]	100 [26,4]	100 [26,4]
<b>11119792</b>	PVE	-	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]
<b>11022810</b>	PVE	-	65 [17,2]	65 [17,2]	40 [10,6]	40 [10,6]
<b>157B9566</b>	PVE	-	65 [17,2]	65 [17,2]	10 [2,6]	10 [2,6]
<b>11119557</b>	PVE	-	75 [19,8]	75 [19,8]	65 [17,2]	65 [17,2]
<b>157B9947</b>	PVE	Yes	5 [1,3]	5 [1,3]	25 [6,6]	25 [6,6]
<b>157B9555</b>	PVE	Yes	7 [1,8]	7 [1,8]	10 [2,6]	10 [2,6]
<b>11212898</b>	PVE	Yes	10 [2,6]	10 [2,6]	5 [1,3]	5 [1,3]

**PVBS Main Spools Part Numbers**

*Part numbers for Asymmetric Flow Control Spools (continued)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9915	PVE	Yes	15 [4,0]	15 [4,0]	35 [9,2]	35 [9,2]
11088763	PVE	Yes	25 [6,6]	25 [6,6]	40 [10,6]	40 [10,6]
11078499	PVE	Yes	40 [10,6]	25 [6,6]	40 [10,6]	40 [10,6]
157B9810	PVE	Yes	30 [7,9]	30 [7,9]	20 [5,3]	20 [5,3]
11015763	PVE	Yes	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]
11015765	PVE	Yes	40 [10,6]	40 [10,6]	65 [17,2]	65 [17,2]
11216150	PVE	Yes	40 [10,6]	40 [10,6]	65 [17,2]	65 [17,2]
157B9907	PVE	Yes	50 [13,2]	50 [13,2]	5 [1,3]	5 [1,3]
157B9828	PVE	Yes	65 [17,2]	65 [17,2]	40 [10,6]	40 [10,6]
11021888	PVE	Yes	65 [17,2]	65 [17,2]	40 [10,6]	65 [17,2]
11216162	PVE	Yes	65 [17,2]	65 [17,2]	100 [26,4]	100 [26,4]
11036502	PVE	Yes	100 [26,4]	100 [26,4]	65 [17,2]	65 [17,2]
157B9857 <sup>1)</sup>	PVE	Yes	130 [34,3]	130 [34,3]	65 [17,2]	65 [17,2]
11119552	PVH/PVHC	-	15 [4,0]	15 [4,0]	10 [2,6]	10 [2,6]
11066371	PVH/PVHC	-	20 [5,3]	20 [5,3]	15 [4,0]	15 [4,0]
11130928	PVH/PVHC	-	25 [6,6]	25 [6,6]	15 [4,0]	15 [4,0]
11130924	PVH/PVHC	-	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]
11130831	PVH/PVHC	-	75 [19,8]	75 [19,8]	65 [17,2]	65 [17,2]
11094986	PVH/PVHC	-	<sup>2)</sup>	100 [26,4]	100 [26,4]	<sup>2)</sup>
11219179	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]
157B9084	PVH/PVHC	Yes	50 [13,2]	50 [13,2]	5 [1,3]	5 [1,3]
11145741 <sup>1)</sup>	PVH/PVHC	Yes	130 [34,3]	130 [34,3]	65 [17,2]	65 [17,2]
11145955	PVH/PVHC	Yes	150 [39,6]	60 [15,9]	90 [23,8]	150 [39,6]

<sup>1)</sup> Turbo on A-port.

<sup>2)</sup> Fully open, no flow restriction notch.

*Part numbers for Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11124636	PVE	-	40 [10,6]	65 [17,2]	65 [17,2]	40 [10,6]
11084778	PVE	-	2 [0,53]	10 [2,6]	10 [2,6]	5 [1,3]
11104114	PVE	-	3 [0,79]	10 [2,6]	15 [4,0]	5 [1,3]
11075794	PVE	-	5 [1,3]	10 [2,6]	5 [1,3]	10 [2,6]
11098883	PVE	-	5 [1,3]	10 [2,6]	10 [2,6]	2 [0,53]
11104452	PVE	-	5 [1,3]	15 [4,0]	10 [2,6]	3 [0,79]
157B9633	PVE	-	5 [1,3]	25 [6,6]	25 [6,6]	5 [1,3]
11098881	PVE	-	5 [1,3]	25 [6,6]	25 [6,6]	25 [6,6]
11126414	PVE	-	10 [2,6]	25 [6,6]	25 [6,6]	25 [6,6]

**PVBS Main Spools Part Numbers**

*Part numbers for Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B) (continued)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11129522	PVE	-	10 [2,6]	25 [6,6]	50 [13,2]	25 [6,6]
157B9952	PVE	-	25 [6,6]	38 [10,0]	38 [10,0]	25 [6,6]
157B9635	PVE	-	10 [2,6]	40 [10,6]	40 [10,6]	25 [6,6]
11129523	PVE	-	10 [2,6]	40 [10,6]	50 [13,2]	40 [10,6]
157B9638	PVE	-	25 [6,6]	40 [10,6]	40 [10,6]	25 [6,6]
157B9818	PVE	-	40 [10,6]	55 [14,5]	55 [14,5]	40 [10,6]
11022164	PVE	-	10 [2,6]	65 [17,2]	65 [17,2]	10 [2,6]
157B9634	PVE	-	25 [6,6]	65 [17,2]	65 [17,2]	25 [6,6]
157B9931	PVE	-	40 [10,6]	65 [17,2]	65 [17,2]	65 [17,2]
157B9551	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	10 [2,6]
157B9978	PVE	-	100 [26,4]	65 [17,2]	100 [26,4]	40 [10,6]
157B9976	PVE	-	40 [10,6]	100 [26,4]	65 [17,2]	100 [26,4]
157B9541	PVE	-	40 [10,6]	100 [26,4]	65 [17,2]	*
157B9949	PVE	-	40 [10,6]	100 [26,4]	100 [26,4]	100 [26,4]
157B9932	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	40 [10,6]
11129528	PVE	Yes	5 [1,3]	15 [4,0]	20 [5,3]	10 [2,6]
157B9827	PVE	Yes	10 [2,6]	20 [5,3]	20 [5,3]	10 [2,6]
157B9863	PVE	Yes	5 [1,3]	25 [6,6]	25 [6,6]	5 [1,3]
11100489	PVE	Yes	5 [1,3]	25 [6,6]	40 [10,6]	20 [5,3]
157B9946	PVE	Yes	25 [6,6]	25 [6,6]	10 [2,6]	10 [2,6]
157B9858	PVE	Yes	10 [2,6]	40 [10,6]	40 [10,6]	10 [2,6]
157B9639	PVE	Yes	25 [6,6]	40 [10,6]	40 [10,6]	25 [6,6]
157B9906	PVE	Yes	30 [7,9]	40 [10,6]	15 [4,0]	20 [5,3]
157B9632	PVE	Yes	25 [6,6]	65 [17,2]	65 [17,2]	25 [6,6]
157B9640	PVE	Yes	40 [10,6]	100 [26,4]	65 [17,2]	65 [17,2]
157B9839	PVH/PVHC	-	5 [1,3]	25 [6,6]	25 [6,6]	5 [1,3]
11104487	PVH/PVHC	-	5 [1,3]	25 [6,6]	25 [6,6]	25 [6,6]
11111729	PVH/PVHC	-	25 [6,6]	40 [10,6]	40 [10,6]	25 [6,6]
11074169	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	40 [10,6]
11218880	PVH/PVHC	Yes	5 [1,3]	25 [6,6]	25 [6,6]	5 [1,3]
11119474	PVH/PVHC	Yes	25 [6,6]	40 [10,6]	40 [10,6]	25 [6,6]
11145741	PVH/PVHC	Yes	150 [39,6]	150 [39,6]	150 [39,6]	65 [17,2]

\* Fully opened, no flow restriction notch.

**PVBS Main Spools Part Numbers**

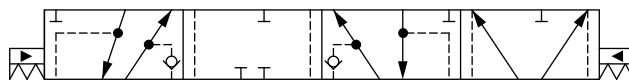
*Part numbers for Flow Control Spools for PVML*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11088178	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11076336	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11075706*	PVE	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
11088177	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11145032	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
11079716	PVH/PVHC	Yes	75 [19,8]	75 [19,8]	75 [19,8]	75 [19,8]
11144181	PVH/PVHC	Yes	90 [23,8]	90 [23,8]	90 [23,8]	90 [23,8]
11145641	PVH/PVHC	Yes	150 [39,6]	150 [39,6]	150 [39,6]	150 [39,6]

\* Turbo on A-port.

**Flow Control Spools—Closed Neutral Position with A-float**

*Schematic for PVBS with shuttle valve*



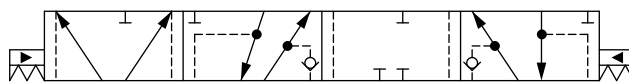
*Part numbers for Asymmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11020293	PVE	Yes	*	100 [26,4]	65 [17,2]	*

\* Fully opened, no flow restriction notch

**Flow Control Spools—Closed Neutral Position with B-float**

*Schematic for PVBS with shuttle valve*



*Part numbers for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7620	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7621	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7622	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7623	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7624 <sup>1</sup>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9620	PVH/PVHC	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9636	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]



**PVBS Main Spools Part Numbers**

*Part numbers for Symmetric Flow Control Spools (continued)*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11051805</b>	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>11085501<sup>1</sup></b>	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

<sup>1</sup> Turbo on A and B port.

*Part numbers for Asymmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9911</b>	PVE	Yes	30 [7,9]	30 [7,9]	65 [17,2]	65 [17,2]
<b>157B9518<sup>1</sup></b>	PVE	Yes	100 [26,4]	100 [26,4]	65 [17,2]	100 [26,4]

<sup>1</sup> Turbo on A port.

*Part numbers for Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11129529</b>	PVE	Yes	3 [0,8]	10 [2,6]	13 [3,4]	5 [1,3]
<b>157B9691</b>	PVE	Yes	15 [4,0]	30 [7,9]	30 [7,9]	15 [4,0]
<b>157B9692</b>	PVE	Yes	25 [6,6]	50 [13,2]	65 [17,2]	65 [17,2]
<b>157B9941<sup>1</sup></b>	PVE	Yes	100 [26,4]	130 [34,3]	130 [34,3]	130 [34,3]
<b>157B9691</b>	PVH/PVHC	Yes	15 [4,0]	30 [7,9]	30 [7,9]	15 [4,0]
<b>157B9692</b>	PVH/PVHC	Yes	25 [6,6]	50 [13,2]	65 [17,2]	65 [17,2]

<sup>1</sup> Turbo on A and B port.

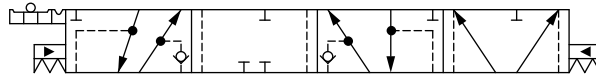
*Part number for Flow Control Spools for PVML*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11145032	PVH/PVHC	Yes	150 [39,6]	110 [29,1]	5 [19,8]	70 [18,5]

**PVBS Main Spools Part Numbers**

**Flow Control Spools—Closed Neutral Position with A-float for PVMF**

*Schematic for PVBS with shuttle valve*



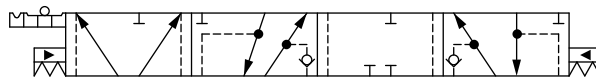
*Part numbers for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9825</b>	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
<b>157B9820</b>	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
<b>157B9821</b>	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B9822</b>	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B9823</b>	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>157B9824<sup>1)</sup></b>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

<sup>1)</sup> Turbo on A and B port.

**Flow Control Spools—Closed Neutral Position with B-float for PVMF**

*Schematic for PVBS with shuttle valve*



*Part numbers for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9821</b>	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B9822</b>	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B9823</b>	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>157B9824<sup>1)</sup></b>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

<sup>1)</sup> Turbo on A and B port.

## PVBS Main Spools Part Numbers

### Flow Control Spools—Closed Neutral Position for PVMR

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve

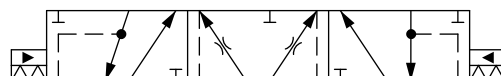


Part numbers for Symmetric Flow Control Spools

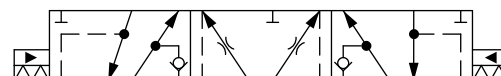
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9705	PVE	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9700	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
11095634	PVE	-	15 [4,0]	15 [4,0]	15 [4,0]	15 [4,0]
157B9701	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9702	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9703	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9704	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9725	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9720	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9721	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9722	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9723	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9724	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

### Flow Control Spools—Open/Closed Neutral Position

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7101	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9537	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	65 [10,6]
157B7103	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11100878	PVE	Yes	35 [9,2]	35 [9,2]	35 [9,2]	35 [9,2]
11027254	PVE	Yes	75 [19,8]	75 [19,8]	75 [19,8]	75 [19,8]

**PVBS Main Spools Part Numbers**

*Part numbers for Asymmetric Flow Control Spools*

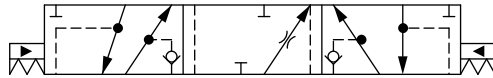
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9698</b>	PVE	Yes	15 [4,0]	15 [4,0]	10 [2,6]	10 [2,6]
<b>11055532</b>	PVE	Yes	35 [9,2]	35 [9,2]	65 [17,2]	65 [17,2]
<b>11025812</b>	PVE	Yes	50 [13,2]	50 [13,2]	75 [19,8]	75 [19,8]

*Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11094317</b>	PVE	Yes	2 [0,5]	5 [1,3]	5 [1,3]	2 [0,5]
<b>11051992</b>	PVE	Yes	5 [1,3]	18 [4,8]	18 [4,8]	5 [1,3]
<b>11027284</b>	PVE	Yes	6 [1,6]	25 [6,6]	25 [6,6]	6 [1,6]
<b>11117573</b>	PVE	Yes	25 [6,6]	35 [9,2]	65 [17,2]	65 [17,2]
<b>11025212</b>	PVE	Yes	35 [9,2]	35 [9,2]	18 [4,8]	12 [3,2]
<b>11137744</b>	PVE	Yes	35 [9,2]	50 [13,2]	75 [19,8]	75 [19,8]
<b>11027911</b>	PVE	Yes	65 [17,2]	65 [17,2]	35 [9,2]	25 [6,6]
<b>11027922</b>	PVE	Yes	75 [19,8]	75 [19,8]	50 [13,2]	35 [9,2]

**Flow Control Spools—Open/Closed A and Closed B Position**

*Schematic for PVBS with shuttle valve*



*Part numbers for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11213583</b>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

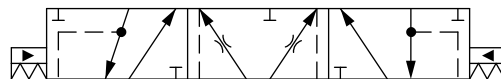
*Part numbers for Asymmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11201798</b>	PVE	Yes	100 [26,4]	100 [26,4]	65 [17,2]	65 [17,2]

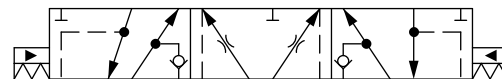
## PVBS Main Spools Part Numbers

### Flow Control Spools—Throttled Open Neutral Position

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9697	PVE	-	1 [0,26]	1 [0,26]	1 [0,26]	1 [0,26]
157B7105	PVE	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B7100	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7101	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9534	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	40 [6,6]
157B7102	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9537	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	65 [10,6]
11091340	PVE	-	<sup>3)</sup>	40 [10,6]	40 [10,6]	<sup>3)</sup>
157B9521	PVE	-	<sup>3)</sup>	40 [10,6]	40 [10,6]	<sup>3)</sup>
157B9677	PVE	-	50 [13,2]	50 [13,2]	50 [13,2]	50 [13,2]
157B7103	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11007176	PVE	-	<sup>3)</sup>	65 [17,2]	65 [17,2]	<sup>3)</sup>
11122809	PVE	-	75 [19,8]	75 [19,8]	75 [19,8]	75 [19,8]
157B7104	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11144269	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	<sup>3)</sup>
157B9098 <sup>2)</sup>	PVE	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B7106 <sup>1)</sup>	PVE	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B9675	PVE	Yes	3 [0,8]	3 [0,8]	3 [0,8]	3 [0,8]
157B7125	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B7120	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9647	PVE	Yes	15 [4,0]	15 [4,0]	15 [4,0]	15 [4,0]
157B9594	PVE	Yes	20 [5,3]	20 [5,3]	20 [5,3]	20 [5,3]
157B7121	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
11029379	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
11153790	PVE	Yes	<sup>3)</sup>	25 [6,6]	25 [6,6]	<sup>3)</sup>
157B7122	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9538	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
11121691	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11108808	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9649	PVE	Yes	55 [14,5]	55 [14,5]	55 [14,5]	55 [14,5]
157B7123	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9650	PVE	Yes	75 [19,8]	75 [19,8]	75 [19,8]	75 [19,8]
11217660	PVE	Yes	*	90	90	*

**PVBS Main Spools Part Numbers**

*Part numbers for Symmetric Flow Control Spools (continued)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9930 <sup>2)</sup>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B7124	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11122118	PVE	Yes	<sup>3)</sup>	100 [26,4]	100 [26,4]	<sup>3)</sup>
11142634 <sup>2)</sup>	PVE	Yes	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B7126 <sup>1)</sup>	PVE	Yes	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B9854 <sup>1)</sup>	PVE	Yes	130 [34,3]	130 [34,3]	130 [34,3]	<sup>3)</sup>
157B9105	PVH/PVHC	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9100	PVH/PVHC	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9101	PVH/PVHC	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9102	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9103	PVH/PVHC	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9104	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9106 <sup>1)</sup>	PVH/PVHC	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B9125	PVH/PVHC	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9120	PVH/PVHC	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9121	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9122	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9123	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9124 <sup>2)</sup>	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9126 <sup>1)</sup>	PVH/PVHC	Yes	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
11201697	PVH/PVHC	Yes	40	40	40	40

<sup>3)</sup> Fully opened, no flow restriction notch

<sup>2)</sup> Dead band 0.8 mm [0.03 in]

<sup>1)</sup> Turbo on A and B port

*Part numbers for Asymmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11004389	PVE	-	5 [1,3]	5 [1,3]	65 [17,2]	65 [17,2]
157B9094	PVE	-	15 [4,0]	15 [4,0]	30 [7,9]	30 [7,9]
157B9544	PVE	-	100 [26,4]	15 [4,0]	25 [6,6]	40 [10,6]
157B9526	PVE	-	30 [7,9]	30 [7,9]	15 [4,0]	15 [4,0]
157B9815	PVE	-	30 [7,9]	30 [7,9]	20 [5,3]	20 [5,3]
157B9545	PVE	-	40 [10,6]	40 [10,6]	15 [4,0]	40 [10,6]
11093116	PVE	-	40 [10,6]	40 [10,6]	20 [5,3]	20 [5,3]
11005204	PVE	-	40 [10,6]	40 [10,6]	65 [17,2]	65 [17,2]
157B9595	PVE	-	40 [10,6]	40 [10,6]	100 [26,4]	100 [26,4]
157B9860	PVE	-	50 [13,2]	50 [13,2]	20 [5,3]	20 [5,3]

**PVBS Main Spools Part Numbers**

*Part numbers for Asymmetric Flow Control Spools (continued)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11091575	PVE	-	55 [14,5]	55 [14,5]	30 [7,9]	30 [7,9]
157B9696	PVE	-	65 [17,2]	65 [17,2]	10 [2,6]	10 [2,6]
157B9506	PVE	-	65 [17,2]	65 [17,2]	40 [10,6]	40 [10,6]
157B9586	PVE	-	65 [17,2]	65 [17,2]	100 [26,4]	100 [26,4]
11137895	PVE	-	*	65 [17,2]	40 [10,6]	*
11122941	PVE	Yes	15 [4,0]	15 [4,0]	100 [26,4]	100 [26,4]
157B9830	PVE	Yes	25 [6,6]	25 [6,6]	40 [10,6]	40 [10,6]
11070681	PVE	Yes	25 [6,6]	25 [6,6]	50 [13,2]	50 [13,2]
11217665	PVE	Yes	25 [6,6]	25 [6,6]	100 [26,4]	100 [26,4]
157B9547	PVE	Yes	40 [10,6]	25 [6,6]	20 [5,3]	40 [10,6]
157B9558	PVE	Yes	30 [7,9]	30 [7,9]	10 [2,6]	10 [2,6]
157B9833	PVE	Yes	30 [7,9]	30 [7,9]	20 [5,3]	20 [5,3]
157B9813	PVE	Yes	30 [7,9]	30 [7,9]	55 [14,5]	55 [14,5]
11100875	PVE	Yes	*	35 [9,2]	18 [4,8]	*
11100881	PVE	Yes	*	35 [9,2]	50 [13,2]	*
157B9567	PVE	Yes	40 [10,6]	40 [10,6]	20 [5,3]	20 [5,3]
157B9865	PVE	Yes	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]
11125125	PVE	Yes	40 [10,6]	40 [10,6]	65 [17,2]	65 [17,2]
157B9505	PVE	Yes	40 [10,6]	40 [10,6]	100 [26,4]	100 [26,4]
11096423	PVE	Yes	50 [13,2]	50 [13,2]	65 [17,2]	65 [17,2]
157B9681	PVE	Yes	55 [14,5]	55 [14,5]	30 [7,9]	30 [7,9]
157B9814	PVE	Yes	65 [17,2]	65 [17,2]	40 [10,6]	40 [10,6]
11202615	PVH/PVHC	-	25 [6,6]	25 [6,6]	25 [6,6]	40 [10,6]
157B9847	PVH/PVHC	-	30 [7,9]	30 [7,9]	20 [5,3]	20 [5,3]
157B9546	PVH/PVHC	-	40 [10,6]	25 [6,6]	20 [5,3]	40 [10,6]
157B9686	PVH/PVHC	-	40 [10,6]	30 [7,9]	25 [6,6]	40 [10,6]
157B9685	PVH/PVHC	-	40 [10,6]	40 [10,6]	35 [9,2]	40 [10,6]
157B9498	PVH/PVHC	-	65 [17,2]	65 [17,2]	40 [10,6]	40 [10,6]
11140120	PVH/PVHC	-	*	65 [17,2]	65 [17,2]	*
157B9688	PVH/PVHC	-	100 [26,4]	20 [5,3]	30 [7,9]	40 [10,6]
11079579	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	50 [13,2]	50 [13,2]
11218879	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	15 [4,0]	15 [4,0]
157B9689	PVH/PVHC	Yes	40 [10,6]	30 [7,9]	30 [7,9]	40 [10,6]
11200936	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]
11092123	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	100 [26,4]	100 [26,4]
11147574	PVH/PVHC	Yes	*	65 [17,2]	65 [17,2]	*

**PVBS Main Spools Part Numbers**

*Part numbers for Asymmetric Flow Control Spools (continued)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11200922</b>	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	40 [10,6]	40 [10,6]
<b>11153474</b>	PVH/PVHC	Yes	80 [21,1]	80 [21,1]	65 [17,2]	65 [17,2]

\* Fully opened, no flow restriction notch

*Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11034321</b>	PVE	-	3 [0,79]	3 [0,79]	10 [2,6]	1 [0,26]
<b>11074918</b>	PVE	-	5 [1,3]	10 [2,6]	5 [1,3]	10 [2,6]
<b>11006879</b>	PVE	-	25 [6,6]	25 [6,6]	65 [17,2]	25 [6,6]
<b>11097891</b>	PVE	Yes	40 [10,6]	100 [26,4]	40 [10,6]	40 [10,6]
<b>157B9684</b>	PVH/PVHC	-	25 [6,6]	30 [7,9]	30 [7,9]	25 [6,6]
<b>157B9687</b>	PVH/PVHC	-	25 [6,6]	35 [9,2]	35 [9,2]	25 [6,6]

*Flow Control Spools for PVML*

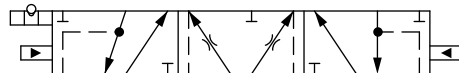
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9803</b>	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>11122774</b>	PVE	-	90 [23,8]	90 [23,8]	90 [23,8]	90 [23,8]
<b>157B9802</b>	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]



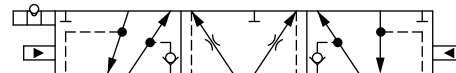
## PVBS Main Spools Part Numbers

### Flow Control Spools—Throttled Open Neutral Position for PVMR

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9715	PVE	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9710	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9711	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9712	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9678	PVE	-	50 [13,2]	50 [13,2]	50 [13,2]	50 [13,2]
157B9713	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11128430	PVE	-	80 [21,1]	80 [21,1]	80 [21,1]	80 [21,1]
157B9714	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9716 <sup>1)</sup>	PVE	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B9735	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9730	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9731	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9732	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9733	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9734	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

<sup>1)</sup> Turbo on A and B port

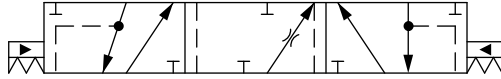
Part numbers for Asymmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11107125	PVE	-	5 [1,3]	5 [1,3]	65 [17,2]	65 [17,2]
11119504	PVE	-	40 [10,6]	40 [10,6]	65 [17,2]	65 [17,2]
11071543	PVE	Yes	30 [7,9]	30 [7,9]	10 [2,6]	10 [2,6]

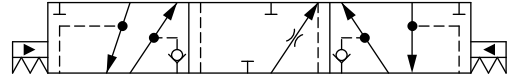
**PVBS Main Spools Part Numbers**

**Flow Control Spools—Throttled A to T Neutral Position**

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9504</b>	PVE	-	15 [4,0]	15 [4,0]	15 [4,0]	15 [4,0]
<b>157B7401</b>	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B7402</b>	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B7403</b>	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>157B7404</b>	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>157B7406<sup>1)</sup></b>	PVE	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
<b>157B9846</b>	PVE	-	<sup>2)</sup>	130 [34,3]	130 [34,3]	130 [34,3]
<b>157B9527</b>	PVE	Yes	15 [4,0]	15 [4,0]	15 [4,0]	15 [4,0]
<b>157B7421</b>	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B7422</b>	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B7423</b>	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>157B7424</b>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>157B7404</b>	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>157B7424</b>	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

<sup>1)</sup> Turbo on A and B port.

<sup>2)</sup> Fully opened, no flow restriction notch.

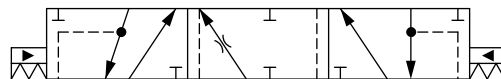
Part numbers for Asymmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11022518</b>	PVE	-	25 [6,6]	25 [6,6]	40 [10,6]	40 [10,6]
<b>157B9834</b>	PVE	-	30 [7,9]	30 [7,9]	20 [5,3]	20 [5,3]
<b>11201797</b>	PVE	Yes	150 [39,6]	150 [39,6]	100 [26,4]	100 [26,4]

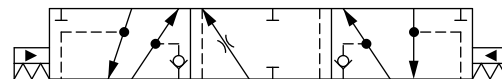
## PVBS Main Spools Part Numbers

### Flow Control Spools—Throttled B to T Neutral Position

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7500	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7501	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7502	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7503	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7504	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11064144 <sup>1)</sup>	PVE	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B7520	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7521	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7522	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7523	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7524	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11202731	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]

<sup>1)</sup> Turbo on A and B port.

Part numbers for Asymmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9948	PVE	Yes	25 [6,6]	25 [6,6]	10 [2,6]	10 [2,6]
11008038	PVE	Yes	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]
11037198	PVE	Yes	100 [26,4]	40 [10,6]	40 [10,6]	40 [10,6]
11126490	PVE	Yes	65 [17,2]	65 [17,2]	40 [10,6]	40 [10,6]

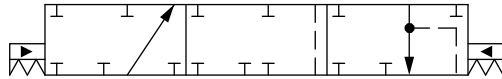
Part numbers for Full open B → T

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11131447	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]

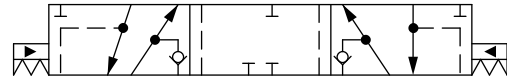
**PVBS Main Spools Part Numbers**

**Linear Flow Control Spools—Closed Neutral Position**

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9770	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9771	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9511 <sup>1)</sup>	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9772	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9773	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9655 <sup>1)</sup>	PVE	Yes	85 [17,2]	85 [17,2]	85 [17,2]	85 [17,2]
11073991	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
11051903	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11107159	PVH/PVHC	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
11107222	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9080	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11083650	PVH/PVHC	Yes	<sup>2)</sup>	85 [17,2]	85 [17,2]	<sup>2)</sup>

<sup>1)</sup> Dead band 1,1 mm [0,04 in].

<sup>2)</sup> Fully opened, no flow restriction notch.

Part numbers for Asymmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9086	PVH/PVHC	-	65 [17,2]	65 [17,2]	100 [26,4]	100 [26,4]

Dead band 1,5 mm [0,06 in].

Part number for Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11151485	PVE	Yes	30 [7,9]	85 [22,5]	110 [29,1]	35 [9,2]

Dead band 0.8 mm [0,03 in].

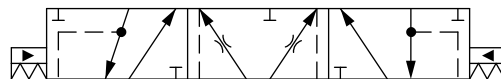
Part numbers for Flow Control Spools for PVML

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11127700	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

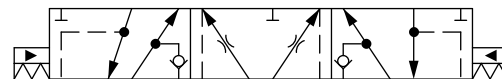
## PVBS Main Spools Part Numbers

### Linear Flow Control Spools—Throttled Open Neutral Position

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11140460	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9780	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9781	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9782	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
11076654	PVE	Yes	50 [13,2]	50 [13,2]	50 [13,2]	50 [13,2]
157B9783	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9784	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9577*	PVE	Yes	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B9807	PVH/PVHC	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9805	PVH/PVHC	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
11046738	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
11080984	PVH/PVHC	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11153567	PVH/PVHC	-	100 [26,4]	40 [10,6]	40 [10,6]	100 [26,4]
11218248 <sup>1)</sup>	PVH/PVHC	-	130 [34,3]	130 [34,3]	130 [34,3]	130 [34,3]
157B9806	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9079	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9081	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9082	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11140180	PVH/PVHC	Yes	<sup>2)</sup>	100 [26,4]	100 [26,4]	<sup>2)</sup>
11216148	PVE	-	*	55 [14,5]	55 [14,5]	*

\* Turbo on A and B port

Part numbers for Asymmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11201830 <sup>1)</sup>	PVH/PVHC	-	<sup>2)</sup>	65 [17,2]	65 [17,2]	<sup>2)</sup>

<sup>1)</sup> Dead band 0.8 mm [0,03 in].

<sup>2)</sup> Fully opened, no flow restriction notch

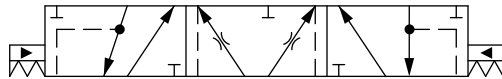
**PVBS Main Spools Part Numbers**

*Flow Control Spools for PVML*

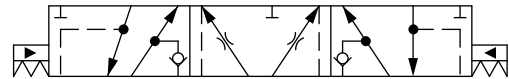
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11141375</b>	PVE	-	25 [6.6]	25 [6.6]	25 [6.6]	25 [6.6]
<b>11142973</b>	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

**Linear Flow Control Spools—Open/Closed Neutral Position**

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



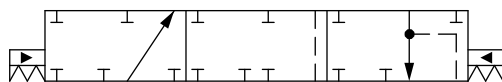
*Part numbers for Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11146795</b>	PVE	Yes	15 [4.0]	40 [10.6]	65 [17.2]	15 [4.0]
<b>11146797</b>	PVE	Yes	15 [4.0]	65 [17.2]	40 [10.6]	10 [2.6]
<b>11151486*</b>	PVE	Yes	20 [5.3]	80 [21.1]	110 [29,1]	40 [10.6]

\* Dead band 0.8 mm [0,03 in].

**Single Acting Cylinder Flow Control Spools—Neutral A-port Position**

*Schematic for PVBS without shuttle valve*



*Symmetric flow control spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11077423</b>	PVE	-	5 [1,3]	5 [1,3]	-	-
<b>157B7200</b>	PVE	-	10 [2,6]	10 [2,6]	-	-
<b>157B7201</b>	PVE	-	25 [6,6]	25 [6,6]	-	-
<b>157B7202</b>	PVE	-	40 [10,6]	40 [10,6]	-	-
<b>157B7203</b>	PVE	-	65 [17,2]	65 [17,2]	-	-
<b>157B7204</b>	PVE	-	100 [26,4]	100 [26,4]	-	-
<b>11015830</b>	PVE	-	130 [34,3]	130 [34,3]	-	-
<b>157B9200</b>	PVH/PVHC	-	10 [2,6]	10 [2,6]	-	-
<b>157B9201</b>	PVH/PVHC	-	25 [6,6]	25 [6,6]	-	-
<b>157B9202</b>	PVH/PVHC	-	40 [10,6]	40 [10,6]	-	-
<b>157B9203</b>	PVH/PVHC	-	65 [17,2]	65 [17,2]	-	-
<b>157B9204</b>	PVH/PVHC	-	100 [26,4]	100 [26,4]	-	-
<b>11085447</b>	PVH/PVHC	-	130 [34,3]	130 [34,3]	-	-

**PVBS Main Spools Part Numbers**

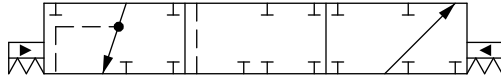
*Back pressure Flow Control Spool (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9905</b>	PVE	-	25 [6.6]	65 [17.2]	-	-

**PVBS Main Spools Part Numbers**

**Single Acting Cylinder Flow Control Spools—Neutral B-port Position**

*Schematic for PVBS without shuttle valve*



*Symmetric flow control spools*

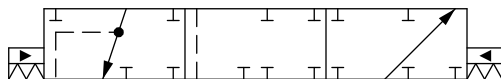
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B7300</b>	PVE	-	-	-	10 [2,6]	10 [2,6]
<b>157B7301</b>	PVE	-	-	-	25 [6,6]	25 [6,6]
<b>157B7302</b>	PVE	-	-	-	40 [10,6]	40 [10,6]
<b>157B7303</b>	PVE	-	-	-	65 [17,2]	65 [17,2]
<b>157B7304</b>	PVE	-	-	-	100 [26,4]	100 [26,4]
<b>157B9301</b>	PVH/PVHC	-	-	-	25 [6,6]	25 [6,6]

*Back pressure Flow Control Spool (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9912</b>	PVE	-	-	-	65 [17,2]	25 [6,6]
<b>11098878</b>	PVE	-	-	-	25 [6,6]	5 [1,3]
<b>11104486</b>	PVH/PVHC	-	-	-	25 [6,6]	5 [1,3]

**Single Acting Cylinder Linear Flow Control Spools—Neutral B-port Position**

*Schematic for PVBS without shuttle valve*



*Back pressure Flow Control Spool (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9668</b>	PVE	-	-	-	65 [17,2]	40 [10,6]

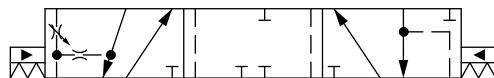


## PVBS Main Spools Part Numbers

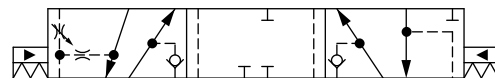
### Flow/Pressure Control Spools—Closed Neutral Position

All spools have flow control on port A, pressure control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric PC/FC Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7050	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7051	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7052	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7053	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7071	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7072	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7073	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7074	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9052	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9053	PVH/PVHC	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9054	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9072	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9073	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9074	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

Part numbers for Asymmetric PC/FC Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9529	PVE	Yes	65 [17,2]	65 [17,2]	40 [10,6]	65 [17,2]

Back pressure PC/FC Spools (A/B->T flow track smaller than P->A/B)

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9533	PVE	Yes	10 [2,6]	25 [6,6]	5 [1,3]	25 [6,6]
11120728	PVE	Yes	10 [2,6]	40 [10,6]	25 [6,6]	25 [6,6]
157B9536	PVE	Yes	25 [6,6]	40 [10,6]	10 [2,6]	40 [10,6]

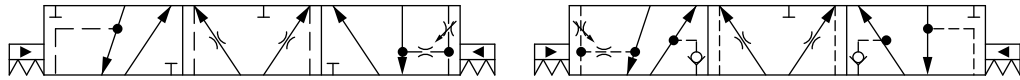
### Flow/Pressure Control Spools—Throttled Open Neutral Position

All spools have flow control on port A, pressure control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve

Schematic for PVBS with shuttle valve

**PVBS Main Spools Part Numbers**



Part numbers for Symmetric FC/PC Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7150	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7151	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7152	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7153	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7154	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11067130	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7171	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9556	PVE	Yes	30 [7,9]	30 [7,9]	30 [7,9]	30 [7,9]
157B7172	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7173	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7174	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11107242	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9173	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

Part numbers for Asymmetric FC/PC Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9592	PVE	Yes	40 [10,6]	40 [10,6]	15 [4,0]	15 [4,0]
11051961	PVE	Yes	100 [26,4]	100 [26,4]	65 [17,2]	65 [17,2]
11139550	PVE	Yes	115 [30,4]	115 [30,4]	65 [17,2]	65 [17,2]

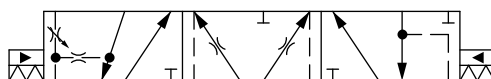
Part number for Back pressure, FC/PC Spools (A/B->T flow track smaller than P->A/B)

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9548	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	5 [1,3]

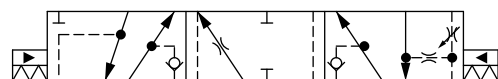
**Flow/Pressure Control Spools—Throttled Open B to T in Neutral Position**

All spools have pressure control on port A, flow control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



**PVBS Main Spools Part Numbers**

*Part numbers for Symmetric FC/PC Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B7150</b>	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
<b>157B7151</b>	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B7152</b>	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B7153</b>	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>11122525</b>	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
<b>157B7562</b>	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B7563</b>	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

*Part numbers for Asymmetric FC/PC Control Spools*

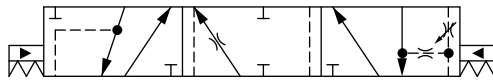
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9198</b>	PVE	Yes	10 [2,6]	10 [2,6]	40 [10,6]	40 [10,6]

### PVBS Main Spools Part Numbers

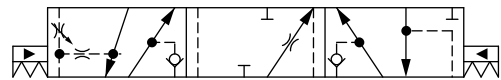
#### Flow/Pressure Control Spools—Throttled Open A to T in Neutral Position

All spools have flow control on port A, pressure control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B7450</b>	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
<b>157B7451</b>	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B7452</b>	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B7453</b>	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>157B7470</b>	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
<b>157B7471</b>	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B7472</b>	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B7473</b>	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>157B9083</b>	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

Part numbers for Asymmetric Control Spools

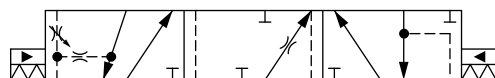
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9660</b>	PVE	Yes	40 [10,6]	40 [10,6]	25 [6,6]	40 [10,6]

### PVBS Main Spools Part Numbers

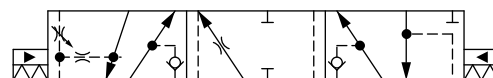
#### Flow/Pressure Control Spools—Throttled Open B to T in Neutral Position

All spools have flow control on port A, pressure control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



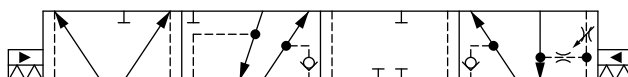
Part numbers for Asymmetric Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9591	PVE	-	40 [10,6]	40 [10,6]	25 [6,6]	40 [10,6]
157B9641	PVE	-	50 [13,2]	50 [13,2]	10 [2,6]	10 [2,6]
157B9660	PVE	Yes	50 [13,2]	50 [13,2]	10 [2,6]	10 [2,6]
157B9832	PVE	Yes	55 [14,5]	55 [14,5]	25 [6,6]	25 [6,6]

#### Flow/Pressure Control Spools—Open/Closed in Neutral Position

All spools have flow control on port A, pressure control on port B and a dead band on 1,0 mm [0,04 in].

Schematic for PVBS without shuttle valve



Part number for Back pressure FC/PC Spools (A/B->T flow track smaller than P->A/B)

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11067514	PVE	—	40 [10,6]	40 [10,6]	25 [6,6]	25 [6,6]

#### Flow/Pressure Control Spools—Closed A and Open/Closed B Position

Schematic for PVBS with shuttle valve



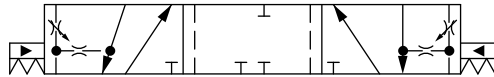
Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11213570	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]

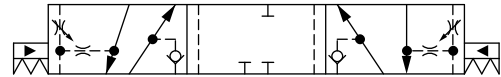
**PVBS Main Spools Part Numbers**

**Pressure Control Spools—Closed Neutral Position**

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric PC Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7015	PVE	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B7010	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9540	PVE	-	18 [4,8]	18 [4,8]	18 [4,8]	18 [4,8]
157B7011	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7012	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7013	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7035	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B7030	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
11081829	PVE	Yes	18 [4,8]	18 [4,8]	18 [4,8]	18 [4,8]
157B7031	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7032	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7033	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9683	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9015	PVH/PVHC	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9010	PVH/PVHC	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9540	PVH/PVHC	-	18 [4,8]	18 [4,8]	18 [4,8]	18 [4,8]
157B9011	PVH/PVHC	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9012	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9013	PVH/PVHC	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

Back pressure PC Spools (A/B->T flow track smaller than P->A/B)

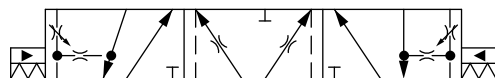
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11177945	PVE	-	40 [10,6]	65 [17,2]	65 [17,2]	65 [17,2]

## PVBS Main Spools Part Numbers

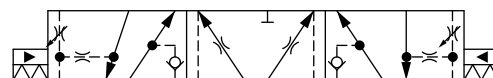
### Pressure Control Spools—Throttled Open Neutral Position

All spools have pressure control on port A and B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7115	PVE	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B7110	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7111	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7112	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7113	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9853	PVE	Yes	3 [0,8]	3 [0,8]	3 [0,8]	3 [0,8]
157B7135	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B7130	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7131	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7132	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7133	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7134	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11057575	PVH/PVHC	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9110	PVH/PVHC	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9112	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9113	PVH/PVHC	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11057314	PVH/PVHC	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9130	PVH/PVHC	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9131	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]

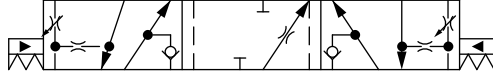
Part numbers for Asymmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9525	PVE	-	20 [5,3]	20 [5,3]	10 [2,6]	10 [2,6]
11041330	PVE	-	40 [10,6]	40 [10,6]	20 [5,3]	20 [5,3]
157B9634	PVH/PVHC	Yes	10 [2,6]	10 [2,6]	5 [1,3]	5 [1,3]

**PVBS Main Spools Part Numbers**

**Pressure Control Spools—Throttled A to T in Neutral Position**

*Schematic for PVBS with shuttle valve*



*Part numbers for PC Spools Throttled A to T in Neutral Position*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9646</b>	PVE	Yes	15 [4]	15 [4]	15 [4]	15 [4]
<b>157B9199</b>	PVE	Yes	10 [2.6]	10 [2.6]	40 [10.6]	40 [10.6]

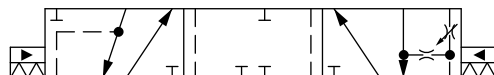


## PVBS Main Spools Part Numbers

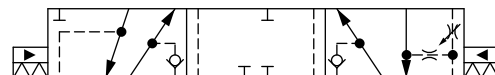
### Pressure/Flow Control Spools—Closed Neutral Position

All spools have pressure control on port A, flow control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric PC/FC Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B7040	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7041	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7042	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7043	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7044	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B7061	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7062	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7063	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7064	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9040	PVH/PVHC	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9041	PVH/PVHC	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9042	PVH/PVHC	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9043	PVH/PVHC	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9044	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9062	PVH/PVHC	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9063	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

Part numbers for Asymmetric PC/FC Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9589	PVE	Yes	25 [6,6]	25 [6,6]	40 [10,6]	40 [10,6]
157B9528	PVE	Yes	65 [17,2]	40 [10,6]	65 [17,2]	65 [17,2]
11223873	PVE	Yes	65 [17,2]	40 [10,6]	65 [17,2]	40 [10,6]

Back pressure PC/FC Spools (A/B->T flow track smaller than P->A/B)

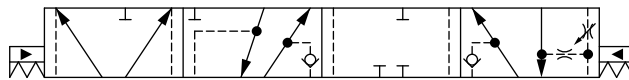
Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9532	PVE	Yes	25 [6,6]	65 [17,2]	25 [6,6]	10 [2,6]
11051179	PVE	Yes	25 [6,6]	10 [2,6]	25 [6,6]	5 [1,3]
157B9535	PVE	Yes	40 [10,6]	10 [2,6]	40 [10,6]	25 [6,6]
11051177	PVE	Yes	25 [6,6]	25 [6,6]	40 [10,6]	10 [2,6]

### PVBS Main Spools Part Numbers

#### Pressure/Flow Control Spools—Closed Neutral Position with B-float

All spools have pressure control on port A, flow control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



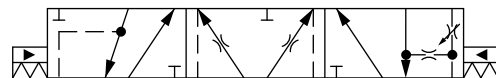
Part number for Symmetric PC/FC Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9637	PVE	—	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]

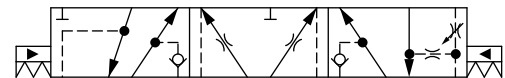
#### Pressure/Flow Control Spools—Throttled Open Neutral Position

All spools have pressure control on port A, flow control on port B and a dead band on 1,5 mm [0,06 in].

Schematic for PVBS without shuttle valve



Schematic for PVBS with shuttle valve



Part numbers for Symmetric PC/FC Control Spools

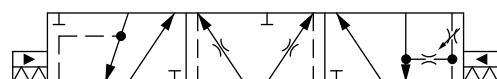
Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11122564	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B7141	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7142	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7143	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7144	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B7161	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B7162	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B7163	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B7164	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
157B9163	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

Part numbers for Asymmetric PC/FC Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9811	PVE	Yes	10 [2,6]	10 [2,6]	40 [10,6]	65 [17,2]
157B9988	PVE	Yes	25 [6,6]	10 [2,6]	25 [6,6]	25 [6,6]

#### Pressure/Flow Control Spools—Open/Closed Neutral Position

Schematic for PVBS without shuttle valve



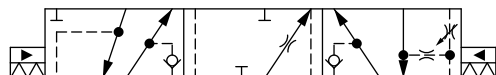
**PVBS Main Spools Part Numbers**

*Part number for PC/FC Spool Open/Closed in Neutral Position*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11104931</b>	PVE	—	40 [10.6]	40 [10.6]	40 [10.6]	40 [10.6]

**Pressure/Flow Control Spools—Open/Closed A and Closed B Position**

*Schematic for PVBS with shuttle valve*



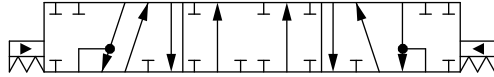
*Part numbers for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11213571</b>	PVE	Yes	40 [10.6]	40 [10.6]	40 [10.6]	40 [10.6]
<b>11198095</b>	PVE	Yes	65 [17.2]	65 [17.2]	65 [17.2]	65 [17.2]

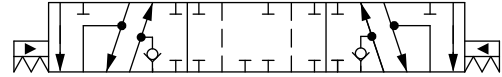
**PVBS for PVBZ Main Spools Part Numbers**

**PVBZ Flow Control Spools—Closed Neutral Position**

Schematic for PVBZ without shuttle valve



Schematic for PVBZ with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9405	PVE	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
157B9400	PVE	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
157B9401	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9402	PVE	-	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
157B9403	PVE	-	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
157B9404	PVE	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11051945	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
11019630	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
11019631	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
11019633	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
11019634	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
11019635	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11105665	PVH/PVHC	-	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
11105445	PVH/PVHC	-	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
11105446	PVH/PVHC	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
11125900	PVH/PVHC	-	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
11140563	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
11140564	PVH/PVHC	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]

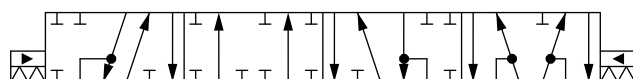
Part numbers for Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9573*	PVH/PVHC	-	38 [10,0]	25 [6,6]	65 [17,2]	15 [4,0]
157B9651	PVE	-	38 [10,0]	25 [6,6]	65 [17,2]	15 [4,0]
11084227	PVE	Yes	5 [1,3]	25 [6,6]	25 [6,6]	25 [6,6]
11129527	PVE	Yes	40 [10,6]	10 [2,6]	40 [10,6]	10 [2,6]
11085297	PVE	Yes	20 [5,2]	40 [10,6]	40 [10,6]	10 [2,6]

\* Deadband 1,5 mm [0,06].

**PVBZ Flow Control Spools—Closed Neutral Position with A-float**

Schematic for PVBZ with shuttle valve



**PVBS for PVBZ Main Spools Part Numbers**

*Part numbers for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9415</b>	PVE	Yes	5 [1,3]	5 [1,3]	5 [1,3]	5 [1,3]
<b>157B9410</b>	PVE	Yes	10 [2,6]	10 [2,6]	10 [2,6]	10 [2,6]
<b>157B9411</b>	PVE	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>157B9412</b>	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B9413</b>	PVE	Yes	65 [17,2]	65 [17,2]	65 [17,2]	65 [17,2]
<b>157B9414</b>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>11027130</b>	PVH/PVHC	Yes	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
<b>11124250</b>	PVH/PVHC	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]

*Part numbers for Back pressure Flow Control Spools (A/B->T flow track smaller than P->A/B)*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11085128</b>	PVE	Yes	2 [0,5]	10 [2,6]	10 [2,6]	5 [1,3]

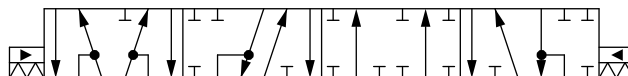
*Part number Flow Control Spools for PVML*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11128843</b>	PVE	Yes	40 [10,6]	40 [10,6]	40 [10,6]	40 [10,6]
<b>157B9596</b>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>157B9631</b>	PVE	Yes	100 [26,4]	100 [26,4]	100 [26,4]	100 [26,4]
<b>11017592</b>	PVE	Yes	120 [31,7]	120 [31,7]	120 [31,7]	120 [31,7]
<b>157B9434<sup>1)</sup></b>	PVE	Yes	120 [31,7]	120 [31,7]	120 [31,7]	120 [31,7]

<sup>1)</sup> Dead band 0,8 mm [0,03 in].

**PVBZ Flow Control Spools—Closed Neutral Position with B-float**

*Schematic for PVBZ with shuttle valve*



*Part numbers for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11147069	PVE	Yes	100 [26.4]	100 [26.4]	100 [26.4]	100 [26.4]

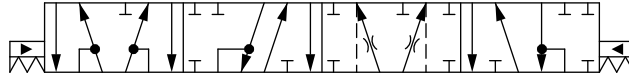
*Part number Flow Control Spools for PVML*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11146502	PVE	Yes	100 [26.4]	100 [26.4]	100 [26.4]	100 [26.4]

**PVBS for PVBZ Main Spools Part Numbers**

**PVBZ Flow Control Spools—Throttled Open Neutral Position with B-float**

*Schematic for PVBZ with shuttle valve*



*Part number for Symmetric Flow Control Spools*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>157B9690</b>	PVE	Yes	15 [4]	15 [4]	15 [4]	15 [4]

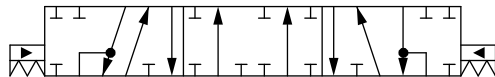
*Part number Flow Control Spools for PVML*

Part Number	Actuation	PVB with shuttle valve	Flow – l/min [US gal/min]			
			A → T	P → A	P → B	B → T
<b>11146502</b>	PVE	Yes	100 [26.4]	100 [26.4]	100 [26.4]	100 [26.4]

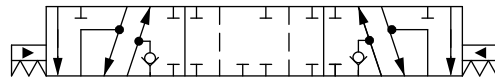
**PVBS for PVBZ Main Spools Part Numbers**

**PVBZ Linear Flow Control Spools—Closed Neutral Position**

Schematic for PVBZ without shuttle valve



Schematic for PVBZ with shuttle valve



Part numbers for Symmetric Flow Control Spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9664	PVE	-	25 [6,6]	25 [6,6]	25 [6,6]	25 [6,6]
157B9809	PVE	-	80 [21,1]	80 [21,1]	80 [21,1]	80 [21,1]

Part numbers for Asymmetric Flow Control Spools

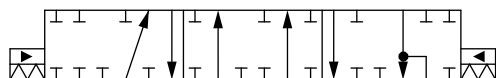
Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11130939	PVE	Yes	25 [6,6]	40 [10,6]	40 [10,6]	25 [6,6]

Part numbers for Flow Control Spools for PVML

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9866	PVE	Yes	25 [6,6]	40 [10,6]	40 [10,6]	25 [6,6]

**PVBZ Single Acting Cylinder Flow Control Spools—Closed Neutral A-port Position**

Schematic for PVBS without shuttle valve



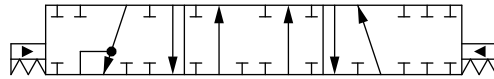
Symmetric flow control spools

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9859	PVE	-	25 [6,6]	25 [6,6]	-	-

**PVBS for PVBZ Main Spools Part Numbers**

**PVBZ Single Acting Cylinder Flow Control Spools—Closed Neutral B-port Position**

*Schematic for PVBS without shuttle valve*

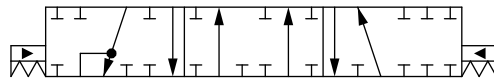


*Symmetric flow control spools*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
11149444	PVE	-	-	-	140 [37]	140 [37]

**PVBZ Single Acting Cylinder Linear Flow Control Spools—Closed Neutral B-port Position**

*Schematic for PVBS without shuttle valve*

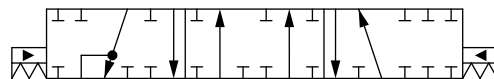


*Symmetric flow control spools*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9859	PVE	-	25 [6.6]	25 [6.6]	-	-

**PVBZ-HS Single Acting Cylinder Flow Control Spools—Closed Neutral Position**

*Schematic for PVBS with or without shuttle valve*



*Back pressure Flow Control Spools (B->T flow track smaller than P->B)*

Part Number	Actuation	PVB with shuttle valve	Flow - l/min [US gal/min]			
			A → T	P → A	P → B	B → T
157B9912	PVE	Yes	-	-	40 [10,6]	25 [6,6]
11098878	PVE	Yes	-	-	100 [26,4]	65 [17,2]



## PVDI Directional Indicator

The PVDI Directional Indicator offers an independent electrical direction feedback and monitoring on the spool position relative neutral for a redundant feedback to the system controller. It can be used in combination with manual (PVM), hydraulic (PVH) and electrical (PVE) controls.

### The PVDI features:

- Redundant spool movement detection
- Fits with PVBS 1.5 mm [0.059 in]
- Electrical feedback can supply a relay

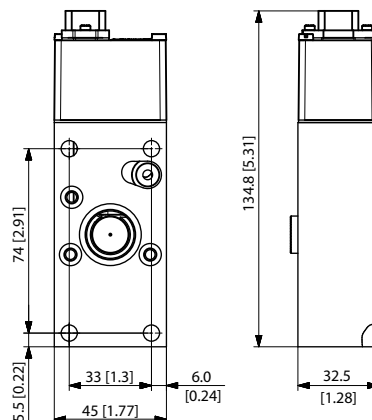
The PVDI can not be used with PVMF or PVMR and must be shielded.

*PVDI Directional Indicator module*



Weight: 0.6 kg [1.32 lb]

*PVDI Directional Indicator dimensions*



### Technical specifications

<b>Voltage</b>	12 V – 24 V (min.10 V / max. 38 V)
<b>Current consumption</b>	10 mA – 100 mA
<b>Maximum current draw on pins</b>	5 A
<b>Switch position</b>	± 0.7 mm (+0.3/-0.2) [± 0.028 in (±0.01)]
<b>Connector type</b>	1x4 DIN
<b>Grade of enclosure</b>	IP 65

According to the standard IEC 60529 Edition 2.2 2013-08, protection in the form of screening is recommended.

### Part numbers for PVDI

Part number	Description
<b>157B0101</b>	PVDI type, PVE cover.
<b>157B0102</b>	
<b>157B0103</b>	
<b>157B0104</b>	PVDI-H; PVH cover; Must be used with an intermediate plate.
<b>157B0105</b>	PVDI type with two NO switches; PVE cover.

## **PVG 32 Actuation**

PVG 32 actuation can be done manually, hydraulically, electro-hydraulically and electrically.

PVG 32 actuation overview:

- [PVM Manual Actuation](#) on page 131
  - [PVML, Spring Centering Cover](#) on page 134
  - [PVMD/F/R Detention Covers](#) on page 133
- [PVH Hydraulic Actuation](#) on page 135
- [PVHC Electro-Hydraulic Actuation](#) on page 136
- [PVE Electro-hydraulic Actuation](#) on page 138
- [PVE Series 4](#) on page 140
  - [PVEP](#) on page 140
- [PVE Series 5](#) on page 144
  - [PVED-CC Series 5](#) on page 144
- [PVE Series 7](#) on page 149
  - [PVEO](#) on page 149
  - [PVEO-HP](#) on page 154
  - [PVEM](#) on page 158
  - [PVEA](#) on page 162
  - [PVEH](#) on page 166
  - [PVES](#) on page 170

## PVG 32 Actuation

### PVM Manual Actuation

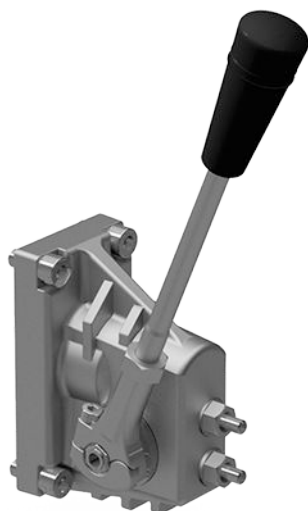
The PVM manual actuation cover is intended for use on any work section where the operator has to have the ability to interact with the spool manually.

The PVM variants are based on a generic platform with a selection of additional features, enabling you to tailor the PVM to suit the demands of any hydraulic system, which includes the following main variants:

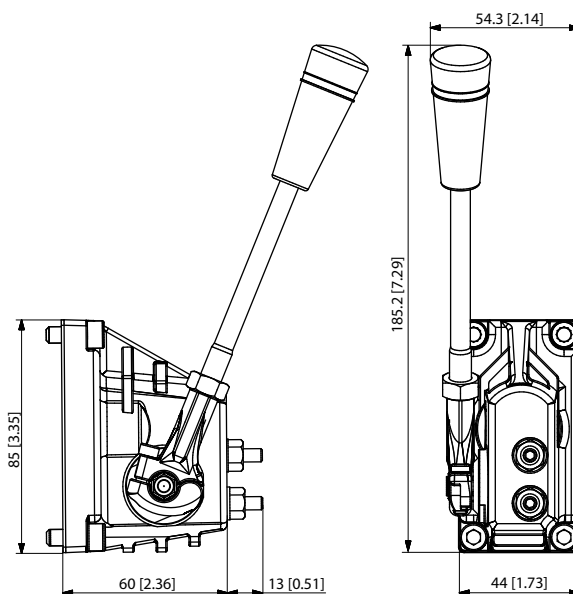
- PVM manual actuation or override of a function
- Spring centering cover without manual override (PVML)
  - Optional with lever base
  - Optional with lever base and lever
  - Optional flow adjustment screws

The adjustment screws are intended for limiting the spool travel and thereby the maximum achievable flow.

*PVM cover*



*PVM dimensions*



*Control lever data*

No lever position	Standard control range	Control lever range	Control lever range + float position
2 x 6	$\pm 13.4^\circ$	$\pm 19.5^\circ$	$22.3^\circ$

*PVM versions torque data*

Spool displacement	PVM+PVMD PVM+PVE	PVM+PVH	PVM+PVMR	PVM+PVMF
From neutral position	2.2 $\pm$ 0.2 N·m [19.5 $\pm$ 1.8 lb·in]	2.5 $\pm$ 0.2 N·m [22.1 $\pm$ 1.8 lb·in]	17 N·m [3.8 lb·in]	22 N·m [5.0 lb·in]
Max. spool travel	2.8 $\pm$ 0.2 N·m [24.8 $\pm$ 1.8 lb·in]	6.9 $\pm$ 0.2 N·m [61.0 $\pm$ 1.8 lb·in]	–	–
Into float position	–	–	–	60 N·m [13.5 lb·in]

**PVG 32 Actuation**

*PVM versions torque data (continued)*

Spool displacement	PVM+PVMD PVM+PVE	PVM+PVH	PVM+PVMR	PVM+PVMF
Away from float position	–	–	–	28 N•m [6.3 lb•in]
From any other position	–	–	8.5 N•m [73.3 lb•in]	–

Part number	Material	Adjustment screws	Lever base	Lever base and lever	Weight
<b>157B3161</b>	Cast iron	Yes	—	Yes	0,4 kg [0,88 lb]
<b>157B3171</b>	Aluminum	Yes	—	Yes	
<b>157B3173</b>	Aluminum	Yes	—	—	
<b>157B3174</b>	Aluminum	Yes	Yes	—	
<b>157B3184</b>	Anodized aluminum	Yes	—	Yes	
<b>157B3186</b>	Anodized aluminum	Yes	—	—	
<b>157B3191</b>	Aluminum	—	—	Yes	
<b>157B3193</b>	Aluminum	—	—	—	
<b>157B3194</b>	Aluminum	—	Yes	—	

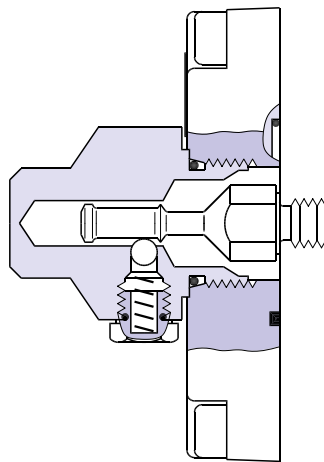
**PVM functionality**

The PVMF is available in standard or optional mount. The friction detent allows the directional spool to be held in any position, resulting in infinitely variable, reversible, pressure compensated flow.

This can be sustained indefinitely without having to continue to hold the mechanical lever. Friction detent spool position may be affected by high differential actuator flow forces and system vibration resulting in work function flow reduction.

**PVMF standard mount**

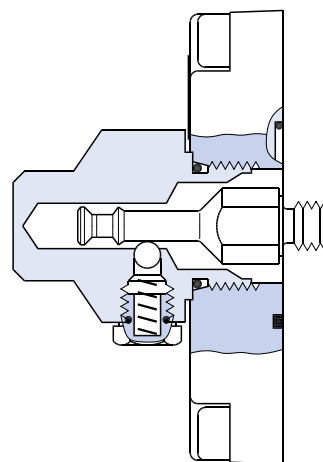
$P \rightarrow A \rightarrow F$  (Push-in)



157-205.10

**PVMF optional mount**

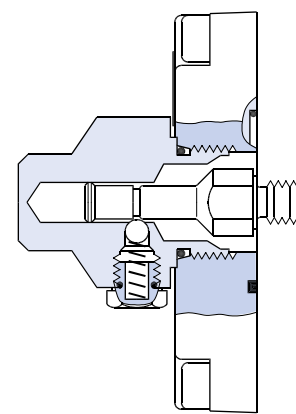
$P \rightarrow A \rightarrow F$  (Pull-out)



157-206.10

**PVMR**

Friction detent



**PVG 32 Actuation**

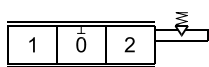
**PVMD/F/R Detention Covers**

The PVMD/F/R covers, also referred to as detention covers, are intended for manually activated PVB sections.

The generic PVMD/F/R cover platform includes the following main variants:

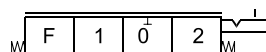
- **PVMD** detention cover
- **PVMF** mechanical float position cover
- **PVMR** friction cover

*PVMD symbol*



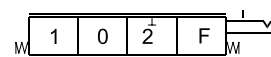
157-210.10

*PVMF symbol*



157-209.10

*PVMR symbol*

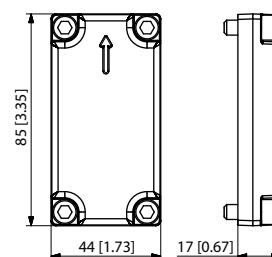


157-208.10

*PVMD detention cover*



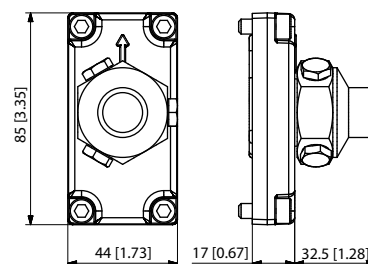
*Dimensions, mm [in]*



*PVMF/R Cover*



*Dimensions, mm [in]*



**Part Numbers for PVMD/F/R Covers**

Part number	Type	Material	Weight
157B0001	PVMD	Aluminum	0,15 – 0,38 kg [0.33 – 0.84 lb]
157B0009		Anodized aluminum	
157B0021		Cast iron	
157B0005	PVMF	Aluminum	0,34 – 0,57 kg [0.75 – 1.26 lb]
157B0004	PVMR	Aluminum	
157B0012		Anodized aluminum	
157B0024		Cast iron	

**PVG 32 Actuation**

**PVML, Spring Centering Cover**

The PVML spring centering cover is intended for use on any work section where the operator is not allowed to have a possibility to interact with the spool manually.

The adjustment screws are intended for limiting the spool travel and thereby the maximum achievable flow.

*Part numbers for PVML*

Part number	Material	Adjustment screws
157B3202	Aluminum	-
157B3203		Yes (single direction)

**PVG 32 Actuation**

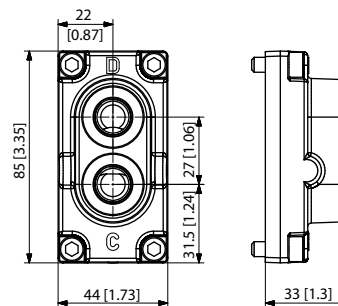
**PVH Hydraulic Actuation**

The PVH hydraulic actuation is intended for use on any work section where the operator wants to have a possibility to interact with the main spool via a hydraulic joystick. The spool spring package must match with this activation method.

*PVH cover*



*PVH 32 cover dimensions*



The hydraulic remote control lever should be connected directly to the tank.

*Technical data*

<b>Main spool spring control pressure range</b>	5 – 15 bar [73 – 218 psi]
<b>Operating torque from neutral</b>	2.5 ±0.2 N·m [22.1±1.8 lb·in]
<b>Operating torque max spool position</b>	6.9 ±0.2 N·m [61.0±1.8 lb·in]
<b>Maximum pilot oil pressure</b>	30 bar [435 psi]

*Part numbers for PVH Hydraulic Actuation*

Part number	Material	Connection	Weight
<b>157B0007</b>	Aluminum	9/16-18 UNF	0.2 – 0.75 kg [0.44 – 1.65 lb]
<b>157B0008</b>		G1/4"	
<b>157B0010</b>	Anodized aluminum	9/16-18 UNF	
<b>157B0011</b>		G1/4"	
<b>157B0014</b>	Cast iron	9/16-18 UNF	
<b>157B0016</b>		G1/4"	

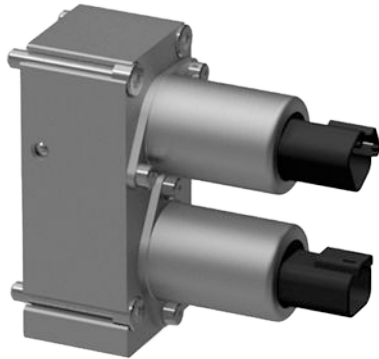
**PVG 32 Actuation**

**PVHC Electro-Hydraulic Actuation**

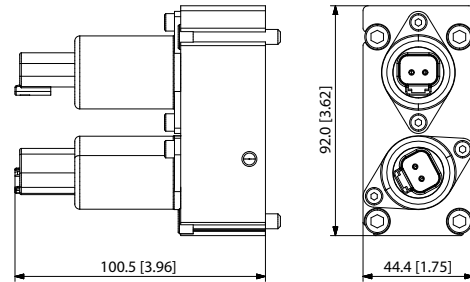
The PVHC is an electrical actuator module for main spool control. The PVHC control is done by dual Pulse Width Modulated, high current supply 100-400 Hz PWM control signals. The spool position will shift when conditions are changed such as temperature change.

Inlet with Hydraulic Pilot Pressure is needed.

*PVHC, Electro-Hydraulic Actuator*

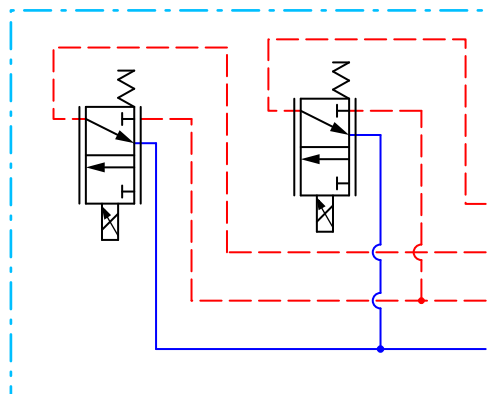


*PVHC dimensions*



Weight: 0,93 kg [2.05 lb]

*PVHC schematic*

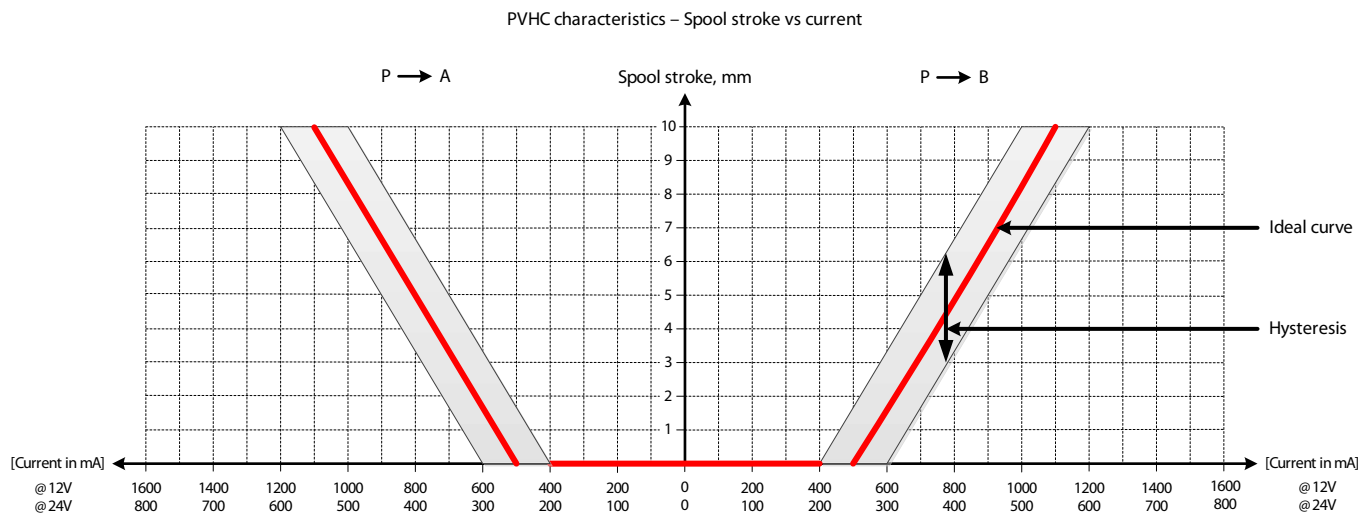


Dither frequency with a certain amplitude is needed for optimal application performance.



## PVG 32 Actuation

### PVHC spool stroke vs current characteristics



The hysteresis is affected by viscosity, friction, flow forces, dither frequency and modulation frequency.

#### Technical data

Supply Voltage $U_{DC}$	12 V <sub>DC</sub>	24 V <sub>DC</sub>
Current input	0 – 1500 mA	0 – 750 mA
Resistance	4.75 Ω ± 5 %	20.8 Ω ± 5 %
Response time	150 to 200 ms	
PWM frequency	100 to 400 Hz	
Pilot oil pressure range	20 – 25 bar [290 – 362 psi]	
Ambient temperature range	-30°C to 80°C [-22 °F to 176°F]	
Temperature range	-20°C to 80°C [-4 °F to 176°F]	
Fluid cleanliness	23/19/16 (according to ISO 4406)	

#### Part numbers for PVHC Actuators

Part number	Power supply	Connector type	Protection Class
11112037	12V	AMP	IP 66
11112036	24V		
11112038	12V	2x2 DEUTSCH	IP 67
11112039	24V		

### PVE Electro-hydraulic Actuation

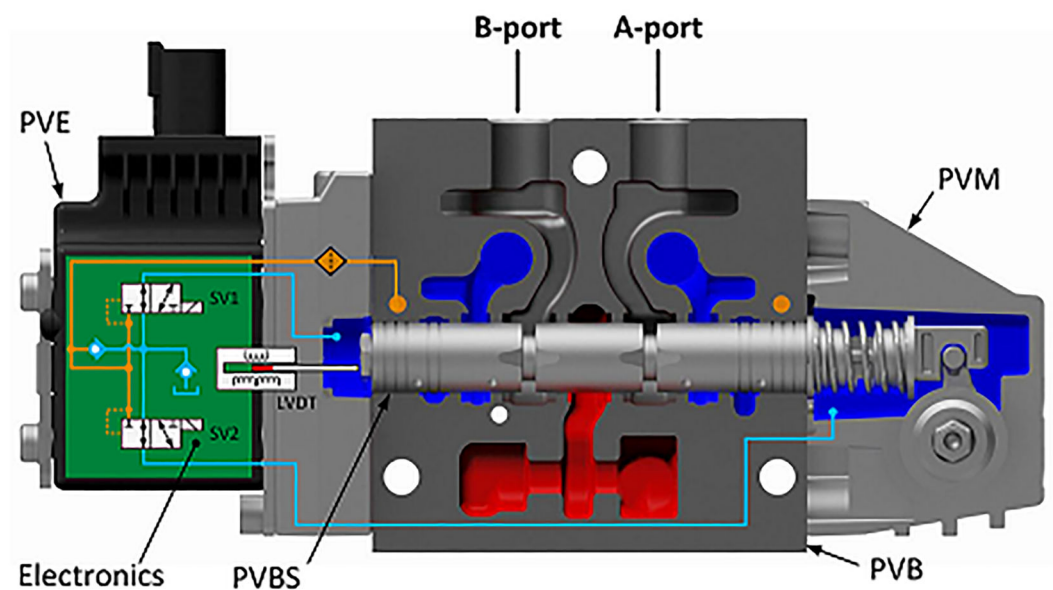
The analog PVE Series 4, 5 and 7 are electro-hydraulic actuators used to control a single work section of a PVG proportional valve group. The PVE actuator program for PVG 32 includes variants with different performance levels and features.

The actuator positions the main spool in a PVG work section to control either the flow or the pressure of the oil distributed to and from the work function. The control signal to the actuator is an analog voltage signal, enabling the user to operate the work function remotely by means of a joystick, a controller or the similar.

The electro-hydraulic solenoid valve bridge of the actuator is available in different designs utilizing different regulation principles, depending on performance variant. The actuator positions the main spool by distributing pilot oil pressure to either side of it, pressurizing one side by pilot pressure while relieving the opposite side to tank and vice versa. All proportional actuators feature a closed-loop spool control and continuous fault monitoring.

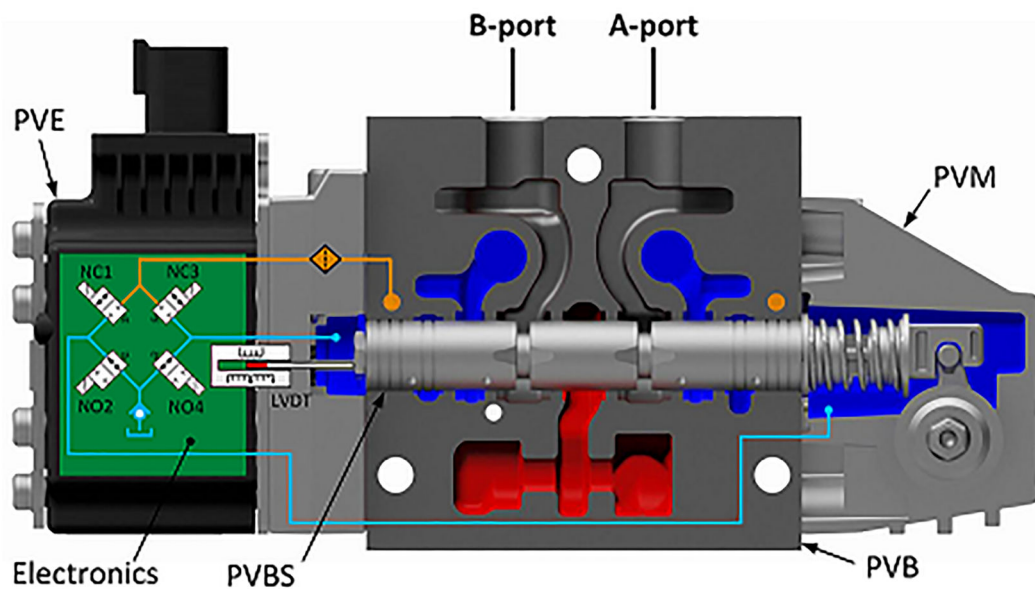
The different hydraulic principles combined with the different solenoid valve regulation principles determine whether the actuator controls the spool proportionally according to a demand signal or ON/OFF according to a voltage signal. The voltage control characteristic of the PVE actuators is shown in the figure below on the left side.

*PVG 32 with PVEO/PVEM (PVEO without LVDT)*



PVE Electro-hydraulic Actuation

PVG 32 with PVEH/PVES



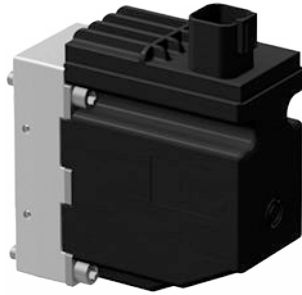
## PVE Electro-hydraulic Actuation

### PVE Series 4

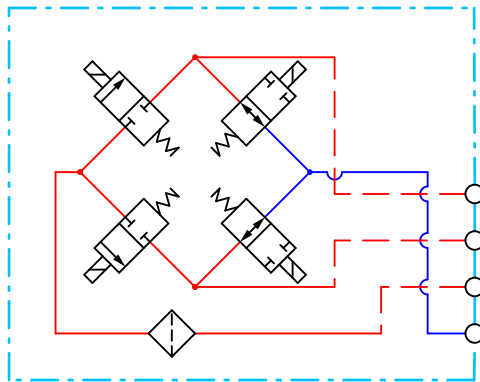
#### PVEP

The PVEP actuator is a proportional control actuator with closed-loop spool control primarily used to control work functions with very high performance requirements.

*PVEP*

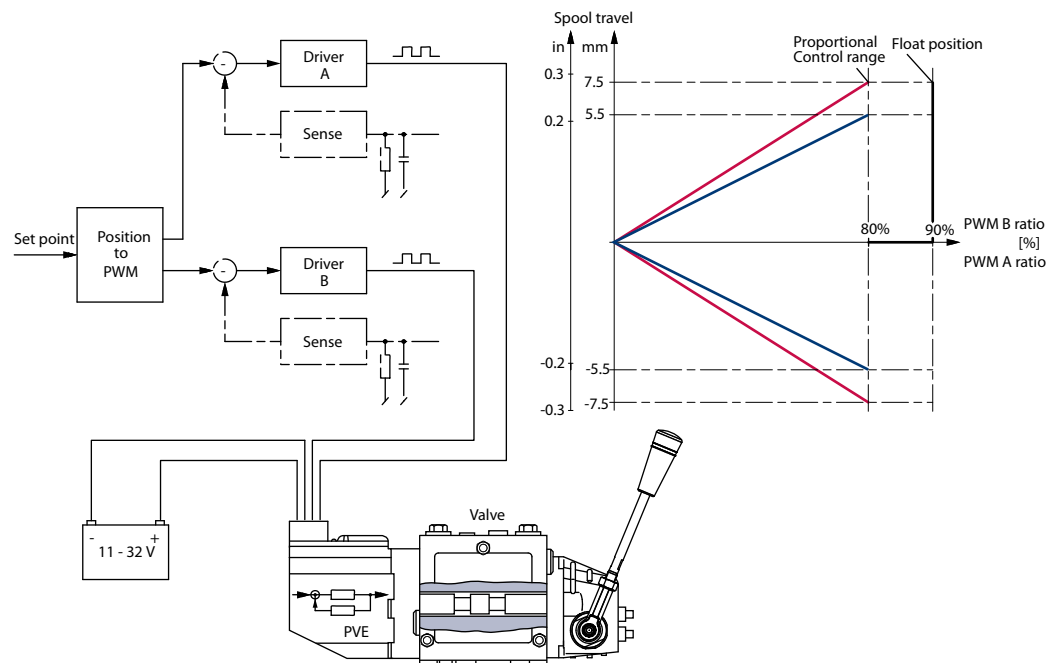


*PVEP schematic*



**PVE Electro-hydraulic Actuation**

*PVEP functionality*

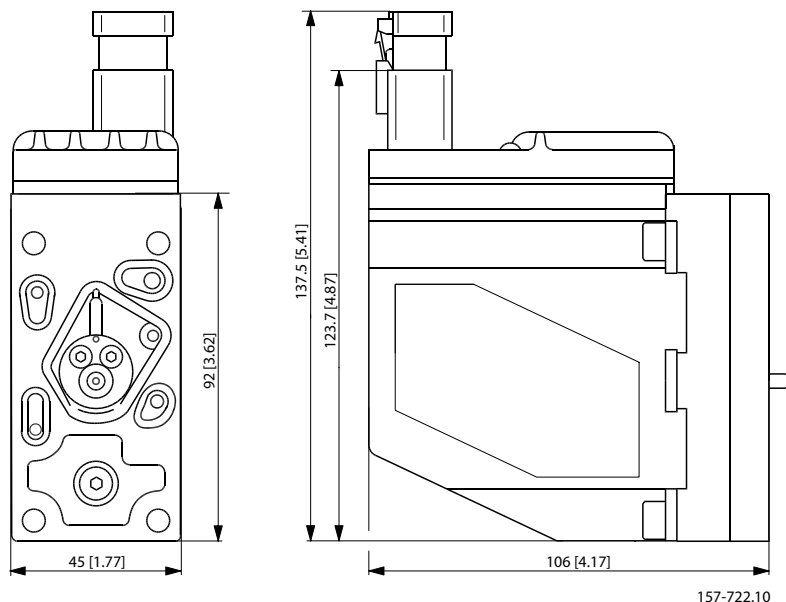


The PVEP functionality includes an electric circuit with a closed-loop logic. An embedded micro-controller processes the signal voltage and the LVDT feedback signal and regulates the solenoid valves accordingly. Features such as active or passive fault monitoring, LED indicating fault state and error output pin are all default PVEP features.

Controlling a PVEP requires two PWM signals. The basic concept between a controller and the PVEP is shown in the picture below. Current control is not possible with PVEP.

It is important that the Power supply ( $V_{bat}$ ) is connected before the PWM signal. PWM signals are low power voltage signals; hence no current drivers are needed. The PVEP performs a true time difference measurement on the PWM input, thus there is no filtering or conversion involved

*PVEP dimensions*



157-722.10

### PVE Electro-hydraulic Actuation

Weight: 0.9 kg [1.98 lbs]

All connector terminals are short-circuit protected, protected against reverse connection and their combinations. Connecting error pins from two or more PVE's will cause the surveillance system to malfunction.

#### PVEP Technical Data

##### Pilot pressure

Minimum	Nominal	Maximum
10.0 bar [145 psi]	13.5 bar [196 psi]	15.0 bar [218 psi]

##### Fluid consumption

Neutral	Locked position	Actuating
0.03 l/min [0.106 US gal/min]	0.01 l/min [0.026 US gal/min]	0.8 l/min [0.21 US gal/min]

##### Fluid temperature

Minimum	Recommended	Maximum	Ambient Recommended
-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]	-30 to 60°C [-22 to 140°F]

##### Fluid viscosity

<b>Operating range</b>	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]
<b>Minimum</b>	4 mm <sup>2</sup> /s [39 SUS]
<b>Maximum</b>	460 mm <sup>2</sup> /s [2128 SUS]
<b>Cleanliness</b>	18/16/13 (according to ISO 4406)

##### Control Electric Specification




<b>Supply voltage</b> U <sub>DC</sub>	range	11 → 32 V
	max. ripple	5%
	over voltage (max. 5 min)	36 V
<b>PWM control range</b> (duty cycle)		10 → 80%
<b>PWM frequency</b>		100 → 1000 Hz
<b>PWM input voltage swing</b>		0 → U <sub>DC</sub>
<b>PWM Trigger point</b>		70% of U <sub>DC</sub>
<b>Input impedance</b> (standard pull down)		5 kΩ
<b>Input capacitor</b>		---
<b>Power consumption</b>		7 W
<b>Error voltage</b>	Fault	U <sub>DC</sub>
	No Fault	< 2 V

##### LED Characteristic

Color	LED Characteristic	Description
Green constant		No error – Actuating
Green flashing @ 1.5 Hz		Neutral – Power save

### PVE Electro-hydraulic Actuation

*LED Characteristic (continued)*

Color	LED Characteristic	Description
Red constant		Internal error
Red flashing @ 1.5 Hz		External or Float error
Yellow		Disable mode

*PVEP 6-pin Connector*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6
1x6 DEUTSCH	PWM_A	Error	PWM_B	-	GND	U <sub>DC</sub>

*Part number for PVEP*

Part number	Connector	IP	Fault Monitoring
<b>11034832</b>	1x6 DEUTSCH	IP 67	Active

**PVE Electro-hydraulic Actuation**

**PVE Series 5**

**PVED-CC Series 5**

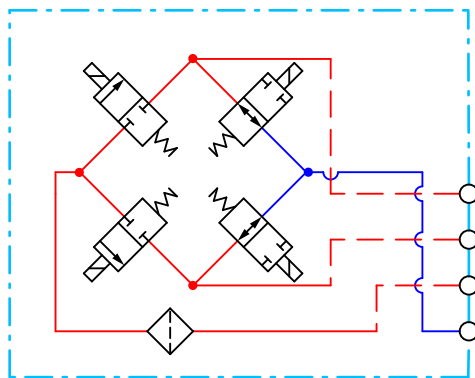
The PVED-CC Series 5 is a high performance digital actuator for the PVG 32 and PVG 100 valves, which can use two different protocols: CANopen and ISObus/J1939.

The PVED-CC Series 5 offers CAN bus control through loop cables simplifying the wire harness and build-in intelligence, where actuator specific features tailor the actuator behavior to the exact function need.

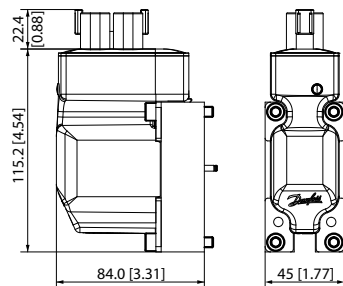
*PVED-CC Series 5*



*PVED-CC S5 schematic*



*PVED-CC Series 5 dimensions*



For more information, see [PVED-CC Series 5 CANopen Technical Information, BC00000354](#).

For more information, see [PVED-CC Series 5 ISObus Technical Information, BC00000361](#).



## PVE Electro-hydraulic Actuation

### Operating data overview

#### Electrical data

Voltage		12 V <sub>DC</sub>	24 V <sub>DC</sub>
Current consumption	Operating	520 mA	260 mA
	Neutral - Power state	80 mA	45 mA
Energy consumption	Operating	6.24 W	6.24 W
	Neutral - Power state	1 W	1.1 W
Supply voltage (V <sub>bat</sub> )	Nominal	11 – 32 V <sub>DC</sub>	
	Range	9 – 35.9 V <sub>DC</sub>	
	Maximum ripple	5%	
CAN bus	Alive	5.5 – 36 V <sub>DC</sub> *	

\* PVED communicating on CAN bus, but not fully operable.

#### Temperature range

		Min.	Max.
Temperature	Ambient	-40°C	90°C
	Oil		
	Storage		110°C

#### Hydraulic data

Pilot pressure		13.5 ± 1.5 bar
Tank pressure	Continues	25 bar
	Intermittent	40 bar
Oil consumption	Electrical de-energized	0 l/min
	Spool locked position	
	Continuous changing spool position	0.7 l/min
Contamination	(ISO 4406)	23/19/16
Viscosity range	Nominal	12 – 75 mm <sup>2</sup> /s
	Minimum	4.2 – 12 mm <sup>2</sup> /s*
	Maximum	75 – 1000 mm <sup>2</sup> /s

\* PVED have reduced operating performance

#### Government regulations

Description	Standard
Low Voltage	2006/95/EC
EMC Directive	2004/108/EC
Safety	ISO4413:2010

**PVE Electro-hydraulic Actuation**

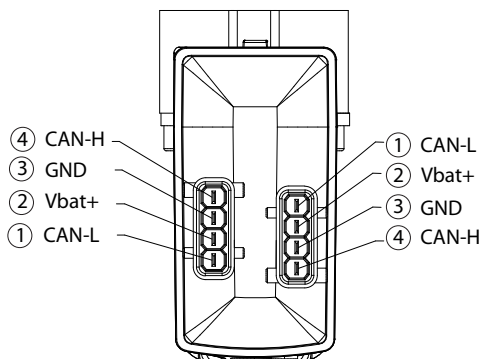
**Connectors**

Available 2x4 pin connectors: AMP Junior Power Timer and DEUTSCH DT06-4S-E003. Pins are internally connected in pairs between connectors. Mating connectors are not supplied by Danfoss.

**AMP connector**

AMP Junior Power Timer (2x4 pin)

Pinout:  
**1.** CAN Low  
**2.** Vbat+  
**3.** GND  
**4.** CAN High



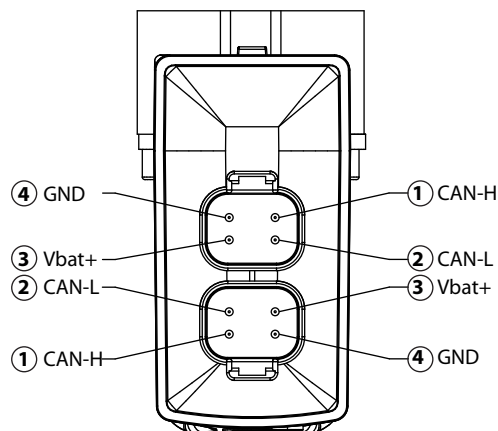
Terminal	Seal	Housing	IP rating
929930-1 (4 pcs)	828901-1 (4 pcs)	2-967059-1 (gray) or 1-967059-1 (black) *	IP66

\* There is no black/gray coding of the connector

**DEUTSCH connector**

DT06-4S-E003 (2x4 pin)

Pinout:  
**1.** CAN High  
**2.** CAN Low  
**3.** Vbat+  
**4.** GND  
*IP rating:* IP67; IP69K without connector



V310451.A

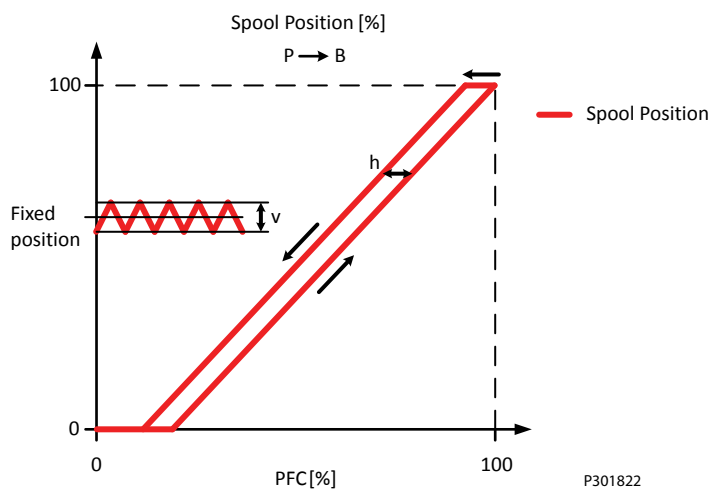
**PVE Electro-hydraulic Actuation**

**LED coloring for PVED-CC Series 5**

*LED Characteristic*

Color	LED Characteristic	Description
Green constant		No error – Actuating
Green flashing @ 1.5 Hz		Neutral – Power save
Red constant		Internal error
Red flashing @ 1.5 Hz		External or Float error
Yellow		Disable mode

**PVED-CC Hysteresis and Ripple**



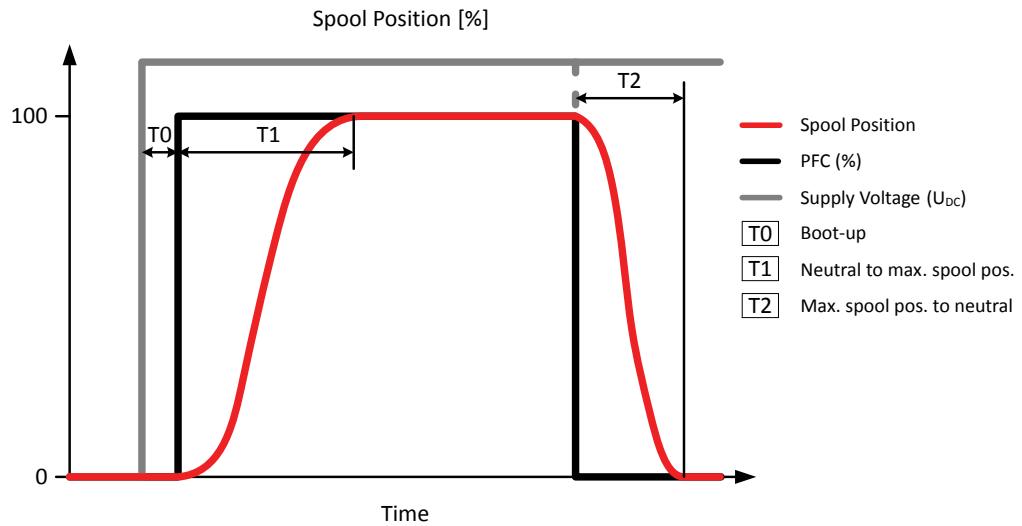
*Definition of hysteresis*

Hysteresis (h)	Rated [%]	1.45%
Steady state ripple at constant command signal	Rated [%]	0.29%

**PVE Electro-hydraulic Actuation**

**PVED-CC Reaction Times**

Reaction times



P301823

*Definition of Step Response*

Reaction	Time (nominal)
T0 – Boot-up	440 ms*
T1 – Constant PFC command	177 ms
T2 – Constant PFC command	114 ms

\* Including Power-On-Self-Test (POST) and safety sub-system initialization.

The stated values are preliminary values and can be subject to change once an increased statistical basis is achieved.

**PVED-CC Part Numbers**

PVED-CC part numbers according to connector type (IP67).

Part number	11107869	11107870
Connector type	1x4 DEUTSCH	1x4 AMP

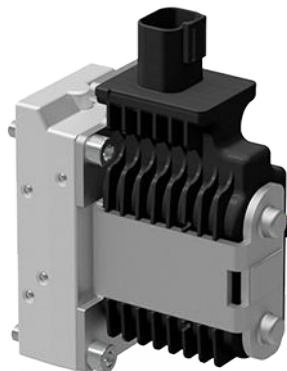
## PVE Electro-hydraulic Actuation

### PVE Series 7

#### PVEO

The PVEO actuator is a non-proportional ON/OFF control actuator with open-loop spool control primarily used to control simple ON/OFF work functions where a proportional control of speed or oil flow is not a requirement.

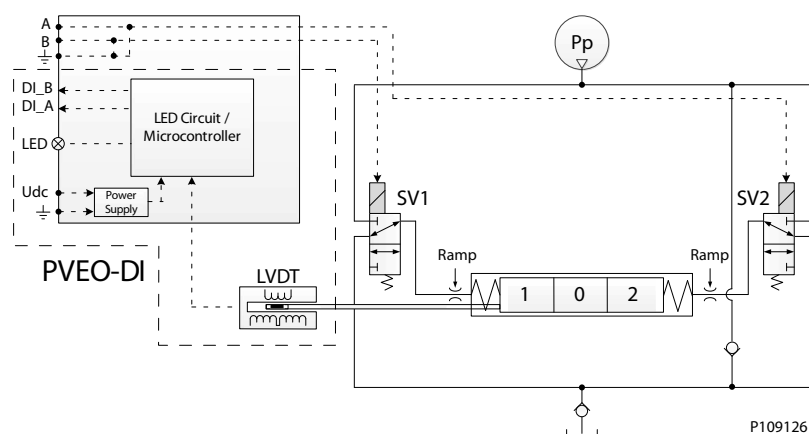
*PVEO Series 7*



- Neutral position or max. spool stroke according to control signal
- 12 V<sub>DC</sub> or 24 V<sub>DC</sub> supply voltage
- DEUTSCH, AMP or DIN/Hirschman connectors
- Standard PVE pilot oil pressure of 13.5 bar [196 psi]
- LED only indicating Power ON or Power OFF
- Ramp (-R) or Direction Indication output (-DI) functionality

#### **Functionality principle**

*PVEO-DI functionality*



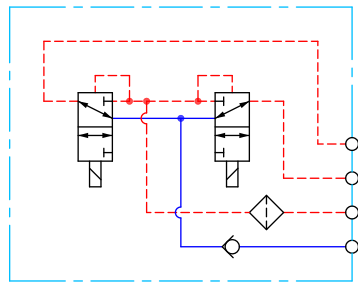
The standard PVEO/PVEO-HP functionality includes the simplest electric circuit of the PVE actuator program, using a fixed 12 V<sub>DC</sub> or 24 V<sub>DC</sub> supply voltage or signal voltage and a simple LED circuit to control the LED light indicating Power ON/OFF.

The PVEO-DI variant includes an LVDT spool position monitor and a more advanced electric circuit with an embedded micro-controller and separate power supply to handle the Direction Indication functionality.

**PVE Electro-hydraulic Actuation**

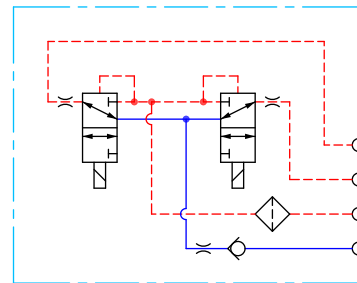
An energization of solenoid valve SV1 and a simultaneous de-energization of SV2 will cause the main spool to move to the right direction and vice versa. If both SV1 and SV2 are energized or de-energized simultaneously, the main spool stays locked in its neutral position.

*PVEO/PVEO-DI schematic*

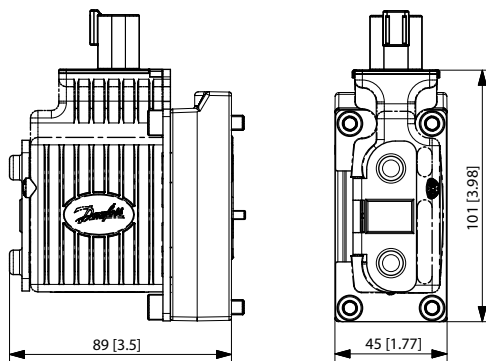


P109195

*PVEO-R schematic*



P109200



*Connector height and weight*

DEUTSCH	AMP	DIN	Weight
30 mm [1.2 in]	38 mm [1.5 in]	40 mm [1.6 in]	0.7 kg [1.54 lb]

## PVE Electro-hydraulic Actuation

### *PVEO Technical Data*

#### *Control Specifications*

Description	Type	12 V <sub>DC</sub>	24 V <sub>DC</sub>
Supply Voltage (U <sub>DC</sub> )	Range	11 to 15 V <sub>DC</sub>	22 to 30 V <sub>DC</sub>
	Max. ripple	5%	5%
Current Consumption	Typical	480 mA	250 mA
	Minimum	430 mA	220 mA
	Maximum	950 mA	480 mA

#### *Pilot pressure*

Minimum	Nominal	Maximum
10.0 bar [145 psi]	13.5 bar [196 psi]	15.0 bar [218 psi]

#### *Fluid consumption*

Neutral/Locked position	Actuating (PVEO-R)	Actuating
0 l/min	0.3 l/min [0.08 US gal/min]	0.9 l/min [0.24 US gal/min]

#### *Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	18/16/13 (according to ISO 4406)		
Storage temperature	Ambient: -50 to 90°C [-58 to 194°F]		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

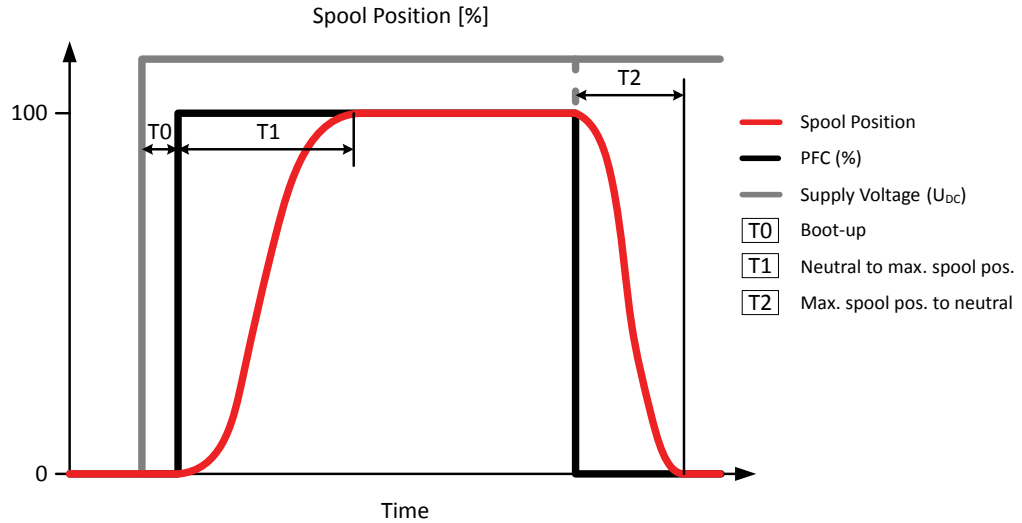
#### *LED characteristic*

Color	LED characteristic	Description
Green constant		Power ON

**PVE Electro-hydraulic Actuation**

**PVEO Reaction Times**

Reaction times



P301823

*Definition of Step Response*

Reaction	PVEO PVEO-DI	PVEO-R
T0 – Boot-up	0	0
T1 – Neutral to max. spool stroke @ Power ON/ @ Constant $U_{DC}$	110 ms	300 ms
T2 – Max. spool stroke to neutral @ Power OFF/@ Constant $U_{DC}$	110 ms	110 ms

The stated values are preliminary values and can be subject to change once an increased statistical basis is achieved.

**PVEO Part Numbers**

*Part numbers for PVEO and PVEO-DI*

Part number	Type	Connector	Protection Class	Voltage	Interface
<b>11166843</b>	PVEO	1x4 DEU	IP 67	12 $V_{DC}$	Standard
<b>11166838</b>		1x4 DEU	IP 67	24 $V_{DC}$	
<b>11166866</b>		1x4 AMP	IP 66	12 $V_{DC}$	
<b>11166837</b>		1x4 AMP	IP 66	24 $V_{DC}$	
<b>11166836</b>		1x4 DIN	IP 65	12 $V_{DC}$	
<b>11166743</b>		1x4 DIN	IP 65	24 $V_{DC}$	
<b>111687401*</b>	PVEO-DI	2x4 AMP	IP 66	12 $V_{DC}$	
<b>111668691*</b>		2x4 AMP	IP 66	24 $V_{DC}$	



**PVE Electro-hydraulic Actuation**

*Part numbers for PVEO and PVEO-DI (continued)*

Part number	Type	Connector	Protection Class	Voltage	Interface
<b>11166753</b>	PVEO-R	1x4 DEU	IP 67	12 V <sub>DC</sub>	Ramp
<b>11166754</b>		1x4 DEU	IP 67	24 V <sub>DC</sub>	
<b>11166867</b>		1x4 AMP	IP 66	12 V <sub>DC</sub>	
<b>11166776</b>		1x4 AMP	IP 66	24 V <sub>DC</sub>	
<b>11166831</b>		1x4 DIN	IP 65	12 V <sub>DC</sub>	
<b>11166908</b>		1x4 DIN	IP 65	24 V <sub>DC</sub>	

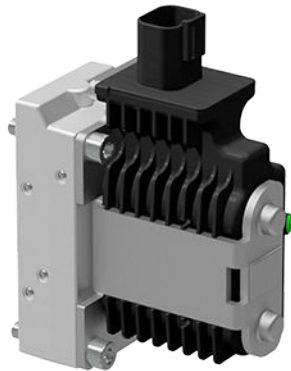
\* Includes Direction Indication special features.

## PVE Electro-hydraulic Actuation

### PVEO-HP

The PVEO-HP actuator is a non-proportional ON/OFF control actuator with open-loop spool control primarily used to control simple ON/OFF work functions where a proportional control of speed or oil flow is not a requirement.

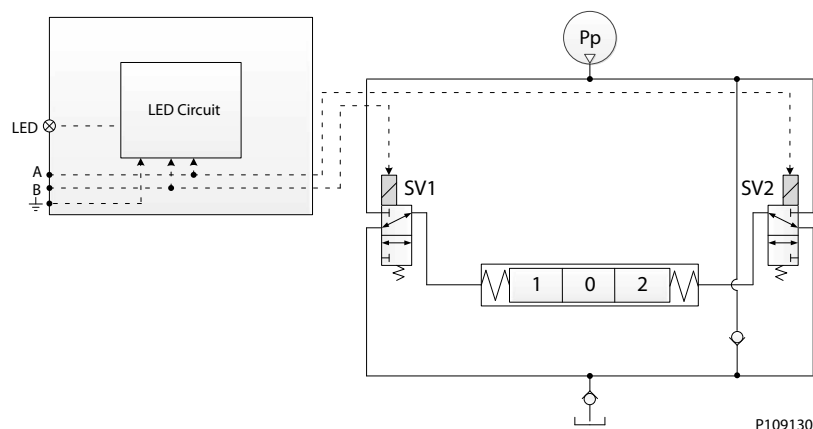
#### PVEO-HP



All variants are available with following features:

- Neutral position or max. spool stroke according to control signal
- 12 V<sub>DC</sub> or 24 V<sub>DC</sub> supply voltage
- DEUTSCH, AMP or DIN/Hirschman connectors
- PVH/PVHC pilot oil pressure of 25 bar [362.6 psi]
- LED only indicating Power ON or Power OFF

#### PVEO-HP functionality diagram

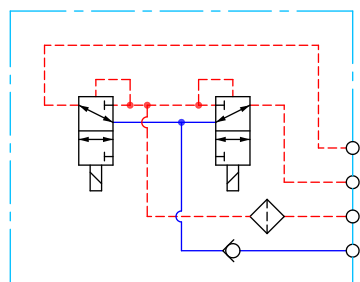


The standard PVEO/PVEO-HP functionality includes the simplest electric circuit of the PVE actuator program, using a fixed 12 V<sub>DC</sub> or 24 V<sub>DC</sub> supply voltage or signal voltage and a simple LED circuit to control the LED light indicating Power ON/OFF.

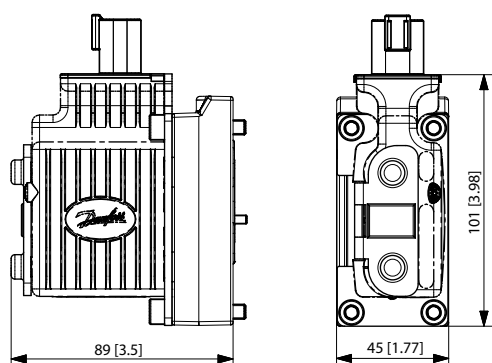
An energization of solenoid valve SV1 and a simultaneous de-energization of SV2 will cause the main spool to move to the right direction and vice versa. If both SV1 and SV2 are energized or de-energized simultaneously, the main spool stays locked in its neutral position.

**PVE Electro-hydraulic Actuation**

*PVEO-HP Schematic*



P109195



*Connector height and weight*

DEUTSCH	AMP	DIN	Weight
30 mm [1.2 in]	38 mm [1.5 in]	40 mm [1.6 in]	0.7 kg [1.54 lb]

**PVEO-HP Technical Data**

*Control Specification*

Description	Type	12 V <sub>DC</sub>	24 V <sub>DC</sub>
Supply Voltage (U <sub>DC</sub> )	Range	11 to 15 V <sub>DC</sub>	22 to 30 V <sub>DC</sub>
	Max. ripple	5%	
Current Consumption	Typical	750 mA	380 mA
	Minimum	660 mA	340 mA
	Maximum	1460 mA	740 mA

*Technical data*

<b>Pilot pressure</b>	Nominal	25 bar [363 psi]
	Minimum	21 bar [305 psi]
	Maximum	25 bar [363 psi]
<b>Fluid consumption</b>	Neutral	0 l/min [0 US gal/min]
	Locked position	0 l/min [0 US gal/min]
	Actuating	0.9 l/min [0.24 US gal/min]

**PVE Electro-hydraulic Actuation**

*Technical specification*

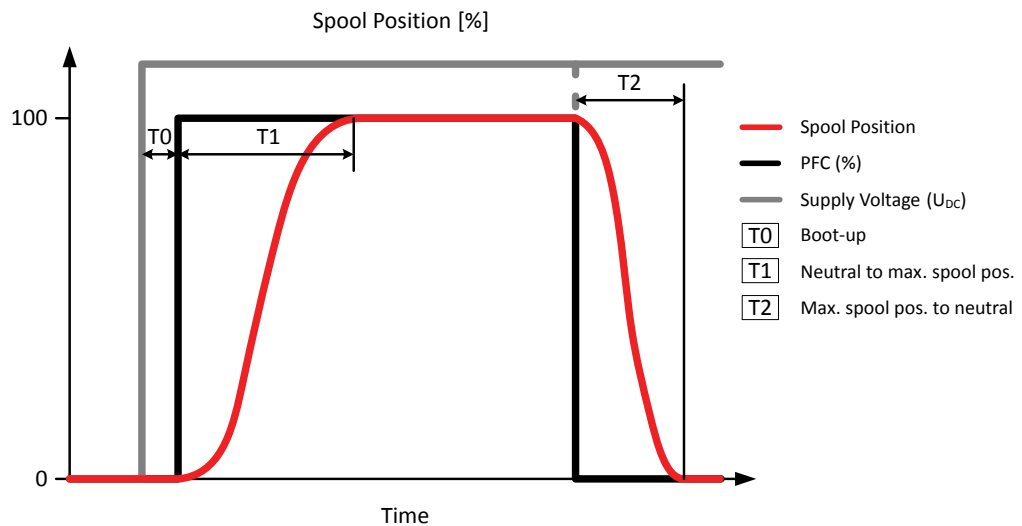
Parameter	Minimum	Recommended range	Maximum
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	18/16/13 (according to ISO 4406)		
<b>Storage temperature</b>	Ambient: -50 to 90°C [-58 to 194°F]		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

*LED characteristic*

Color	LED characteristic	Description
Green constant		Power ON

**PVEO-HP Reaction Times**

*Reaction times*



*Definition of Step Response*

Reaction	PVEO-HP
T0 – Boot-up	0
T1 – Neutral to max. spool stroke @ Power ON/@ Constant $U_{DC}$	90 ms
T2 – Max. spool stroke to neutral @ Power OFF/@ Constant $U_{DC}$	70 ms

The stated values are preliminary values and can be subject to change once an increased statistical basis is achieved.

**PVE Electro-hydraulic Actuation**

***PVEO-HP Part Numbers***

*PVEO-HP Standard Part Numbers*

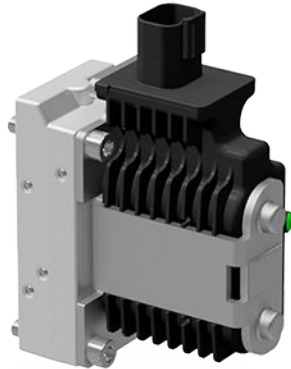
Part number	Connector	IP	U <sub>DC</sub>	Functionality
<b>11166765</b>	1x4 DEUTSCH	IP 67	12 V <sub>DC</sub>	Standard
<b>11166766</b>	1x4 DEUTSCH	IP 67	24 V <sub>DC</sub>	
<b>11166763</b>	1x4 AMP	66	12 V <sub>DC</sub>	
<b>11187524</b>	1x4 AMP	66	24 V <sub>DC</sub>	
<b>11187551</b>	1x4 DIN	65	12 V <sub>DC</sub>	
<b>11187562</b>	1x4 DIN	65	24 V <sub>DC</sub>	

**PVE Electro-hydraulic Actuation**

**PVEM**

The PVEM actuator is a proportional control actuator with closed-loop spool control primarily used to control work functions with medium performance requirements. The PVEM is available in three different performance variants, the standard PVEM, the PVEM-R with ramp and the PVEM-Q with quick reaction.

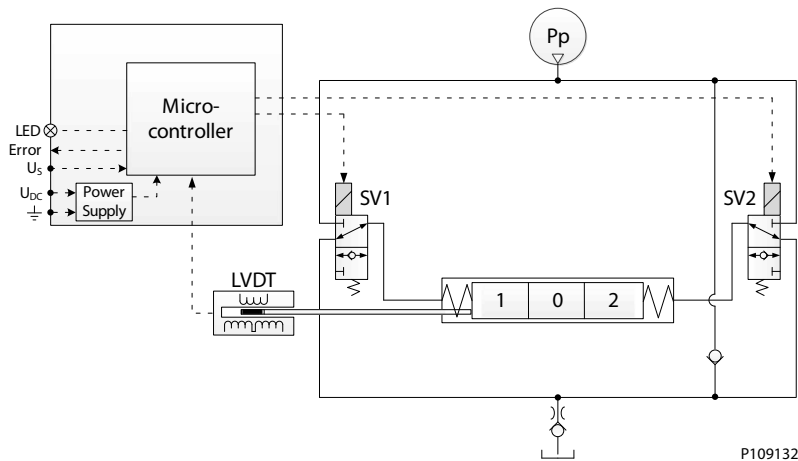
*PVEM*



Variants are available with following features:

- 9–32 V<sub>DC</sub> multi-voltage power supply
- Analog voltage control signal 25–75% of supply voltage
- DIN or Hirschman connectors
- Standard PVE pilot oil pressure of 13.5 bar [196 psi]
- LED indicating error state and passive fault monitoring
- Float (-F), quick Ramp (-R) or Quick reaction functionality (-Q)

***PVEM functionality***



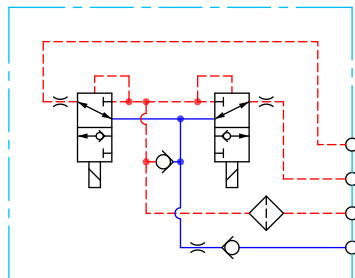
The PVE functionality includes an electric circuit with a closed-loop logic. An embedded micro-controller processes the signal voltage and the LVDT feedback signal and regulates the solenoid valves accordingly.

An energization of solenoid valve SV1 and a simultaneous de-energization of SV2 will cause the main spool to move to the right direction and vice versa. If both SV1 and SV2 are energized or de-energized simultaneously, the main spool stays locked in its neutral position.

**PVE Electro-hydraulic Actuation**

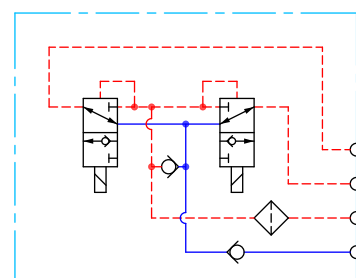
**Schematics**

PVEM



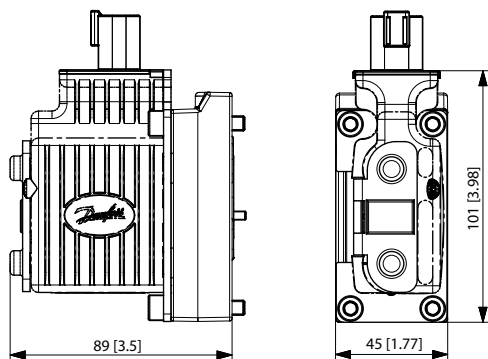
P109196

PVEM-Q



P109201

**Dimensions**



**Connector height and weight**

DEUTSCH	AMP	DIN	Weight
30 mm [1.2 in]	38 mm [1.5 in]	40 mm [1.6 in]	0.7 kg [1.54 lb]

**PVEM Technical Data**

**Control Specification**

Description	Type	Value
Supply Voltage ( $U_{DC}$ )	Rated Range	11 to 32 $V_{DC}$
	Max. ripple	5%
Signal Voltage PWM ( $U_S$ )	Neutral	$U_S = 0.5 U_{DC} = 50\%$ DUT
	Q: P to A	$U_S = (0.5 \text{ to } 0.25) U_{DC} = 50\%$ to 25% DUT
	Q: P to B	$U_S = (0.5 \text{ to } 0.75) U_{DC} = 50\%$ to 75% DUT
Input Impedance	Rated	12 $k\Omega$
Input Capacitance	Rated	100 nF

**Current consumption**

Description	@ 12 $V_{DC}$	@ 24 $V_{DC}$
PWM Frequency ( $U_S$ ) recommended	> 200 Hz	> 200 Hz
Current Consumption	690 mA	350 mA

**PVE Electro-hydraulic Actuation**

*Pilot pressure*

Minimum	Nominal	Maximum
10.0 bar [145 psi]	13.5 bar [196 psi]	15.0 bar [218 psi]

*Fluid consumption*

Neutral/Locked position	Actuating (PVEM-R)	Actuating (PVEM-Q)	Actuating
0 l/min	0.3 l/min	1.0 l/min [0.26 US gal/min][0.08 US gal/min]	0.5 l/min [0.13 US gal/min]

*Technical specification*

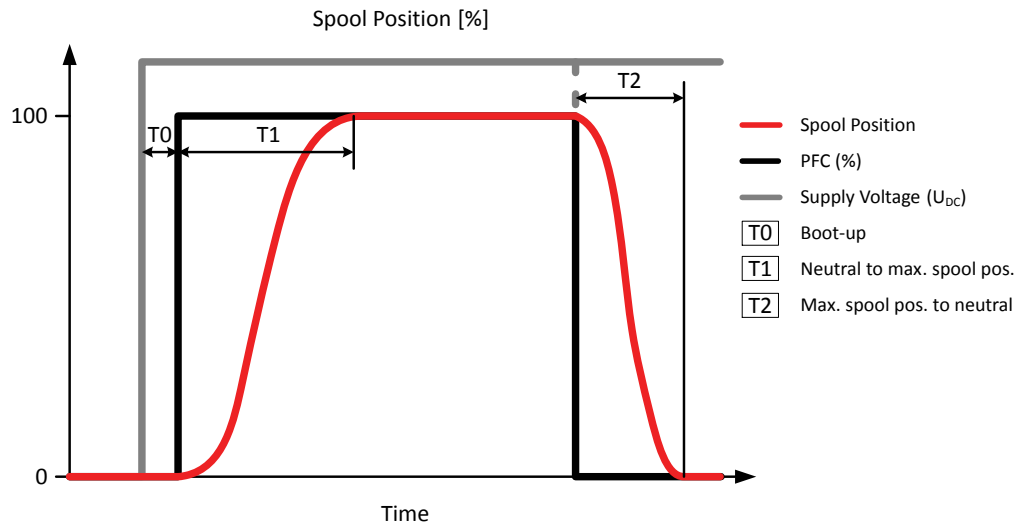
Parameter	Minimum	Recommended range	Maximum
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	18/16/13 (according to ISO 4406)		
<b>Storage temperature</b>	Ambient: -50 to 90°C [-58 to 194°F]		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

*LED characteristic*

Color	LED characteristic	Description
Green constant		No error – Actuating
Green flashing @ 1.5 Hz		Neutral – Power save
Red constant		Internal error
Red flashing @ 1.5 Hz		External or Float error

**PVEM Reaction Times**

*Reaction times*



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## PVE Electro-hydraulic Actuation

### Definition of Step Response

Reaction	PVEM-R	PVEM-FLB	PVEM-Q
T0 – Boot-up	15 ms	15 ms	15 ms
T1 – Neutral to max. spool stroke @ Power ON	325 ms	225 ms	125 ms
T2 – Max. spool stroke to neutral @ Power OFF	110 ms	110 ms	110 ms
T1 – Neutral to max. spool stroke @ Constant U <sub>DC</sub>	310 ms	210 ms	110 ms
T2 – Max. spool stroke to neutral @ Constant U <sub>DC</sub>	90 ms	90 ms	90 ms

The stated values are preliminary values and can be subject to change once an increased statistical basis is achieved.

### PVE Hysteresis and Ripple

#### PVE hysteresis overview

PVE type	PVEP, PVES PVEH	PVEA	PVEM
Hysteresis (h)	<0.5 %	2 %	15 %
Steady state ripple @constant Us	0.2 mm	0.3 mm	0.0 mm

### PVEM part numbers

Part numbers for PVEM variants with Passive Fault Monitoring; IP rating IP65 and DIN 1x4 connector.

#### Part numbers for PVEM variants

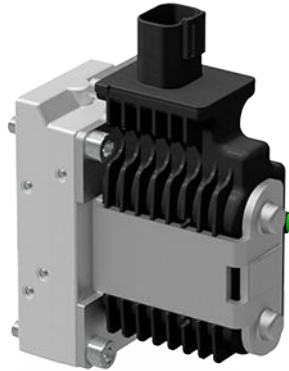
Part number	Type	Functionality
<b>11166829</b>	PVEM	Standard
<b>11166852</b>	PVEM-FLB	Float B-port
<b>11166845</b>	PVEM-R	Ramp
<b>11166853</b>	PVEM-Q	Quick Reaction

## PVE Electro-hydraulic Actuation

### PVEA

The PVEA actuator is a proportional control actuator with a closed-loop spool control primarily used to control work functions with above medium performance requirements.

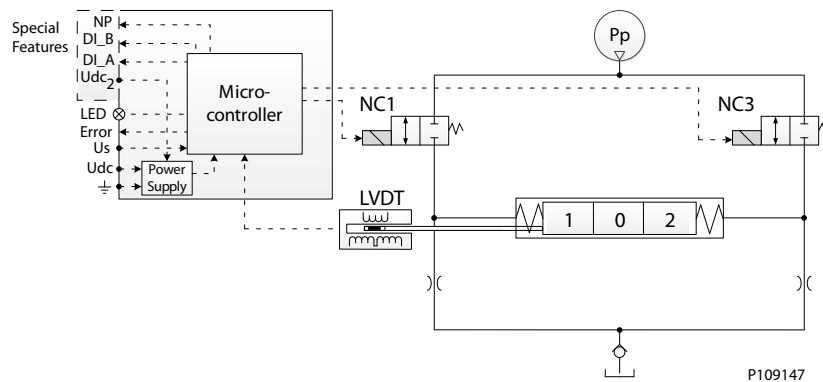
#### PVEA



- 9–32 V<sub>DC</sub> multi-voltage power supply
- Analog voltage control signal 25–75% of supply voltage
- Standard PVE pilot oil pressure of 13.5 bar [196 psi]
- DEUTSCH, AMP or DIN/Hirschman connectors
- LED indicating error state and active or passive fault monitoring
- Direction Indication output (-DI) or Neutral Power-Off (-NP) functionality

### PVEA-DI functionality

#### PVEA-DI functionality



The PVE functionality includes an electric circuit with a closed-loop logic. An embedded micro-controller processes the signal voltage and the LVDT feedback signal and regulates the solenoid valves accordingly.

A continuous modulation of solenoid valve NC1 and a simultaneous de-energization of NC3 causes the main spool to move to the right direction and vice versa. When the main spool is stroked to the far right, a simultaneous modulation of both NC1 and NC3 balances the main spool in its stroked position. The main spool oscillates in its stroked position at a frequency corresponding to the modulation frequency. When both NC1 and NC3 are de-energized, the main spool moves back to its neutral position by means of the main spool neutral spring and the hydraulic principle.

## PVE Electro-hydraulic Actuation

### *PVEA Technical Data*

#### *Control Specification*

Description	Type	Value
Supply Voltage ( $U_{DC}$ )	Rated Range	11 to 32 V <sub>DC</sub>
	Max. ripple	5%
Signal Voltage PWM ( $U_S$ )	Neutral	$U_S = 0.5 U_{DC} = 50\%$ DUT
	Q: P to A	$U_S = (0.5 \text{ to } 0.25) U_{DC} = 50\%$ to 25% DUT
	Q: P to B	$U_S = (0.5 \text{ to } 0.75) U_{DC} = 50\%$ to 75% DUT
Input Impedance	Rated	12 k $\Omega$
Input Capacitance	Rated	100 nF

#### *Current consumption*

Description	@ 12 V <sub>DC</sub>	@ 24 V <sub>DC</sub>
PWM Frequency ( $U_S$ ) recommended	> 1000 Hz	> 1000 Hz
Current Consumption	290 mA	150 mA

#### *Pilot pressure*

Minimum	Nominal	Maximum
10.0 bar [145 psi]	13.5 bar [196 psi]	15.0 bar [218 psi]

#### *Fluid consumption*

Neutral	Locked position	Actuating
0 l/min	0 l/min	1.0 l/min [0.26 US gal/min]

#### *Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	18/16/13 (according to ISO 4406)		
Storage temperature	Ambient: -50 to 90°C [-58 to 194°F]		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

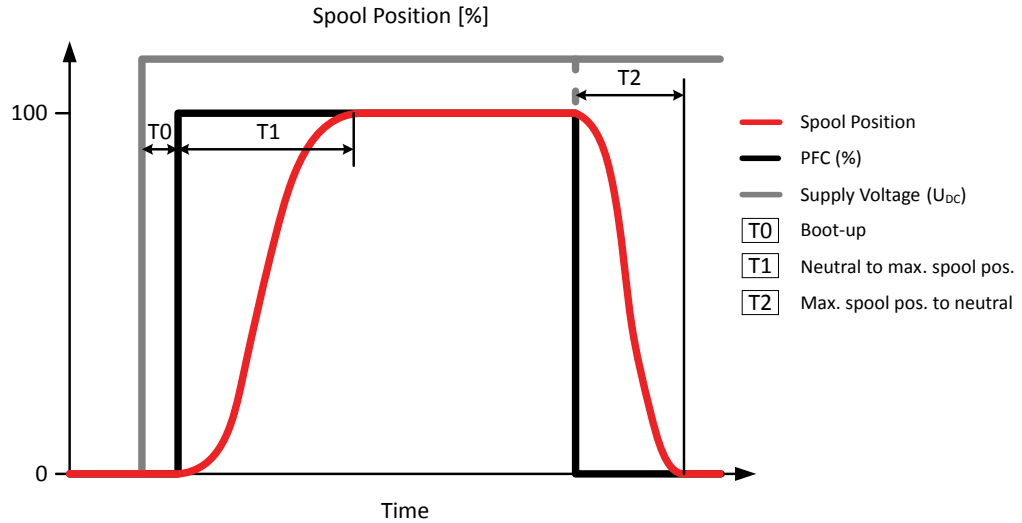
#### *LED characteristic*

Color	LED characteristic	Description
Green constant		No error – Actuating
Green flashing @ 1.5 Hz		Neutral – Power save
Red constant		Internal error
Red flashing @ 1.5 Hz		External or Float error

**PVE Electro-hydraulic Actuation**

**PVEA Reaction Times**

Reaction times



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Reaction	PVEA
T <sub>0</sub> – Boot-up [ms]	15 ms
T <sub>1</sub> – Neutral to max. spool stroke @ Power ON	280 ms
T <sub>2</sub> – Max. spool stroke to neutral @ Power OFF	200 ms
T <sub>1</sub> – Neutral to max. spool stroke @ Constant U <sub>DC</sub>	265 ms
T <sub>2</sub> – Max. spool stroke to neutral @ Constant U <sub>DC</sub>	200 ms

The stated values are preliminary values and can be subject to change once an increased statistical basis is achieved.

**PVE Hysteresis and Ripple**

PVE hysteresis overview

PVE type	PVEP, PVES PVEH	PVEA	PVEM
Hysteresis (h)	<0.5 %	2 %	15 %
Steady state ripple @constant U <sub>s</sub>	0.2 mm	0.3 mm	0.0 mm

**PVEA part numbers**

Part numbers for PVEA variants with Standard Functionality.

Part numbers for PVEA variants

Part number	Type	Connector	IP rating	Fault Monitoring
11177346	PVEA	1x4 DEU	IP67	Passive
11177347	PVEA		IP67	Active
11177353	PVEA	1x4 AMP	IP66	Passive
11177348	PVEA		IP66	Active
11177345	PVEA-NP <sup>1)</sup>	1x6 DEU	IP67	Passive
11177357	PVEA-DI <sup>2)</sup>	2x4 DEU	IP67	Active

**PVE Electro-hydraulic Actuation**

*Part numbers for PVEA variants (continued)*

Part number	Type	Connector	IP rating	Fault Monitoring
<b>11177356</b>	PVEA-DI <sup>2)</sup>	2x4 AMP	IP66	Passive
<b>11177355</b>	PVEA-DI <sup>2)</sup>		IP66	Active

<sup>1)</sup> Neutral Power-Off special features.

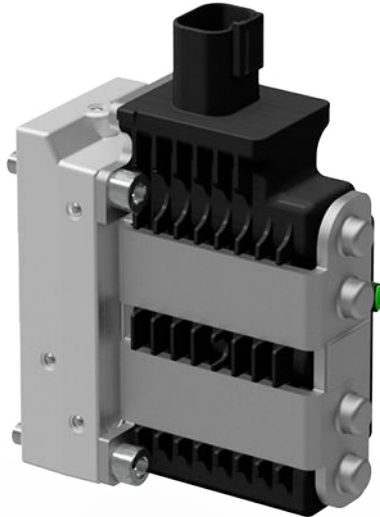
<sup>2)</sup> Direction Indication special features.

**PVE Electro-hydraulic Actuation**

**PVEH**

The PVEH actuator is a proportional control actuator with closed-loop spool control primarily used to control work functions with high performance requirements.

*PVEH*



- 9–32 V<sub>DC</sub> multi-voltage power supply
- Analog voltage control signal 25–75% of supply voltage
- Standard PVE pilot oil pressure of 13.5 bar [196 psi]
- DEUTSCH, AMP or DIN/Hirschman connectors
- LED indicating error state and active or passive fault monitoring
- Float (-F), Direction Indication output (-DI), Neutral Power-Off (-NP), Spool Position output (-SP) or 0-10 V<sub>DC</sub> control signal (-U) functionality

***PVEH functionality***

The PVE functionality includes an electric circuit with a closed-loop logic. An embedded micro-controller processes the signal voltage and the LVDT feedback signal and regulates the solenoid valves accordingly.

A continuous modulation of solenoid valves NC1 and NO4 together with a simultaneous energization of NO2 and de-energization of NC3 causes the main spool to move to the right direction and vice versa. When the main spool is stroked to the far right, a simultaneous energization of both NO2 and NO4 and de-energization of both NC1 and NC3 balances the main spool in its stroked position. An emergency stop activated when the spool is stroked will cause all solenoid valves to de-energize causing the main spool to move back to its neutral position by means of the main spool neutral spring and the hydraulic principle.

***PVEH Technical Data***

*Control Specification*

Description	Type	Value
Supply Voltage (U <sub>DC</sub> )	Rated Range	11 to 32 V <sub>DC</sub>
	Max. ripple	5%
Signal Voltage PWM (U <sub>S</sub> )	Neutral	U <sub>S</sub> = 0.5 U <sub>DC</sub> = 50% DUT
	Q: P to A	U <sub>S</sub> = (0.5 to 0.25) U <sub>DC</sub> = 50% to 25% DUT
	Q: P to B	U <sub>S</sub> = (0.5 to 0.75) U <sub>DC</sub> = 50% to 75% DUT

## PVE Electro-hydraulic Actuation

### Control Specification (continued)

Description	Type	Value
Input Impedance	Rated	12 kΩ
Input Capacitance	Rated	100 nF

### Current consumption

Description	@ 12 V <sub>DC</sub>	@ 24 V <sub>DC</sub>
PWM Frequency (U <sub>S</sub> ) recommended	> 1000 Hz	> 1000 Hz
Current Consumption	540 mA	270 mA
Max. DI Current	200 mA	200 mA

### Pilot pressure

Minimum	Nominal	Maximum
10.0 bar [145 psi]	13.5 bar [196 psi]	15.0 bar [218 psi]

### Fluid consumption

Neutral	Locked position	Actuating
0.0 l/min	0.0 l/min	0.7 l/min [0.18 US gal/min]

### Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	18/16/13 (according to ISO 4406)		
Storage temperature	Ambient: -50 to 90°C [-58 to 194°F]		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

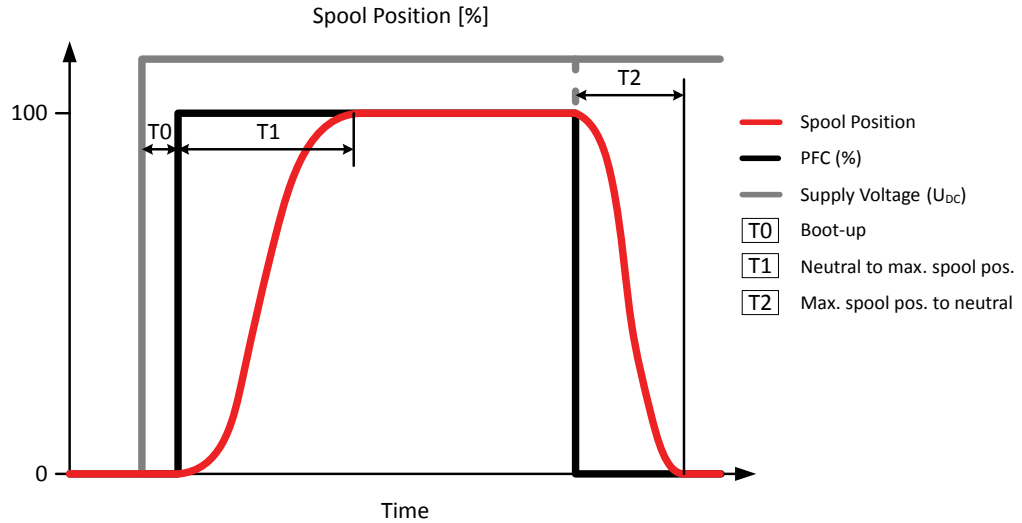
### LED Characteristic

Color	LED Characteristic	Description
Green constant		No error – Actuating
Green flashing @ 1.5 Hz		Neutral – Power save
Red constant		Internal error
Red flashing @ 1.5 Hz		External or Float error
Yellow		Disable mode

**PVE Electro-hydraulic Actuation**

**PVEH Reaction Times**

Reaction times



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Reaction	PVEH
T0 – Boot-up [ms]	15 ms
T1 – Neutral to max. spool stroke @ Power ON [ms]	125 ms
T2 – Max. spool stroke to neutral @ Power OFF [ms]	110 ms
T1 – Neutral to max. spool stroke @ Constant U <sub>DC</sub> [ms]	110 ms
T2 – Max. spool stroke to neutral @ Constant U <sub>DC</sub> [ms]	90 ms

The stated values are preliminary values and can be subject to change once an increased statistical basis is achieved.

**PVE Hysteresis and Ripple**

PVE hysteresis overview

PVE type	PVEP, PVES PVEH	PVEA	PVEM
Hysteresis (h)	<0.5 %	2 %	15 %
Steady state ripple @constant U <sub>s</sub>	0.2 mm	0.3 mm	0.0 mm

**PVEH Part Numbers**

Part numbers for PVEH variants

Part number	Type	Connector	IP class	Fault Monitoring	Functionality
11166732	PVEH	1x4 DEUTSCH	IP67	Passive	Standard
11166775	PVEH	1x4 DEUTSCH	IP67	Active	
11166825	PVEH	1x4 AMP	IP66	Passive	
11166818	PVEH	1x4 AMP	IP66	Active	
11166824	PVEH	1x4 DIN	IP65	Passive	
11166817	PVEH	1x4 DIN	IP65	Active	



**PVE Electro-hydraulic Actuation**

*Part numbers for PVEH variants (continued)*

Part number	Type	Connector	IP class	Fault Monitoring	Functionality
11166832 <sup>1)</sup>	PVEH-U	1x4 AMP	IP66	Passive	Fixed U <sub>S</sub> 0-10 V <sub>DC</sub>
11166821 <sup>1)</sup>	PVEH-U	1x4 AMP	IP66	Active	
11166770 <sup>1)</sup>	PVEH-U	1x4 DIN	IP65	Passive	
11166772 <sup>1)</sup>	PVEH-U	1x4 DIN	IP65	Active	
11166840	PVEH-FLB	1x4 DEUTSCH	IP67	Passive	Float B-port
11166742	PVEH-FLB	1x4 DEUTSCH	IP67	Active	
11166839	PVEH-FLB	1x4 DIN	IP65	Active	
11166841 <sup>2)</sup>	PVEH-FLA	1x6 DIN	IP67	Active	Float A-port
11168738 <sup>2)</sup>	PVEH-FLA	1x6 AMP	IP66	Passive	
11168739 <sup>2)</sup>	PVEH-FLA	1x6 AMP	IP66	Active	
11166773 <sup>3)</sup>	PVEH-SP	1x6 DEUTSCH	IP67	Active	Standard
11166750 <sup>4)</sup>	PVEH-NP	1x6 DEUTSCH	IP67	Fast active	
11166835 <sup>5)</sup>	PVEH-DI	2x4 DEUTSCH	IP67	Active	
11166820 <sup>5)</sup>	PVEH-DI	2x4 AMP	IP66	Passive	
11166819 <sup>5)</sup>	PVEH-DI	2x4 AMP	IP66	Active	

<sup>1)</sup> Includes **Disable Mode** special feature

<sup>2)</sup> Includes **Dedicated Float** Pin (UF) special feature

<sup>3)</sup> Includes **Spool Position** special feature

<sup>4)</sup> Includes **Neutral Power-OFF** special feature

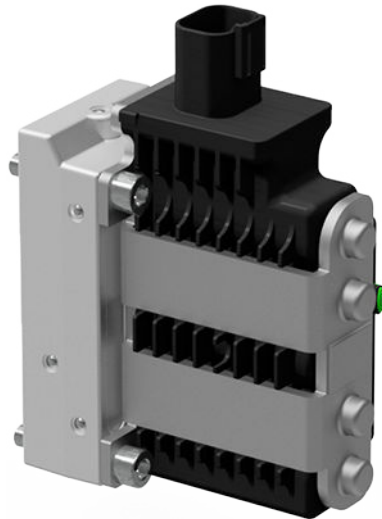
<sup>5)</sup> Includes **Direction Indication** special feature

**PVE Electro-hydraulic Actuation**

**PVES**

The PVES actuator is a proportional control actuator with closed-loop spool control primarily used to control work functions with very high performance requirements.

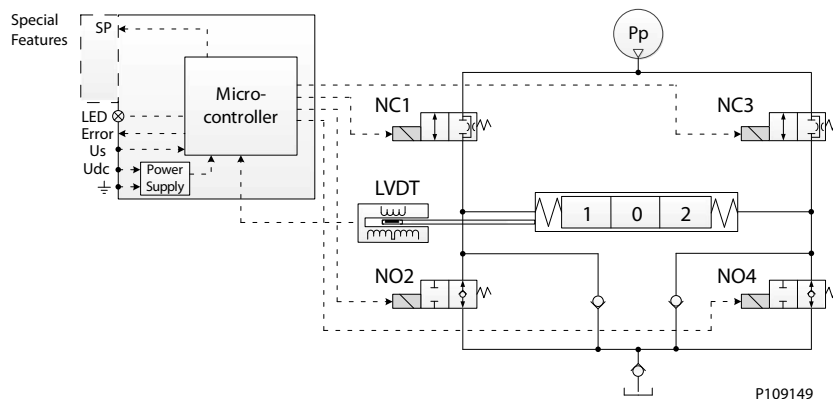
*PVES*



- 9–32 V<sub>DC</sub> multi-voltage power supply
- Analog voltage control signal 25–75% of supply voltage
- Standard PVE pilot oil pressure of 13.5 bar [196 psi]
- DEUTSCH, AMP or DIN/Hirschman connectors
- LED indicating error state and active or passive fault monitoring
- Spool Position output (-SP) or 0-10 V<sub>DC</sub> control signal (-U) functionality

***PVES functionality***

*PVES functionality*



The PVE functionality includes an electric circuit with a closed-loop logic. An embedded micro-controller processes the signal voltage and the LVDT feedback signal and regulates the solenoid valves accordingly.

A continuous modulation of solenoid valves NC1 and NO4 together with a simultaneous energization of NO2 and de-energization of NC3 causes the main spool to move to the right direction and vice versa.

When the main spool is stroked to the far right, a simultaneous energization of both NO2 and NO4 and de-energization of both NC1 and NC3 balances the main spool in its stroked position. An emergency stop

## PVE Electro-hydraulic Actuation

activated when the spool is stroked will cause all solenoid valves to de-energize causing the main spool to move back to its neutral position by means of the main spool neutral spring and the hydraulic principle.

### **PVES Technical Data**

#### *Control Specification*

Description	Type	Value
Supply Voltage ( $U_{DC}$ )	Rated Range	11 to 32 $V_{DC}$
	Max. ripple	5%
Signal Voltage PWM ( $U_S$ )	Neutral	$U_S = 0.5 U_{DC} = 50\%$ DUT
	Q: P to A	$U_S = (0.5 \text{ to } 0.25) U_{DC} = 50\%$ to 25% DUT
	Q: P to B	$U_S = (0.5 \text{ to } 0.75) U_{DC} = 50\%$ to 75% DUT
Input Impedance	Rated	12 k $\Omega$
Input Capacitance	Rated	100 nF

#### *Current consumption*

Description	@ 12 $V_{DC}$	@ 24 $V_{DC}$
PWM Frequency ( $U_S$ ) recommended	> 1000 Hz	> 1000 Hz
Current Consumption	560 mA	280 mA

#### *Pilot pressure*

Minimum	Nominal	Maximum
10.0 bar [145 psi]	13.5 bar [196 psi]	15.0 bar [218 psi]

#### *Fluid consumption*

Neutral	Locked position	Actuating
0.03 l/min [0.106 US gal/min]	0.01 l/min [0.026 US gal/min]	0.8 l/min [0.21 US gal/min]

#### *Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	18/16/13 (according to ISO 4406)		
<b>Storage temperature</b>	Ambient: -50 to 90°C [-58 to 194°F]		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

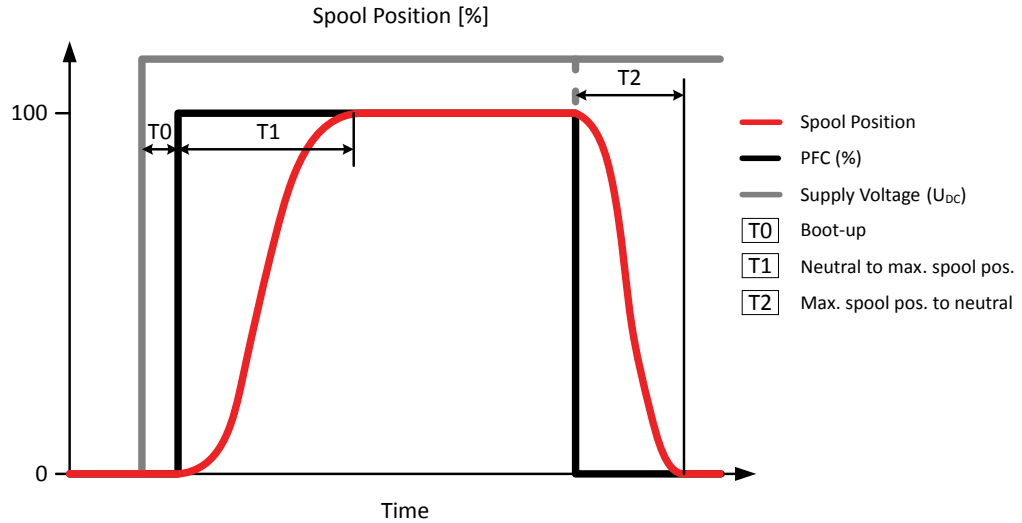
#### *LED Characteristic*

Color	LED Characteristic	Description
Green constant		No error – Actuating
Green flashing @ 1.5 Hz		Neutral – Power save
Red constant		Internal error
Red flashing @ 1.5 Hz		External or Float error
Yellow		Disable mode

**PVE Electro-hydraulic Actuation**

**PVES Reaction Times**

Reaction times



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Reaction	PVES
T0 – Boot-up [ms]	15 ms
T1 – Neutral to max. spool stroke @ Power ON	125 ms
T2 – Max. spool stroke to neutral @ Power OFF	110 ms
T1 – Neutral to max. spool stroke @ Constant U <sub>DC</sub>	110 ms
T2 – Max. spool stroke to neutral @ Constant U <sub>DC</sub>	90 ms

The stated values are preliminary values and can be subject to change once an increased statistical basis is achieved.

**PVE Hysteresis and Ripple**

PVE hysteresis overview

PVE type	PVEP, PVES PVEH	PVEA	PVEM
Hysteresis (h)	<0.5 %	2 %	15 %
Steady state ripple @constant U <sub>s</sub>	0.2 mm	0.3 mm	0.0 mm

**PVES Part Numbers**

Part numbers for PVES variants

Part number	Type	Connector	IP	Fault Monitoring	Functionality
11166748	PVES	1x4 DEUTSCH	IP67	Passive	Standard
11166864	PVES	1x4 DEUTSCH	IP67	Active	
11166859	PVES	1x4 AMP	IP66	Passive	
11166858	PVES	1x4 AMP	IP66	Active	
11166849	PVES	1x4 DIN	IP65	Passive	
11166857	PVES	1x4 DIN	IP65	Active	

**PVE Electro-hydraulic Actuation**

*Part numbers for PVES variants (continued)*

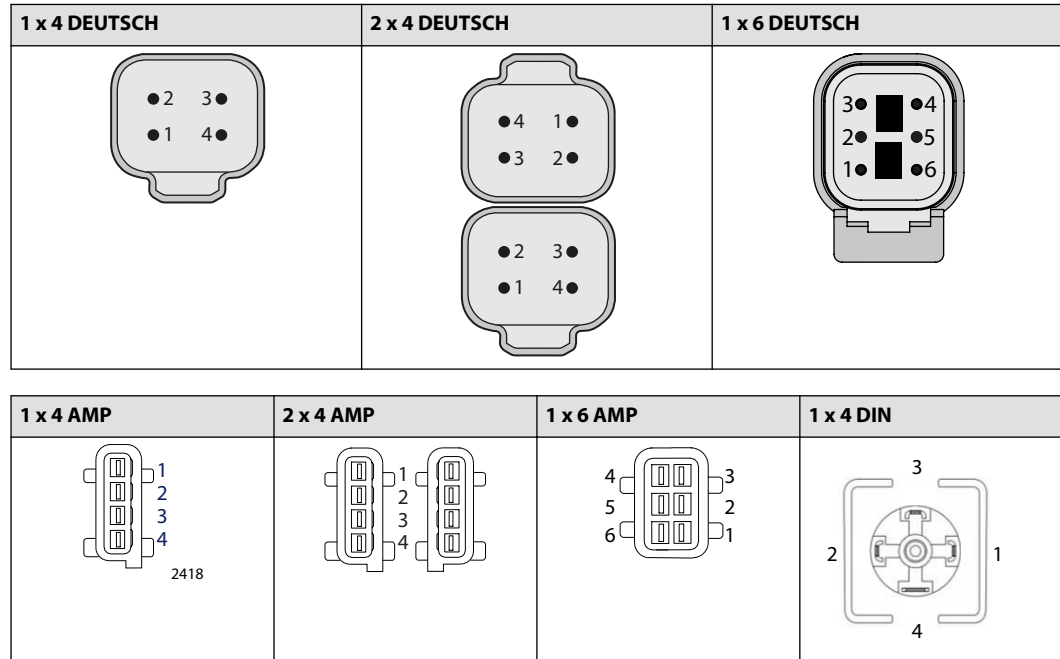
Part number	Type	Connector	IP	Fault Monitoring	Functionality
<b>11166745</b> <sup>1)</sup>	PVES-U	1x4 DEUTSCH	IP67	Passive	Fixed U <sub>S</sub> 0-10 V <sub>DC</sub>
<b>11166747</b> <sup>1)</sup>	PVES-U	1x4 AMP	IP66	Active	
<b>11166752</b> <sup>2)</sup>	PVES-SP	1x6 DEUTSCH	IP67	Passive	Standard

<sup>1)</sup> Includes **Disable Mode** special feature

<sup>2)</sup> Includes **Spool Position** special feature

**PVE Electro-hydraulic Actuation**

**Connector Overview**



*PVEO-DI 4-pin AMP Connector*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4
2x4 AMP (A)	$U_{DC\_A}$	$U_{DC\_B}$	GND	GND
2x4 AMP (B)	DI-B	DI-A	GND	$U_{DC2}$

*PVEM 4-pin DIN Connector*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4
1x4 DIN	$U_{DC}$	$U_S$	Error	GND

*PVEO, PVEO-R and PVEO-HP 4-pin Connector*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4
1x4 AMP	$U_{DC\_A}$	$U_{DC\_B}$	GND	GND
1x4 DEUTSCH	$U_{DC\_A}$	GND	GND	$U_{DC\_B}$
1x4 DIN	$U_{DC\_A}$	$U_{DC\_B}$	-	GND

*PVEA/PVEH/PVES*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4
1x4 AMP	$U_S$	$U_{DC}$	GND	Error
1x4 DEUTSCH	$U_S$	Error	GND	$U_{DC}$
1x4 DIN	$U_{DC}$	$U_S$	Error	GND

*PVEA-DI and PVEH-DI 4-pin Connector*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4
2x4 AMP (A)	$U_S$	$U_{DC}$	GND	Error
2x4 AMP (B)	DI-A	DI-B	GND	$U_{DC2}$

### PVE Electro-hydraulic Actuation

*PVEA-DI and PVEH-DI 4-pin Connector (continued)*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4
2x4 DEUTSCH (A)	$U_S$	Error	GND	$U_{DC}$
2x4 DEUTSCH (B)	$U_{DC2}$	GND	DI-A	DI-B

*PVEH-FLA 6-pin Connector*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6
1x6 AMP	$U_S$	$U_{DC}$	GND	Error	Float	-
1x6 DEUTSCH	$U_S$	Error	-	SP	GND	$U_{DC}$

*PVEH-SP and PVES-SP 6-pin Connector*

Pinout	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6
1x6 DEUTSCH	$U_S$	Error	-	SP	GND	$U_{DC}$

## PVE Electro-hydraulic Actuation

### Extension plates for PVE Series 7

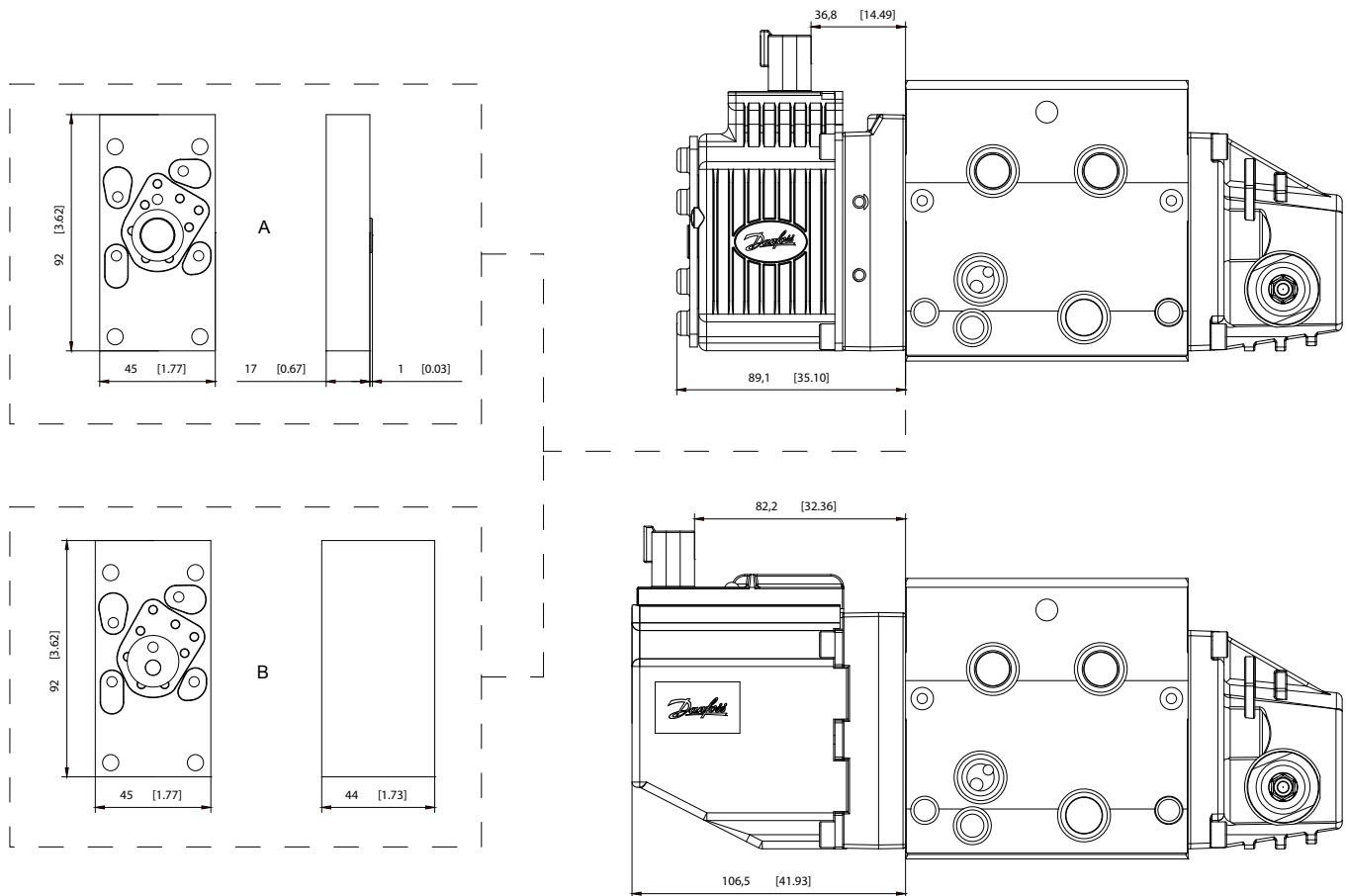
The PVE Series 7 Extension Plates are intended for use in case of conflict with external piping when replacing a PVE Series 4 with a PVE Series 7.

The Extension Plates are compatible with all versions of the PVE Series 7 and come in two different sizes with different purposes:

- A) 17 mm [0.67] – Moves the PVE series 7 further away from the PVB module so the total length of the plate and the PVE Series 7 is similar to the length of a PVE Series 4
- B) 44 mm [1.73] – Moves the PVE series 7 further away from the PVB module so the distance between the PVE Series 7 connector and the PVB module is similar to the distance between connector and PVB module when using a PVE Series 4

If you are using a PVE Series 7 with 2x4 DEUTSCH connector the distance will be 12,9 mm smaller between the PVB module and the connector, than in the case of using a PVE Series 4.

*PVE Series 7 extension plates*



Part number	Description	Letter
11188891	17 mm aluminum block	A
11188902	44 mm aluminum block	B



## Fault Monitoring and Reaction

All proportional control PVG 32 actuators feature:

- Integrated fault monitoring
- Detecting spool stroke inconsistencies
- Detecting internal hardware defects
- Detecting demand signal inconsistencies
- Fault reaction depending on the type of fault monitoring
  - Generic
  - Specific

### Passive fault monitoring

Passive fault monitoring does not disable the solenoid valves when an error is detected. It will continue to operate despite that an error was detected. When the error no longer is registered the passive fault monitoring will “forget” the error and continue as if the error was never there.

With a passive fault monitoring the following conditions will happen when an error is detected/occurs:

- The LED light will switch from green to red and the error pin output will go high
- The solenoid valves will continue operating at the set point given at the time of the error
  - Only exception is if the error is caused by the supply voltage ( $U_{DC}$ ) being either above or below the allowed range or if the temperature measured on the internal electronics board is higher than allowed. In these cases, the solenoid valves will be disabled.

## Generic Fault Reaction

All PVE actuators with fault monitoring are triggered by the following main events:

<b>Control Signal Monitoring</b>	The Control signal voltage ( $U_S$ ) is continuously monitored. The permissible range is between 15% and 85% of the supply voltage ( $U_{DC}$ ). Outside this range the PVE will switch into an error state. A disconnected $U_S$ pin (floating) is recognized as a neutral set point.
<b>Transducer/LVDT Supervision</b>	The internal LVDT wires are monitored. If the signals are interrupted or short-circuited, the PVE will switch into an error state.
<b>Supervision of Spool Position</b>	The actual position must always correspond to the demanded position ( $U_S$ ). If the actual spool position is further out from neutral than the demanded spool position or in opposite direction, the PVE will switch into an error state. Spool position closer to neutral and in same direction will not cause an error state – the situation is considered <i>in control</i> .
<b>Float Position Monitoring</b>	Float position must be entered or left within a time limit. A too high delay on the 1x6 pin float PVE will cause an error state – this is relevant for the 1x6 pin PVEH-F actuators only.
<b>Temperature Monitoring</b>	When the temperature is too high the PVE LED will light constant red and solenoid valves will be disabled.

## Fault Monitoring and Reaction

### Fault Reaction Overview

All entries have an Auto Recovery feature unless marked otherwise.

Description	Monitoring	LED	Solenoid valves	Error pin output	Fault reaction time	
					PVEM/H/S	PVEA
Spool not at setpoint	Active*		Disabled	High	500	750
	Passive		-	High	250	750
Unable to reach float position	Active*		Disabled	High	1000	1000
	Passive		-	High	1000	1000
U dc > max.	Active		Disabled	-	-	-
	Passive		Disabled	-	-	-
U dc < min.	Active		Disabled	-	-	-
	Passive		Disabled	-	-	-
Us out of range	Active*		Disabled	High	500	750
	Passive		-	High	250	750
LVDT error	Active*		Disabled	High	500	750
	Passive		-	High	250	750
Temp > max.	Active*		Disabled	High	250	750
	Passive		Disabled	High	250	750

\* Does not have Auto Recovery

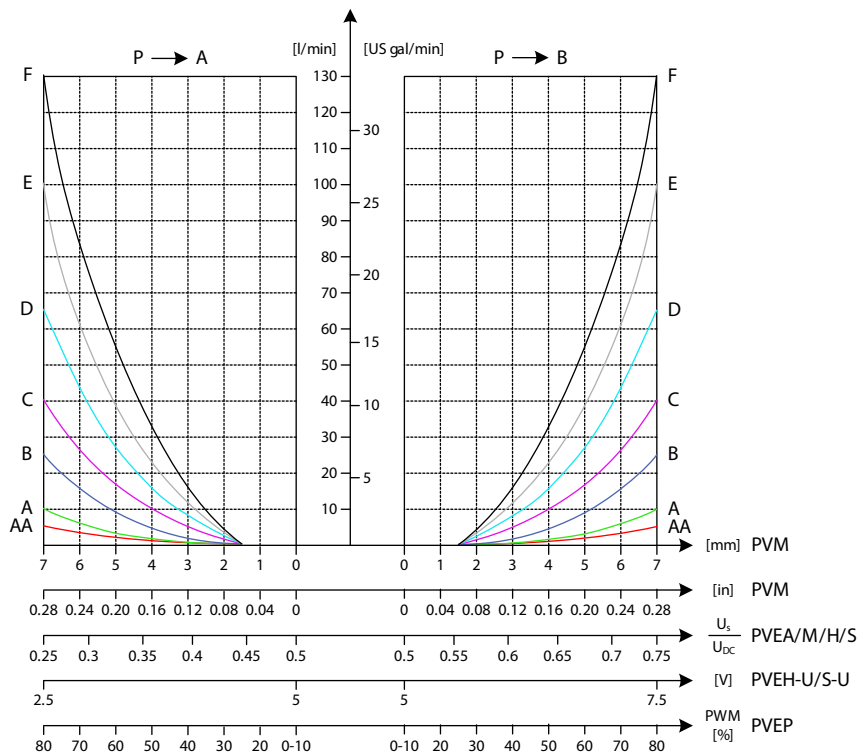
### Error Pin Specification

All proportional control PVE Series 7 actuators feature an error pin, indicating when an error is detected/ occurs, according to the Fault Reaction Overview table. The specifications of the error pin is shown below.

Description	No error	Error
Output state	Low	High
Output voltage	<2 Vdc	~Udc
Output current	Max. 100 mA	

## Functionality Overview

*Progressive oil flow characteristics depending on spool type*

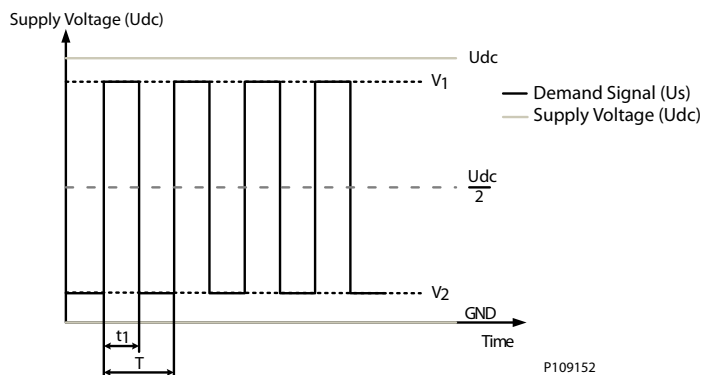


P109151

## PWM Voltage Control

The PVEM/PVEA/PVEH/PVES actuator variants can be controlled by a PWM controlled signal voltage ( $U_s$ ) proportional to the supply voltage ( $U_{dc}$ ).

The  $V_1$  and  $V_2$  must be symmetrical around  $U_{dc}/2$  and  $V_1$  must be equal to or less than  $U_{dc}$ .



P109152

## Functionality Overview

### Float A-Port (-FLA)

The Float A-Port functionality enables the proportional PVEH-FLA actuator variants to enter the main spool into a float position. The PVE actuators with Float A-Port functionality is compatible with the dedicated main spools with electronic float in A-port.

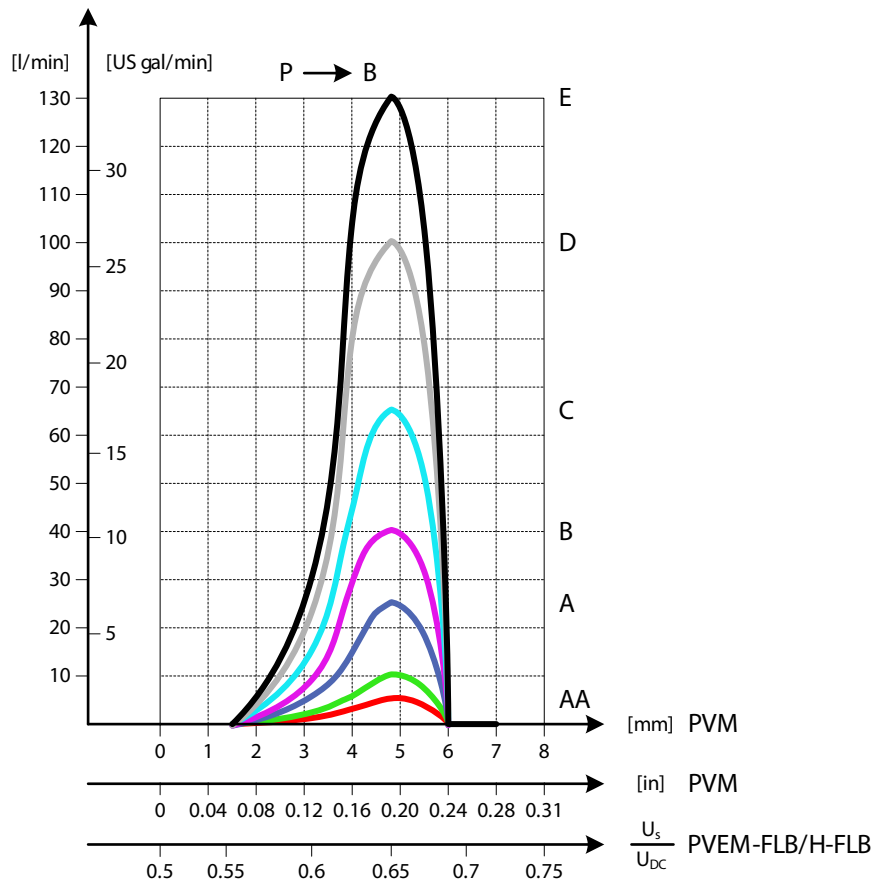
PVE Type	PVBS Type	Standard Flow Control	Float Control
PVEH-FLA (1x6 pin)	Deadband 1.7 mm	$U_s = (0.25 \rightarrow 0.75) \cdot U_{DC}$	U <sub>dc</sub> to dedicated float pin (UF)
	Max. B-port flow 8.0 mm		

### Float B-Port (-FLB)

The Float B-Port functionality enables the proportional PVEM-FLB/PVEH-FLB actuator variants to enter the main spool into a float position. The PVE actuators with Float B-Port functionality is compatible with the dedicated main spools with electronic float in B-port.

PVE Type	PVBS Type	Standard FC	Float Control
PVEM-FLB (1x4 pin)	Deadband 1.5 mm Max. B-port flow 4.8 mm	$U_s = (0.35 \rightarrow 0.65) \cdot U_{DC}$	$U_s = 0.75 \cdot U_{DC}$
PVEH-FLB (1x4 pin)			

*Float in B-port functionality*



P109155

### PVE Power Save

All proportional actuator variants feature a Power Save mode, de-energizing the solenoid valve bridge. The Power Save mode is entered when the signal voltage ( $U_s$ ) and the LVDT spool position has been in

**Functionality Overview**

neutral for 750 ms. As soon as the signal voltage (Us) or the LVDT spool position is out of neutral the PVE will leave its Power Save mode and re-energize the solenoid valve bridge as usual.

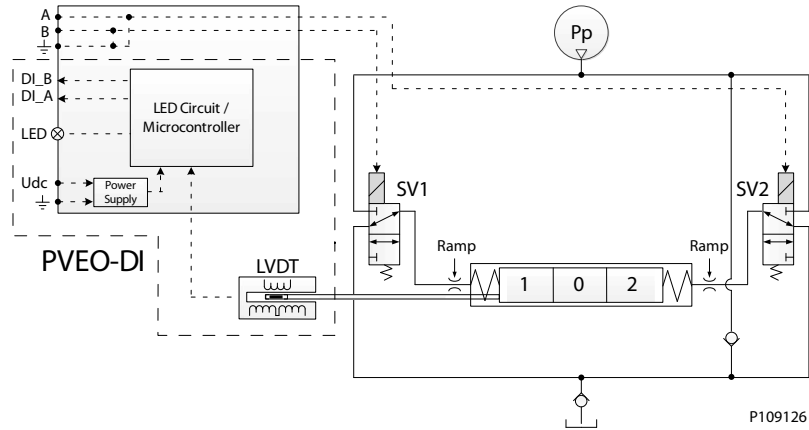
The Power Save mode results in increased power efficiency by reducing the current consumption of the PVE actuators in neutral position. The Power Save mode has no effect on the performance of the PVE actuator.

**Special Features**

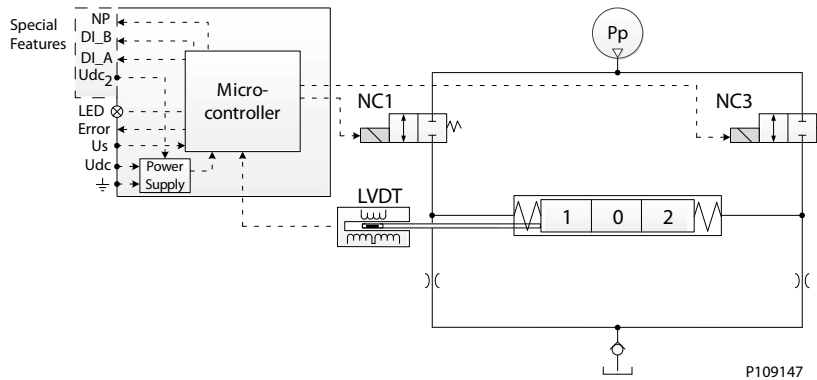
**Direction Indication (-DI)**

The PVEO-DI/PVEA-DI/PVEH-DI actuator variants feature an integrated Direction Indication output derived from the LVDT spool position, indicating the state of the main spool (neutral, A-port or B-port).

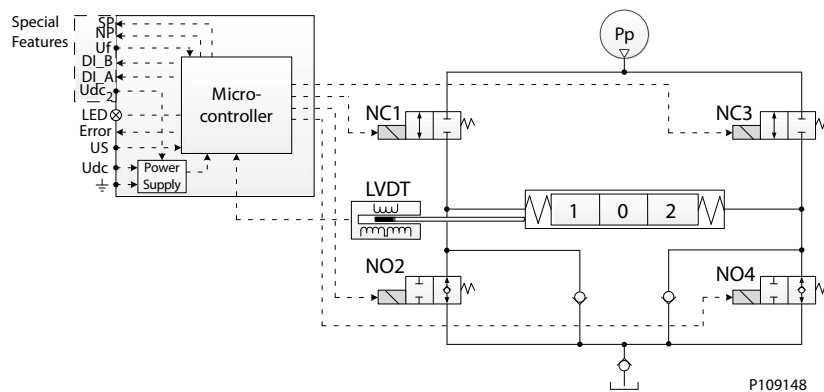
*PVEO-DI functionality*



*PVEA-DI functionality*



*PVEH functionality*



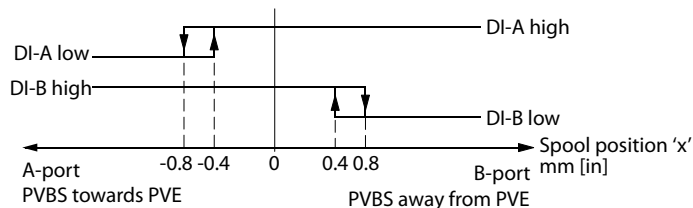
## Special Features

The Direction Indication feature uses a dual power supply with the 2x4 pin AMP and DEUTSCH connectors as shown in the chapter [Connector Overview](#) on page 174.

When both DI\_A and DI\_B signals are High the main spool is in its neutral position.

When the DI\_A signal goes Low and the DI\_B signal stays High, the main spool is moving in the A-port direction, and vice versa. The relation between the direction indication feedback and the output signal is shown below.

### Direction indication feedback



157-435.10

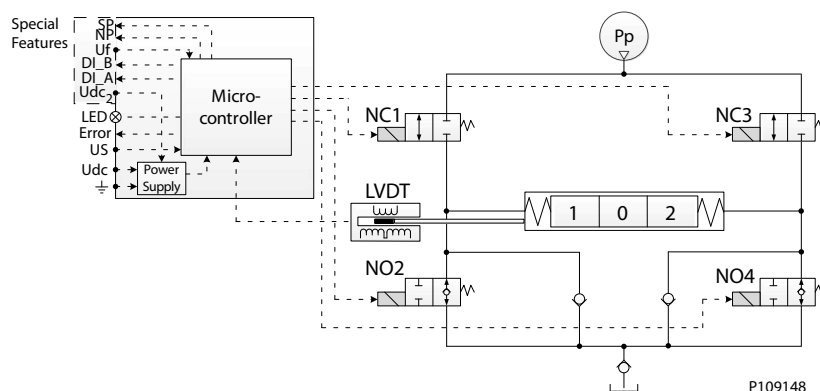
	A-Port	B-Port
DI signals a1, a2	-0.8 mm ± 0.4 mm	0.8 mm ± 0.4 mm
Max. DI load	200 mA	
DI High @ 20 mA	$> U_{DC} - 1.5 V_{DC}$	
DI High @ 100 mA	$> U_{DC} - 2.0 V_{DC}$	
DI Low	$< 0.2 V_{DC}$	

## Dedicated Float Pin (UF)

The Dedicated Float Pin (UF) feature is related to the PVEH-FLA actuator variant enabling the user to move the main spool into its float position by power. The PVEH-FLA uses 1x6 pin AMP or DEUTSCH connectors.

- Normal operation: Low or not connected
- High Float
- Input range:  $U_{DC}$
- Max. voltage:  $32 V_{DC}$

### PVEH-FLA functionality diagram



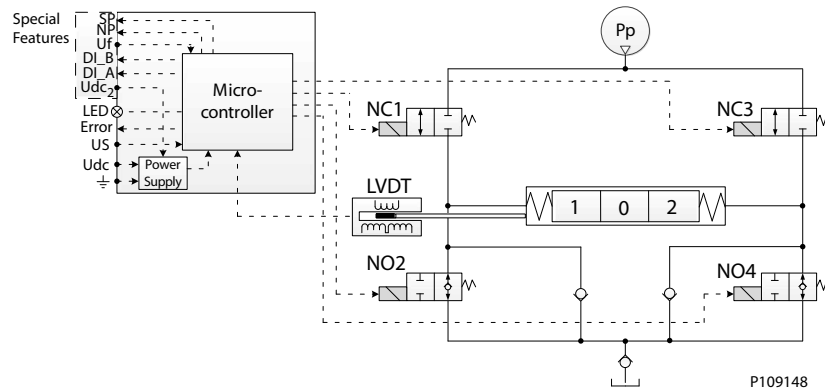
P109148

## Special Features

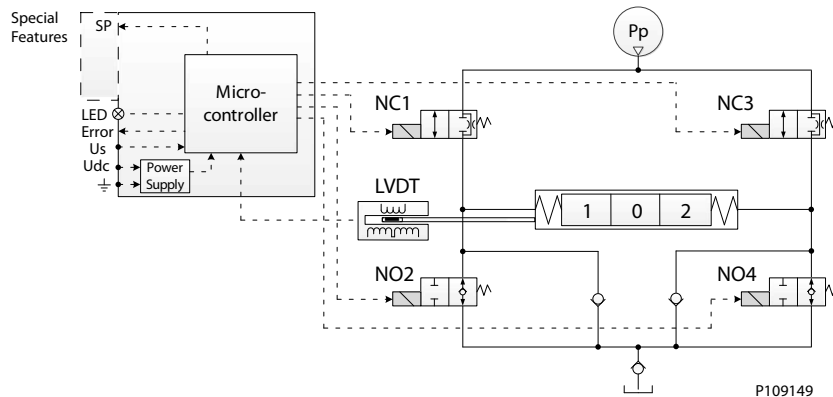
### Spool Position (SP)

The Spool Position (SP) feature available in the PVEH-SP/PVES-SP actuator variants enables the user to derive from the LVDT spool position of the main spool by means of an analog voltage signal on the dedicated spool position (SP) output pin.

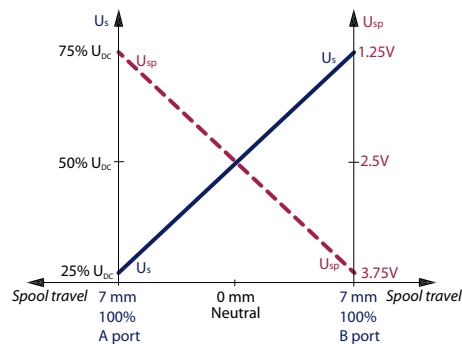
*PVEH-SP functionality diagram*



*PVES-SP functionality diagram*



### Spool Position feedback



SP feedback signal from 0.5 to 4.0  $V_{DC}$  inverted in direction relative to  $U_s$  2.5  $V_{DC}$  as the neutral value  
 SP from neutral to maximum stroke (mm)  
 SP maximum load is 0.5 mA  
 Output range for A-port: 2.5 – 1.25  $V_{DC}$  and for B-port: 2.5 – 3.75  $V_{DC}$

The PVEH-SP/PVES-SP uses a 1x6 DEUTSCH connector. For more information, please see [Connector Overview](#) on page 174.

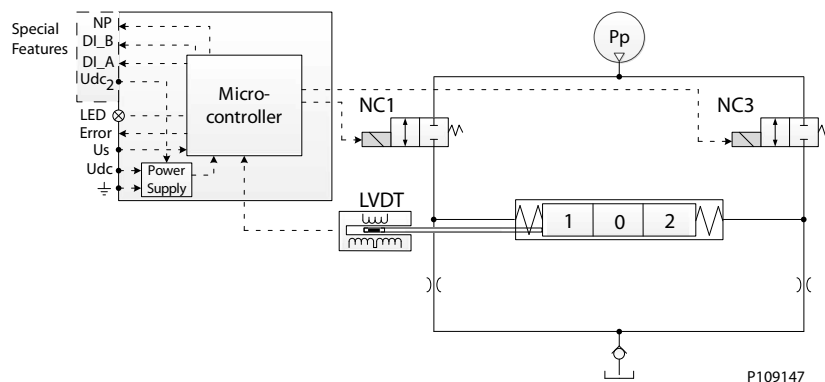


## Special Features

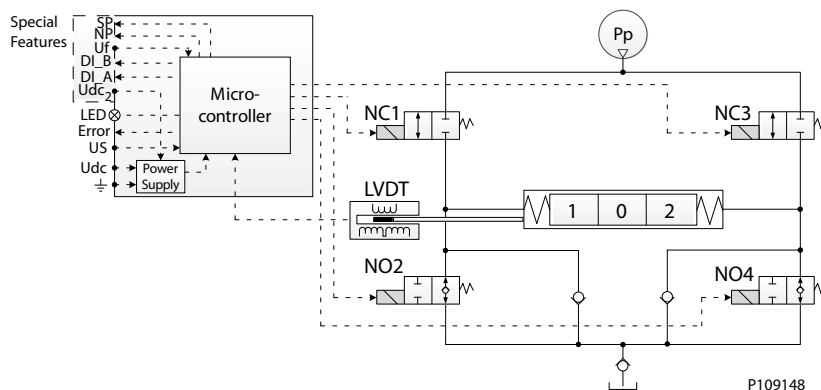
### Neutral Power-OFF (NP)

The Neutral Power-OFF (NP) feature available in the PVEA-NP and PVEH-NP actuator variants enables the user to identify whether the solenoid valves in the actuator are energized or de-energized via a dedicated neutral power-OFF (NP) output pin.

*PVEA-NP functionality diagram*

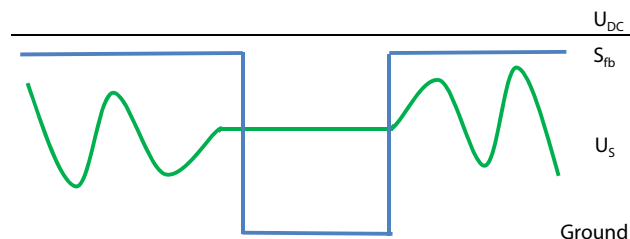


*PVEH-NP functionality diagram*



The Neutral Power-OFF (NP) signal is defined as shown below:

*Solenoid disabling function (-NP) curves*



- Normal operation from  $> U_{DC}$  to  $2 V_{DC}$
- Power Save  $< 1 V_{DC}$  (solenoid valves de-energized)
- NP maximum load is 50 mA

The PVEA-NP/PVEH-NP uses a 1x6 DEUTSCH connector. For more information, please see [Connector Overview](#) on page 174.

**Special Features****Disable Mode**

The PVEH-U and PVES-U actuator variants controlled by a fixed 0-10 V<sub>DC</sub> signal voltage (U<sub>S</sub>), feature the ability to enter a disable mode. This causes the counteracting force on the main spool created by the solenoid valve bridge to deactivate, when using Manual OverRide (MOR).

The disable mode is entered by sending a signal voltage (U<sub>S</sub>) of 16.2% of 10 V<sub>DC</sub> when in Power Save.

**PVS End Plates**

The PVG 32 PVS end plates close off the valve stack section placed between them by placing them at the end. Furthermore, the end plate is ensuring Load Sense (LS) is relieved to tank pressure when the valve is not operated.

The PVS end plate variants are based on a generic platform with a wide selection of additional features, enabling you to tailor the PVS to suit the demands of any hydraulic system.

*The generic PVS end plates platform includes the following main variants:*

- **PVS/PVSI** – Either aluminum or cast iron
- **PVS/PVSI with LX-connection** – Either aluminum or cast iron
- **PVSI with P-, T-, LX- and M-connection** – Cast iron
- **PVSI start plate** – Cast iron
- **PVSD** – Cast iron
- **PVSI with PVE PPRV** – Cast iron
- **PVST with T-connection** – Steel
- **PVST with PVE PPRV and PP dump** – Steel

*PVS/PVSI*



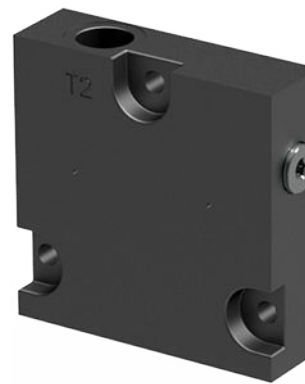
*PVS/PVSI with LX-connection*



*PVSI with P-, T-, LX- and M-connection*



*PVST with T-connection*



**PVS End Plates**

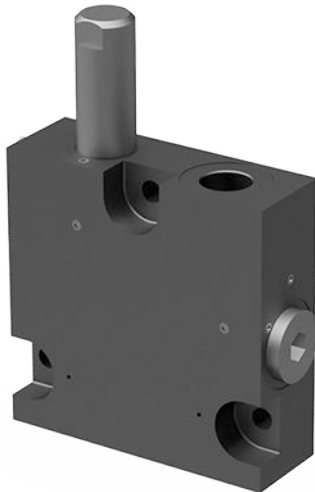
*PVSI start plate*



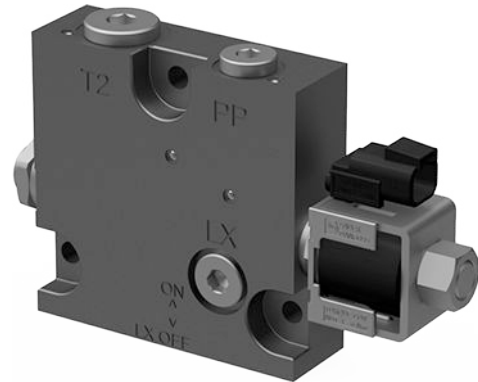
*PVSI with PVE PPRV*



*PVSD end plate*



*PVST with PVE PPRV and PP dump*



*Technical specification*

Parameter	Minimum	Recommended range	Maximum
<b>Fluid temperature</b>	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
<b>Fluid viscosity</b>	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
<b>Fluid cleanliness</b>	23/19/16 (according to ISO 4406)		
<b>Operating temperature</b>	Ambient: -30 to 60°C [-22 to 140°F]		

For more information about PVS End Plates, see:

- [PVS/PVSI](#) on page 189
- [PVS/PVSI with LX-connection](#) on page 191
- [PVSI with P-, T-, LX- and M-connection](#) on page 193
- [PVST with T-connection](#) on page 194
- [PVSI Start Plate](#) on page 195
- [PVSD End Plate](#) on page 196
- [PVSI with PVE PPRV](#) on page 198
- [PVST with PVE PPRV and PP dump](#) on page 200

## PVS End Plates

### PVS/PVSI

The PVS/PVSI are made of either aluminum or cast iron material and works as an end plate.

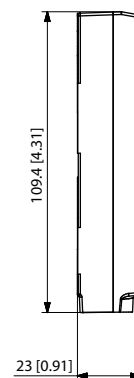
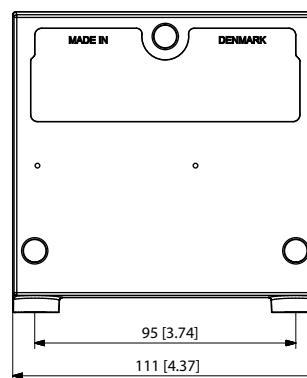
The PVSI Start Plates features:

- Integrated LS pressure relief valve to tank
- Optional integrated thermal orifice
- Optional version without seals

PVS/PVSI



PVS/PVSI dimensions



Weight: 0.47 kg [1.05 lb]

PVS/PVSI schematic



Maximum pressure for P- and T-port

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

[See part number table for details on maximum pressure capacity](#)

Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

Part numbers for PVS end plates

Part number	Maximum pressure	Material	Weight kg [lb]	Seals	Mounting
<b>157B2000</b>	300 bar [4351 psi]	Aluminum	0.475 [1.05]	Yes	M8
<b>157B2020</b>	300 bar [4351 psi]	Aluminum	0.475 [1.05]	Yes	5/16-18 UNC
<b>157B2004</b>	350 bar [5076 psi]	Cast iron	1.745 [3.85]	Yes	5/16-18 UNC
<b>157B2014</b>	350 bar [5076 psi]	Cast iron	1.745 [3.85]	Yes	M8
<b>157B2017</b>	350 bar [5076 psi]	Cast iron	1.745 [3.85]	Yes	M10

## PVS End Plates

*Part numbers for PVS end plates (continued)*

<b>Part number</b>	<b>Maximum pressure</b>	<b>Material</b>	<b>Weight kg [lb]</b>	<b>Seals</b>	<b>Mounting</b>
<b>157B2018</b>	350 bar [5076 psi]	Cast iron	1.745 [3.85]	No <sup>1</sup>	M8
<b>157B2902<sup>2</sup></b>	350 bar [5076 psi]	Cast iron	1.745 [3.85]	Yes	M8

<sup>1</sup> For use with priority modules.

<sup>2</sup> Thermal orifice 0.8 mm.

## PVS End Plates

### PVS/PVSI with LX-connection

The PVG 32 PVS end plates are placed at the end the valve stack section. Furthermore, the end plate is ensuring Load Sense (LS) is relieved to tank pressure when the valve is not operated. The LX port enables other remote valves to be connected onto the Load Sense shuttle network.

The PVS type end plates are made of aluminum while the PVSI types are made of cast iron thereby being able to withstand a higher pressure.

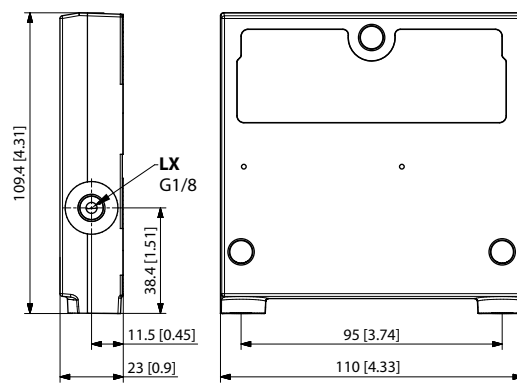
The PVS/PVSI with LX-port connection features:

- Integrated LS pressure relief valve to tank
- Threaded LX port for connecting another valve to LS network

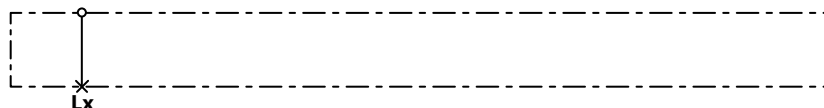
PVS/PVSI with LX-connection



PVS/PVSI with LX-connection dimensions



PVS/PVSI with LX-connection schematic



Maximum pressure for P- and T-port

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

[See part number table for details on maximum pressure capacity](#)

Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

Part numbers for PVS/PVSI with LX-port connection

Part number	Max. pressure	Material	Weight kg [lb]	LX port	Mounting
157B2005	350 bar 5076 psi]	Cast iron	1.695 [3.74]	1/2-20 UNF	5/16-18 UNC
157B2015				G1/4"	M8
157B2910				M12x1.5 ISO 6149	

### PVS End Plates

*Part numbers for PVS/PVSI with LX-port connection (continued)*

Part number	Max. pressure	Material	Weight kg [lb]	LX port	Mounting
157B2011	300 bar [4351 psi]	Aluminum	0.495 [1.09]	G1/8"	M8
157B2021				3/8-24 UNF	5/16-18 UNC



## PVS End Plates

### PVSI with P-, T-, LX- and M-connection

PVSI is made of cast iron and works as an end plate. The PVSI with LX connection enables another valves LS pressure to be shuttled to the pump when needed. The additional P- and T-port connections enables an additional pump flow to a PVG 32 valve.

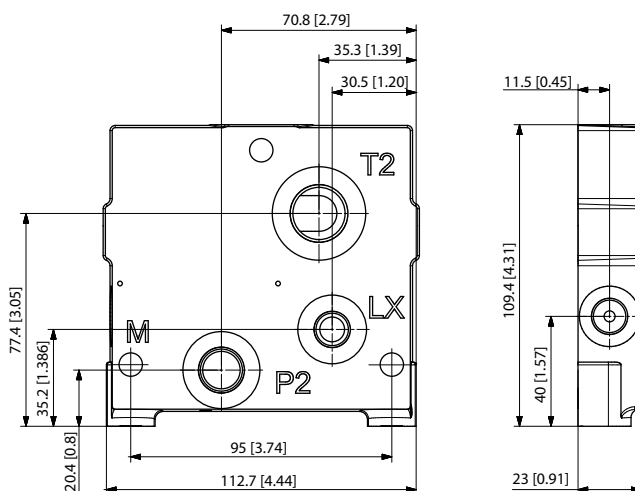
The PVSI with P-, T-, LX- and M-connection features:

- Integrated LS pressure relief valve to tank
- Threaded ports for P/T/LS/LX and M measuring gauge

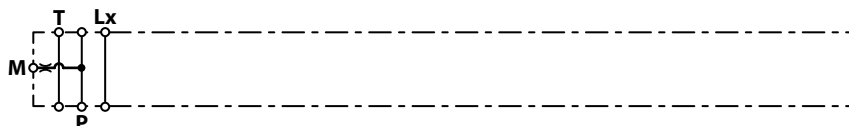
PVSI with P-, T-, LX- and M-connection



PVSI with P-, T-, LX- and M-connection dimensions



PVSI with P-, T-, LX- and M-connection schematic



Maximum pressure for P- and T-port

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

[See part number table for details on maximum pressure capacity](#)

Technical specification

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

Part number for PVSI with P-, T-, LX-, M-ports

Part number	P-port	T-port	LX-port	M-port	Mounting feet	Weight
157B2921	G1/2	G1/2	G1/4	G1/4	M8	2.5 kg [5.51 lb]

**PVS End Plates**

**PVST with T-connection**

The PVST end plate closes off the valve stack section placed between them by placing it at the end. Furthermore, the end plate is ensuring Load Sense (LS) is relieved to tank pressure when the valve is not operated.

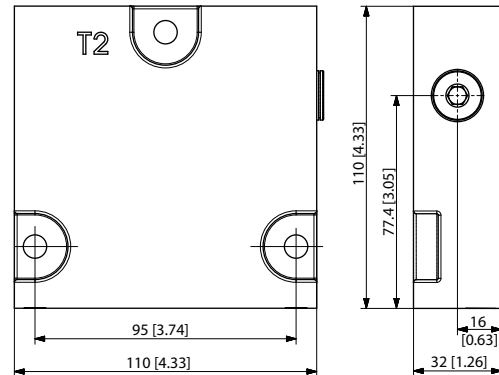
The PVSI Start Plates features:

- Integrated LS pressure relief valve to tank
- Threaded T port
- Optional integrated thermal orifice

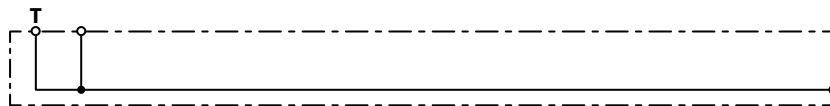
*PVST with T-connection*



*PVST with T-connection dimensions*



*PVST with T-connection schematic*



*Maximum pressure for P- and T-port*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

[See part number table for details on maximum pressure capacity](#)

*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

When using a PVST with T-connection it is not possible to use the LS A/B fitting in the bottom of the PVG section next to the PVST.

*Part numbers for PVST with T-connection*

Part number	Material	T-port	Mounting feet	Weight
157B2500	Steel	G1/2	M8	0.47 kg [1.05 lb]
157B2520		7/8-14	5/16-18	

### PVS End Plates

Part numbers for PVST with T-connection (continued)

Part number	Material	T-port	Mounting feet	Weight
<b>157B2913</b>	Iron	M22x1.5 DIN 3852-1	M8	0.6 kg [1.32 lb]
<b>11004462</b>		M22x1.5 ISO 6149		

### PVSI Start Plate

The PVG 32 PVSI iron start plates is for use with PVPM in a closed center configuration for use with variable displacement pumps.

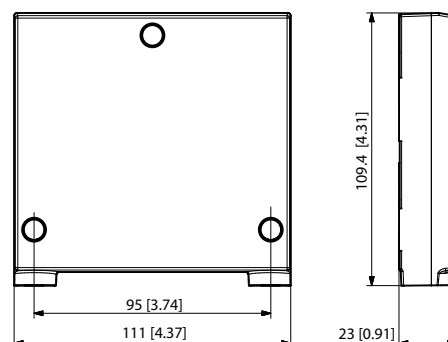
The PVSI Start Plates features:

- Integrated pilot pressure reducing valve (PPRV) for PVE
- Integrated sealing for groups with/without T0 port
- Threaded ports for LS and T0 port

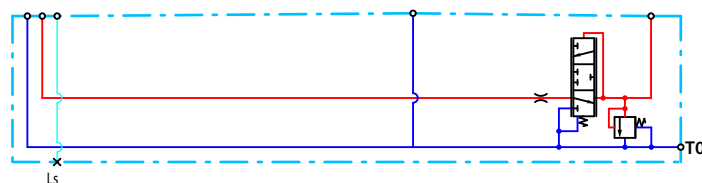
PVSI start plate



Dimensions



Schematic



Maximum pressure for P- and T-port

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

[See part number table for details on maximum pressure capacity](#)

Part numbers for PVSI start plates

Part number	LS-, T0-port	Mounting	Weight
<b>11091772</b>	9/16-18-UNF	5/16-18 UNC	1.6 kg [3.53 lb]
<b>11091773</b>	G1/4"	M8	

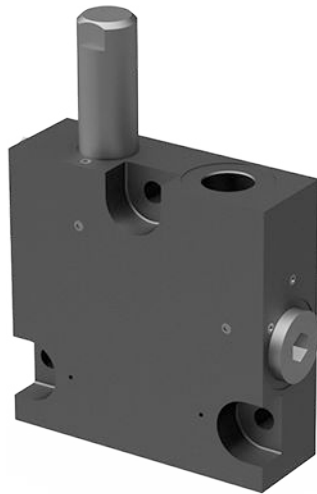
**PVS End Plates**

**PVSD End Plate**

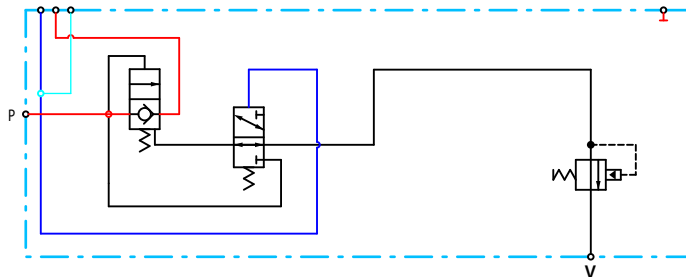
The PVSD cast iron end plates are used for preventing T-line peaks and spillage and closing off the valve stack section at the end.

Furthermore, the end plate is ensuring Load Sense (LS) is relieved to tank pressure while the valve is not operated and features threaded P and V (spillage) ports.

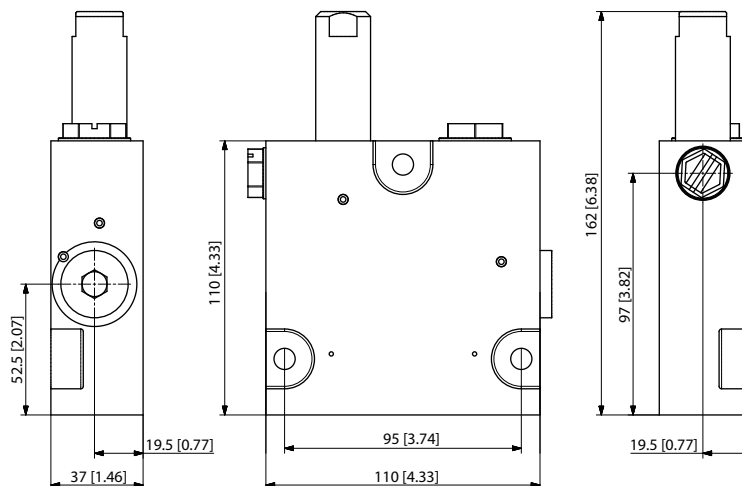
*PVSD end plate*



*Schematic*

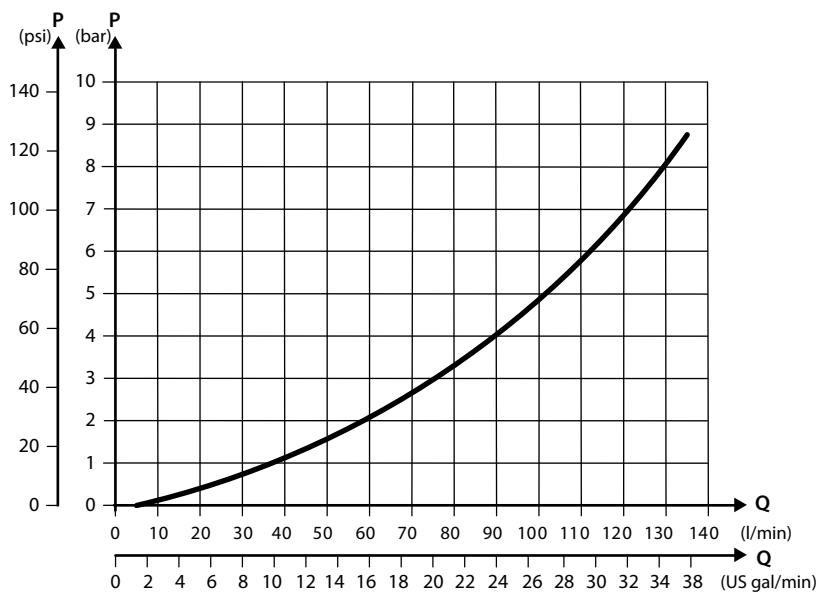


*Dimensions*



**PVS End Plates**

*Pressure drop P to P characteristic*



*Maximum pressure, flow and leakage*

Max. P-port continuous	Max. T-port static/dynamic	Max. rated pump flow	V- port leakage
210 bar [3046 psi]	50 bar [725 psi]	120 l/min [31.7 US gal/min]	1 cm <sup>3</sup> [0.06 in <sup>3</sup> ] / hour

[See part number table for details on maximum pressure capacity](#)

*Part number for PVSD end plate*

Part number	P-, V-port	Weight	Mounting
<b>157B2904</b>	G1/4"	3.01 kg [6.64 lb]	M8

**PVS End Plates**

**PVSI with PVE PPRV**

The PVG 32 PVS end plates close off the valve stack section placed between them by placing them at the end. Furthermore, the end plate is ensuring Load Sense (LS) is relieved to tank pressure when the valve is not operated.

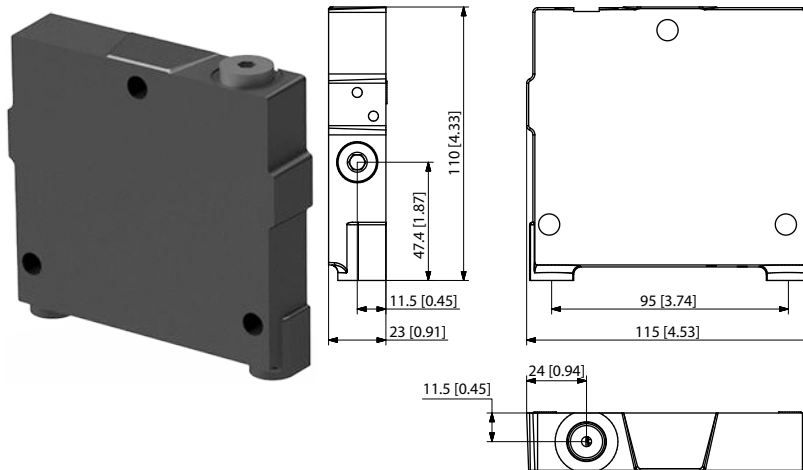
The integrated pilot pressure reduction valve (PPRV) is intended a valve group with electro-hydraulic controlled work sections.

The PVSI with PVE PPRV features:

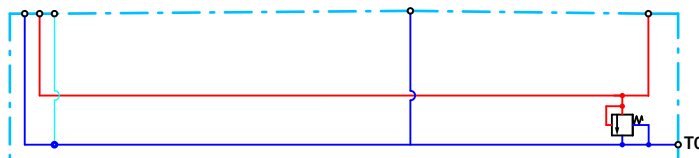
- Integrated pilot pressure reducing valve (PPRV) for PVE
- Threaded T0 port

*PVSI with PVE PPRV*

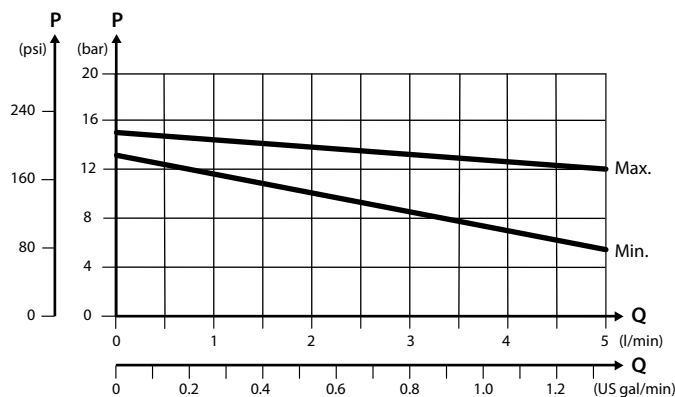
*Dimensions*



*Schematic*



*Pilot pressure reduction valve characteristics*



## PVS End Plates

*Maximum pressure for P- and T-port*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

[See part number table for details on maximum pressure capacity](#)

---

*Part number for PVS1 with PVE PPRV plate*

Part number	T0-port	Weight	Mounting
<b>157B2917</b>	M14x1.5	0.48 kg [1.05 lb]	M10

## PVS End Plates

### PVST with PVE PPRV and PP dump

The PVG 32 PVS end plates close off the valve stack section placed between them by placing them at the end. Furthermore, the end plate is ensuring Load Sense (LS) is relieved to tank pressure when the valve is not operated.

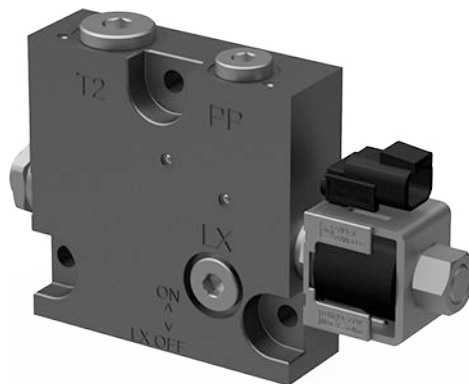
The integrated pilot pressure reduction valve (PPRV) is intended a valve group with electro-hydraulic controlled work sections. The pilot pressure can be dumped to tank thereby preventing any electrical activation of the work sections.

The selectable LX port enables other remote valves to be connected onto the Load Sense shuttle network.

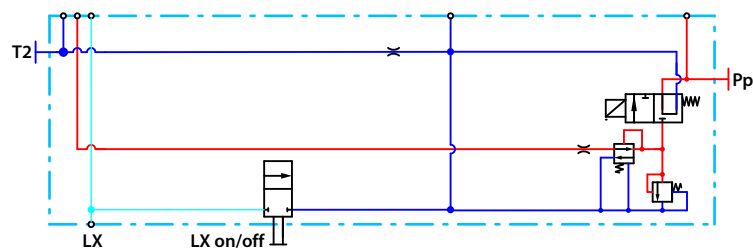
*The PVST with PVE PPRV and PP dump features:*

- Integrated pilot pressure reducing valve (PPRV) for PVE
- Integrated pilot oil dump valve
- Threaded T and LX port
- Selector for LX or not LX modes

*PVST with PVE PPRV and PP dump*



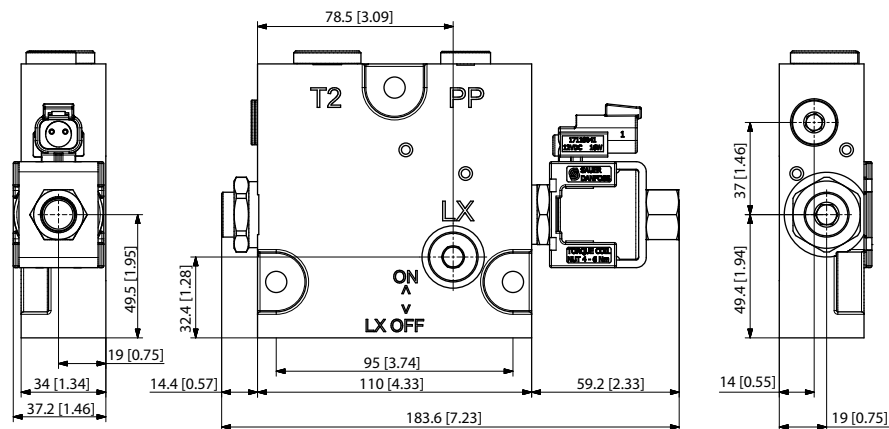
*Schematic*



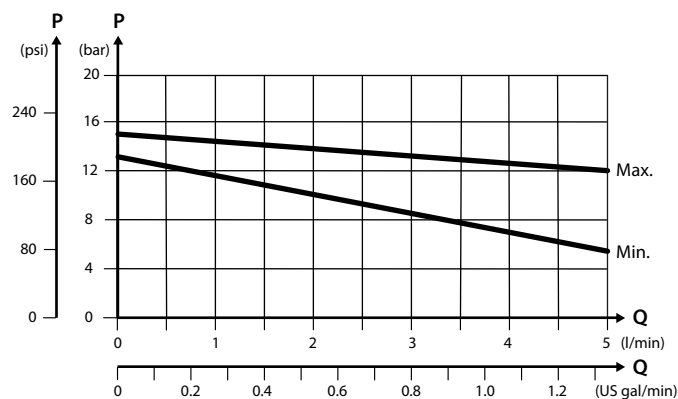


**PVS End Plates**

*Dimensions*



*Pilot pressure reduction valve characteristics*



*Maximum pressure for P- and T-port*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

[See part number table for details on maximum pressure capacity](#)

*Part number for PVST with PPRV/PP dump*

Part number	T0, LX-port	T- port	PP dump	Weight	Mounting
<b>11050065</b>	M14x1.5	M22x1.5	12 V <sub>DC</sub>	3.2 kg [7.05 lb]	M8

### PVSKM Full Flow Cut Off Modules

The PVG 32 PVSKM inline full flow cut-off module, also referred to as full flow cut-off modules, enables an integrated full flow cut-off and High Pressure Carry Over (HPCO) functionality by means of the integrated PVSKM spool, controlled either manually, hydraulically or electrohydraulically.

The PVG 32 PVSKM modules, also referred to as full flow cut-off modules, inline full flow cut-off of flow or as an HPCO, High Pressure Carry Over port.

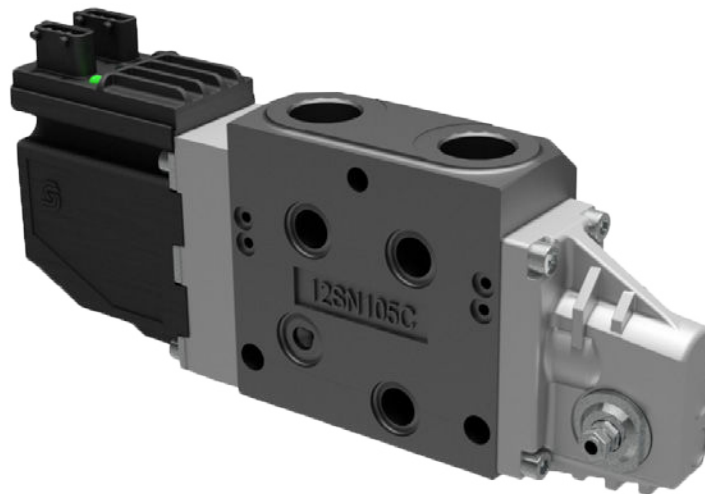
The PVSKM module allows a position anywhere in the PVG 32 valve group, similar to a standard PVG 32 basic module. The freedom of position of the PVSKM module in the PVG 32 valve group enables a full flow cut-off, of the entire valve group, by placing the PVSKM right after the PVP inlet module, or only a part of the valve group, by placing the PVSKM elsewhere in the valve group.

The PVSKM module variants are based on a generic platform with a wide selection of additional features, enabling you to tailor the valve stack to comply with Category 2 or 3 safety systems according to ISO 13849.

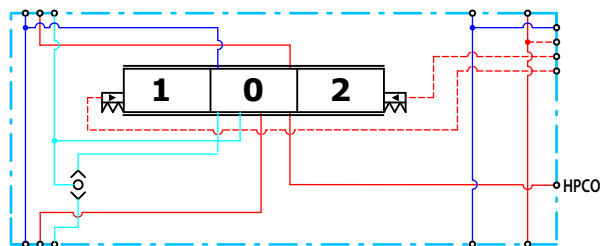
*The PVSKM Full Flow Cut-Off Module features:*

- Threaded port for HPCO port
- Optional T0 facility and external T0 port
- Different PVSKM spool types depending on requested HPCO flow capacity

*PVSKM Full Flow Cut Off module*



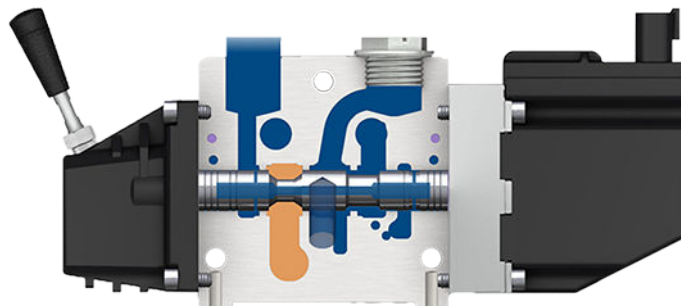
*PVSKM schematic*



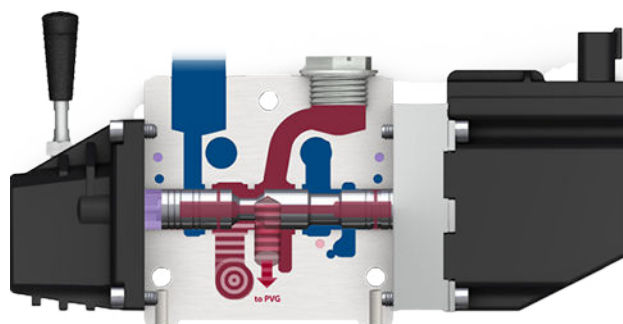
**PVSKM Full Flow Cut Off Modules**

**PVSKM Functionality**

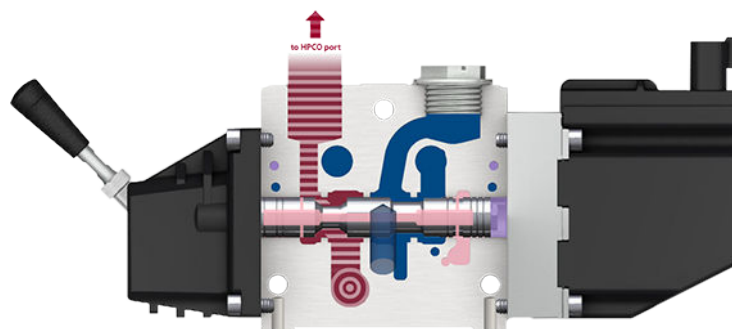
*Neutral mode*



*PVG mode*



*HPCO mode*



*Maximum pressure for P- and T-port*

Max. P-port continuous	Max. P-port intermittent	Max. T-port static/dynamic
300/350 bar [4351/5076 psi]	400 bar [5800 psi]	25/40 bar [365/580 psi]

*Technical specification*

Parameter	Minimum	Recommended range	Maximum
Fluid temperature	-30°C [-22°F]	30 to 60°C [86 to 140°F]	90° [194°F]
Fluid viscosity	4 mm <sup>2</sup> /s [39 SUS]	12 to 75 mm <sup>2</sup> /s [65 to 347 SUS]	460 mm <sup>2</sup> /s [2128 SUS]
Fluid cleanliness	23/19/16 (according to ISO 4406)		
Operating temperature	Ambient: -30 to 60°C [-22 to 140°F]		

**PVSKM Full Flow Cut Off Modules**

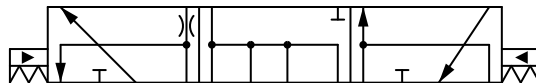
*Part number for PVSKM module*

<b>Part number</b>	<b>P-port/HPCO-port</b>	<b>T0 Facility</b>	<b>Mounting</b>
<b>11099469</b>	G3/4"	yes	M8
<b>11107369</b>	1 1/16-12 UN	yes	
<b>11117252</b>	G3/4"	-	

**PVSKM Full Flow Cut Off Modules**

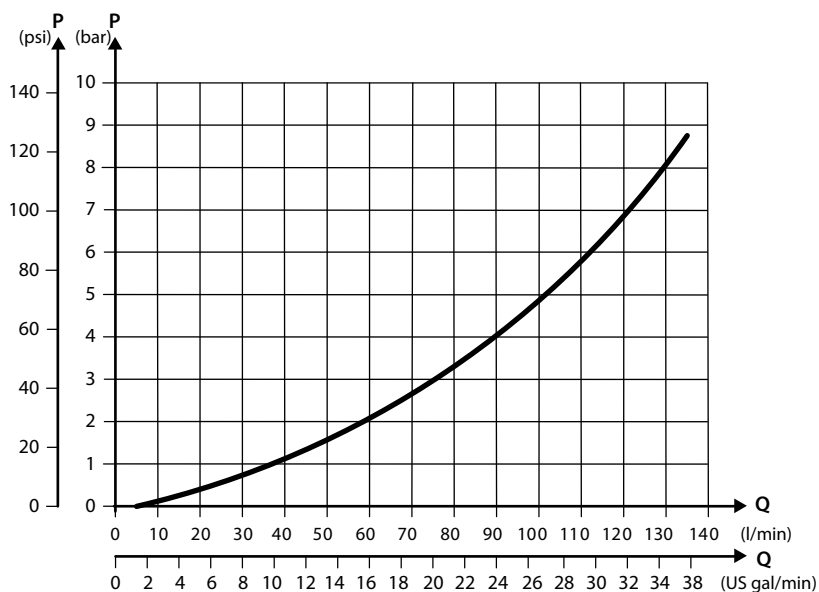
**PVSKM Spool**

*PVSKM Spool schematic*

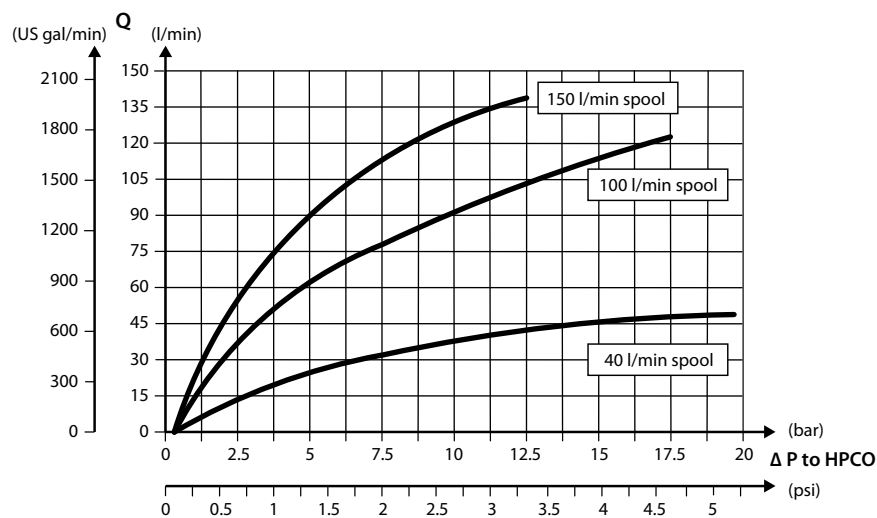


**Theoretical Performance**

*Pressure drop P to P characteristic*



*Pressure drop from P to HPCO characteristics*



**PVSKM Full Flow Cut Off Modules**

*Part number for PVSKM spool*

<b>Part number</b>	<b>HPCO flow</b>	<b>Actuation method</b>
<b>11100036</b>	150 l/min [39.6 US gal/min]	PVE
<b>11116733</b>	40 l/min [10.6 US gal/min]	
<b>11116734</b>	100 l/min [26.4 US gal/min]	
<b>11111293</b>	150 l/min [39.6 US gal/min]	PVH/PVHC

## PVAS Stay Bolts

PVAS Stay Bolts kit for various PVG combinations consist of three tie rods, six washers, six nuts and O-ring. Use the guide and reference tables how to choose PVAS kit.

The tie rods are inserted through the entire length of the PVG valve stack. The nuts are tightened at the pump side and at the end plate.

To find the PVAS kit that fits your PVG 16 valve stack, you need to go to the table [PVG 32 modules total length](#) on page 208 and find the length. Then go to the table [PVAS Part Numbers](#) on page 207 and find the matching part number.

For stay bolts for a PVG 32/16 combination, see this [PVG 32/16 Combinations](#) on page 208.

Stay bolts for PVG 256/128/32/16 combinations consist of two different kits. See [PVG 256/128/32/16 Combinations](#) on page 209 to find the right kits for your combination.

[Combinations with PVG 100 and PVG 120 requires special PVAS kits. These are not included in the PVAS table.](#)

## PVAS Part Numbers

PVAS part numbers according to accumulated length interval PVG 32.

### *PVAS part numbers*

Length, mm [in]	Part number	Length, mm [in]	Part number
20 – 48 [0.79 – 1.89]	<b>11188219</b>	361 – 372 [14.21 – 14.65]	<b>11188205</b>
49 – 60 [1.93 – 2.36]	<b>11188218</b>	373 – 384 [14.69 – 15.12]	<b>157B8026</b>
61 – 72 [2.40 – 2.83]	<b>157B8000</b>	385 – 396 [15.16 – 15.59]	<b>11188204</b>
73 – 84 [2.87 – 3.31]	<b>11188217</b>	397 – 408 [15.63 – 16.06]	<b>157B8007</b>
85 – 96 [3.35 – 3.78]	<b>157B8031</b>	409 – 420 [16.10 – 16.54]	<b>11188203</b>
97 – 108 [3.82 – 4.25]	<b>11188216</b>	421 – 432 [16.58 – 17.01]	<b>157B8027</b>
109 – 120 [4.29 – 4.72]	<b>157B8001</b>	433 – 444 [17.05 – 17.48]	<b>11188202</b>
121 – 132 [4.76 – 5.20]	<b>11188215</b>	445 – 456 [17.52 – 17.95]	<b>157B8008</b>
133 – 144 [5.24 – 5.67]	<b>157B8021</b>	457 – 468 [17.99 – 18.43]	<b>11188201</b>
145 – 156 [5.71 – 6.14]	<b>11188214</b>	469 – 480 [18.47 – 18.90]	<b>157B8028</b>
157 – 168 [6.18 – 6.61]	<b>157B8002</b>	481 – 492 [18.94 – 19.37]	<b>11188200</b>
169 – 180 [6.65 – 7.09]	<b>11188213</b>	493 – 504 [19.41 – 19.84]	<b>157B8009</b>
181 – 192 [7.13 – 7.56]	<b>157B8022</b>	505 – 516 [19.88 – 20.31]	<b>11188199</b>
193 – 204 [7.60 – 8.03]	<b>11188212</b>	517 – 528 [20.35 – 20.79]	<b>157B8029</b>
205 – 216 [8.07 – 8.50]	<b>157B8003</b>	529 – 540 [20.83 – 21.26]	<b>11188198</b>
217 – 228 [8.54 – 8.98]	<b>11188211</b>	541 – 552 [21.30 – 21.73]	<b>157B8010</b>
229 – 240 [9.02 – 9.45]	<b>157B8023</b>	553 – 564 [21.77 – 22.20]	<b>11188197</b>
241 – 252 [9.49 – 9.92]	<b>11188210</b>	565 – 576 [22.24 – 22.68]	<b>157B8030</b>
253 – 264 [9.96 – 10.39]	<b>157B8004</b>	577 – 588 [22.72 – 23.15]	<b>11188196</b>
265 – 276 [10.43 – 10.87]	<b>11188209</b>	589 – 600 [23.19 – 23.62]	<b>157B8061</b>
277 – 288 [10.91 – 11.34]	<b>157B8024</b>	601 – 612 [23.66 – 24.09]	<b>11188195</b>
289 – 300 [11.38 – 11.81]	<b>11188208</b>	613 – 624 [24.13 – 24.57]	<b>157B8081</b>
301 – 312 [11.85 – 12.28]	<b>157B8005</b>	625 – 636 [24.61 – 25.04]	<b>11188194</b>
313 – 324 [12.32 – 12.76]	<b>11188207</b>	637 – 648 [25.08 – 25.51]	<b>157B8062</b>
325 – 336 [12.80 – 13.23]	<b>157B8025</b>	649 – 660 [25.55 – 25.98]	<b>11188189</b>
337 – 348 [13.27 – 13.70]	<b>11188206</b>	661 – 672 [26.02 – 26.46]	<b>157B8082</b>
349 – 360 [13.74 – 14.17]	<b>157B8006</b>		

**PVAS Stay Bolts**

**PVG 32 modules total length**

Table with total length of the PVG 32 depending on the number of PVB modules.

No. of PVB 32	1	2	3	4	5	6	7	8	9	10	11	12
Length mm [in]	119 [4.69]	167 [6.57]	215 [8.46]	263 [10.35]	311 [12.24]	359 [14.13]	407 [16.02]	455 [17.91]	503 [19.80]	551 [21.69]	599 [23.58]	647 [25.47]

**PVG 32/16 Combinations**

The table of PVB 32 and PVB 16 modules combination, the total length depending on the amount of valve groups.

		PVB 16										
Modules in mm [in]		1	2	3	4	5	6	7	8	9	10	11
PVB 32	1	159 [6.26]	199 [7.83]	239 [9.41]	279 [10.98]	319 [12.56]	359 [14.13]	399 [15.71]	439 [17.28]	479 [18.86]	519 [20.43]	559 [22.01]
	2	207 [8.15]	247 [9.72]	287 [11.30]	327 [12.87]	367 [14.45]	407 [16.02]	447 [17.60]	487 [19.17]	527 [20.74]	567 [22.32]	607 [23.90]
	3	255 [10.04]	295 [11.61]	335 [13.19]	375 [14.76]	415 [16.34]	455 [17.91]	495 [19.49]	535 [21.06]	575 [22.64]	615 [24.21]	655 [25.79]
	4	303 [11.93]	343 [13.50]	383 [15.08]	423 [16.65]	463 [18.23]	503 [19.80]	543 [21.38]	583 [22.95]	623 [24.53]	663 [26.10]	-
	5	351 [13.82]	391 [15.39]	431 [16.97]	471 [18.54]	511 [20.12]	551 [21.69]	591 [23.27]	631 [24.84]	671 [26.42]	-	-
	6	399 [15.71]	439 [17.28]	479 [18.86]	519 [20.43]	559 [22.01]	599 [23.58]	639 [25.16]	-	-	-	-
	7	447 [17.60]	487 [19.17]	527 [20.75]	567 [22.32]	607 [23.90]	647 [25.47]	-	-	-	-	-
	8	495 [19.49]	535 [21.06]	575 [22.64]	615 [24.21]	655 [25.79]	-	-	-	-	-	-
	9	543 [21.38]	583 [22.95]	623 [24.53]	663 [26.10]	-	-	-	-	-	-	-
	10	591 [23.27]	631 [24.84]	671 [26.42]	-	-	-	-	-	-	-	-
	11	639 [25.16]	-	-	-	-	-	-	-	-	-	-



## PVAS Stay Bolts

### PVG 256/128/32/16 Combinations

The tables of PVB 256/128, 32/16 modules, total length depending on the amount of valve groups.

Stay bolts for PVG 128/256/32/16 combinations consist of 2 different kits:

1. For PVAS containing 2 stay bolts – please look in the *Table 1* below and use the part number before the + symbol.
2. For PVAS containing 3 stay bolts – please look in *Table 1* below and write down the length in millimeters which is the number after the + symbol. Next you add the number from *Table 2* below. Now find the part number for the needed stay bolts in the table *PVAS Part Numbers* on page 207.

O-rings are a part of the PVAS kits – no additional part number needed.

**Caution**

**It is not possible to do combinations exceeding 672 mm.**

### Example

For 2 PVB 256 and 1 PVB 128 and 1 PVB 32 and 2 PVB 16: PVAS 1 Part number = **11187681** from *Table 1*.  
 PVAS 2 = **278** mm from *Table 1* + **152** mm from *Table 2* = 278+152 =430 mm which equals **157B8027** in the PVAS table.

Table 2 – PVG 256/128 combinations

		PVB 256							
Modules (mm)		0	1	2	3	4	5	6	7
PVB 128	0	11187676+ 40	11187672+ 126	11187673+ 212	11187656+ 298	11187675+ 384	11187696+ 470	11187697+ 556	11187698+ 642
	1	11187320+ 106	11187677+ 192	<b>11187681+ 278</b>	11187658+ 364	11187685+ 450	11187687+ 536	11187690+ 622	
	2	11187617+ 172	11187678+ 258	11187682+ 344	11187686+ 430	11187691+ 516	11187704+ 602		
	3	11187655+ 238	11187679+ 324	11187683+ 410	11187705+ 496	11187694+ 582	11187695+ 668		
	4	11187684+ 304	11187680+ 390	11187696+ 476	11187697+ 562	11187689+ 648			
	5	11187658+ 370	11187699+ 456	11187688+ 542	11187710+ 628				
	6	11187693+ 436	11187703+ 522	11187704+ 608					
	7	11187705+ 502	11187694+ 588						
	8	11187692+ 568	11187709+ 654						
	9	11187710+ 634							

**PVAS Stay Bolts**

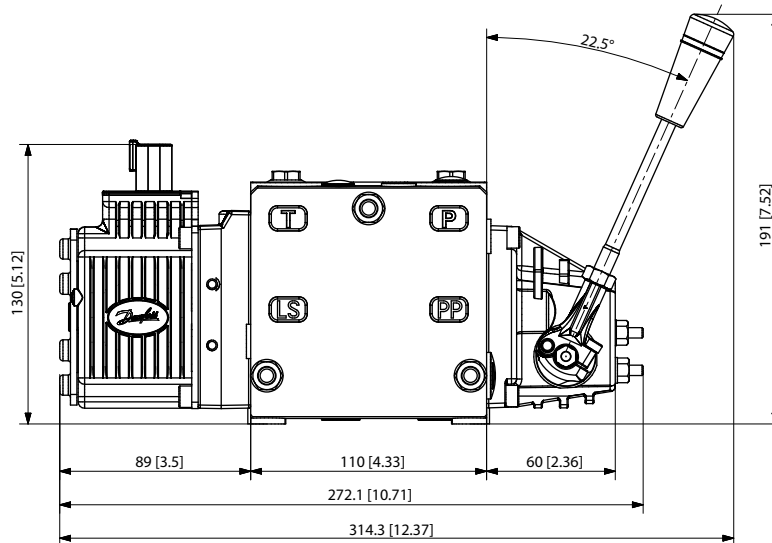
Table 2 – PVG 32/16 combinations

		<b>PVB 16</b>										
<b>Modules (mm)</b>		<b>0</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>
<b>PVB 32</b>	<b>0</b>	-	64	104	144	184	224	264	304	344	384	424
	<b>1</b>	72	112	<b>152</b>	192	232	272	312	352	392	432	-
	<b>2</b>	120	160	200	240	280	320	360	400	440	-	-
	<b>3</b>	168	208	248	288	328	368	408	448	-	-	-
	<b>4</b>	216	256	296	236	276	416	456	-	-	-	-
	<b>5</b>	264	304	344	384	424	464	-	-	-	-	-
	<b>6</b>	312	352	392	432	472	-	-	-	-	-	-
	<b>7</b>	360	400	440	480	-	-	-	-	-	-	-
	<b>8</b>	408	448	488	-	-	-	-	-	-	-	-
	<b>9</b>	456	496	-	-	-	-	-	-	-	-	-
	<b>10</b>	504	-	-	-	-	-	-	-	-	-	-

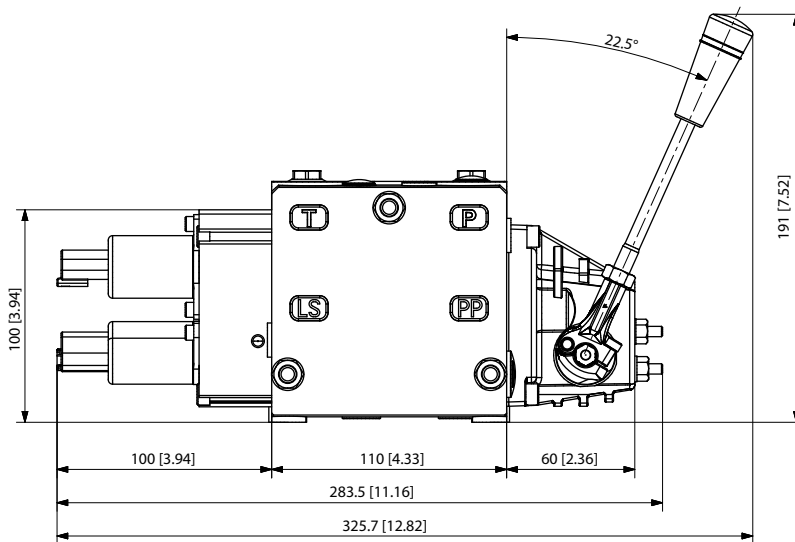
**PVG 32 Combinations Valve Stack Dimensions**

**PVG 32 Dimensions**

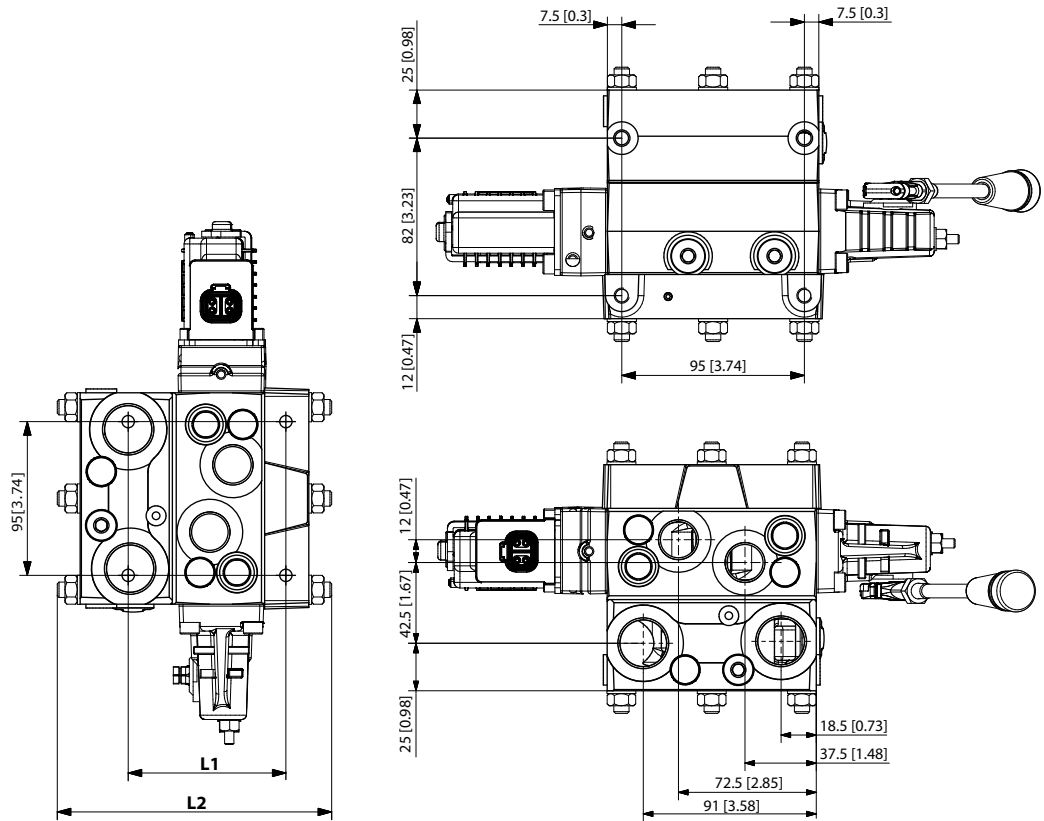
*PVG 32 with PVE actuator*



*PVG 32 with PVHC*



**PVG 32 Combinations Valve Stack Dimensions**



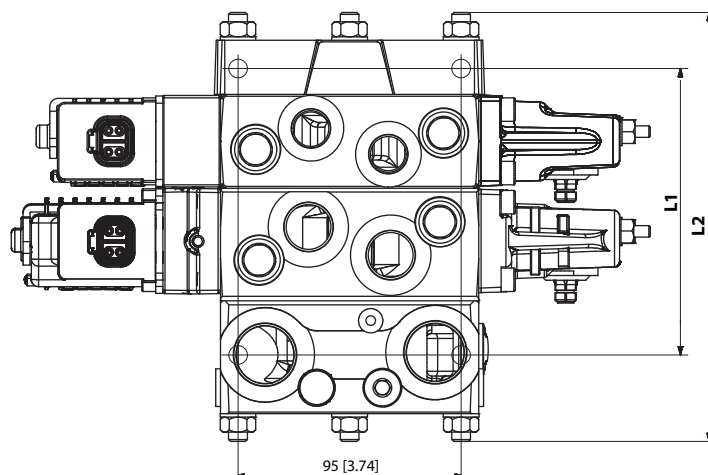
Number of PVB 32		1	2	3	4	5	6	7	8	9	10	11	12
L1	mm [in]	82 [3.23]		178 [7.01]130 [5.12]	226 [8.90]	274 [10.79]	322 [12.68]	370 [14.57]	418 [16.46]	466 [18.35]	514 [20.24]	562 [22.13]	610 [24.02]
L2	130 [5.12mm [in]	141 [5.55]	190 [7.48]	238 [9.37]	287 [11.30]	335 [13.19]	384 [15.12]	432 [17.01]	481 [18.94]	529 [20.83]	578 [22.76]	626 [24.65]	675 [26.57]
Weight	kg [lb]	8,33 [18.36]	11,46 [25.26]	14,53 [32.03]	17,66 [38.93]	20,74 [45.72]	23,81 [52.49]	26,94 [59.39]	30,01 [66.16]	33,09 [72.95]	36,21 [79.83]	39,29 [86.62]	42,26 [93.17]

Weight is for a PVG 32 with PVEO series 7 on each working section and is only approximate.

**PVG 32 Combinations Valve Stack Dimensions**

**PVG 32/16 Dimensions**

The table of PVB 32 and PVB 16 combination valve stack dimensions overview table with accompanying drawing.



*PVB 32/16 combination valve stack dimensions, mm [in]*

Number of PVB 32 (down)		Number of PVB 16 modules										
		1	2	3	4	5	6	7	8	9	10	11
1	L1	122 [4.80]	162 [6.38]	202 [7.95]	242 [9.53]	282 [11.10]	322 [12.68]	362 [14.25]	402 [15.83]	442 [17.40]	482 [18.98]	522 [20.55]
	L2	189 [7.44]	238 [9.37]	262 [10.31]	311 [12.24]	360 [14.17]	385 [15.16]	434 [17.09]	483 [19.02]	507 [19.96]	551 [21.69]	600 [23.62]
2	L1	170 [6.69]	210 [8.27]	250 [9.84]	290 [11.42]	330 [12.99]	370 [14.57]	410 [16.14]	450 [17.72]	490 [19.29]	530 [20.87]	570 [22.44]
	L2	238 [9.37]	287 [11.30]	311 [12.24]	360 [14.17]	409 [16.10]	434 [17.09]	483 [19.02]	507 [19.96]	551 [21.69]	600 [23.62]	646 [25.43]
3	L1	218 [8.58]	258 [10.16]	298 [11.73]	338 [13.31]	378 [14.88]	418 [16.46]	458 [18.03]	498 [19.61]	538 [21.18]	578 [22.76]	-
	L2	287 [11.30]	336 [13.23]	360 [14.17]	409 [16.10]	458 [18.03]	483 [19.02]	527 [20.75]	576 [22.68]	600 [23.62]	646 [25.43]	-
4	L1	266 [10.47]	306 [12.05]	346 [13.62]	386 [15.20]	426 [16.77]	466 [18.35]	506 [19.92]	546 [21.50]	586 [23.07]	-	-
	L2	336 [13.23]	385 [15.16]	409 [16.10]	458 [18.03]	483 [19.02]	527 [20.75]	576 [22.68]	622 [24.49]	646 [25.43]	-	-
5	L1	314 [12.36]	354 [13.94]	394 [15.51]	434 [17.09]	474 [18.66]	514 [20.24]	554 [21.81]	594 [23.39]	-	-	-
	L2	385 [15.16]	434 [17.09]	458 [18.03]	507 [19.96]	551 [21.69]	576 [22.68]	622 [24.49]	670 [26.38]	-	-	-
6	L1	362 [14.25]	402 [15.83]	442 [17.40]	482 [18.98]	522 [20.55]	562 [22.13]	602 [23.70]	-	-	-	-
	L2	434 [17.09]	483 [19.02]	507 [19.96]	551 [21.69]	600 [23.62]	622 [24.49]	670 [26.38]	-	-	-	-
7	L1	410 [16.14]	450 [17.72]	490 [19.29]	530 [20.87]	570 [22.44]	610 [24.02]	-	-	-	-	-
	L2	483 [19.02]	527 [20.75]	551 [21.69]	600 [23.62]	646 [25.43]	670 [26.38]	-	-	-	-	-
8	L1	458 [18.03]	498 [19.61]	538 [21.18]	578 [22.76]	-	-	-	-	-	-	-
	L2	527 [20.75]	576 [22.68]	600 [23.62]	646 [25.43]	-	-	-	-	-	-	-

**PVG 32 Combinations Valve Stack Dimensions**

*PVB 32/16 combination valve stack dimensions, mm [in] (continued)*

Number of PVB 32 (down)		Number of PVB 16 modules										
		1	2	3	4	5	6	7	8	9	10	11
9	L1	506 [19.92]	546 [21.50]	586 [23.07]	-	-	-	-	-	-	-	-
	L2	576 [22.68]	622 [24.49]	646 [25.43]	-	-	-	-	-	-	-	-
10	L1	554 [21.81]	594 [23.39]	-	-	-	-	-	-	-	-	-
	L2	622 [24.49]	670 [26.38]	-	-	-	-	-	-	-	-	-
11	L1	602 [23.70]	-	-	-	-	-	-	-	-	-	-
	L2	670 [26.38]	-	-	-	-	-	-	-	-	-	-

**Weight for a PVG 32/16 valve stack**

*The combined weight of a PVG 32/16 valve stack can be defined like this:*

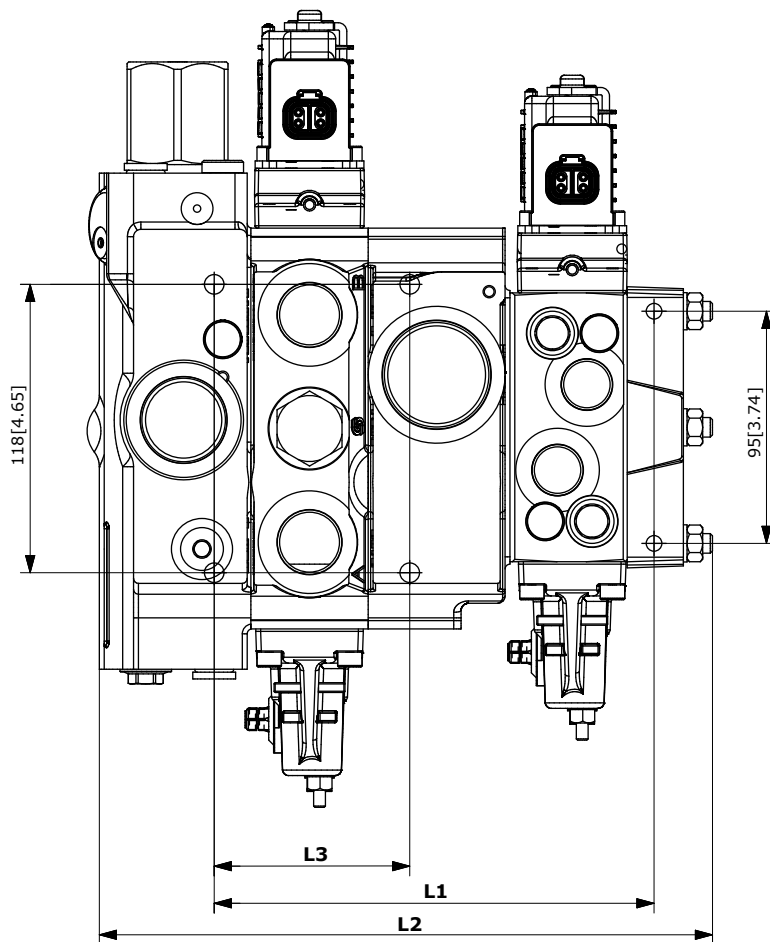
**(Numbers of PVB 32 x 4,42) + (numbers of PVB 16 x 3,67) + 3,6 = Weight in kg**

**(Numbers of PVB 32 x 9.75) + (numbers of PVB 16 x 8.09) + 7.95 = Weight in lb**

**PVG 32 Combinations Valve Stack Dimensions**

**PVG 100/32 Dimensions**

The table of PVB 100 and PVB 32 combination valve stack dimensions overview table with accompanying drawing.



*PVB 100/32 combination valve stack dimensions, mm [in]*

Number of PVB 100 (down)		Number of PVB 32 modules										
		1	2	3	4	5	6	7	8	9	10	11
1	L1	168 [6,61]	216 [8,50]	264 [10,39]	312 [12,28]	360 [14,17]	408 [16,06]	456 [17,95]	504 [19,84]	552 [21,73]	600 [23,62]	648 [25,51]
	L3	80 mm [3.15 in]										
2	L1	216 [8,50]	264 [10,39]	312 [12,28]	360 [14,17]	408 [16,06]	456 [17,95]	504 [19,84]	552 [21,73]	600 [23,62]	648 [25,51]	696 [27,40]
	L3	128 mm [5.04 in]										
3	L1	264 [10,39]	312 [12,28]	360 [14,17]	408 [16,06]	456 [17,95]	504 [19,84]	552 [21,73]	600 [23,62]	648 [25,51]	696 [27,40]	744 [29,29]
	L3	176 mm [6.93 in]										
4	L1	312 [12,28]	360 [14,17]	408 [16,06]	456 [17,95]	504 [19,84]	552 [21,73]	600 [23,62]	648 [25,51]	696 [27,40]	744 [29,29]	792 [31,18]
	L3	224 mm [8.82 in]										

**PVG 32 Combinations Valve Stack Dimensions**

*PVB 100/32 combination valve stack dimensions, mm [in] (continued)*

Number of PVB 100 (down)		Number of PVB 32 modules										
		1	2	3	4	5	6	7	8	9	10	11
5	L1	360	408	456	504	552	600	648	696	744	792	840
		[14,17]	[16,06]	[17,95]	[19,84]	[21,73]	[23,62]	[25,51]	[27,40]	[29,29]	[31,18]	[33,07]
	L3	272 mm [10.71 in]										
6	L1	408	456	504	552	600	648	696	744	792	840	888
		[16,06]	[17,95]	[19,84]	[21,73]	[23,62]	[25,51]	[27,40]	[29,29]	[31,18]	[33,07]	[34,96]
	L3	320 mm [12.60 in]										
7	L1	456	504	552	600	648	696	744	792	840	888	936
		[17,95]	[19,84]	[21,73]	[23,62]	[25,51]	[27,40]	[29,29]	[31,18]	[33,07]	[34,96]	[36,85]
	L3	368 mm [14.49 in]										
8	L1	504	552	600	648	696	744	792	840	888	936	984
		[19,84]	[21,73]	[23,62]	[25,51]	[27,40]	[29,29]	[31,18]	[33,07]	[34,96]	[36,85]	[38,74]
	L3	416 mm [16.38 in]										

**Weight for a PVG 100/32 valve stack**

*The combined weight of a PVG 100/32 valve stack can be defined like this:*

**(Numbers of PVB 100 x 7) + (numbers of PVB 32 x 4.42) + 10 = Weight (kg)**

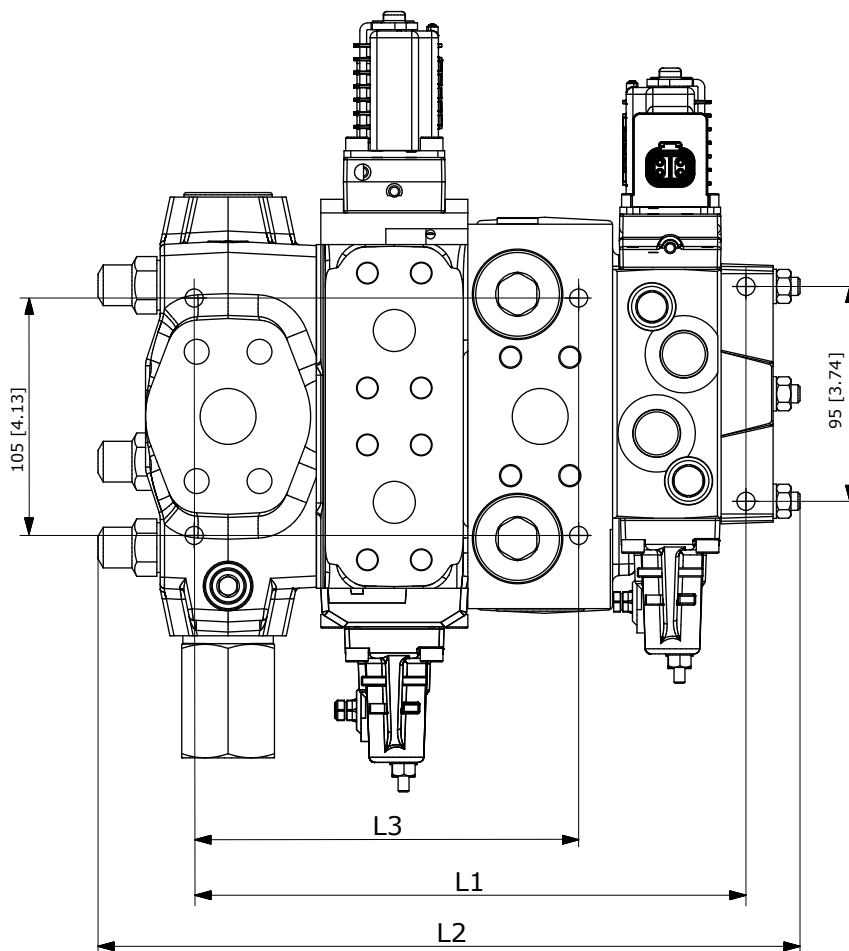
**(Numbers of PVB 100 x 9.37) + (numbers of PVB 32 x 9.75) + 22 = Weight (lb)**



**PVG 32 Combinations Valve Stack Dimensions**

**PVG 120/32 Dimensions**

The table of PVB 120 and PVB 32 combination valve stack dimensions overview table with accompanying drawing.



There is a horizontal difference 62.5 mm [2.46 in] in the mounting plane of the PVG 120/PVG 16. Due to the large size of the PVG 120 interface-module it is necessary to have at least one PVG 32 module between the PVGI and the first PVG 32 slice.

*PVB 120/32 combination valve stack dimensions, mm [in]*

Number of PVB 120 (down)		Number of PVB 32 modules										
		1	2	3	4	5	6	7	8	9	10	11
1	L1	292 [11.50]	340 [13.39]	388 [15.28]	436 [17.17]	484 [19.06]	532 [20.94]	580 [22.83]	628 [24.72]	676 [26.61]	724 [28.50]	772 [30.39]
	L3	170 mm [6.69 in]										
2	L1	359 [14.13]	407 [16.02]	455 [17.91]	503 [19.80]	551 [21.69]	599 [23.58]	647 [25.47]	695 [27.36]	743 [29.25]	791 [31.14]	839 [33.03]
	L3	237 mm [9.33 in]										
3	L1	426 [16.77]	474 [18.66]	522 [20.55]	570 [22.44]	618 [24.33]	666 [26.22]	714 [28.11]	762 [30.00]	810 [31.89]	858 [33.78]	906 [35.67]
	L3	304 mm [11.91 in]										

**PVG 32 Combinations Valve Stack Dimensions**

*PVB 120/32 combination valve stack dimensions, mm [in] (continued)*

Number of PVB 120 (down)		Number of PVB 32 modules										
		1	2	3	4	5	6	7	8	9	10	11
4	L1	493	541	589	637	685	733	781	829	877	925	973
		[19.41]	[21.30]	[23.19]	[25.08]	[26.97]	[28.86]	[30.75]	[32.64]	[34.53]	[36.42]	[38.31]
	L3	371 mm [14.61 in]										
5	L1	560	608	656	704	752	800	848	896	944	992	1040
		[22.05]	[23.94]	[25.83]	[27.72]	[29.61]	[31.50]	[33.39]	[35.28]	[37.17]	[39.06]	[40.94]
	L3	438 mm [17.24 in]										
6	L1	627	675	723	771	819	867	915	963	1011	1059	1107
		[24.69]	[26.57]	[28.46]	[30.35]	[32.24]	[34.13]	[36.02]	[37.91]	[39.80]	[41.69]	[43.58]
	L3	505 mm [19.88 in]										
7	L1	694	742	790	838	886	934	982	1030	1078	1126	1174
		[27.32]	[29.21]	[31.10]	[32.99]	[34.88]	[36.77]	[38.66]	[40.55]	[42.44]	[44.33]	[46.22]
	L3	572 mm [22.52 in]										
8	L1	761	809	857	905	953	1001	1049	1097	1145	1193	1241
		[29.96]	[31.85]	[33.74]	[35.63]	[37.52]	[39.41]	[41.30]	[43.19]	[45.08]	[46.97]	[48.86]
	L3	639 mm [25.16 in]										

**Weight for a PVG 120/32 valve stack**

*The combined weight of a PVG 120/32 valve stack can be defined like this:*

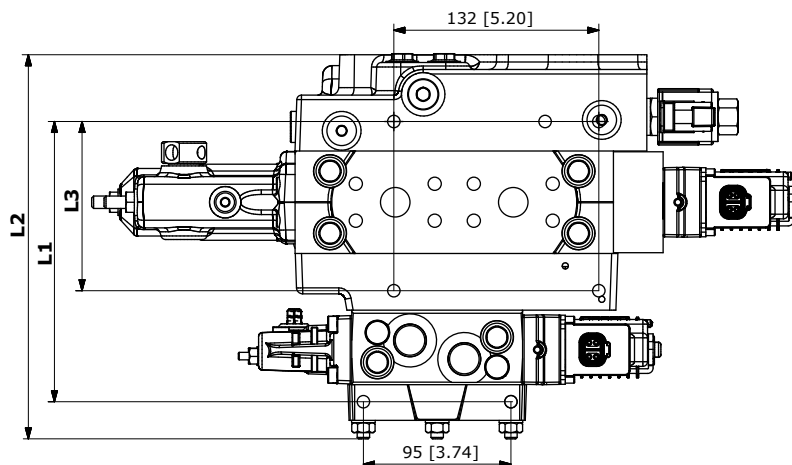
**(Numbers of PVB 120 x 13.5) + (numbers of PVB 32 x 4.42) + 11.5 = Weight (kg)**

**(Numbers of PVB 120 x 29.76) + (numbers of PVB 32 x 9.75) + 25.4 = Weight (lb)**

**PVG 32 Combinations Valve Stack Dimensions**

**PVG 128/32 Dimensions**

The table of PVB 128 and PVB 32 combination valve stack dimensions overview table with accompanying drawing.



*PVB 128/32 combination valve stack dimensions, mm [in]*

Number of PVB 128 (down)		Number of PVB 32 modules										
		1	2	3	4	5	6	7	8	9	10	11
1	L1	181 [7.13]	229 [9.02]	277 [10.91]	325 [12.80]	373 [14.69]	421 [16.57]	469 [18.46]	517 [20.35]	565 [22.24]	613 [24.13]	661 [26.02]
	L2	249,5 [9.82]	297,5 [11,71]	346,5 [13,64]	394,5 [15,53]	417,5 [16,44]	443,5 [17,46]	540,5 [21,28]	588,5 [23,17]	637,5 [25,10]	685,5 [26,99]	734,5 [28,92]
	L3	98,5 mm [3.88 in]										
2	L1	247,0 [9,72]	295,0 [11,61]	343,0 [13,50]	391,0 [15,39]	439,0 [17,28]	487,0 [19,17]	535,0 [21,06]	583,0 [22,95]	631,0 [24,84]	-	-
	L2	321,5 [12,66]	370,5 [14,59]	418,5 [16,48]	467,5 [18,41]	515,5 [20,30]	564,5 [22,22]	612,5 [24,11]	661,5 [26,04]	709,5 [27,93]	-	-
	L3	164,5 mm [6.48 in]										
3	L1	313,0 [12,32]	361,0 [14,21]	409,0 [16,10]	457,0 [17,99]	505,0 [19,88]	553,0 [21,77]	601,0 [23,66]	649,0 [25,55]	-	-	-
	L2	382,5 [15,06]	431,5 [16,99]	479,5 [18,88]	528,5 [20,81]	576,5 [22,70]	625,5 [24,63]	673,5 [26,52]	722,5 [28,44]	-	-	-
	L3	230,5 mm [9.07 in]										
4	L1	379,0 [14,92]	427,0 [16,81]	475,0 [18,70]	523,0 [20,59]	571,0 [22,48]	619,0 [24,37]	667,0 [26,26]	-	-	-	-
	L2	455,5 [17,93]	503,5 [19,82]	552,5 [21,75]	600,5 [23,64]	649,5 [25,57]	697,5 [27,46]	746,5 [29,39]	-	-	-	-
	L3	296,5 mm [11.67]										
5	L1	445,0 17,52	493,0 19,41	541,0 21,30	589,0 23,19	637,0 25,08	-	-	-	-	-	-
	L2	515,5 [20,30]	564,5 [22,22]	612,5 [24,11]	661,5 [26,04]	709,5 [27,93]	-	-	-	-	-	-
	L3	362,5 mm [14.27]										

**PVG 32 Combinations Valve Stack Dimensions**

*PVB 128/32 combination valve stack dimensions, mm [in] (continued)*

Number of PVB 128 (down)		Number of PVB 32 modules										
		1	2	3	4	5	6	7	8	9	10	11
6	L1	511,0 20,12	559,0 22,01	607,0 23,90	655,0 25,79	-	-	-	-	-	-	-
	L2	588,5 [23,17]	637,5 [25,10]	685,50 [26,99]	734,50 [28,92]	-	-	-	-	-	-	-
	L3	428,5 mm [16.87]										
7	L1	577,0 22,72	625,0 24,61	673,0 26,50	-	-	-	-	-	-	-	-
	L2	649,5 [25,57]	697,5 [27,46]	746,5 [29,39]	-	-	-	-	-	-	-	-
	L3	494,5 mm [19.47]										
8	L1	643,0 25,31	-	-	-	-	-	-	-	-	-	-
	L2	722,50 [28,44]	-	-	-	-	-	-	-	-	-	-
	L3	560,5 mm [22.07]										

**Weight for a PVG 128/32 valve stack**

*The weight is for a combined PVG 128/32 valve stack with a PVEO Series 7 on each working section and is only approximate, can be defined like this:*

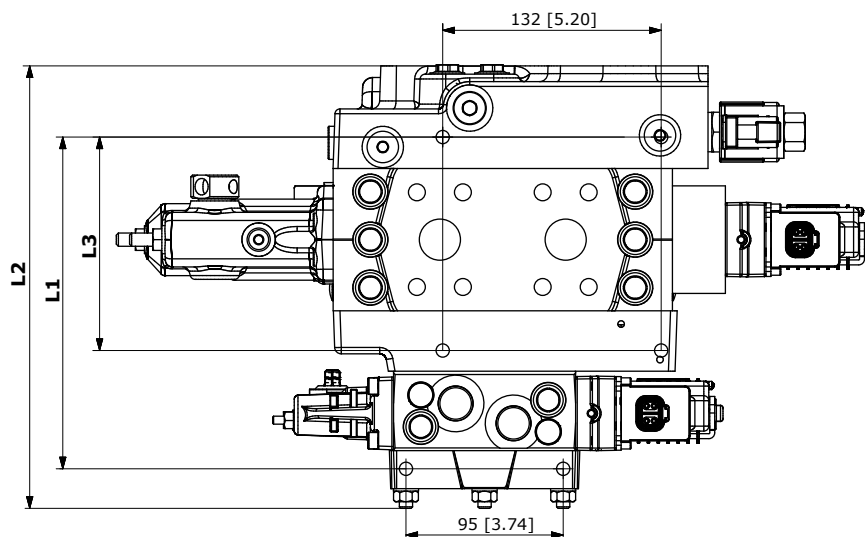
**(Numbers of PVB 128 x 16.9) + (numbers of PVB 32 x 4,42) + 17.5 = Weight (kg)**

**(Numbers of PVB 128 x 37.26) + (numbers of PVB 32 x 9.75) + 38.6 = Weight (lb)**

**PVG 32 Combinations Valve Stack Dimensions**

**PVG 256/32 Dimensions**

The table of PVB 256 and PVB 32 combination valve stack dimensions overview table with accompanying drawing.



*PVB 256/32 combination valve stack dimensions, mm [in]*

Number of PVB 256 (down)		Number of PVB 32 modules									
		1	2	3	4	5	6	7	8	9	10
1	L1	201 [7.91]	249 [9.80]	297 [11.69]	345 [13.58]	393 [15.47]	441 [1.36]	489 [19.25]	537 [21.14]	585 [23.03]	633 [24.92]
	L2	273,5 [10.77]	321,5 [12.66]	370,5 [14.59]	418,5 [16.48]	467,5 [18.41]	515,5 [20.30]	564,5 [22.22]	612,5 [24.11]	661,5 [26.04]	709,5 [27.93]
	L3	118,5 mm [4.67 in]									
2	L1	287 [11.30]	335 [13.19]	383 [15.08]	431 [16.97]	479 [18.86]	527 [20.75]	575 [22.64]	623 [24.53]	671 [26.42]	-
	L2	358,5 [14.11]	406,5 [16.0]	455,5 [17.93]	503,5 [19.82]	552,5 [21.75]	600,5 [23.64]	649,5 [25.57]	697,5 [27.46]	746,5 [29.9]	-
	L3	204,5 mm [8.05 in]									
3	L1	373 [14.69]	421 [16.57]	469 [18.46]	517 [20.35]	565 [22.24]	613 [24.13]	661 [26.02]	-	-	-
	L2	443,5 [17,46]	491,5 [19,35]	540,5 [21,28]	588,5 [23,17]	637,5 [25,10]	685,5 [26,99]	734,5 [28,92]	-	-	-
	L3	290,5 mm [11.44 in]									
4	L1	459 [18,07]	507 [19,96]	555 [21,85]	603 [23,74]	651 [25,63]	-	-	-	-	-
	L2	528,5 [20,81]	576,5 [22,70]	625,5 [24,63]	673,5 [26,52]	722,5 [28,44]	-	-	-	-	-
	L3	376,5 mm [14.82 in]									
5	L1	545 [21,46]	593 [23,35]	641 [25,24]	-	-	-	-	-	-	-
	L2	625,5 [24,63]	673,5 [26,52]	722,5 [28,44]	-	-	-	-	-	-	-
	L3	462,5 mm [18.21 in]									

**PVG 32 Combinations Valve Stack Dimensions**

*PVB 256/32 combination valve stack dimensions, mm [in] (continued)*

Number of PVB 256 (down)		Number of PVB 32 modules										
		1	2	3	4	5	6	7	8	9	10	
6	L1	631 [24,84]	-	-	-	-	-	-	-	-	-	-
	L2	709,5 [27,93]	-	-	-	-	-	-	-	-	-	-
	L3	548,5 mm [21.59 in]										

**Weight for a PVG 256/32 valve stack**

*The weight is for a combined PVG 256/32 valve stack with a PVEO Series 7 on each working section and is only approximate, can be defined like this:*

**(Numbers of PVB 256 x 20,9) + (numbers of PVB 32 x 4,42) + 17.5 = Weight (kg)**

**(Numbers of PVB 256 x 46.08) + (numbers of PVB 32 x 9.75) + 38.6 = Weight (lb)**









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Local address:

**Danfoss  
Power Solutions (US) Company**  
2800 East 13th Street  
Ames, IA 50010, USA  
Phone: +1 515 239 6000

**Danfoss  
Power Solutions GmbH & Co. OHG**  
Krokamp 35  
D-24539 Neumünster, Germany  
Phone: +49 4321 871 0

**Danfoss  
Power Solutions ApS**  
Nordborgvej 81  
DK-6430 Nordborg, Denmark  
Phone: +45 7488 2222

**Danfoss  
Power Solutions Trading  
(Shanghai) Co., Ltd.**  
Building #22, No. 1000 Jin Hai Rd  
Jin Qiao, Pudong New District  
Shanghai, China 201206  
Phone: +86 21 3418 5200

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